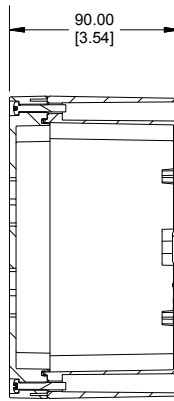
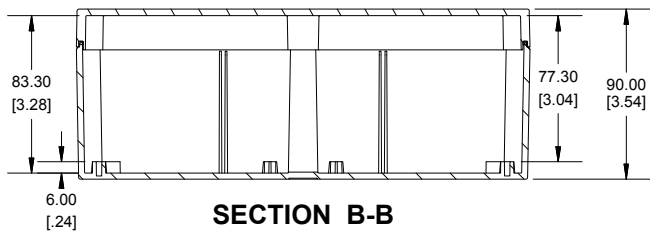


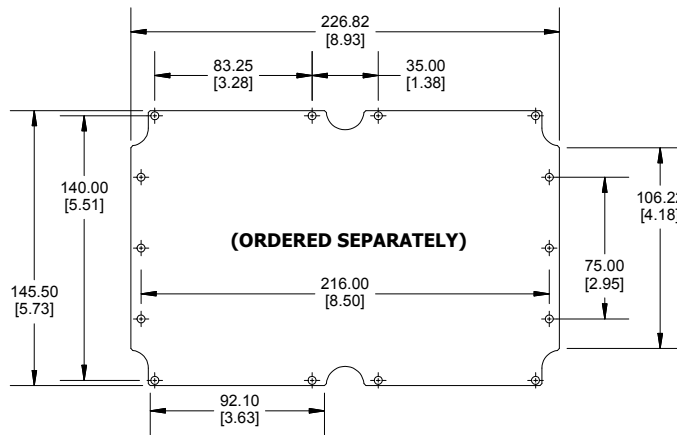
**ASSEMBLY**



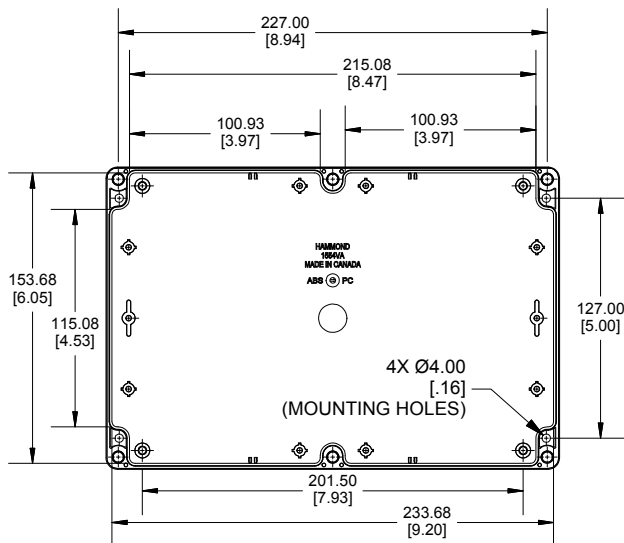
**SECTION A-A**



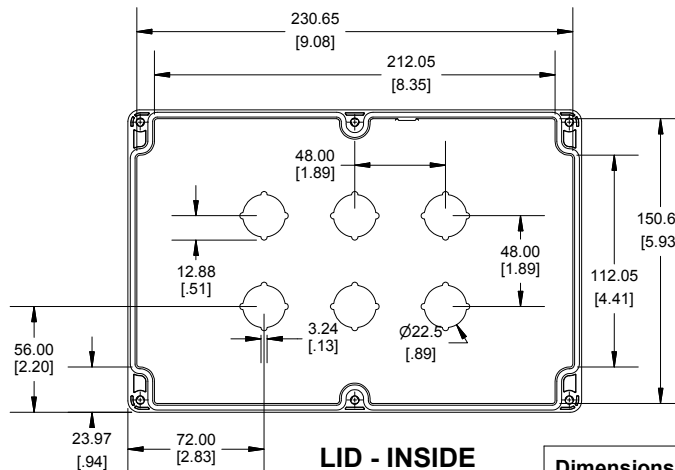
**SECTION B-B**



**STEEL INNER PANEL**

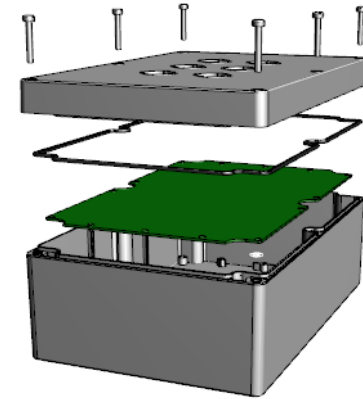


**BOX - INSIDE**



**LID - INSIDE**

Dimensions:  
mm  
[inches]



SEE ENCLOSURE 1554VA  
FOR MORE DETAIL

POLYCARBONATE  
VERSION ONLY  
 US LISTED  
FILE #E65324  
TYPE 4,4X,6,6P

Enclosures can be Factory Modified ( Milling, Drilling, Printing etc.)  
Contact Factory [mjm@hammondmfg.com](mailto:mjm@hammondmfg.com) for quotes  
Solid models of this enclosure available in STEP or IGES.  
(Part number and text placement/orientation on our products are subject to change,  
we do not recommend using them as a locating reference for modification purposes)

NOTE	
Purchased assembly includes box, lid, 6 cover screws, and preformed silicone gasket.	
Polycarbonate version is UL 508A approved. (Matl UL94 - 5VA @ 3mm)	
Lid accepts 22.5mm push buttons	
<b>Recommended Cover screw torque -- 71-85 ozf-in (50-60 cN-m)</b>	

1554MPB	
1554MPB Enclosure	
Polycarbonate RAL-7035	1554MPB6A
ACCESSORIES	
Steel Inner Panels	1554VAPL
Steel Panel / P.C. Board (Pkg 100) [M3-0.5 x 8mm Plated]	1591MM100
Steel Panel / P.C. Board Self Tapping Screw [#8 X 5/16" (8mm) Plated] (Pkg 100)	1598ATS100
Cover Screws (Pkg 50) [M4-0.7 X 25mm Stainless Steel]	SC583-50

**HAMMOND  
MANUFACTURING**  
**1554MPB6A**  
[www.hammondmfg.com](http://www.hammondmfg.com)