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SENSOR OPTIONS WIRE-SAVING SYSTEMS MEASUREMENT SENSORS

STATIC CONTROL DEVICES LASER MARKERS

# Ultra-small U-shaped Micro Photoelectric Sensor Amplifier Built-in

M-24 SERIES

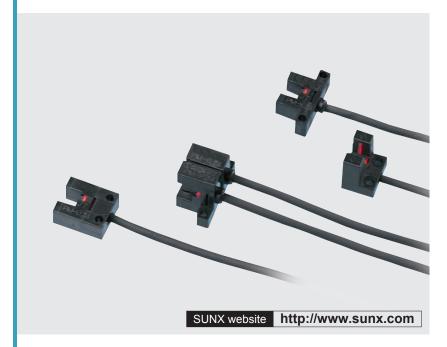
Related Information

General terms and conditions ...... P.1

■ Sensor selection guide.....P.11~ / P.409~

Glossary of terms / General precautions ......P.983~ / P.986~

■ Korea's S-mark......P.1034~





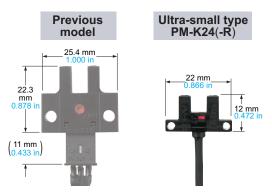




# Extremely small size enables space saving!!

# **Extremely small size and space saving**

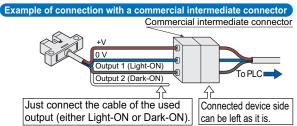
**PM-24** series contributes to the miniaturization or space saving of your equipment.



# **Equipped with two independent outputs**

All models are equipped with two independent outputs-Light-ON and Dark-ON.

Hence, one model suffices even if the output is to be used differently, depending upon the location of use. Also, since two independent outputs have been provided, cumbersome handling of the output conversion control input, or fear of logic inversion due to a cable break, is eliminated. The sensor can be connected to the existing wiring as it is.



Note: Ensure to insulate the unused output wire.

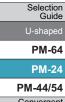
# Wide model variety

A wide variety of 5 shapes and 15 models is available. You may select from this wide range to suit the mounting conditions.

#### Meets global requirements

Conforms to Europe's EMC Directive and obtains UL Recognition.

Both, NPN and PNP output models are available. The **PM-**□**24** has also obtained Korea's S-mark certification.



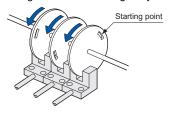




# **APPLICATIONS**

# Sensing the starting point on a rotating body

The starting point can be sensed by making a slit in the rotating body.



## ORDER GUIDE

Ту	ре	Appearance (mm in)	Sensing range	Model No. (Note)	Output	Output operation
	K type	0.866 0.236 0.472	PM-K24 PM-K24P PM-K24-R PM-L24 PM-L24P PM-L24-R PM-L24-R PM-F24-R PM-F24P PM-F24-R PM-R24-R PM-R24-R PM-R24-R PM-R24-R PM-U24 PM-U24P	PM-K24	NPN open-collector transistor	
				PM-K24P	PNP open-collector transistor	
				PM-K24-R	NPN open-collector transistor	
	L type	12 0.472 13.4 0.528		PM-L24	NPN open-collector transistor	
				PM-L24P	PNP open-collector transistor	
				PM-L24-R	NPN open-collector transistor	
=	F type	10.5 0.413 13.4 0.528 12 0.472		PM-F24	NPN open-collector transistor	
Ultra-small				PM-F24P	PNP open-collector transistor	Incorporated with 2 outputs: Light-ON / Dark-ON
				PM-F24-R	NPN open-collector transistor	
	R type	10.5 0.413 13.4 0.528 12 0.472		PM-R24	NPN open-collector transistor	
				PNP open-collector transistor		
				PM-R24-R	NPN open-collector transistor	
	U type	13.4 0.528 0.630 0.630		PM-U24	NPN open-collector transistor	
				PM-U24P	PNP open-collector transistor	
				PM-U24-R	NPN open-collector transistor	

Note: The suffix "-R" indicates a flexible cable type.

# 3 m 9.843 ft cable length type

3 m 9.843 ft cable length type (standard: 1 m 3.281 ft) is also available. (excluding flexible cable type and PNP output type) When ordering this type, suffix "-C3" to the model No. (e.g.) 3m 9.843 ft cable length type of PM-K24 is "PM-K24-C3".

# **OPTIONS**

Designation	Model No.	Description
Mounting screw	MS-M2	Mounting screw with washers for the ultra-small type sensor (50 pcs. lot). It can mount securely as it is spring washer attached.

#### **Mounting screw**

• MS-M2





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PM-64

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Reflective

PM2

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PM-44/54 Convergent Reflective

PM2

PM-24

# **SPECIFICATIONS**

		Ultra-small		
	Туре		With flexible cable	
	NPN output	PM-□24	PM-□24-R	
Iten	PNP output	PM-□24P		
Sen	sing range	5 mm 0.197 in (fixed)		
Mini	mum sensing object	0.8 × 1.8 mm 0.031 × 0.071 in opaque object		
Hysteresis		0.05 mm 0.002 in or less		
Rep	eatability	0.03 mm 0.001 in or less		
Sup	ply voltage	5 to 24 V DC ± 10 % Ripple P-P 10 % or less		
Curr	rent consumption	15 mA or less		
Output		<npn output="" type=""> NPN open-collector transistor Maximum sink current: 50 mA Applied voltage: 30 V DC or less (between output and 0 V) Residual voltage: 0.7 V or less (at 50 mA sink current) 0.4 V or less (at 16 mA sink current)</npn>	<pnp output="" type=""> PNP open-collector transistor</pnp>	
	Utilization category	DC-12 or DC-13		
	Output operation	Incorporated with 2 outputs: Light-ON / Dark-ON		
Response time		Under light received condition: 20 µs or less Under light interrupted condition: 100 µs or less (Response frequency: 1 kHz or more) (Note 2)		
Operation indicator		Vermilion LED (lights up under light received condition)		
	Pollution degree	3 (Industrial environment)		
Φ	Ambient temperature (Note 3, 4)	-25 to +55 °C −13 to +131 °F (No dew condensation or icing allowed), Storage: -30 to +80 °C −22 to +176 °F		
Environmental resistance	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH		
resis	Ambient illuminance	Fluorescent light: 1,000 & at the light-receiving face		
ental	EMC	EN 60947-5-2		
onme	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure		
invire	Insulation resistance	50 M $\Omega$ , or more, with 250 V DC megger between all supply terminals connected together and enclosure		
Ш	Vibration resistance	10 to 2,000 Hz frequency, 1.5 mm 0.059 in amplitude in X, Y and Z directions for two hours each		
	Shock resistance	15,000 m/s² acceleration (1,500 G approx.) in X, Y and Z directions for three times each		
Emitting element		Infrared LED (Peak emission wavelength: 940 nm 0.037 mil, non-modulated)		
Material		Enclosure: PBT, Slit cover: Polycarbonate		
Cable		0.09 mm² 4-core cabtyre cable [PM-□24-R: 0.1 mm² flexible, oil and heat resistant cabtyre cable (Note 5)], 1 m 3.281 ft long		
Cable extension		Extension up to total 100 m 328.084 ft is possible with 0.3 mm², or more, cable.		
Weight		Net weight: 10 g approx.		

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

2) The response frequency is the value when the disc, given in the figure below, is rotated.



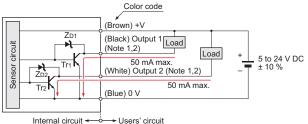
- 3) In case the ultra-small type PM-□24(-R) is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.
- 4) Take care that the flexibility of the **PM**-□**24-R** cable is lost if the ambient temperature in −10 °C +14 °F or less.
- 5) The cable of PM-□24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-□24-R cannot be used on a moving base.)



## I/O CIRCUIT AND WIRING DIAGRAMS

PM-□24 PM-□24-R NPN output type

#### I/O circuit diagram



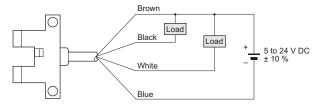
Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

2) Ensure to insulate the unused output wire.

 $Symbols \ \dots \ ZD1, \ ZD2; \ Surge \ absorption \ zener \ diode \\ Tr1, \ Tr2 \ : \ NPN \ output \ transistor$ 

#### Wiring diagram



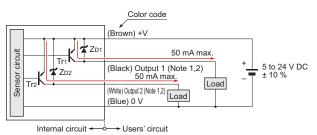
#### **Output operation**

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

PNP output type

#### I/O circuit diagram

PM-□24P



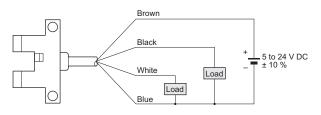
Notes: 1) Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

2) Ensure to insulate the unused output wire.

Symbols ... ZD1, ZD2 : Surge absorption zener diode Tr1, Tr2 : PNP output transistor

#### Wiring diagram



#### **Output operation**

	Color code	Output operation
Output 1	Black	Light-ON
Output 2	White	Dark-ON

Selection Guide

PM-64

PM-24

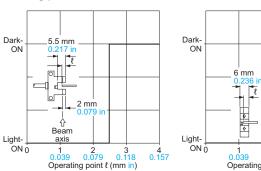
PM-44/54

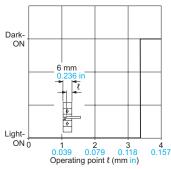
Convergent

PM2

# SENSING CHARACTERISTICS (TYPICAL)

#### Sensing position





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LASER SENSORS

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PHOTO-ELECTRIC SENSORS

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#### PRECAUTIONS FOR PROPER USE

Refer to p.986~ for general precautions.



 Never use this product as a sensing device for personnel protection.

 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.



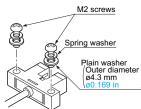
Make sure to connect terminals correctly as the sensor does not incorporate a reverse polarity protection circuit.

Further, the output is not incorporated with a short-circuit protection circuit. Do not connect it directly to a power supply or a capacitive load. Faulty wiring may result in damage.

#### Mounting

 When fixing the sensor with screws, use M2 screws and the tightening torque should be 0.15 N·m or less.
 Further, use small, round type plain washers. (ø4.3 mm ø0.169 in)

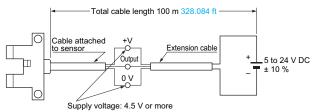
When using the optional mounting screw set **MS-M2**, a spring washer is included.



 In case PM-□24(-R) is used at an ambient temperature of +50 °C +122 °F, or more, make sure to mount it on a metal body.

#### **Cable extension**

 Cable extension is possible up to an overall length of 100 m 328.084 ft with a 0.3 mm², or more, cable.
 However, since a voltage drop shall occur due to the cable extension, ensure that the power supply voltage at the end of the cable attached to the sensor is within the rating.



But, when the overall cable length, including the cable attached to the sensor, is as given below, there is no need to confirm the voltage.

Conductor cross- section area of extension cable	Total cable length
0.08 to 0.1 mm <sup>2</sup>	Up to 5 m 16.404 ft
0.2 mm <sup>2</sup>	Up to 10 m 32.808 ft
0.3 mm <sup>2</sup>	Up to 20 m 65.617 ft

#### **Others**

 Since the sensor is intended for use inside machines, no special countermeasures have been taken against extraneous light. Take care that extraneous light is not directly incident on the beam receiving section.



- Do not use during the initial transient time (50 ms) after the power supply is switched on.
- The cable of PM-□24-R is a flexible cable usable on a moving base. When the sensor is mounted on a moving base, fix the sensor cable joint so that stress is not applied to it. (Models other than the PM-□24-R cannot be used on a moving base.)
- Take care that the flexibility of the PM-□24-R cable is lost if the ambient temperature is -10 °C +14 °F or less.

FIBER SENSORS

LASER SENSORS

PHOTO-ELECTRIC SENSORS

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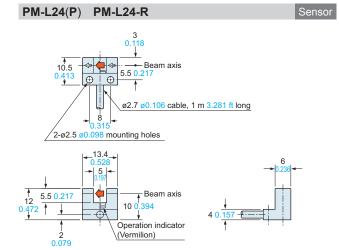
PARTICULAR

USE SENSORS

SENSOR OPTIONS

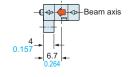
# DIMENSIONS (Unit: mm in) The CAD data in the dimensions can be downloaded from the SUNX website: http://www.sunx.com

PM-K24(P) PM-K24-R 3 0.118 Beam axis 2 0.079 5 | 8 0.315 2 0.079 2-ø2.5 ø0.098 ø2.7 ø0.106 cable, mounting holes 1 m 3.281 ft long Operation indicator ø4.8 ø0.189 (Vermilion) **→** 18 0.709 **→** 

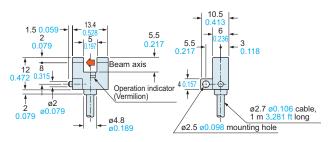


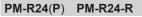
# PM-F24(P) PM-F24-R

Sensor



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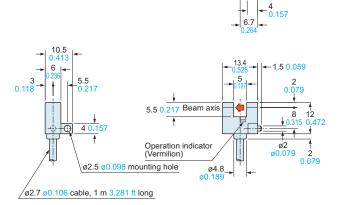


Sensor

WIRE-SAVING SYSTEMS MEASURE-MENT SENSORS

STATIC CONTROL DEVICES

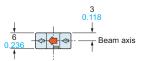
LASER MARKERS

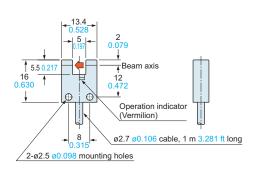


Beam axis -<⇒

## PM-U24(P) PM-U24-R

Sensor





Selection Guide U-shaped

PM-64

PM-24

PM-44/54

Convergent

PM2