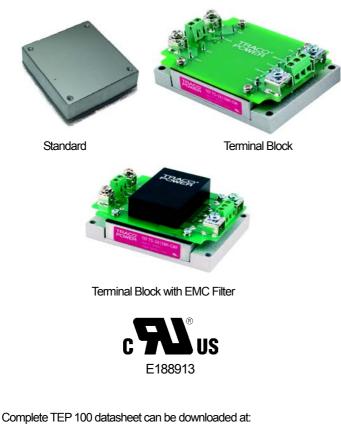


# **TEP 100 Series**

# **Application Note**

DC/DC Converter 9 to 18Vdc, 18 to 36Vdc or 36 to 75Vdc Input and 100 Watt Output Power

3.3Vdc to 48 Vdc Single Output



http://www.tracopower.com/products/tep100.pdf

#### **General Description**

#### Features

- Industry standard half-brick footprint 61.0×57.9×12.7 mm (2.40×2.28×0.50 inch)
- RoHS compliant
- Six-sided continuous shield
- Soft-start
- High power density
- 2:1 input voltage range
- High efficiency up to 93%
- Input to output basic Insulation
- Input reverse protection
- Output current up to 25A
- Adjustable output voltage
- No minimum load
- Bus terminal block option

#### Options

- Heat sinks available for extended operation
- Remote on/off logic configuration
- Terminal block with or without EMI Filter
- Pin length

#### **Applications**

- Wireless Network
- Telecom/ Datacom
- Industry Control System
- Distributed Power Architectures
- Semiconductor Equipment

TEP 100-Series DC/DC converters provide up to 100 watts of output power in an industry standard half-brick package and footprint. All models feature a wide input range, adjustable output voltage.

#### Table of contents

Absolute Maximum Rating	P2	Short Circuitry Protection	P55
Output Specification	P2-P3	Output Over Voltage Protection	P55
Input Specification	P4	Over Temperature Protection	P55
General Specification	P5	Thermal Considerations	P55
Environmental Specification	P6	Heat Sink	P56
EMC characteristic	P6	Remote ON/OFF Control	P57
Characteristic Curves	P7–P48	Mechanical Data	P58 – P59
Test Configurations	P49	Recommended Pad Layout	P60
EMI Consideration	P50-P52	Soldering Considerations	P61
Output Voltage Adjustment	P52-P53	Packaging Information	P62
Remote Sense	P54	Order Code	P63
Input Source Impedance	P54	Safety and Installation Instruction	P63
Output Over Current Protection	P54	MTBF and Reliability	P63

Absolute Maximum Rating							
Parameter	Device	Min	Max	Unit			
Input Voltage							
Continuous	TEP 100-12xx		20	Vdc			
	TEP 100-24xx		40	Vdc			
	TEP 100-48xx		80	Vdc			
Transient (100mS)	TEP 100-12xx		36	Vdc			
	TEP 100-24xx		50	Vdc			
	TEP 100-48xx		100	Vdc			
Operating Ambient Temperature	All	-40	85	°C			
Storage Temperature	All	-55	125	C°			
I/O Isolation Voltage (Basic Insulation)	All	2250		Vdc			

Output Specification					
Parameter	Device	Min	Тур	Max	Unit
Output Voltage					
$(V_{in} = V_{in nom}, I_{out} = I_{out max.}, T_A = 25^{\circ}C)$	TEP 100-xx10	3.267	3.3	3.333	Vdc
	TEP 100-xx11	4.95	5	5.05	Vdc
	TEP 100-xx12	11.88	12	12.12	Vdc
	TEP 100-xx13	14.85	15	15.15	Vdc
	TEP 100-xx15	23.76	24	24.24	Vdc
	TEP 100-xx16	27.72	28	28.28	Vdc
	TEP 100-xx18	47.52	48	48.48	Vdc
Voltage Adjustability (see page 52 & 53)	All	-20		+10	% V <sub>out</sub>
Output Regulation					
Line (V <sub>in min</sub> to V <sub>in max</sub> at Full Load)	TEP 100-xx10			7	mV
	TEP 100-xx11			10	mV
	TEP 100-xx12			24	mV
	TEP 100-xx13			30	mV
	TEP 100-xx15			48	mV
	TEP 100-xx16			56	mV
	TEP 100-xx18			96	mV
Load (0% to 100% of Full Load)	TEP 100-xx10			10	mV
	TEP 100-xx11			15	mV
	TEP 100-xx12			30	mV
	TEP 100-xx13			38	mV
	TEP 100-xx15			48	mV
	TEP 100-xx16			56	mV
	TEP 100-xx18			72	mV
Output Ripple & Noise					
$(V_{in} = V_{in nom}, I_{out} = I_{out max}, T_A = 25^{\circ}C).$	TEP 100-xx10			75	mV pk-pk
Peak-to-Peak (5Hz to 20MHz bandwidth)	TEP 100-xx11			75	mV pk-pk
Cout, ext. = 4.7µF 50V X7R Ceramic	TEP 100-xx12			100	mV pk-pk
	TEP 100-xx13			100	mV pk-pk
	TEP 100-xx15			200	mV pk-pk
	TEP 100-xx16			200	mV pk-pk
C <sub>OUT, ext.</sub> = 2.2µF 100V X7R Ceramic	TEP 100-xx18			300	mV pk-pk
Temperature Coefficient	All	-0.02		+0.02	%/°C
Output Voltage Overshoot (V <sub>in</sub> = V <sub>in min.</sub> to V <sub>in max</sub> , I <sub>out</sub> = I <sub>outmax</sub> , T <sub>A</sub> = 25°C).	All		0	5	% V <sub>out</sub>

Output Specification (continued)						
Parameter	Device	Min	Тур	Max	Unit	
Dynamic Load Response						
$(\Delta I_0 / \Delta t = 1A/10 \mu S; V_{in} = V_{in nom}, T_A = 25^{\circ}C)$						
Load step change between 75% to 100% of Iout max.	TEP 100-xx10		210		mV	
Peak Deviation	TEP 100-xx11		210		mV	
	TEP 100-xx12		350		mV	
	TEP 100-xx13		470		mV	
	TEP 100-xx15		1110		mV	
	TEP 100-xx16		1110		mV	
	TEP 100-xx18		1600		mV	
Setting Time (V <sub>out</sub> < 10% peak deviation)	All		200		μS	
Output Current	TEP 100-xx10	0		25.0	А	
	TEP 100-xx11	0		20.0	А	
	TEP 100-xx12	0		8.4	А	
	TEP 100-xx13	0		6.7	А	
	TEP 100-xx15	0		4.2	А	
	TEP 100-xx16	0		3.6	Α	
	TEP 100-xx18	0		2.1	А	
Output Over Voltage Protection	TEP 100-xx10	3.795		4.29	Vdc	
(Non-latch Hiccup)	TEP 100-xx11	5.75		6.50	Vdc	
	TEP 100-xx12	13.80		15.60	Vdc	
	TEP 100-xx13	17.25		19.50	Vdc	
	TEP 100-xx15	27.60		31.20	Vdc	
	TEP 100-xx16	32.20		36.40	Vdc	
	TEP 100-xx18	55.20		62.40	Vdc	
Output Over Current Protection (Hiccup Mode)	All	110		140	% l <sub>out</sub>	

	Input Specification	1			
Parameter	Device	Min	Тур	Max	Unit
Operating Input Voltage	TEP 100-12xx	9	12	18	Vdc
	TEP 100-24xx	18	24	36	Vdc
	TEP 100-48xx	36	48	75	Vdc
Input Current	TEP 100-1210			7.768	Α
(Maximum value at $V_{in} = V_{in nom}$ , $I_{out} = I_{out max}$ .)	TEP 100-1211			9.311	Α
	TEP 100-1212			9.385	Α
	TEP 100-1213			9.358	Α
	TEP 100-1215			9.492	Α
	TEP 100-1216			9.492	Α
	TEP 100-1218			9.492	Α
	TEP 100-2410			3.841	Α
	TEP 100-2411			4.554	Α
	TEP 100-2412			4.590	Α
	TEP 100-2413			4.577	Α
	TEP 100-2415			4.641	Α
	TEP 100-2416			4.641	Α
	TEP 100-2418			4.641	Α
					Α
	TEP 100-4810			1.920	Α
	TEP 100-4811			2.277	Α
	TEP 100-4812			2.295	Α
	TEP 100-4813			2.288	Α
	TEP 100-4815 TEP 100-4816			2.320 2.320	Α
	TEP 100-4818			2.320	Α
Input reflected ripple current (see page 49)	1EF 100-4010			2.320	
(5 to 20MHz, 12µH source impedance)	All		20		mA pk-pk
Start Up Time	All				
•	All				
(Vin = Vin(nom) and constant resistive load)			25		mS
Power up Remote ON/OFF			25 25		mS
Remote ON/OFF (see page 57)	All		25		1110
(The On/Off pin voltage is referenced to $-V_{IN}$ )	All				
Positive logic (Standard): Device code without Suffix					
DC-DC ON (Open)		3		12.0	Vdc
DC-DC OFF (Short)		3 0		12.0	Vdc Vdc
		0		1.2	Vuc
Negative logic (Option): Device code with Suffix "-N"		0		10	\/de
DC-DC ON (Short) DC-DC OFF (Open)		0 3		1.2 12.0	Vdc Vdc
Remote Off Input Current		3	3	12.0	mA
Input Current of Remote Control Pin		-0.5	3	1	
-	TED 100 1004	-0.5	0 <i>E</i>		mA V/dc
Under Voltage Lockout Turn-on Threshold	TEP 100-12xx		8.5 17.5		Vdc Vdc
	TEP 100-24xx		17.5		Vdc
Linder) (altern Leaker + Trum off Thread-alt	TEP 100-48xx		35.5		Vdc
Under Voltage Lockout Turn-off Threshold	TEP 100-12xx		7.5		Vdc
	TEP 100-24xx		16		Vdc
	TEP 100-48xx		34		Vdc

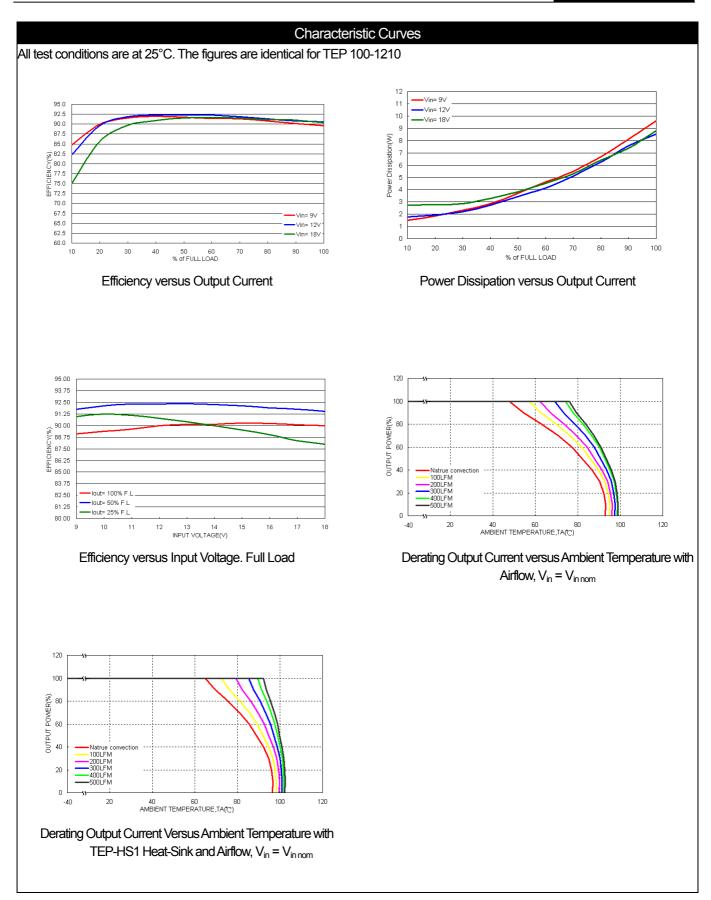
General Specification					
Parameter	Device	Min	Тур	Max	Unit
Efficiency	TEP 100-1210		90		%
$(V_{in} = V_{in nom}, I_{out} = I_{out max.}, T_A = 25^{\circ}C)$	TEP 100-1211		91		%
	TEP 100-1212		91		%
	TEP 100-1213		91		%
	TEP 100-1215		90		%
	TEP 100-1216		90		%
	TEP 100-1218		90		%
	TEP 100-2410		91		%
	TEP 100-2411		93		%
	TEP 100-2412		93		%
	TEP 100-2413		93		%
	TEP 100-2415		92		%
	TEP 100-2416		92		%
	TEP 100-2418		92		%
	TEP 100-4810		91		%
	TEP 100-4810		93		%
	TEP 100-4812		93		%
	TEP 100-4813		93		%
	TEP 100-4815		92		%
	TEP 100-4816		92		%
	TEP 100-4818		92		%
Isolation voltage (Basic Insulation)			52		
Input to Output	731	2250			Vdc
Input to Case		1600			Vdc
Output to Case		1600			Vdc
Isolation resistance	All	1			GΩ
Isolation capacitance	All	-		2500	pF
Switching Frequency	All		300		KHz
Weight	All		97		g
MTBF	All				3
Bellcore TR-NWT-000332, T <sub>c</sub> = 40°C,			1'010'000		hours
MIL-HDBK-217F			74'160		hours
Over Temperature Protection (see page 55)	All		115		°C

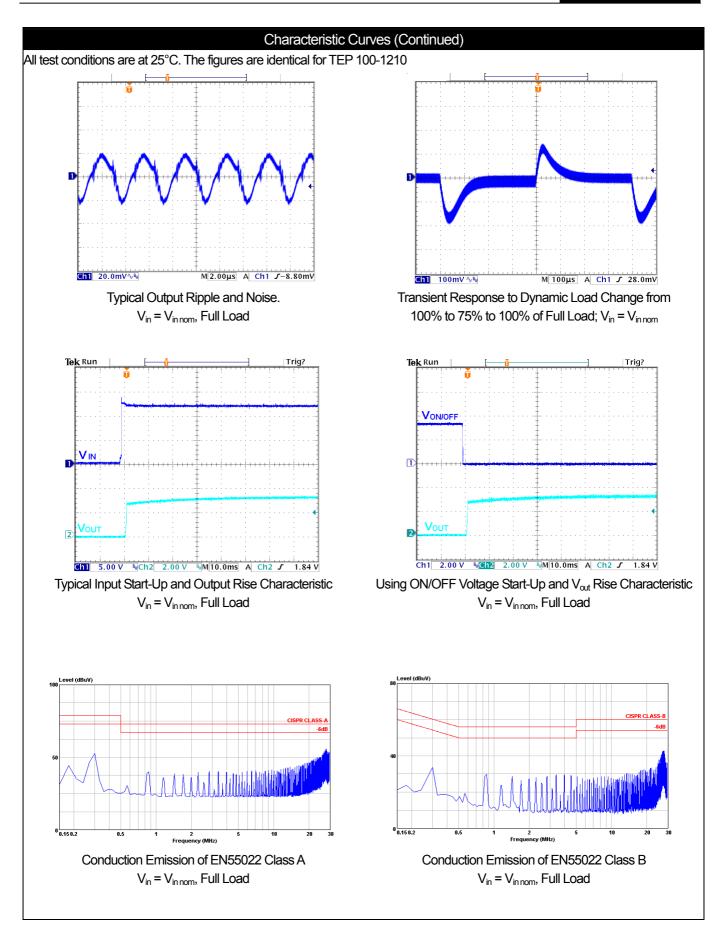
Environmental Specification						
Parameter	Model	Min	Тур	Max	Unit	
Operating ambient temperature (with derating) *	All	-40		+85	°C	
Maximum case temperature	All			+105	C°	
Storage temperature range	All	-55		+125	C°	
Thermal impedance without Heat-sink			6.7		°C/Watt	
With TEP-HS1 Heat-sink	All		4.7		°C/Watt	
Relative humidity	All	5		95	% RH	
Thermal shock		MIL-STD-810F				
Vibration		MIL-STD-810F				

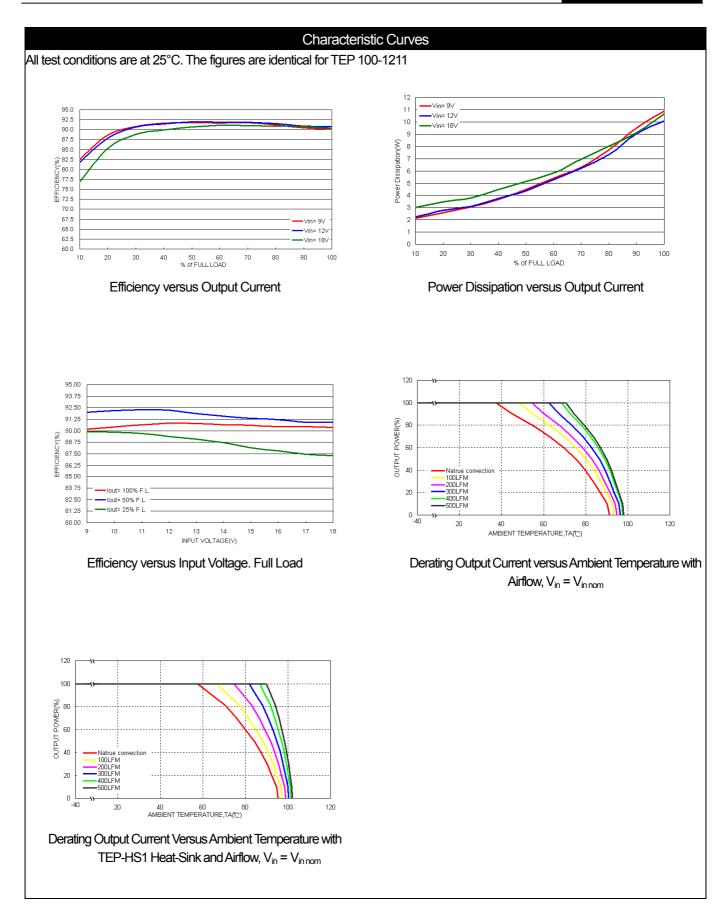
\* Test condition with vertical direction by natural convection 20FLM)

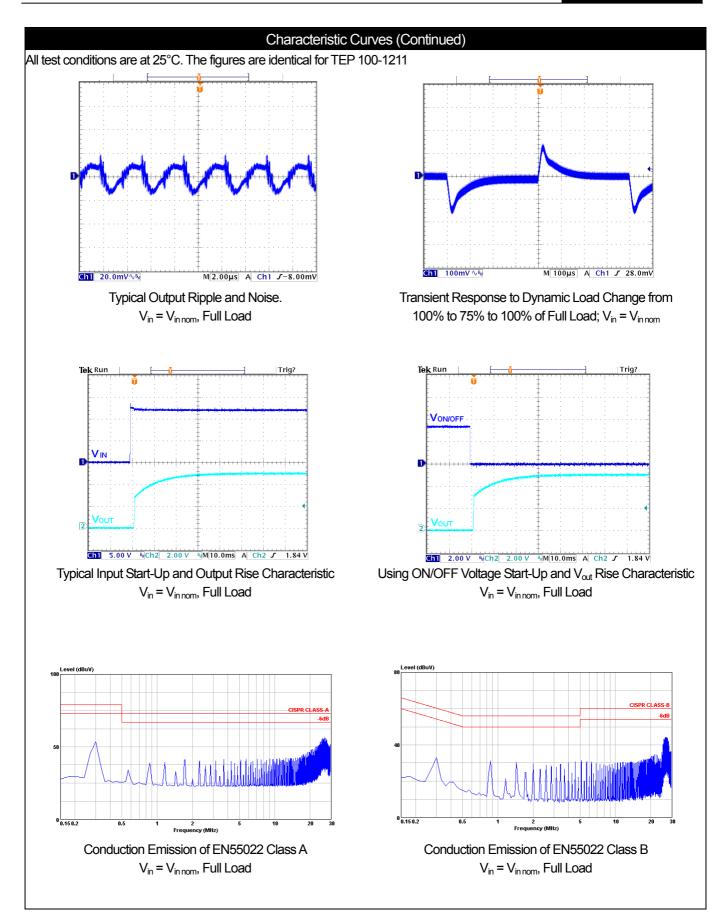
EMC characteristic					
EMI	EN55022		Class A		
ESD	EN61000-4-2	Air ±8KV Contact ±6KV	Performance Criteria A		
Radiated immunity	EN61000-4-3	10V/m	Performance Criteria A		
Fast transient **	EN61000-4-4	±2KV	Performance Criteria A		
Surge **	EN61000-4-5	±1KV	Performance Criteria A		
Conducted immunity	EN61000-4-6	10Vr.m.s	Performance Criteria A		

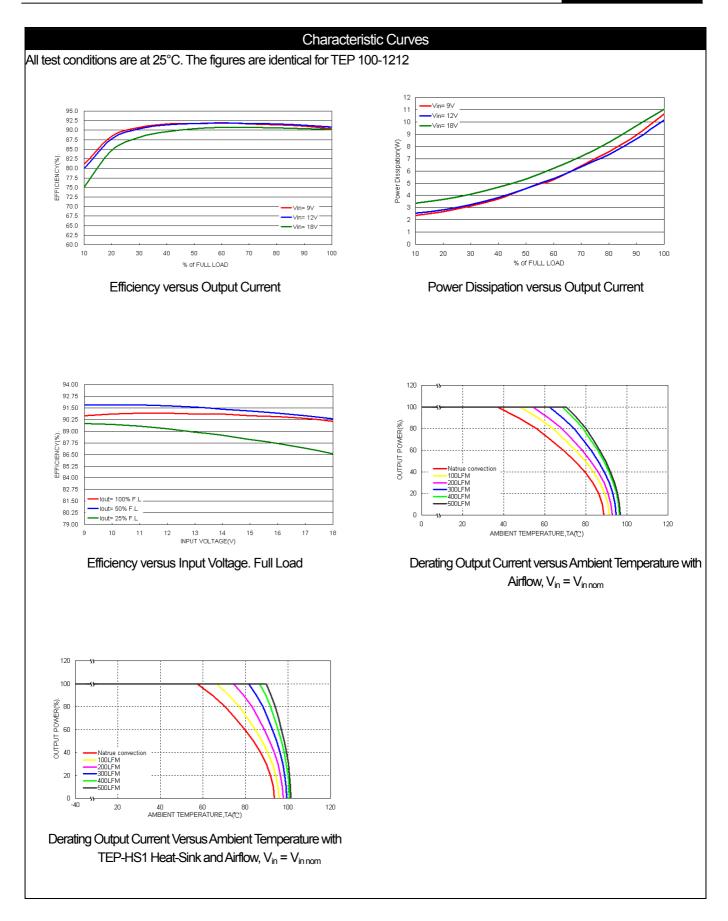
\*\* The TEP 100 series meets EMC characteristics only with external components connected before the input pin to the converter.
If customer only need to meet EN 61000-4-4, EN 61000-4-5, an external input filter capacitor is required. The filter capacitor Tracopower suggest: Nippon Chemi-con KY series, 220µF/100V, ESR 48mΩ.

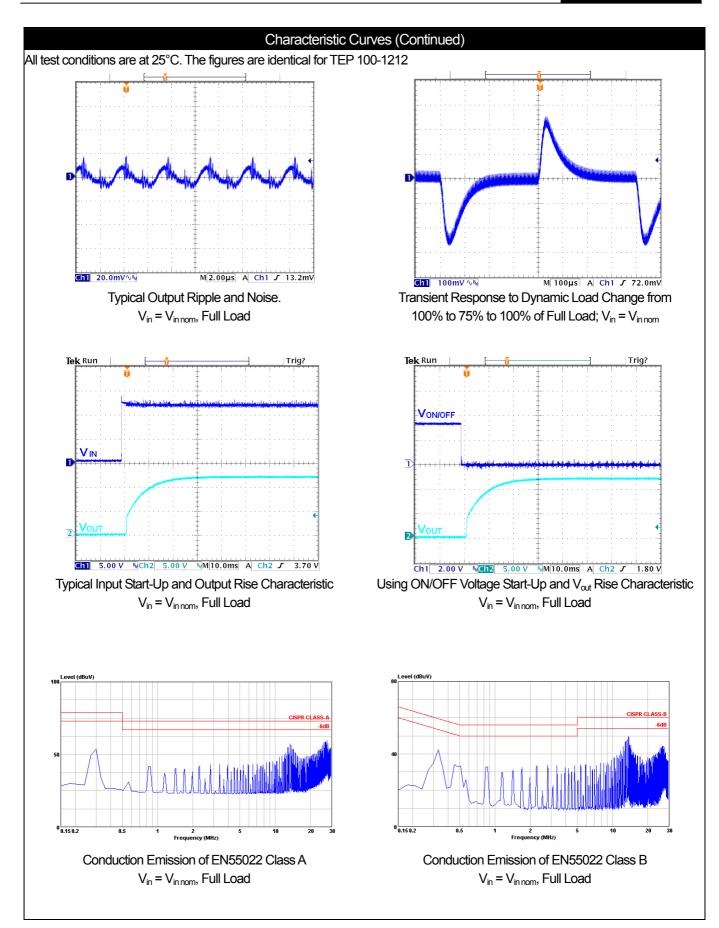


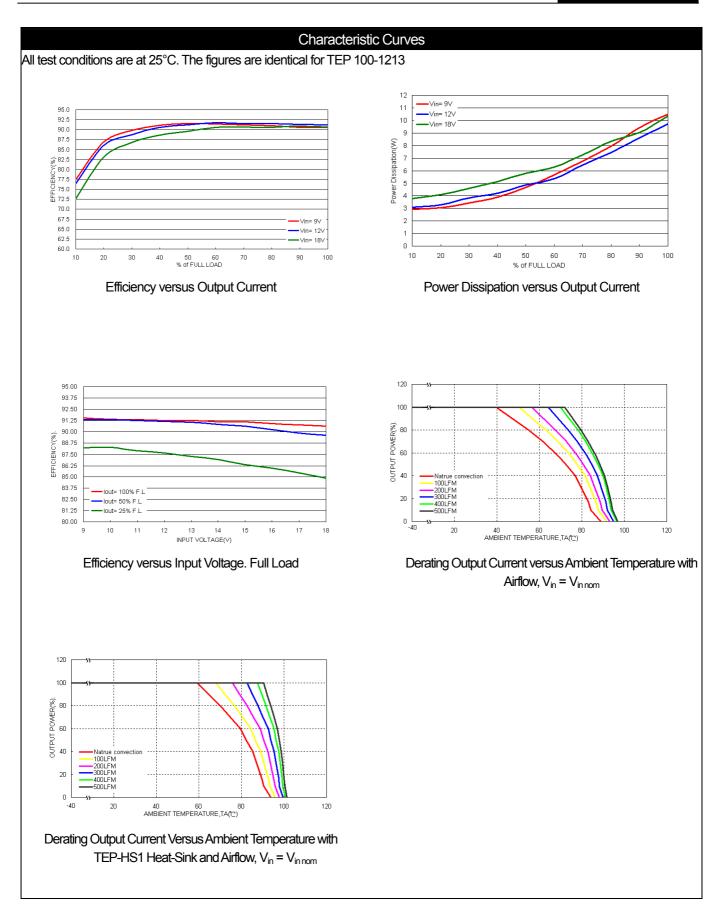


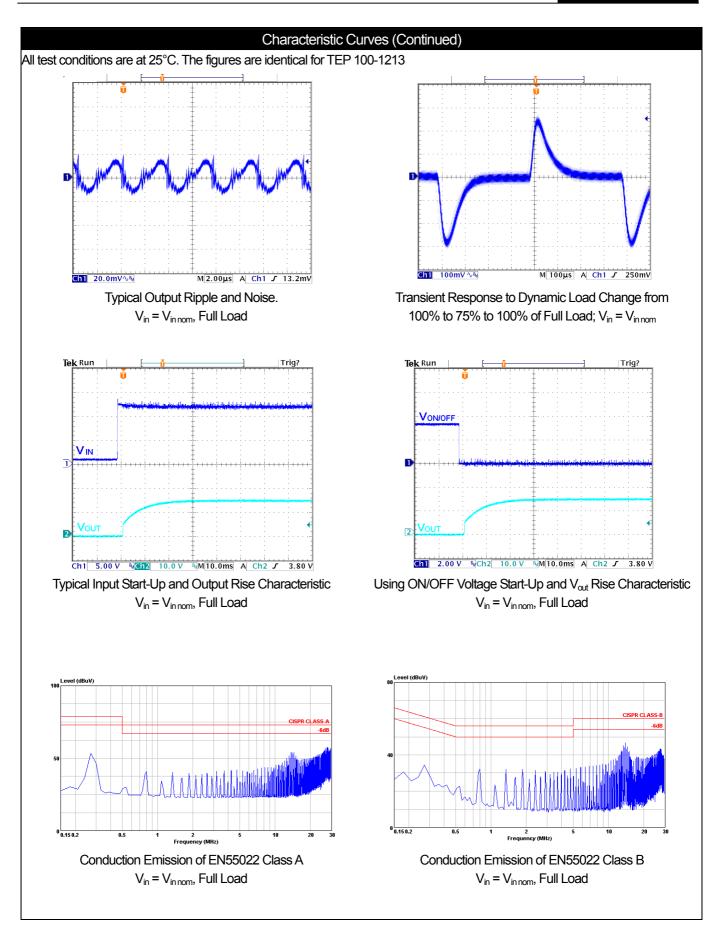


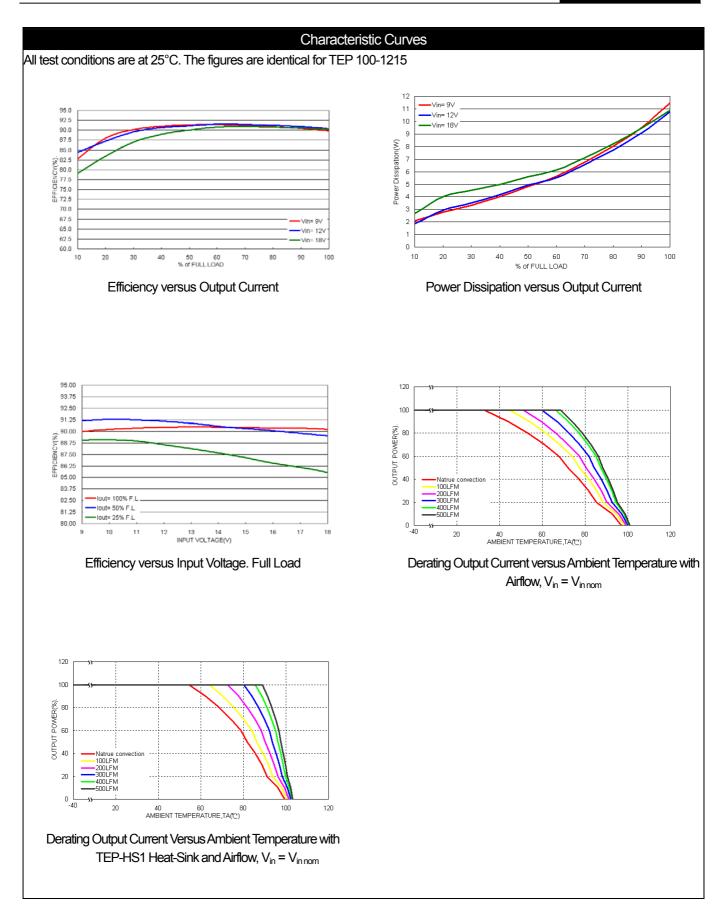


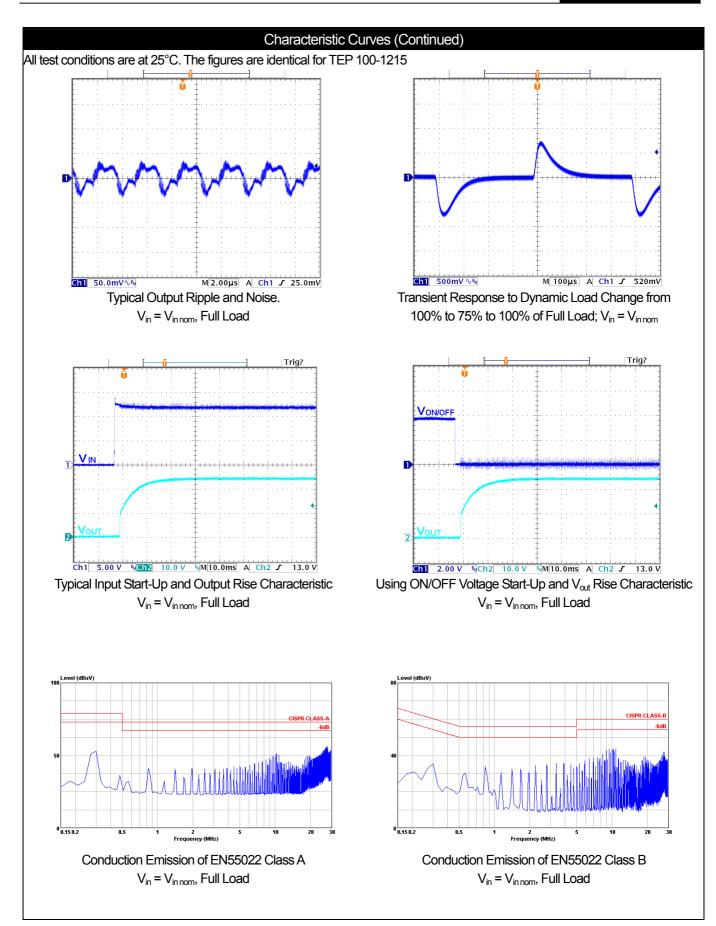


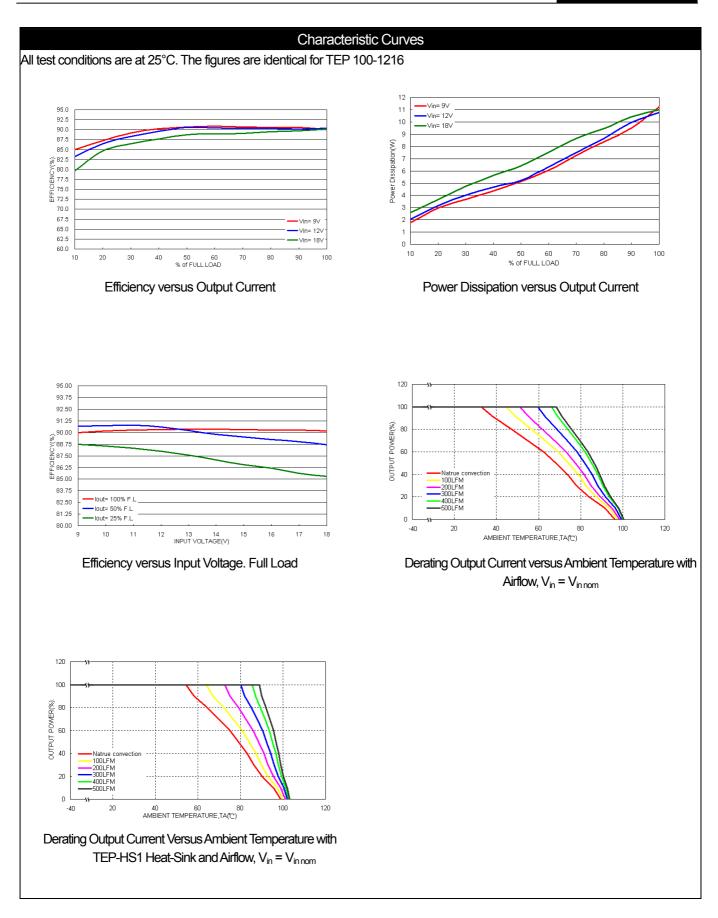


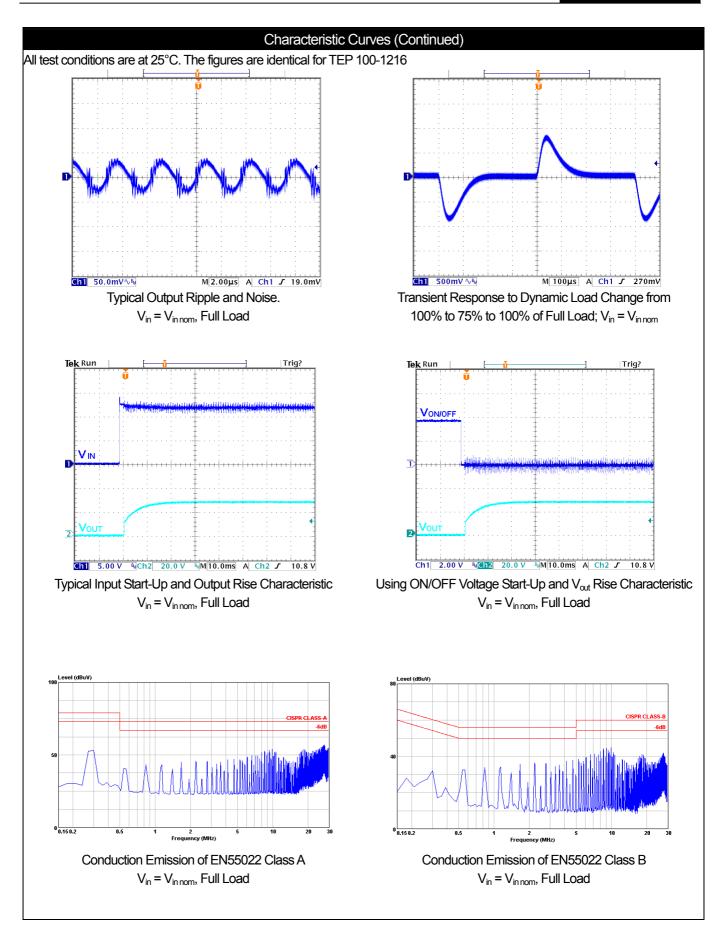


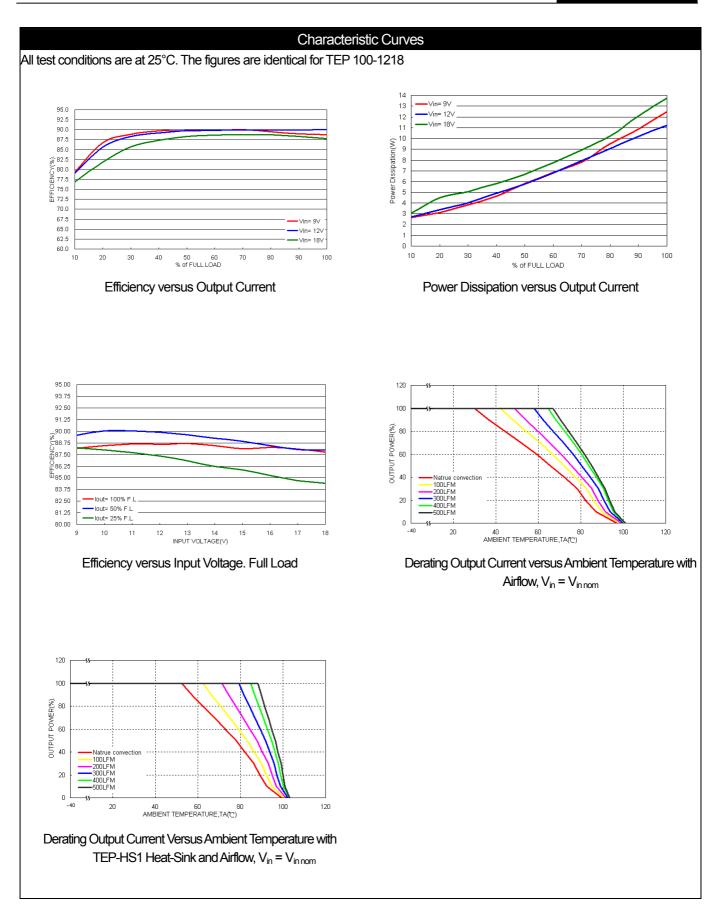


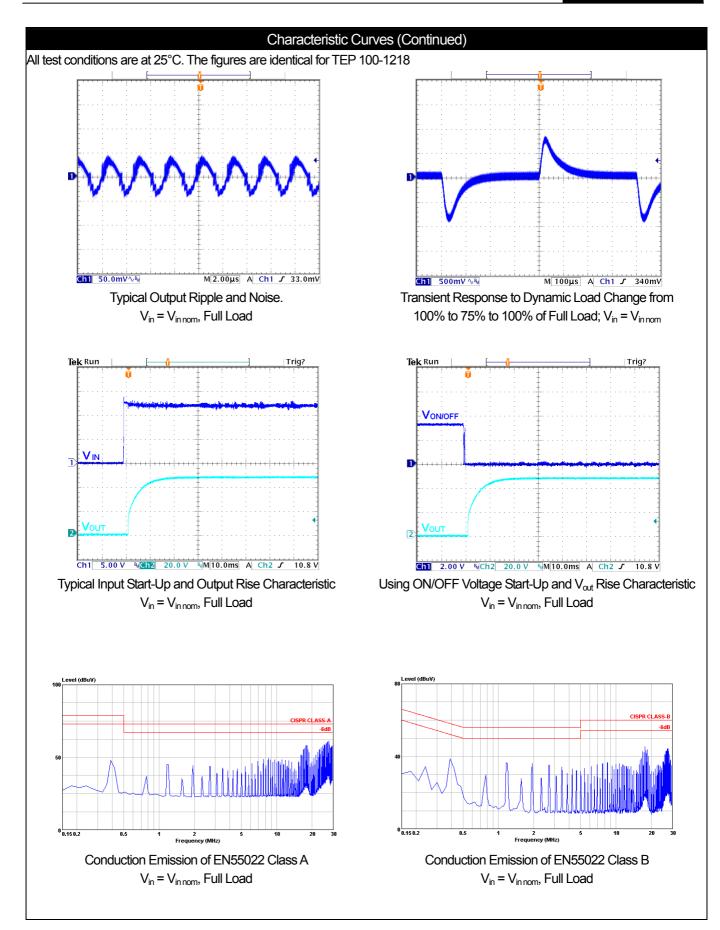


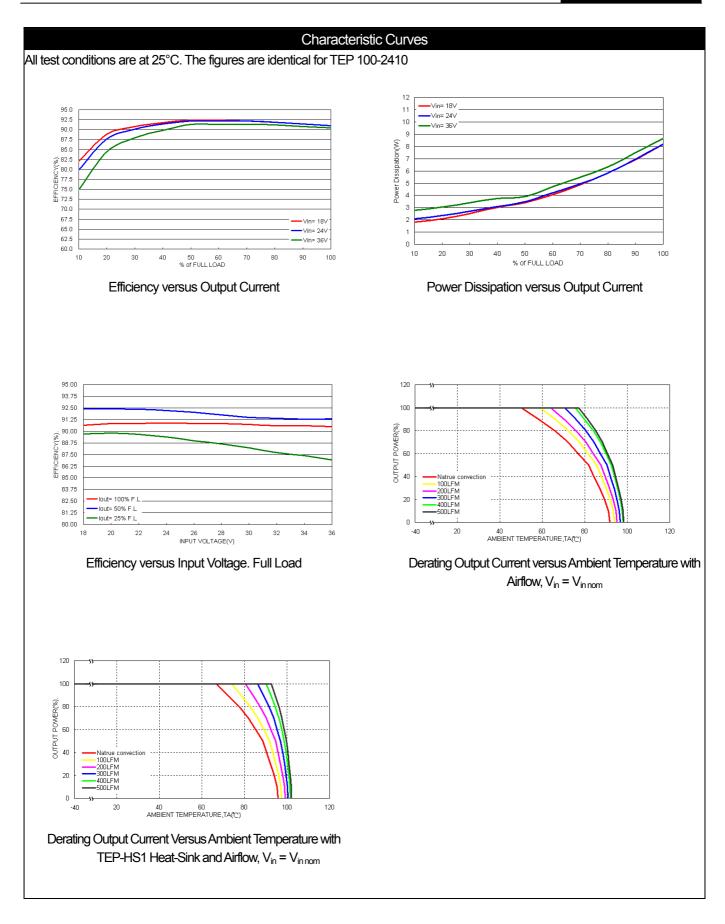


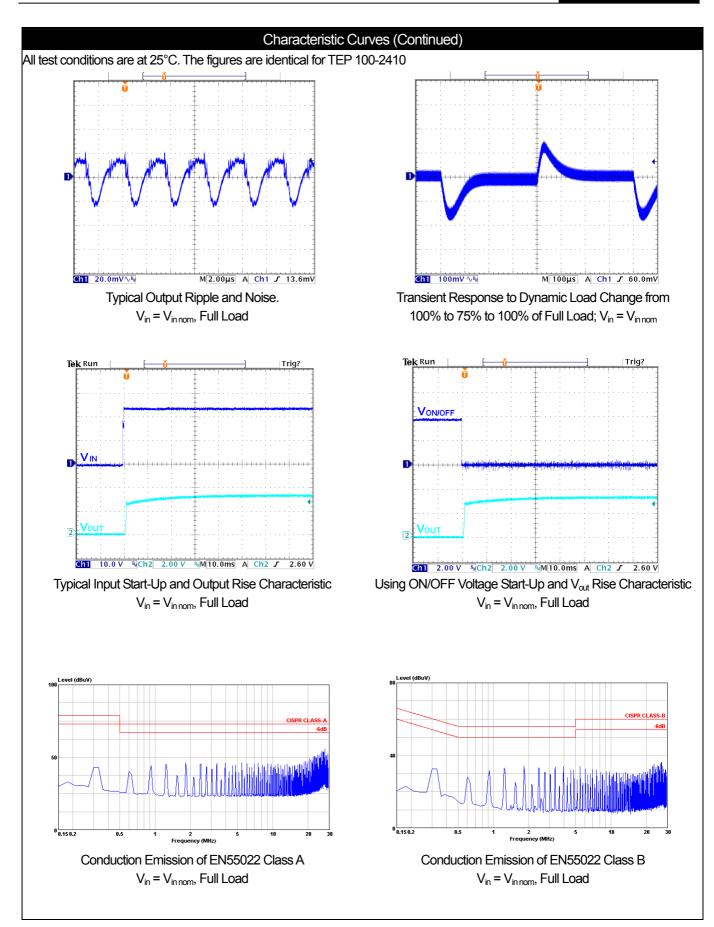


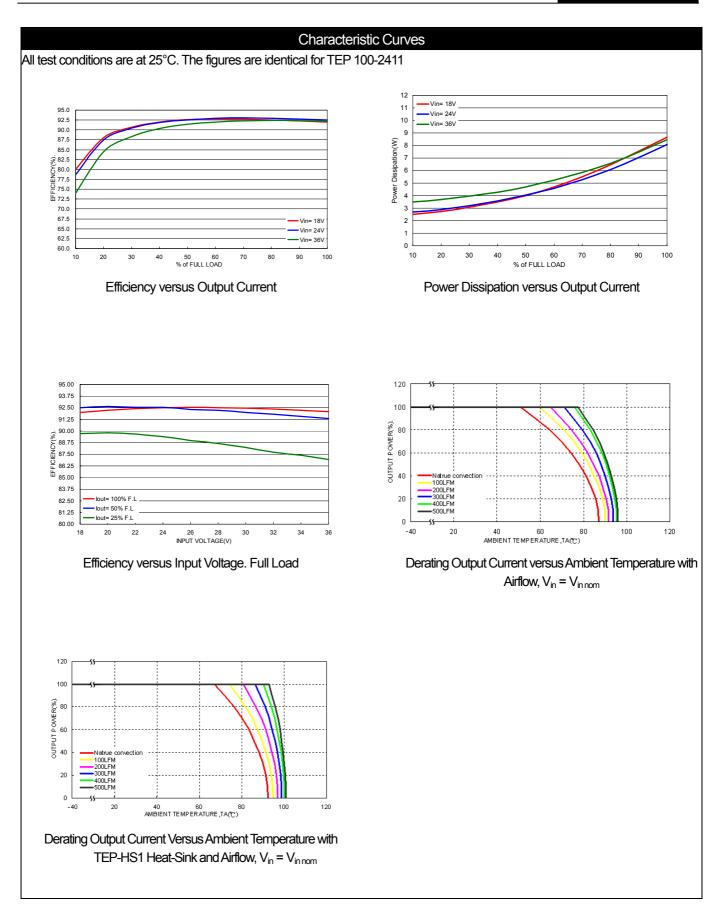


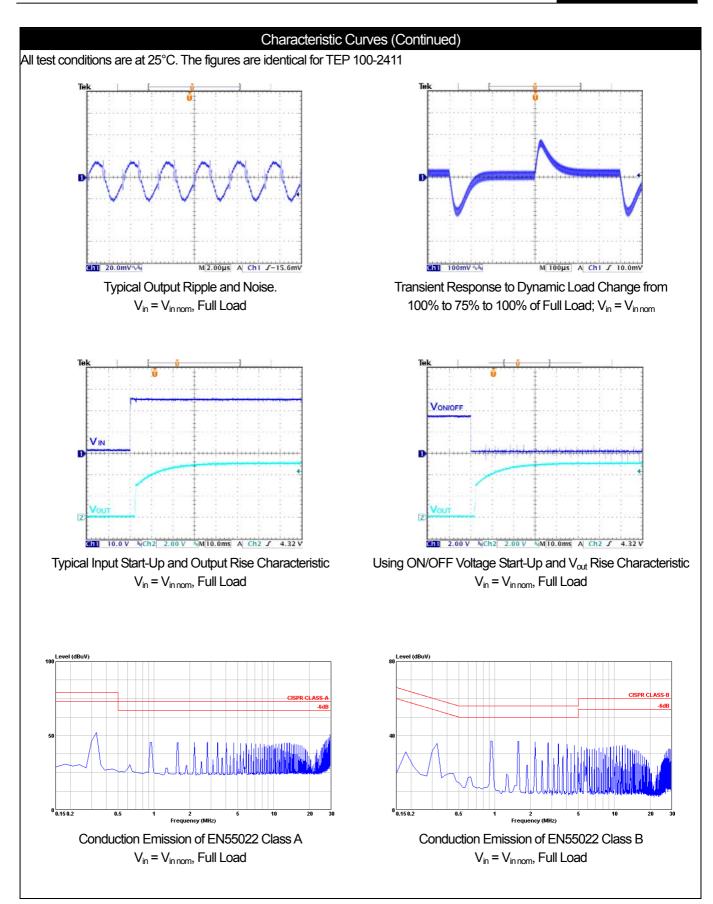


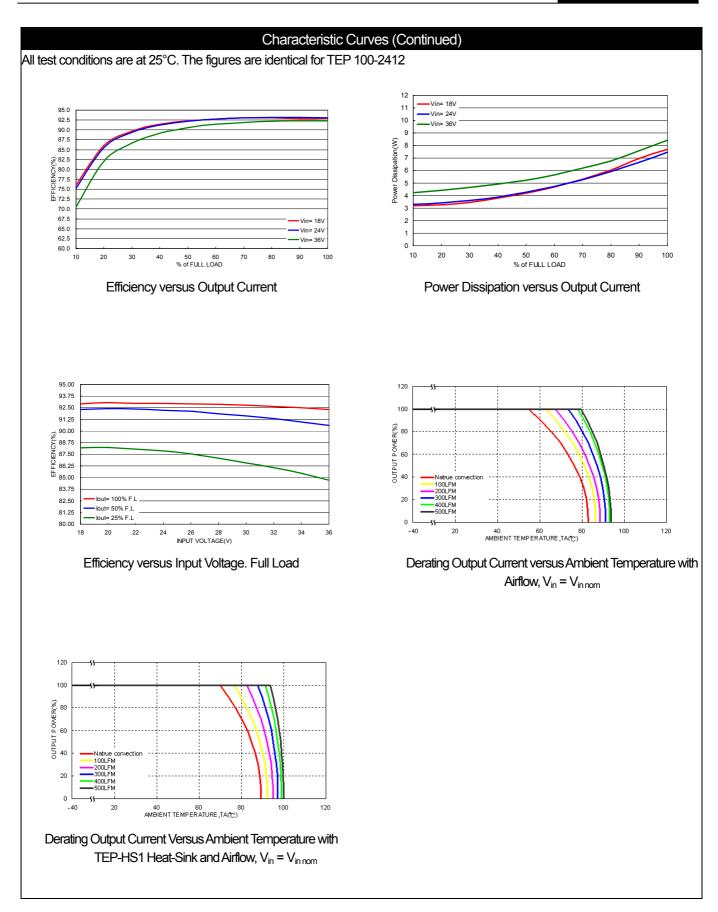


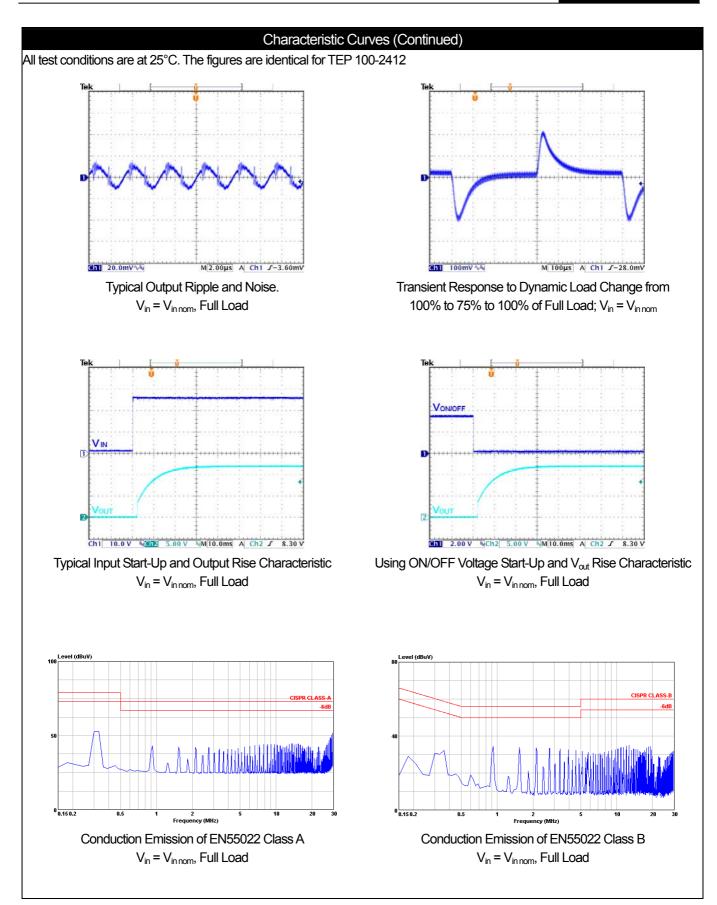


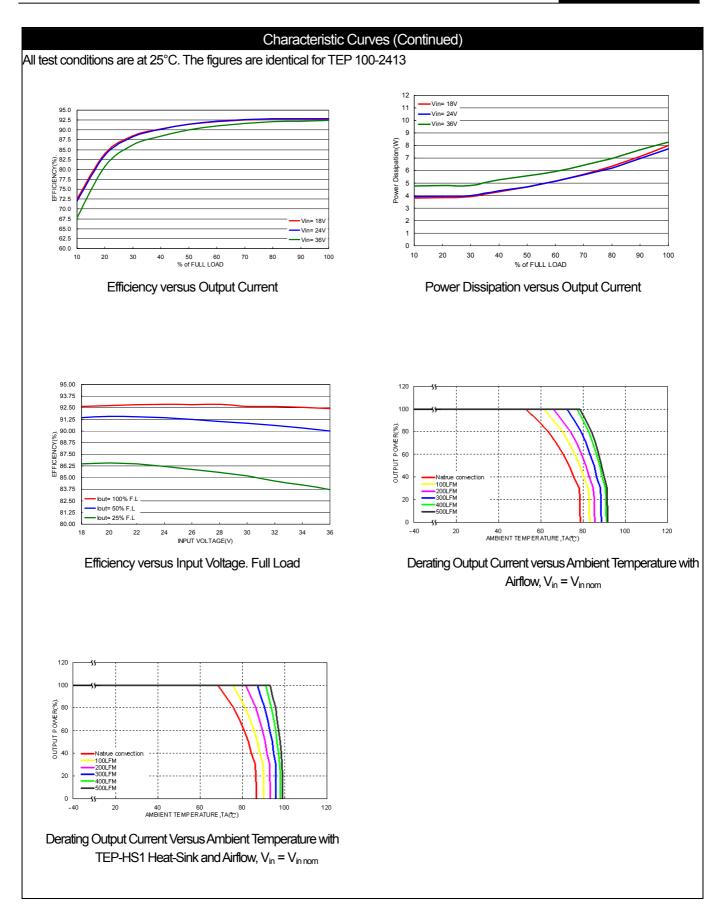


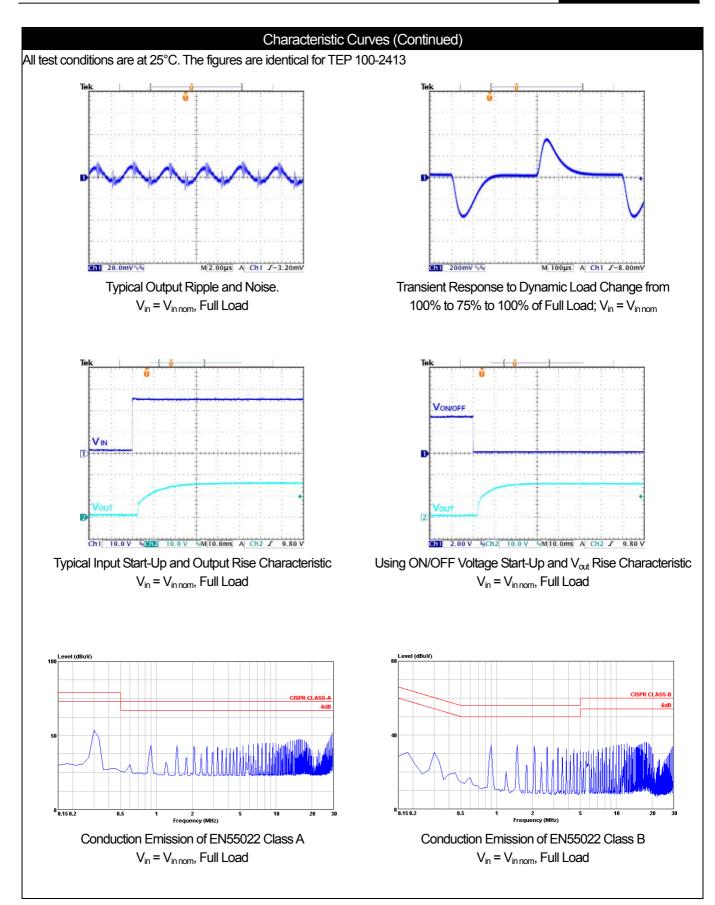


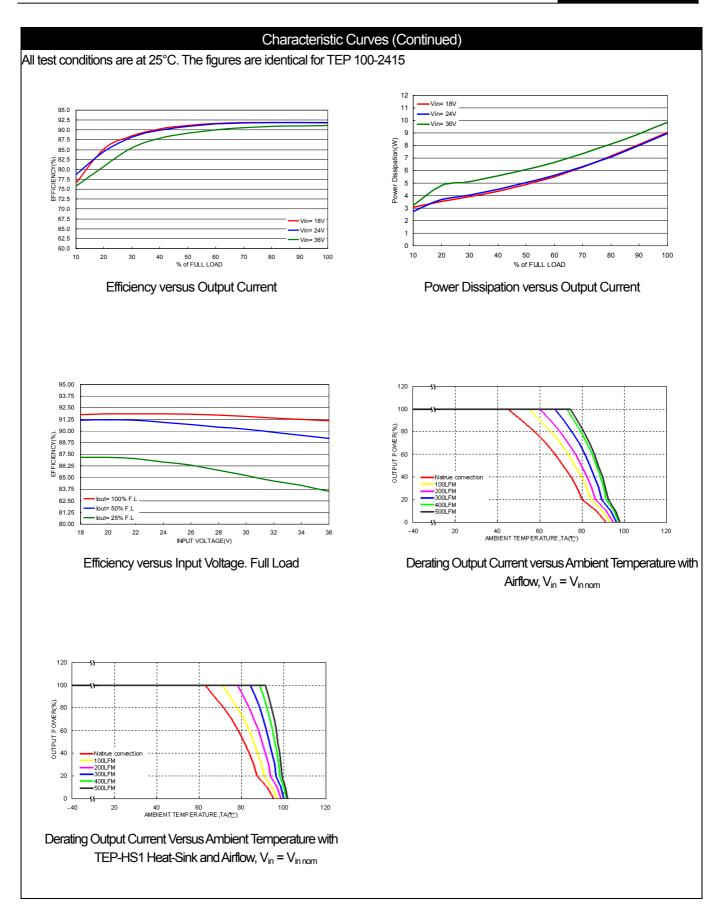


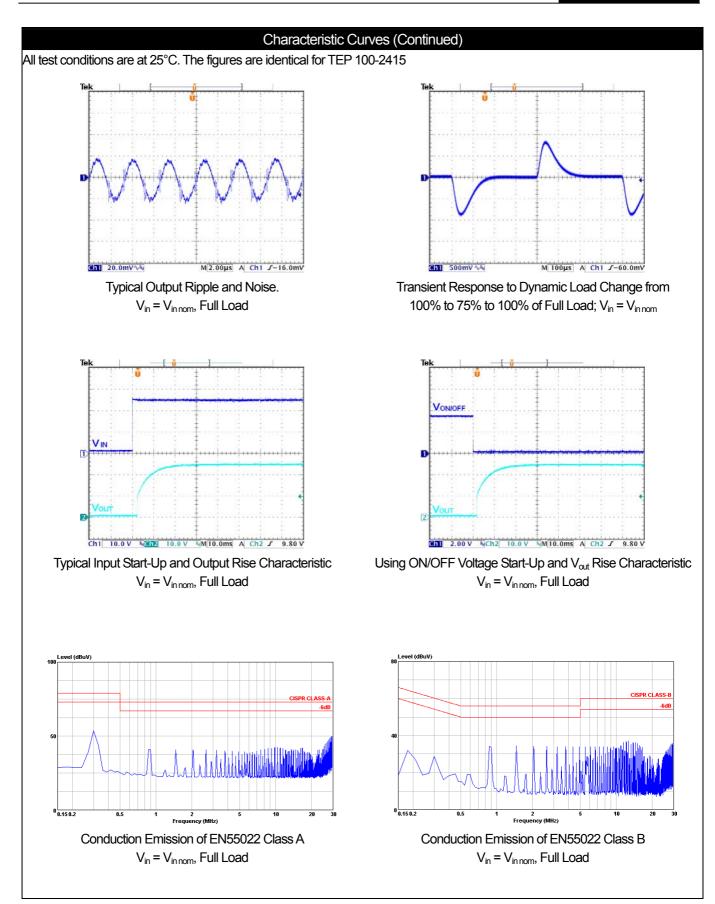


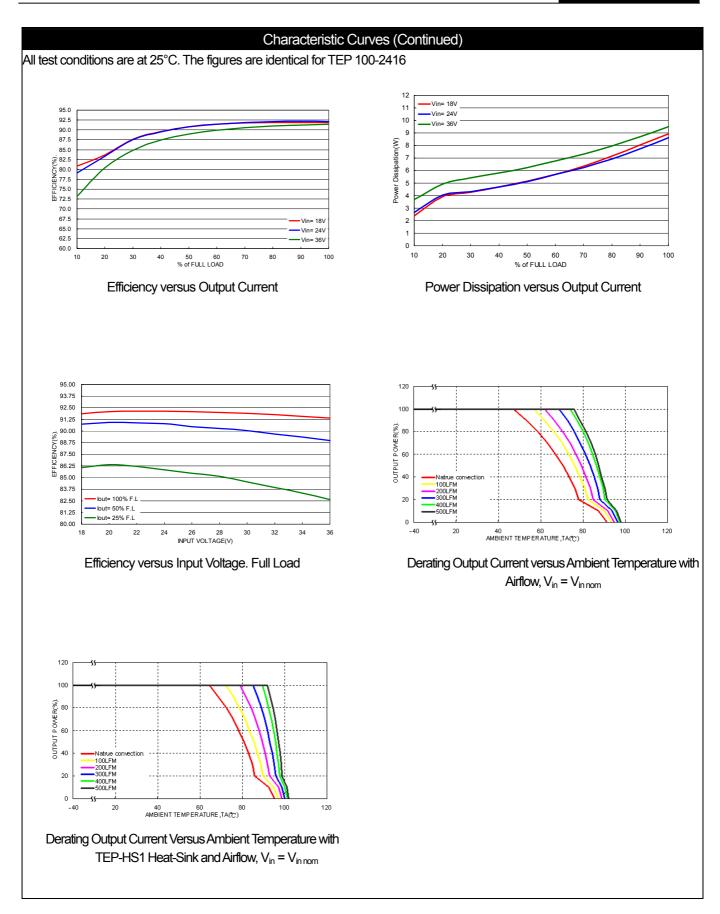


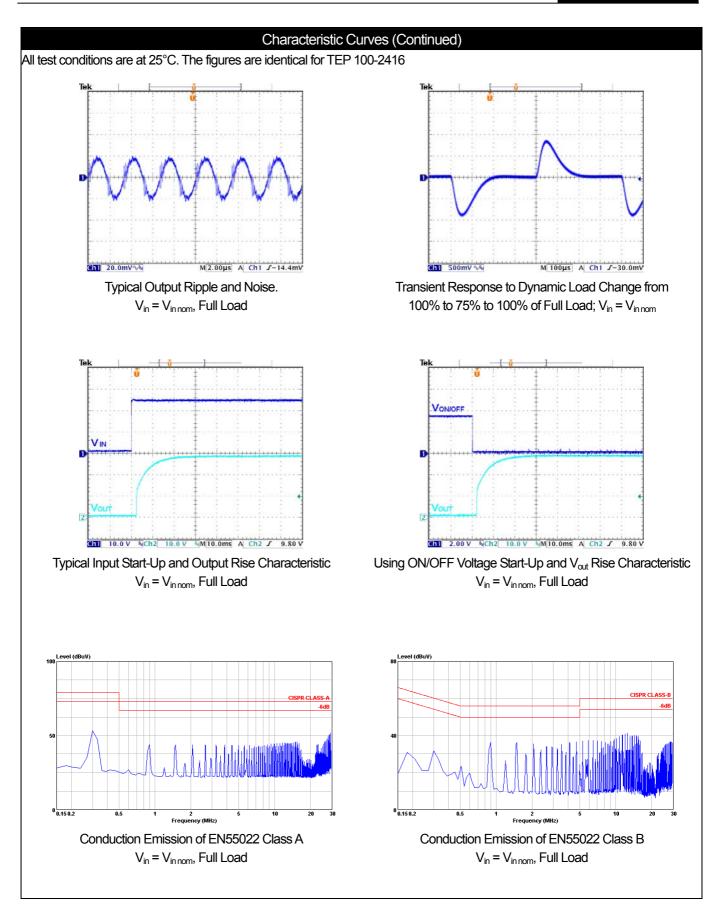


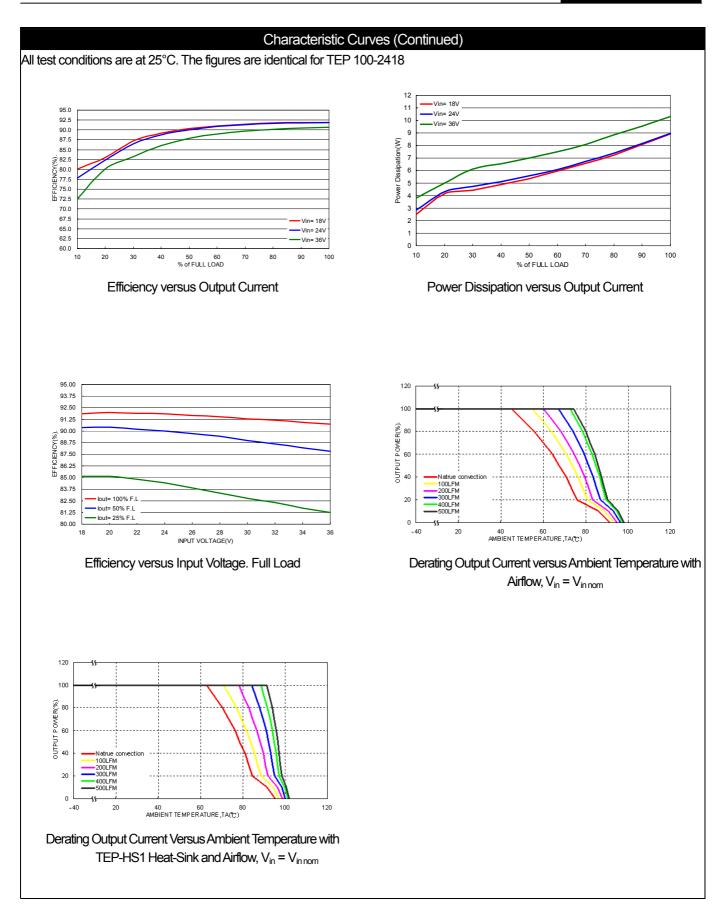


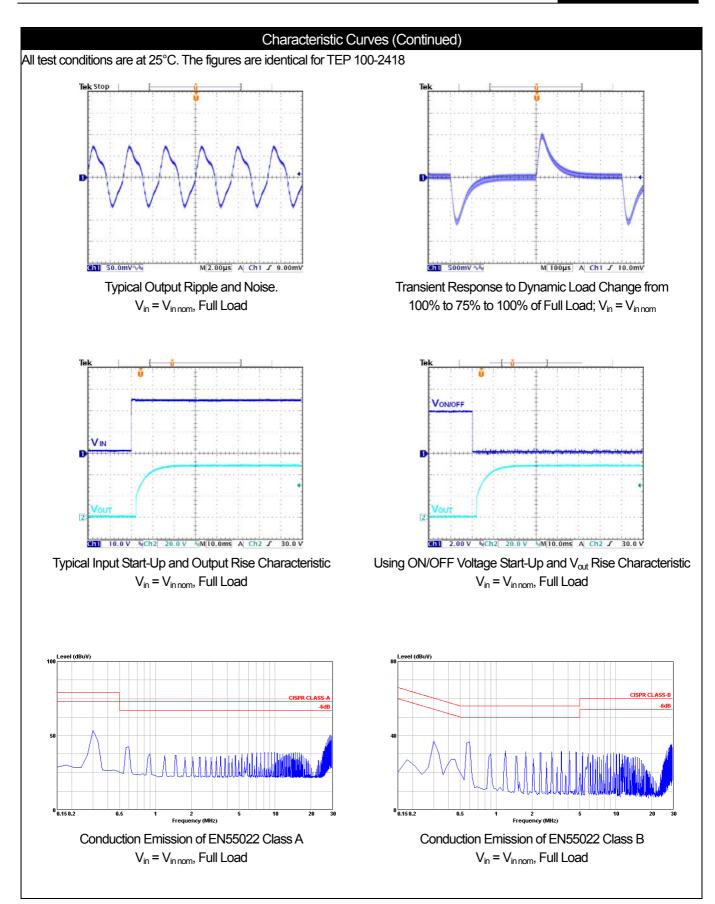


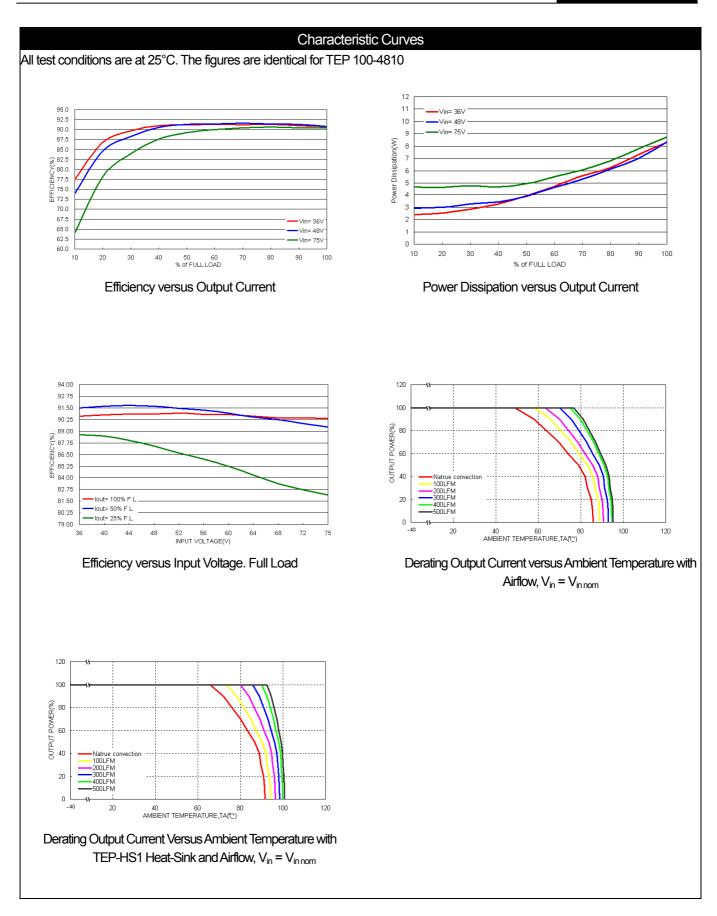


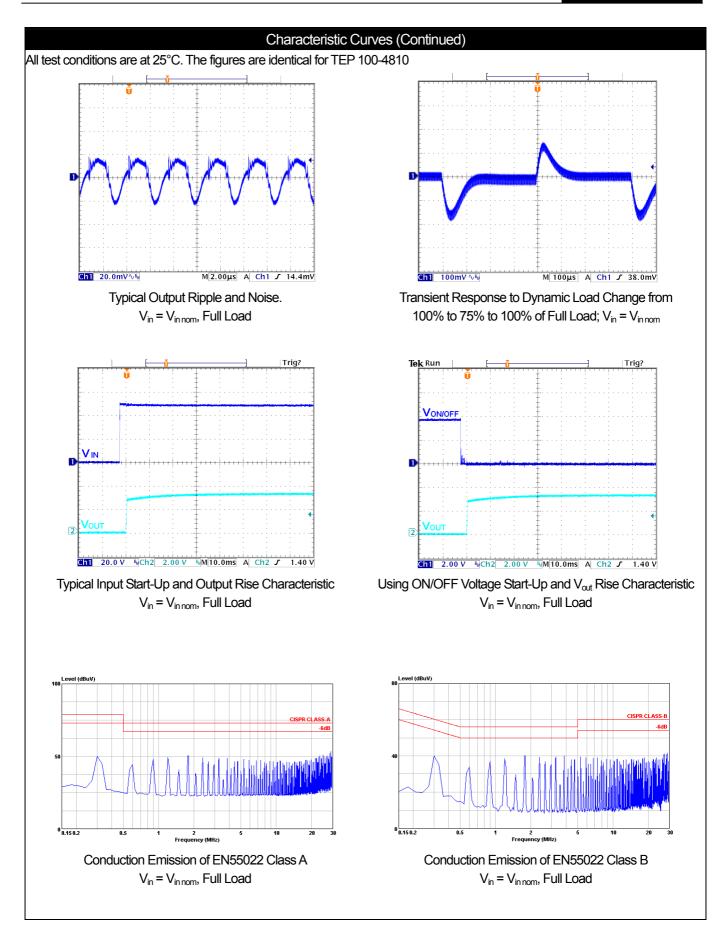


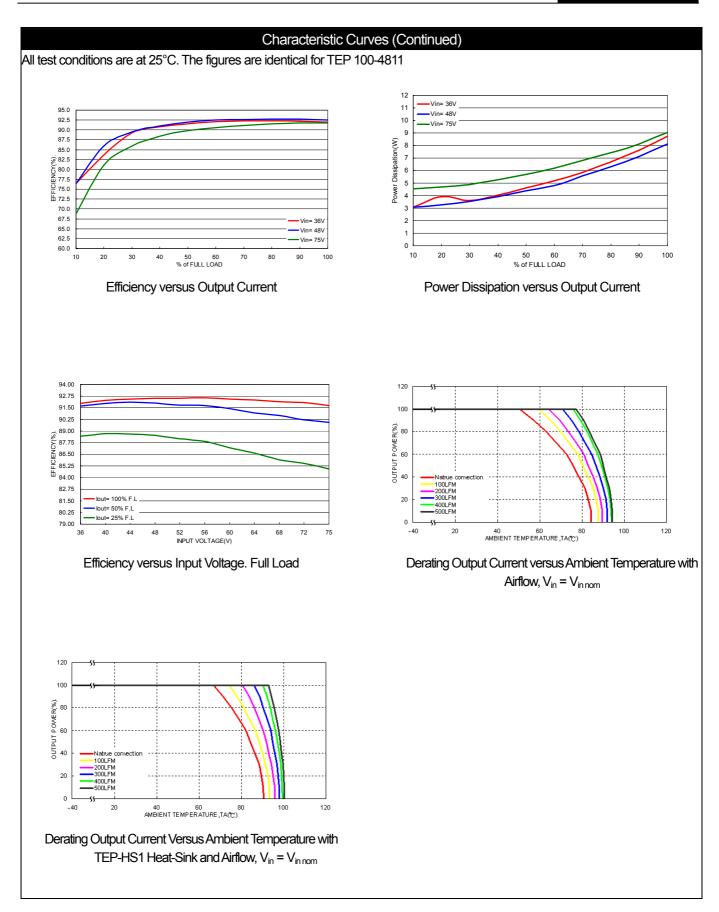


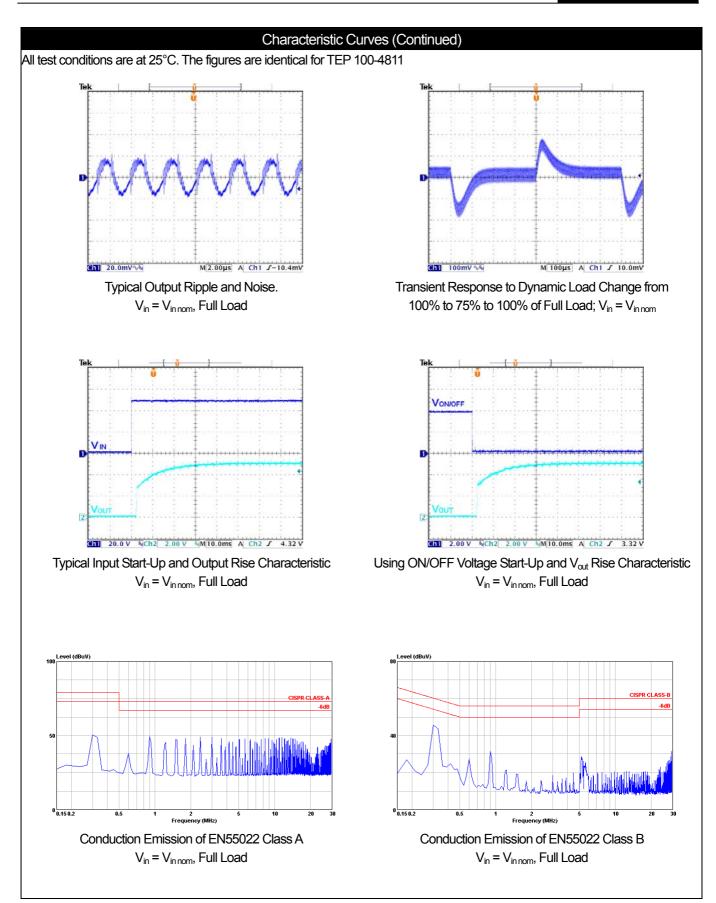




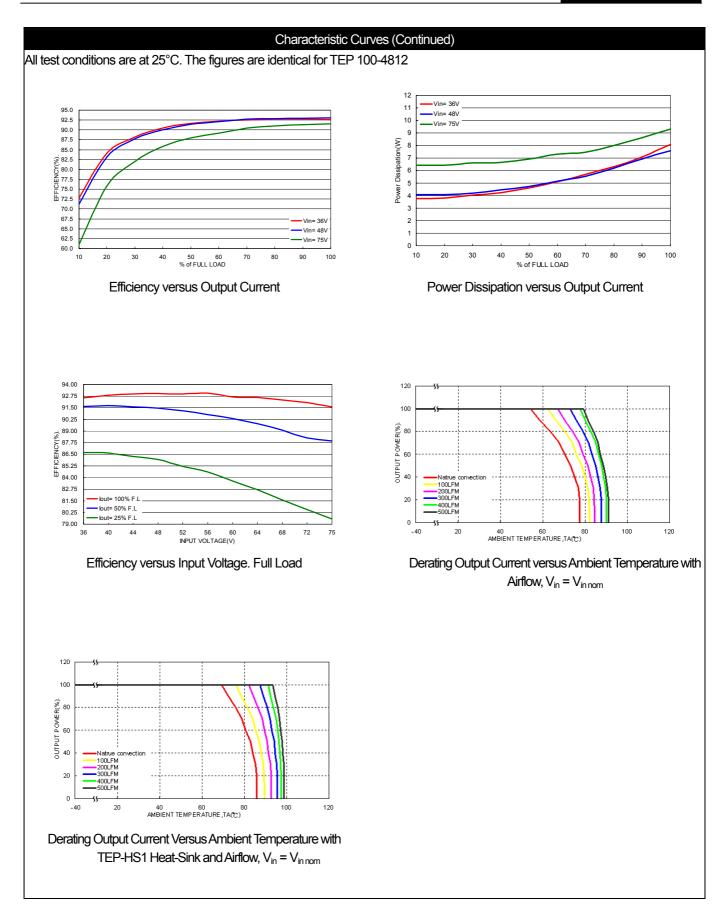


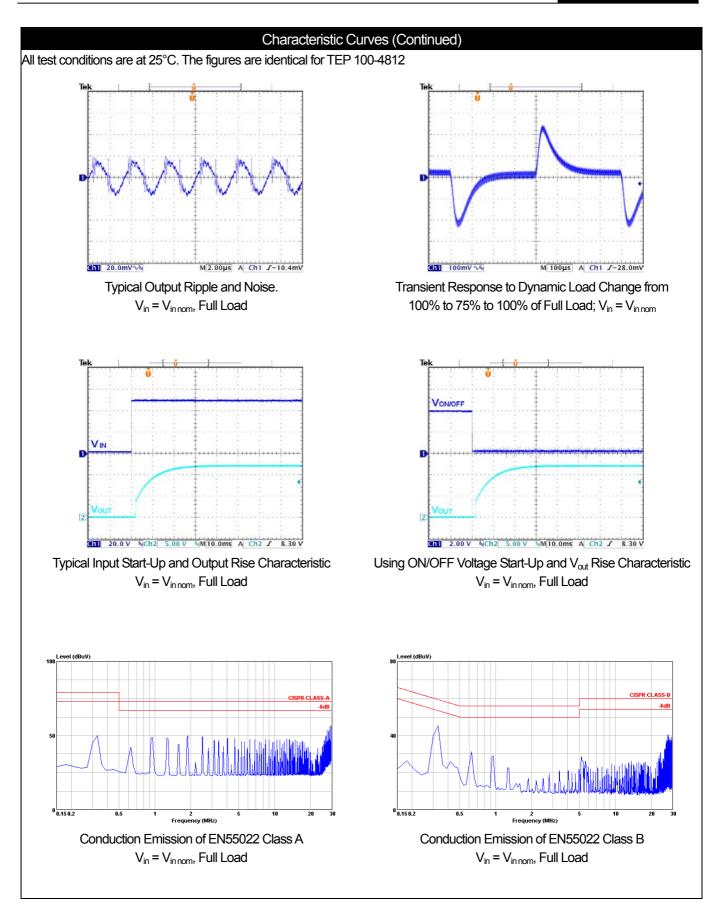


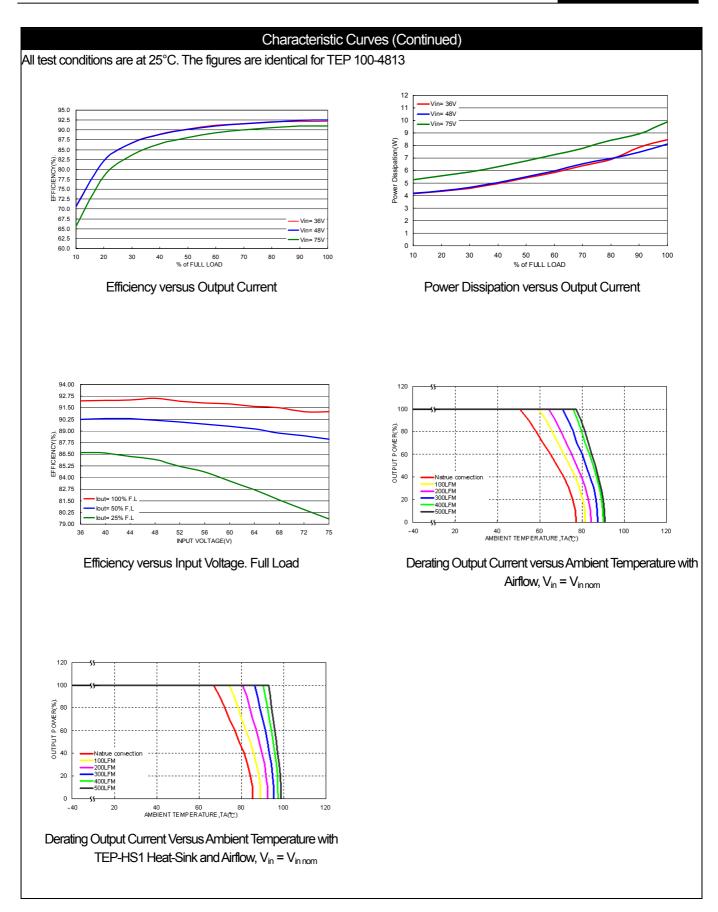


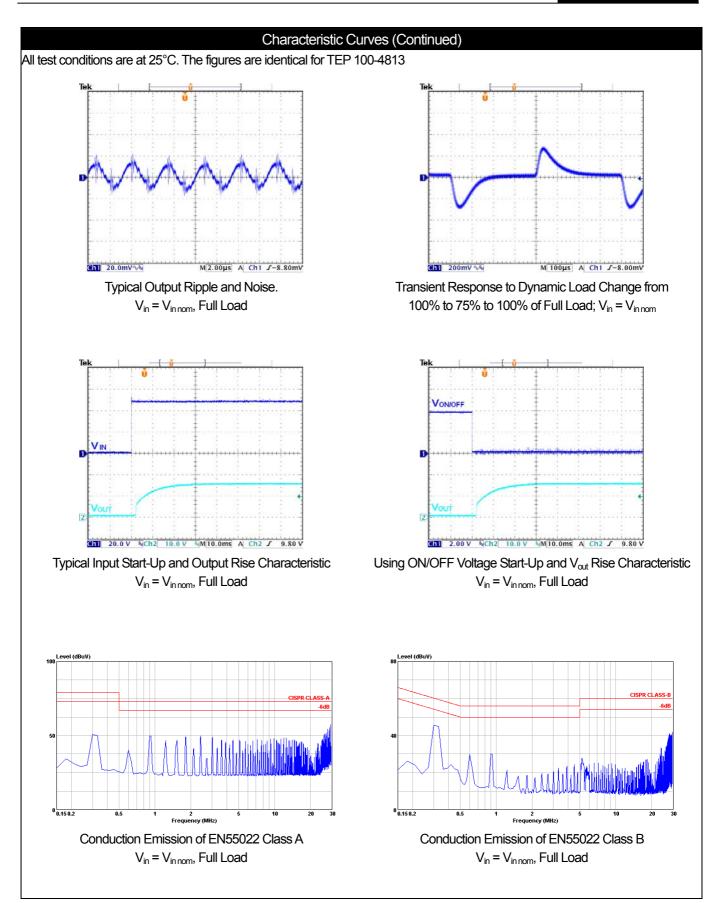


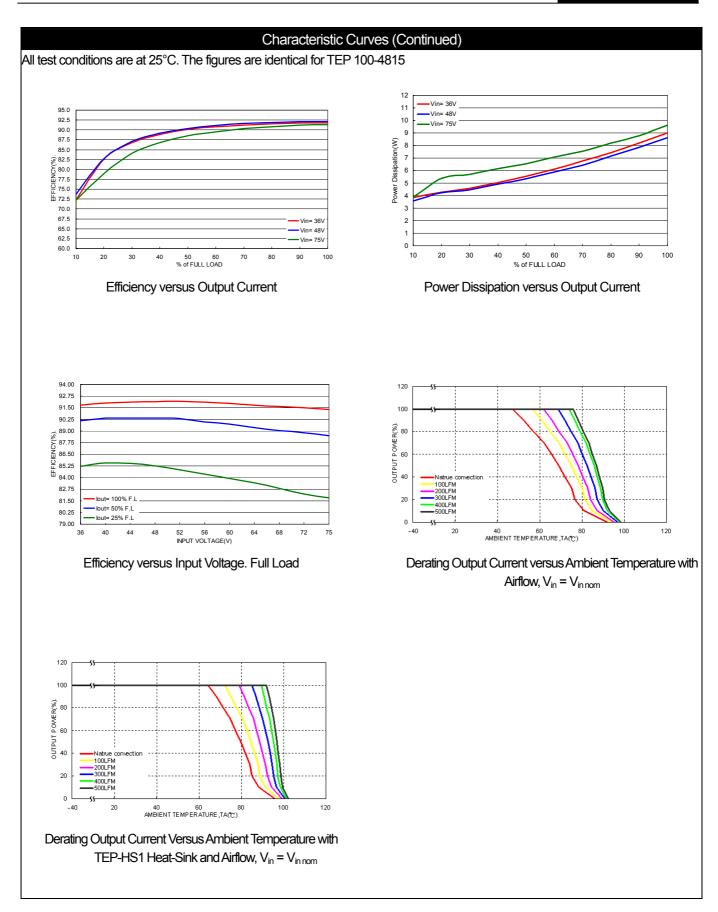
# 100W Single Output

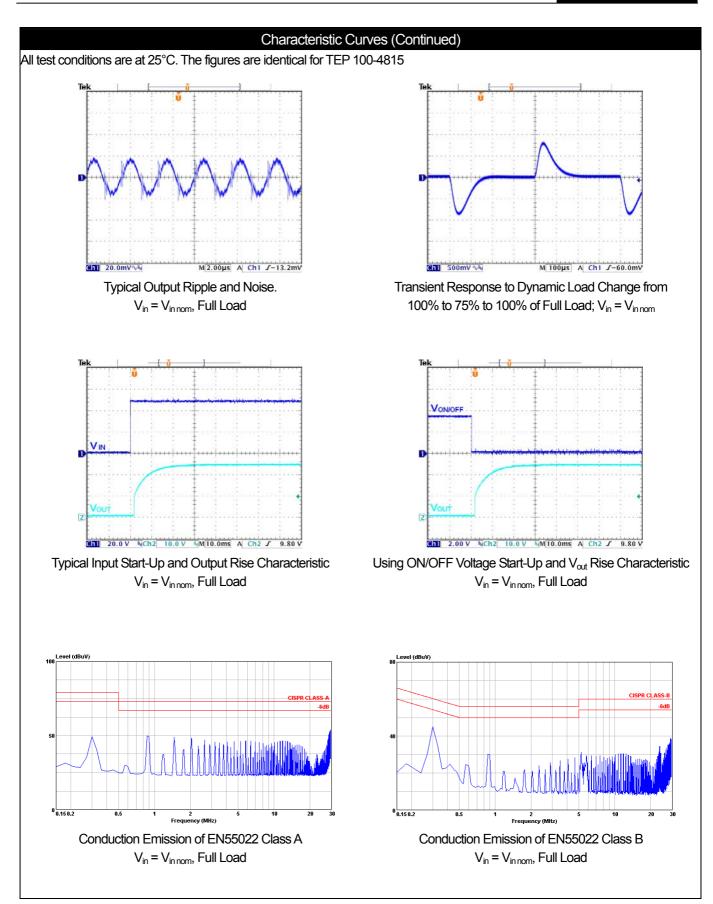


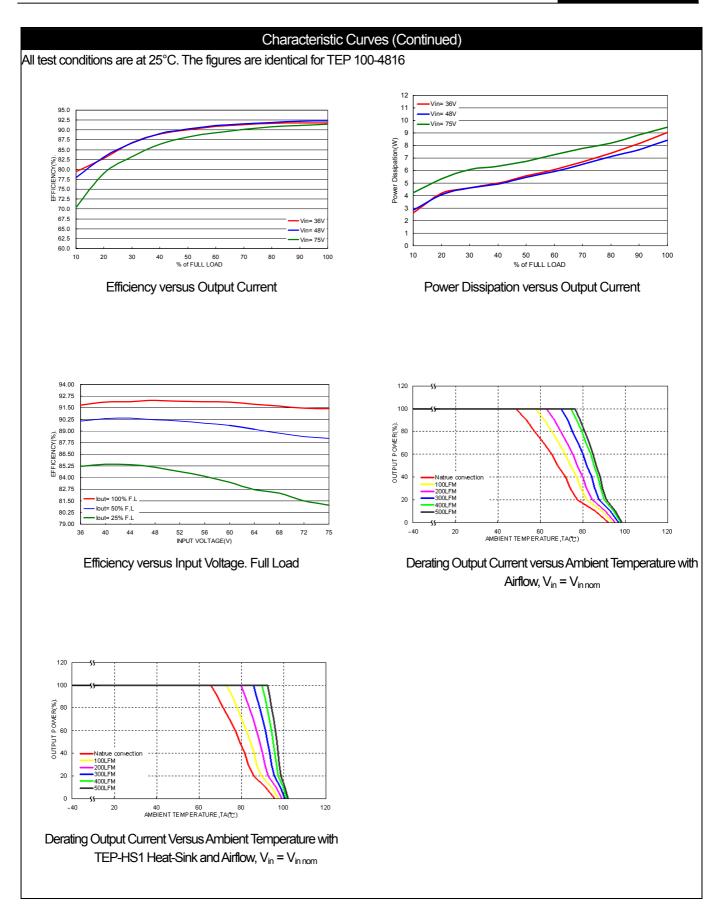


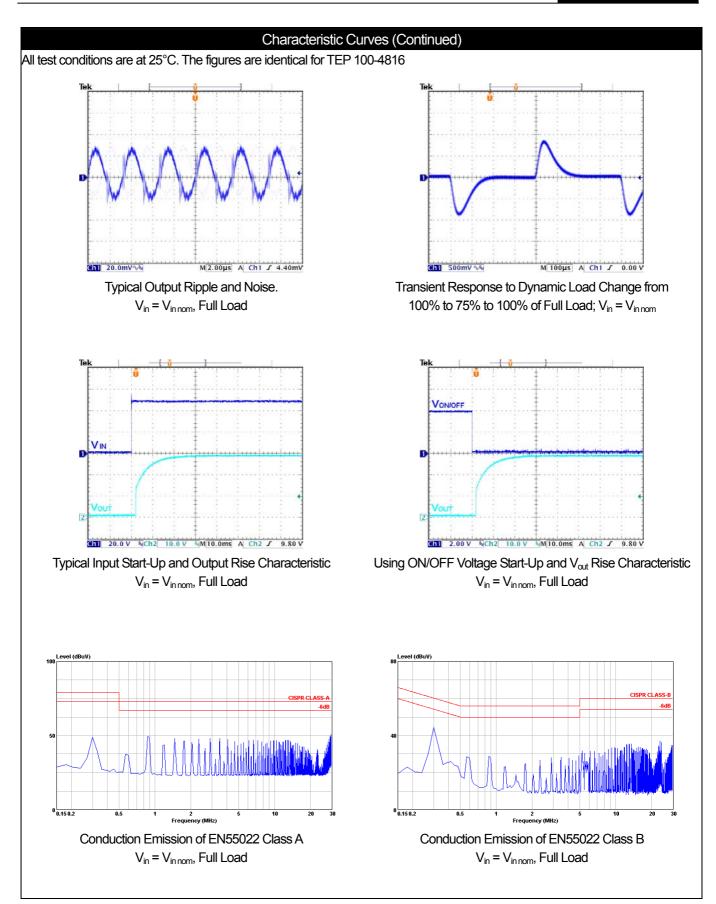


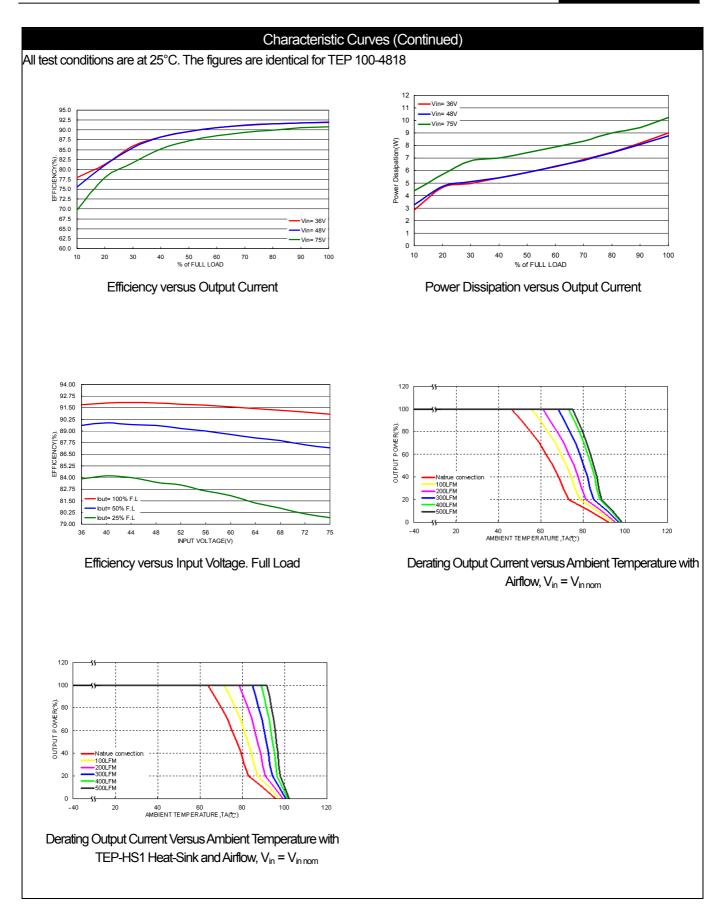


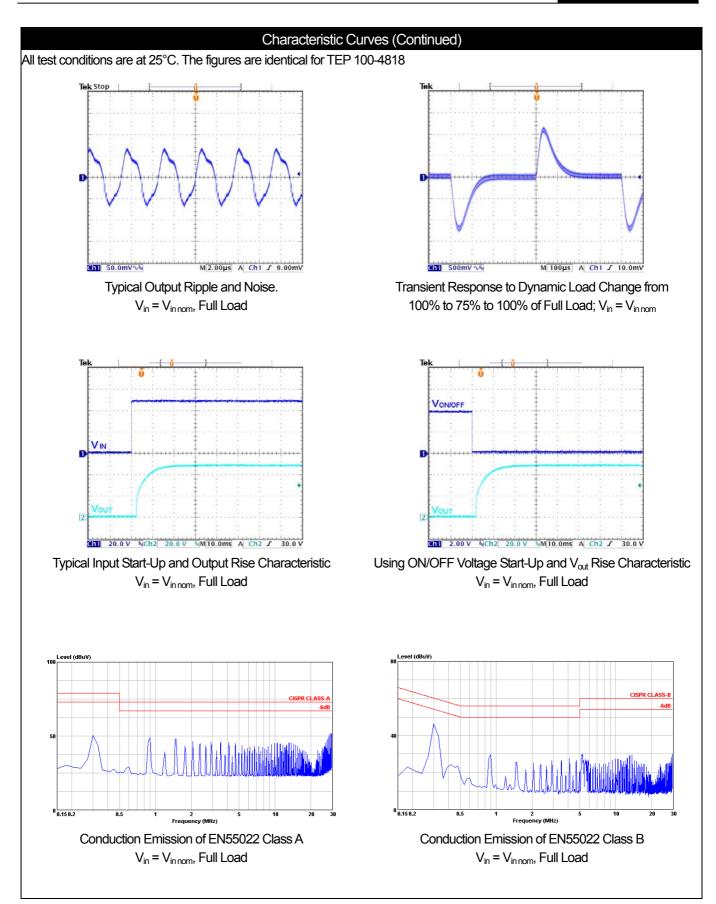


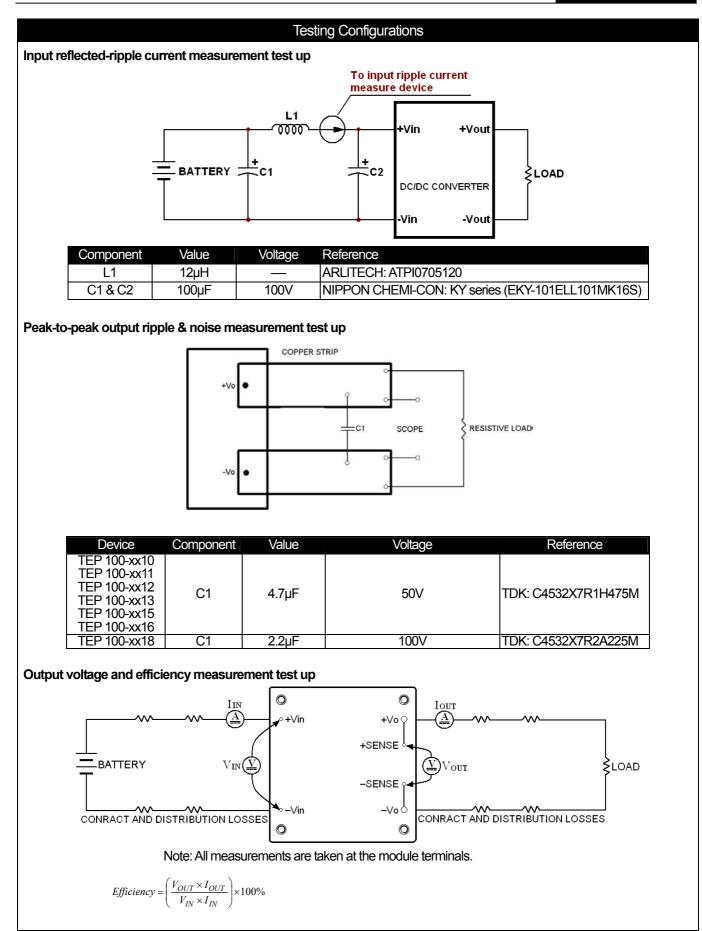


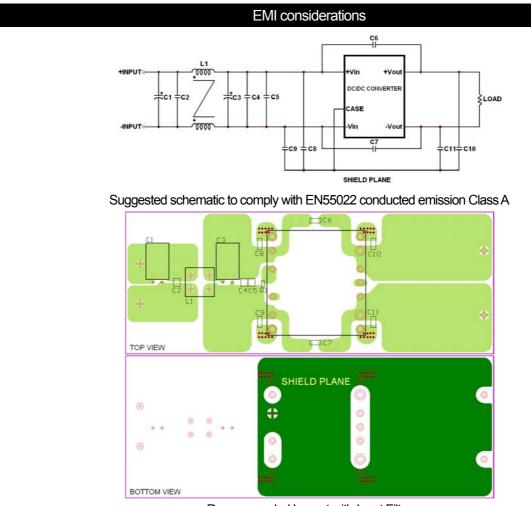












Recommended Layout with Input Filter

To comply with conducted noise according to EN 55022 Class A following components are recommended:

TEP 100-12xx

Component	Value	Voltage	Reference
C1, C3	470µF	35V	Nippon Chemi-con KY series
C2, C4, C5	22µF	25V	1812 MLCC
C6, C7, C8, C9, C10, C11	1000pF	3KV	1808 MLCC
L1	156µH ±35%		Common Choke, P/N: TCK-072

#### TEP 100-24xx

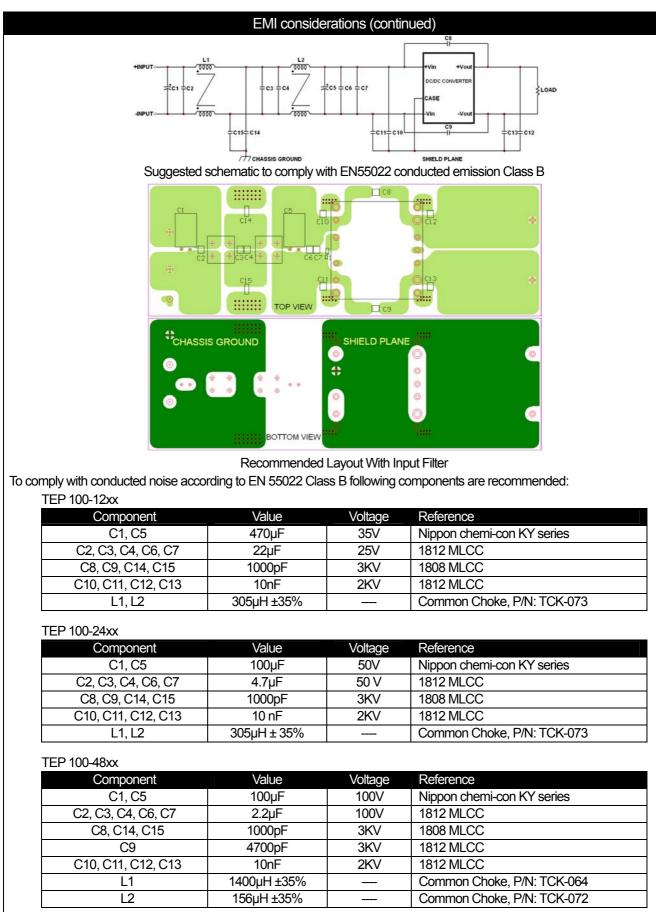
Component Value		Voltage	Reference	
C1, C3	100µF 50V Nippon Chemi-con KY series			
C2, C4, C5	C2, C4, C5 4.7µF		1812 MLCC	
C6, C7, C8, C9, C10, C11	1000pF	3KV	1808 MLCC	
L1 156µH ±35%			Common Choke, P/N: TCK-072	

#### TEP 100-48xx

Component	Value Voltage		Reference		
C1, C3	100µF	100V	Nippon Chemi-con KY series		
C2, C4, C5	2.2µF	100V	1812 MLCC		
C6, C7, C8, C9, C10, C11	1000pF	3KV	1808 MLCC		
L1	753µH ±35%		Common Choke, P/N: TCK-067		

Note: 1. Common mode choke have been define and show in page 52.

2. While testing, connect the case pin and the four screw bolts to shield plane, the EMI could be better reduced.



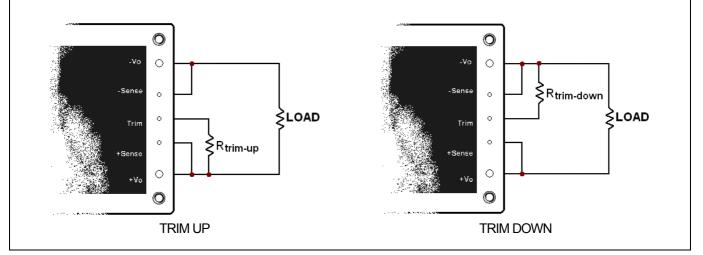
Note: 1. Common mode choke have been define and show in page 52.

2. While testing, connect the case pin and the four screw bolts to shield plane, the EMI could be better reduced.

		EMI conside	erations (continued)			
These common mod	le choke have be	en define as follow:				
TCK-064:	Inductance:	1400µH ±35%		<b>≼</b> 16.0Max≽		
	Impedance:	21.56m $\Omega$ , max.				
	Rated current:	5.8A, max.		(A)		
TCK-067:	Inductance:	753µH ±35%				
	Impedante:	<b>25mΩ, max.</b>	7.4±0.3			
	Rated current:	7.5A, max.	<u>→</u> □== <b>J</b> =====	Vr. A		
TCK-072:	Inductance:	156µH ±35%				
	Impedance:	15mΩ, max	- 4.0±0.3 → - 15.0Max> Pi	in 1 Mark TOP VIEW		
	Rated current:	11.3A, max.	SIDE VIEW			
TCK-073:	Inductance:	305µH ±35%				
	Impedante:	<b>20</b> mΩ, max.	N2			
	Rated current:	11.3A, max.	4	15.0Max		
Measurement Instru	ment (Test condit	ion):				
L: HP 4263B LCR Meter (100KHz / 100mV)				U 4.0±0.3		
DCR: HIOKI 3540 mΩ HITESTER			1∘ <del>0000</del> 002 <b>N1</b>	<b>←</b> 10.0±0.3 → <b>~</b> ∲0.8		
IDC: Agilent	t 34401A Meter			FRONT VIEW		
Recommended through hole: Φ1.0mm			All dimensi	All dimensions in millimeters		

# Output Voltage Adjustment

Output voltage is adjustable for 10% trim up or -20% trim down of nominal output voltage by connecting an external resistor between the TRIM pin and either the +Sense or –Sense pins. With an external resistor between the TRIM and –Sense pin, the output voltage set point decreases. With an external resistor between the TRIM and +Sense pin, the output voltage set point increases. Maximum output deviation is +10% inclusive of remote sense. (Please refer to page 54, remote sense) The value of external resistor can be obtained by equation or trim table shown in next page.



#### Output Voltage Adjustment (continued) TRIM EQUATION $R_U = \left(\frac{V_{OUT}(100 + \Delta\%)}{1.225\Delta\%} - \frac{100 + 2\Delta\%}{\Delta\%}\right) K\Omega$ $R_D = \left(\frac{100}{\Delta\%} - 2\right) K\Omega$ **TRIM TABLE** TEP 100-xx10 4 5 9 Trim up (%) 1 2 3 6 7 8 10 3.333 3.531 3.597 V<sub>OUT</sub> (Volts)= 3.366 3.399 3.432 3.465 3.498 3.564 3.630 170.082 85.388 57.156 43.041 34.571 28.925 24.892 21.867 19.515 17.633 R<sub>U</sub> (KΩ)= TEP 100-xx11 3 5 9 Trim up (%) 1 2 4 6 7 8 10 V<sub>OUT</sub> (Volts)= 5.05 5.10 5.15 5.20 5.25 5.30 5.35 5.40 5.45 5.50 R<sub>U</sub> (KΩ)= 310.245 156.163 104.803 79.122 63.714 53.442 46.105 40.602 36.322 32.898 TEP 100-xx12 Trim up (%) 2 3 4 5 6 8 9 10 1 7 Vout (Volts)= 12.12 12.24 12.36 12.48 12.60 12.72 12.84 12.96 13.08 13.20 447.592 300.993 227.694 183.714 154.395 133.452 117.745 105.528 R<sub>U</sub> (KΩ)= 887.388 95.755 TEP 100-xx13 4 Trim up (%) 1 2 3 5 6 7 8 9 10 16.05 15.15 15.30 15.45 15.60 15.75 16.20 16.35 16.50 V<sub>OUT</sub> (Volts)= 15.90 R<sub>U</sub> (KΩ)= 1134.735 572.490 385.075 291.367 235.143 197.660 170.886 150.806 135.188 122.694 TEP 100-xx15 3 Trim up (%) 2 4 5 9 10 6 7 8 24.24 24.48 24.72 24.96 25.20 25.44 26.40 V<sub>OUT</sub> (Volts)= 25.68 25.92 26.16 R<sub>1</sub> (KΩ)= 1876.776 947.184 637.320 482.388 389.429 327.456 283.190 249.990 224.168 203.510 TEP 100-xx16 Trim up (%) 2 3 4 5 6 9 10 1 7 8 28.28 29.12 29.40 29.96 30.24 30.52 30.80 V<sub>OUT</sub> (Volts)= 28.56 28.84 29.68 R<sub>U</sub> (KΩ)= 2206.571 749.429 567.286 458.000 1113.714 385.143 333.102 294.071 263.714 239.429 TEP 100-xx18 Trim up (%) 2 3 4 5 6 8 9 1 7 10 V<sub>OUT</sub> (Volts)= 48.48 48.96 49.44 49.92 50.40 50.88 51.36 51.84 52.32 52.80 3855.551 1309.973 800.857 673.578 582.665 514.480 461.447 419.020 $R_{U}(K\Omega)=$ 1946.367 991.776 All Trim down (%) 1 2 3 4 5 6 7 8 9 10 48.000 31.333 23.000 18.000 12.286 8.000 $R_{\rm D}(K\Omega) = 98.000$ 14.667 10.500 9.111 Trim down (%) 11 12 13 14 15 16 18 19 20 17

 $R_D(K\Omega)=$ 

7.091

6.333

5.692

4.667

4.250

3.882

3.556

5.143

3.263

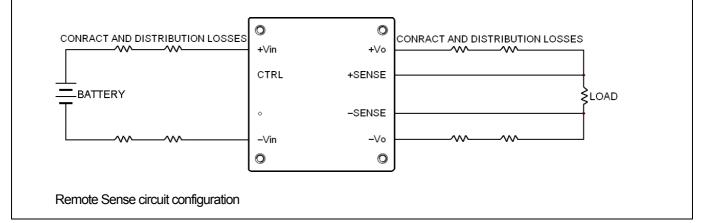
3.000

#### Remote Sense

To minimum the effects of distribution losses by regulating the voltage at the Remote Sense pin. The voltage between the Sense pin and  $V_{out}$  pin must not exceed 10% of  $V_{out}$ . i.e. [+ $V_{out}$  to  $-V_{out}$ ] – [+Sense to –Sense] < 10%  $V_{out}$ 

The voltage between  $+V_{out}$  and  $-V_{out}$  terminals must not exceed the minimum output over voltage protection threshold. This limit includes any increase in voltage due to remote-sense compensation and trim function.

If not using the remote-sense feature to regulate the output at the point of load, then connect +Sense to  $+V_{out}$  and -Sense to  $-V_{out}$ .



# Input Source Impedance

The power module should be connected to a low impedance input source. Highly inductive source impedance can affect the stability of the power module. Input external  $\pi$  filter is recommended to minimize input reflected ripple current. The inductor is simulated source impedance of 12µH and capacitor is Nippon Chemi-con KY series 100µF/100V. The capacitor must as close as possible to the input terminals of the power module for lower impedance.

## **Output Over Current Protection**

When excessive output currents occur in the system, circuit protection is required on all power supplies. Normally, overload current is maintained at approximately 110~140 percent of rated current for TEP 100 Series.

Hiccup-mode is a method of operation in a power supply whose purpose is to protect the power supply from being damaged during an over-current fault condition. It also enables the power supply to restart when the fault is removed. There are other ways of protecting the power supply when it is over-loaded, such as the maximum current limiting or current foldback methods. One of the problems resulting from over current is that excessive heat may be generated in power devices; especially MOSFET and Shottky diodes and the temperature of those devices may exceed their specified limits. A protection mechanism has to be used to prevent those power devices from being damaged.

The operation of hiccup is as follows. When the current sense circuit sees an over-current event, the controller shuts off the power supply for a given time and then tries to start up the power supply again. If the over-load condition has been removed, the power supply will start up and operate normally; otherwise, the controller will see another over-current event and shut off the power supply again, repeating the previous cycle. Hiccup operation has none of the drawbacks of the other two protection methods, although its circuit is more complicated because it requires a timing circuit. The excess heat due to overload lasts for only a short duration in the hiccup cycle, hence the junction temperature of the power devices is much lower.

The hiccup operation can be done in various ways. For example, one can start hiccup operation any time an over-current event is detected; or prohibit hiccup during a designated start-up is usually larger than during normal operation and it is easier for an over-current event is detected; or prohibit hiccup during a designated start-up interval (usually a few milliseconds). The reason for the latter operation is that during start-up, the power supply needs to provide extra current to charge up the output capacitor. Thus the current demand during start-up is usually larger than during normal operation and it is easier for an over-current event to occur. If the power supply starts to hiccup once there is an over-current, it might never start up successfully. Hiccup mode protection will give the best protection for a power supply against over current situations, since it will limit the average current to the load at a low level, so reducing power dissipation and case temperature in the power devices.

#### Short Circuitry Protection

Continuous, hiccup and auto-recovery mode.

During short circuit, converter still shut down. The average current during this condition will be very low and the device can be safety in this condition.

#### Output Over Voltage Protection

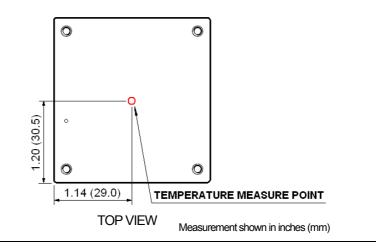
The output over-voltage protection consists of circuitry that monitors the voltage on the output terminals. If the voltage on the output terminals exceeds the over-voltage protection threshold, then the module enter the non-latch hiccup mode.

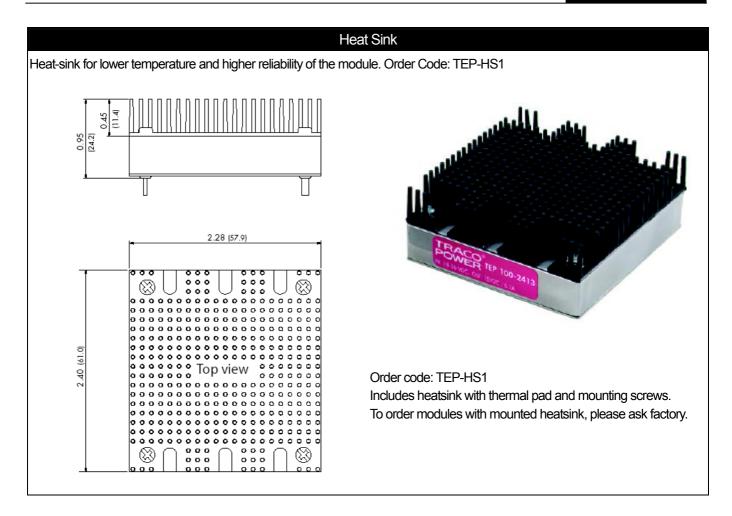
## **Over Temperature Protection**

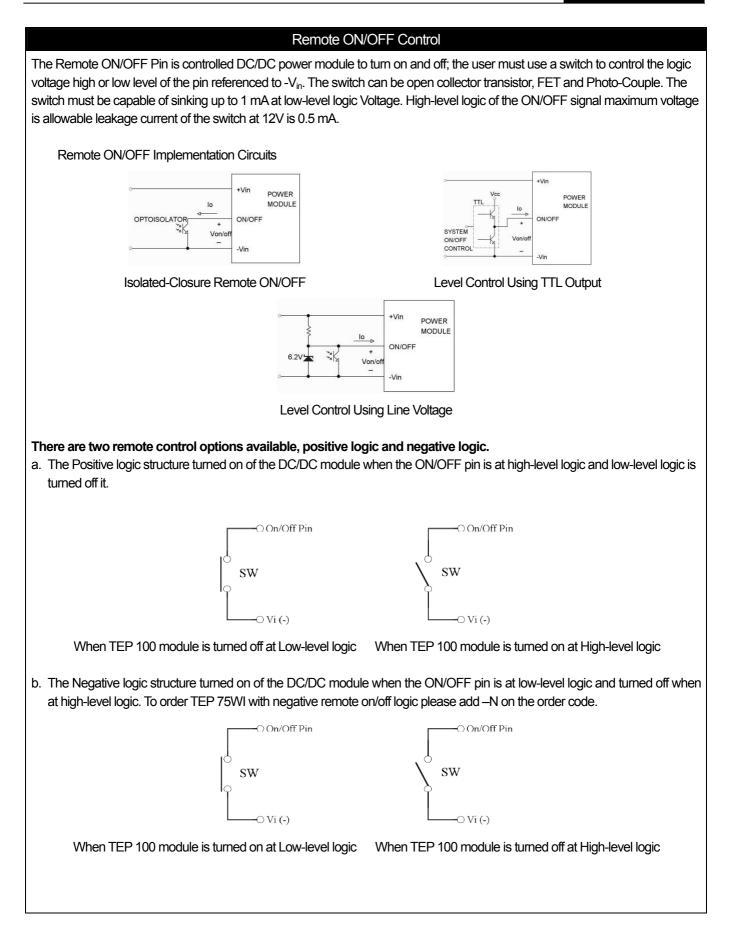
Sufficient cooling is needed for the power module and provides more reliable operation of the unit. If a fault condition occurs, the temperature of the unit will be higher. And will damage the unit. For protecting the power module, the unit includes over-temperature protection circuit. When the temperature of the case is to the protection threshold, the unit enters "Hiccup" mode. And it will auto restart when the temperature is down.

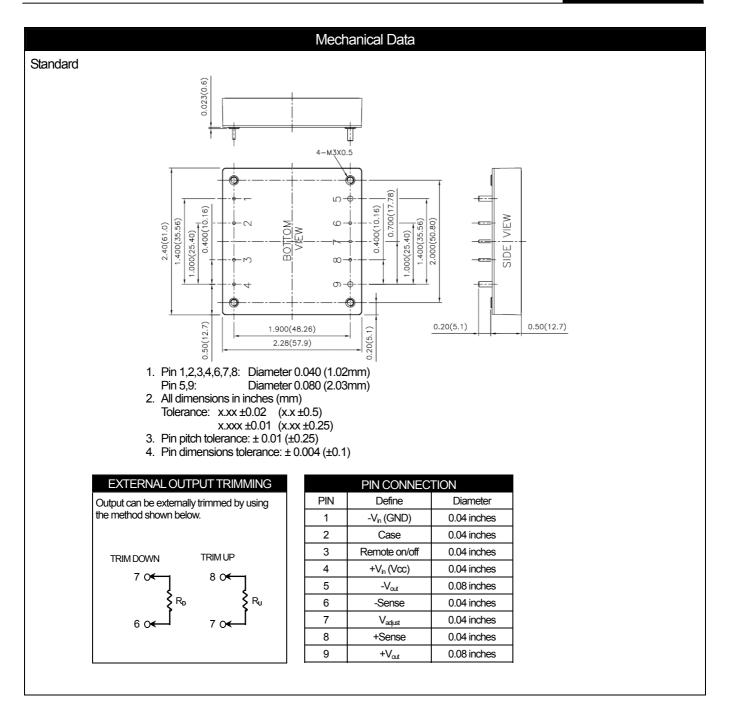
#### **Thermal Consideration**

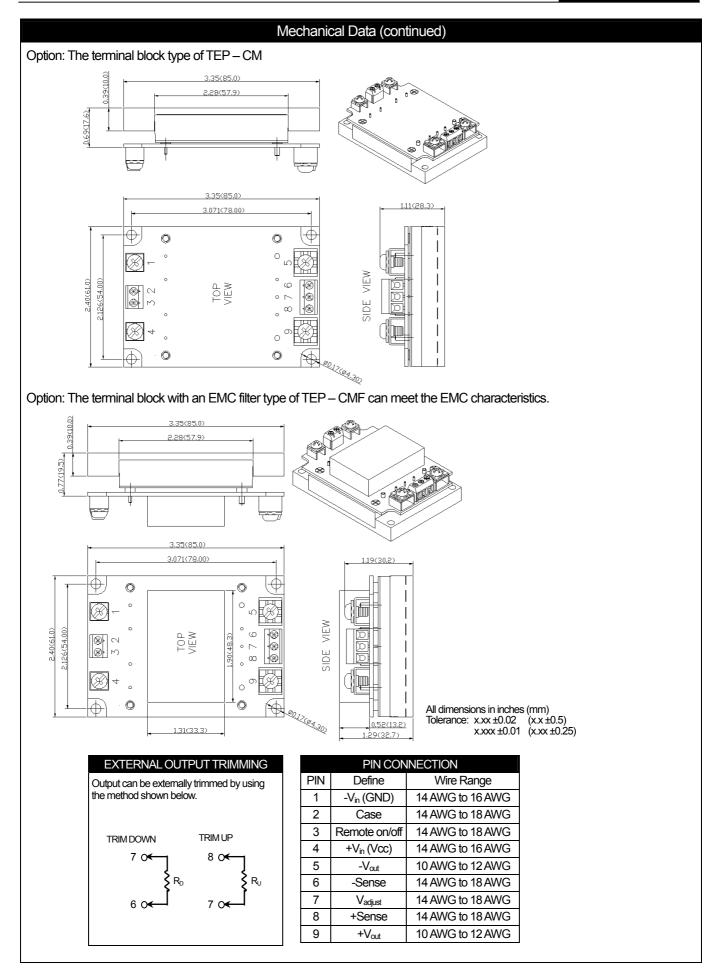
The power module operates in a variety of thermal environments. However, sufficient cooling should be provided to help ensure reliable operation of the unit. Heat is removed by conduction, convection, and radiation to the surrounding Environment. Proper cooling can be verified by measuring the point as the figure below. The temperature at this location should not exceed 105°C. When Operating, adequate cooling must be provided to maintain the test point temperature at or below 105°C. Although the maximum point Temperature of the power modules is 105°C, you can limit this Temperature to a lower value for extremely high reliability.

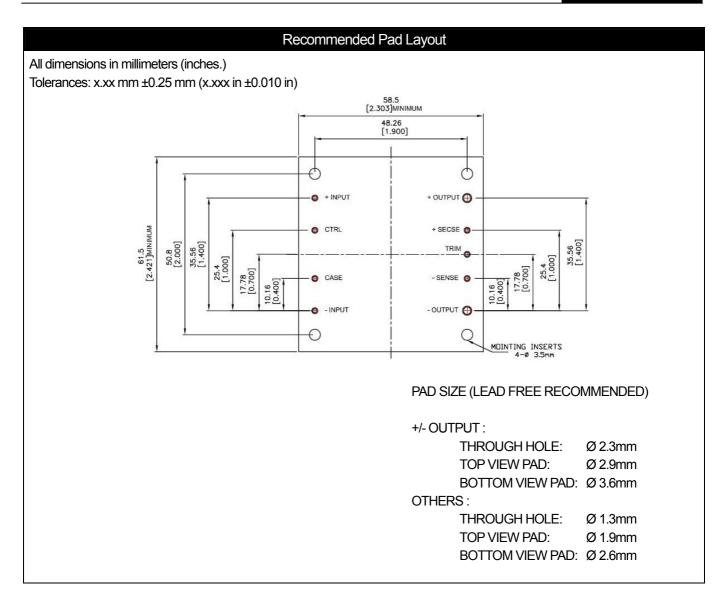




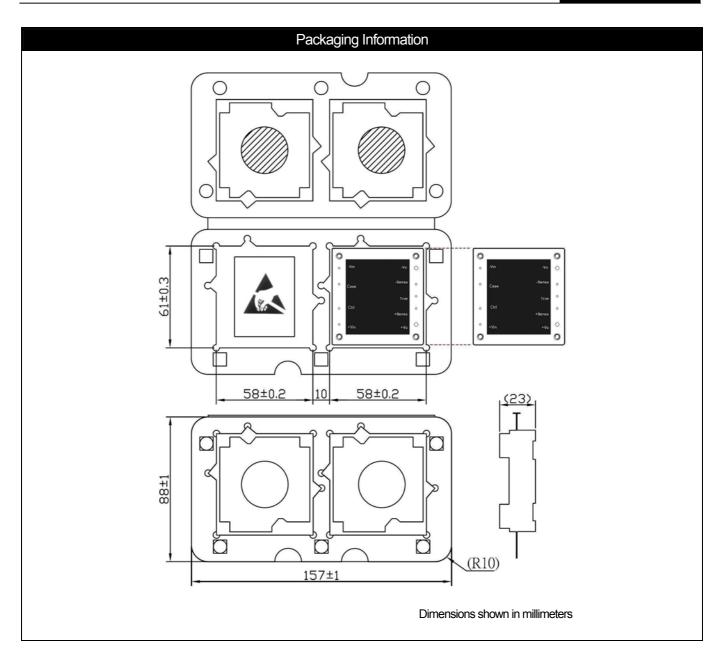








		Soldering Considerations
Lead free wave solder profile for	TEP 100 Series	
	TEMPERATURE( °C ) 0 50 100 150 200 250 300	TI+T2 260°CMAX   First wave Second wave   Preheat zone Image: Constraint of the second sec
Γ	Zone	Reference Parameter
F	Preheat zone	Rise temperature speed: 3°C/sec max. Preheat temperature: 100~130°C
A	Actual heating	Peak temperature:250~260°CPeak time (T1+T2 time):4~6 sec
Reference Solder: Sn-Ag-	Cu; Sn-Cu	
Hand Welding: Soldering iron: Power 9		
Welding Time: 2~4 sec Temperature: 380~40		



Order Code						
Model Number	Input Range	Output Voltage	Output Current Max. Load	Input C No Load <sup>(1)</sup>	urrent Full Load <sup>(2)</sup>	Efficiency <sup>(3)</sup> (%)
TEP 100-1210	9 – 18Vdc	3.3Vdc	25.0A	200mA	7.768A	90
TEP 100-1211	9 – 18Vdc	5Vdc	20.0A	210mA	9.311A	91
TEP 100-1212	9 – 18Vdc	12Vdc	8.4A	210mA	9.385A	91
TEP 100-1213	9 – 18Vdc	15Vdc	6.7A	210mA	9.358A	91
TEP 100-1215	9 – 18Vdc	24Vdc	4.2A	100mA	9.492A	90
TEP 100-1216	9 –18Vdc	28Vdc	3.6A	100mA	9.492A	90
TEP 100-1218	9 – 18Vdc	48Vdc	2.1A	100mA	9.492A	90
TEP 100-2410	18 – 36Vdc	3.3Vdc	25.0A	90mA	3.841A	91
TEP 100-2411	18 – 36Vdc	5Vdc	20.0A	185mA	4.554 A	93
TEP 100-2412	18 – 36Vdc	12Vdc	8.4A	185mA	4.590A	93
TEP 100-2413	18 – 36Vdc	15Vdc	6.7A	185mA	4.577 A	93
TEP 100-2415	18 – 36Vdc	24Vdc	4.2A	85mA	4.641A	92
TEP 100-2416	18 – 36Vdc	28Vdc	3.6A	85mA	4.641A	92
TEP 100-2418	18 – 36Vdc	48Vdc	2.1A	85mA	4.641A	92
TEP 100-4810	36 – 75Vdc	3.3Vdc	25.0A	80mA	1.920A	91
TEP 100-4811	36 – 75Vdc	5Vdc	20.0 A	90mA	2.277 A	93
TEP 100-4812	36 – 75Vdc	12Vdc	8.4A	90mA	2.295A	93
TEP 100-4813	36 – 75Vdc	15Vdc	6.7A	90mA	2.288 A	93
TEP 100-4815	36 – 75Vdc	24Vdc	4.2A	40mA	2.320A	92
TEP 100-4816	36 – 75Vdc	28Vdc	3.6A	40mA	2.320A	92
TEP 100-4818	36 – 75Vdc	48Vdc	2.1A	40mA	2.320A	92

Note 1: Typical value at nominal input voltage and no load.

Note 2: Maximum value at nominal input voltage and full load of standard type.

Note 3: Typical value at nominal input voltage and full load.

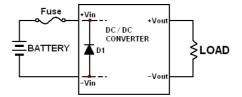
Note 4: To order TEP 100 with negative remote on/off logic please add -N (e.g. TEP 100-2411-N)

Note 5: To order the TEP 100 with terminal block please add -CM (e.g. TEP 100-2411-CM)

Note 6: To order the TEP 100 with terminal block and EMI filter please add –CMF (e.g. TEP 100-2411-CMF)

## Safety and Installation Instruction

The TEP 100 Series has built in the protection function of the polarity reverse as the following figure.



#### **Fusing Consideration**

Caution: This power module is not internally fused. An input line fuse must always be used.

This encapsulated power module can be used in a wide variety of applications, ranging from simple stand-alone operation to an integrated part of sophisticated power architecture. To maximum flexibility, internal fusing is not included; however, to achieve maximum safety and system protection, always use an input line fuse. The safety agencies require a slow-blow fuse with maximum rating of 20A for TEP 100-12xx and 10A for TEP 100–24xx and 5A for TEP 100–48xx. Based on the information provided in this data sheet on Inrush energy and maximum dc input current; the same type of fuse with lower rating can be used. Refer to the fuse manufacturer's data for further information.

# MTBF and Reliability

#### The MTBF of TEP 100 SERIES of DC/DC converters has been calculated according to:

Bellcore TR-NWT-000332 Case I: 50% stress, Operating Temperature at 40°C (Ground fixed and controlled environment). The resulting figure for MTBF is 1'010'000 hours.

MIL-HDBK 217F NOTICE2 FULL LOAD, Operating Temperature at 25°C. The resulting figure for MTBF is 74'160 hours.