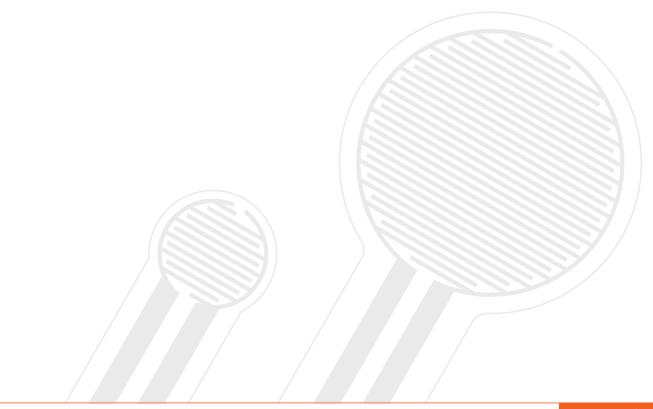


TPE-500 SERIES DATA SHEET

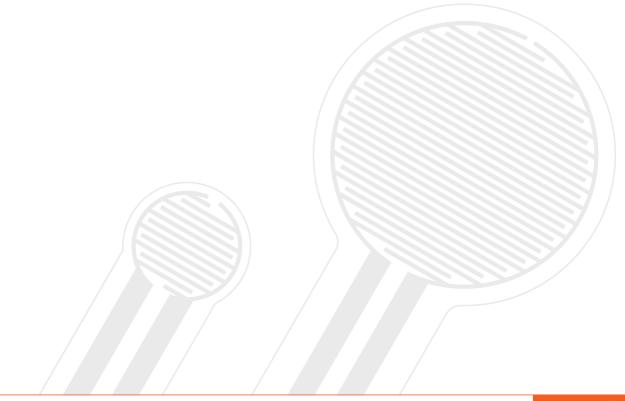




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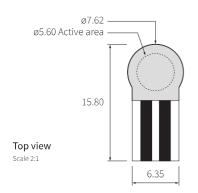
Standard Force Sensor

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TPE-500



Mechanical data

Active area	ø5.60mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.25mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.05mm
Overall diameter	7.62mm	Tail length	9.00mm
Sensor overall length	15.80mm	Tail width	6.35mm

Interconnect options and part numbers

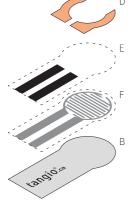
TPE-500B

Stacked view

A Adhesive
B PET
C FSR
D Spacer
E Tail carbon
F Silver conductive







TPE-500A



Exposed carbon traces



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-500C



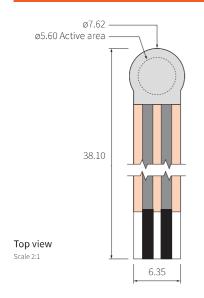
CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

Device characteristics

Characteristic	Description	Value	Notes
Actuation force	Force to reach 10MΩ	< 30g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 2%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	-20°C for 250hrs	8%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	4%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	8%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	7%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	



TPE-501

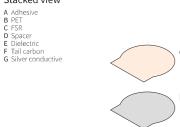


Mechanical data

Active area	ø5.60mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.25mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.05mm
Overall diameter	7.62mm	Tail length	30.00mm
Sensor overall length	38.10mm	Tail width	6.35mm

Interconnect options and part numbers

Stacked view



TPE-501A



Exposed carbon traces



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-501C



CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

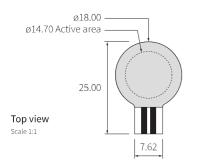
Device characteristics

Characteristic	Description	Value	Notes
Actuation force	Force to reach 10MΩ	< 30g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 2%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	-20°C for 250hrs	8%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	4%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	8%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	7%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	



TPE-502

Mechanical data



Active area	ø14.70mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.30mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.05mm
Overall diameter	18.00mm	Tail length	9.00mm
Sensor overall length	25.00mm	Tail width	7.62mm

Interconnect options and part numbers

Stacked view

A Adhesive
B PET
C FSR
D Spacer
E Tail carbon
F Silver conductive





Exposed carbon traces

TPE-502B



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-502C



CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

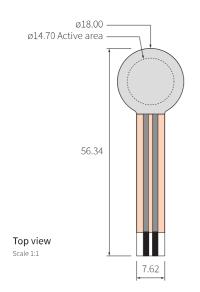
characteristics

	Device
	Character
D	Actuation force
	Force range
E	Long term drift
/	Single part rep
F.	Part to part rep
2)	Low temp. stor
В	High temp. sto
	High humidity
	Lifecycle durab
	Hysteresis

Characteristic	Description	Value	Notes
Actuation force	Force to reach 10MΩ	< 15g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 1%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	-20°C for 250hrs	7%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	3%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	12%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	3%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	



TPE-503



Mechanical data

Active area	ø14.70mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.30mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.05mm
Overall diameter	18.00mm	Tail length	38.00mm
Sensor overall length	56.34mm	Tail width	7.62mm

Interconnect options and part numbers

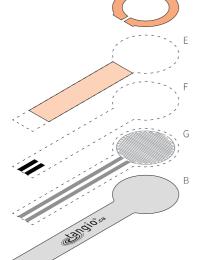
Stacked view

A Adhesive
B PET
C FSR
D Spacer
E Dielectric
F Tail carbon
G Silver conductive









TPE-503A



Exposed carbon traces

TPE-503B



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-503C



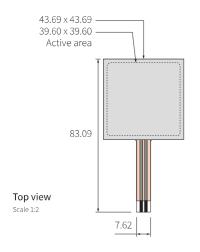
CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

Device characteristics

Characteristic	Description	Value	Notes
Actuation force	Force to reach $10 \text{M}\Omega$	< 15g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 1%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	-20°C for 250hrs	7%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	3%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	12%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	3%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	



TPE-506



Mechanical data

Active area	39.60 x 39.60mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.375mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.125mm
Overall area	43.69 x 43.69mm	Tail length	39.40mm
Sensor overall length	83.09mm	Tail width	7.62mm

Interconnect options and part numbers

Stacked view





Α

В

TPE-506A

Exposed carbon traces

TPE-506B



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-506C



CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

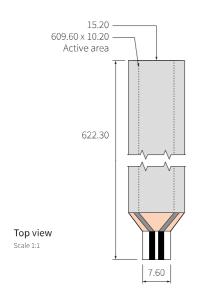
Device characteristics

Characteristic	Description	Value	Notes
Actuation force	Force to reach 10MΩ	< 20g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 2%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	–20°C for 250hrs	8%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	4%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	8%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	7%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	

Note: All values typical, and quoted at 10N applied force unless otherwise stated. Force dependant on actuation interface, mechanics, touch location, and measurement electronics.



TPE-508



Mechanical data

Active area	609.60 x 10.20mm	Trace width	0.25mm
Thickness (inc. 0.05mm adhesive)	0.375mm	Trace pitch	0.50mm
Mode	Shunt	Spacer height	0.125mm
Sensor overall width	15.20mm	Tail length	7.60mm
Sensor overall length	622.30mm	Tail width	7.60mm

Interconnect options and part numbers

Stacked view

A Adhesive
B PET
C FSR
D Spacer
E Dielectric
F Tail carbon
G Silver conductive



В

В

TPE-508A

Exposed carbon traces

TPE-508B



YIDA. bronze/tin plated solder tab P/N# YD-1-254-10

TPE-508C



CNT female phos. bronze/tin plated termination pins P/N# 3043-001-00 w/HX standard housing P/N# HX-25406-2Y

Device characteristics

Characteristic	Description	Value	Notes
Actuation force	Force to reach 10MΩ	< 20g	Average of 100 samples
Force range	linear region of log/log	Up to 5kg	Higher forces can be achieved with custom sensor and actuation methods
Long term drift	1kg for 48hrs	< 1%	Per log time
Single part repeatability	100 actuations of 1kg	2%	1 standard deviation/mean
Part to part repeatability	100 sensors same batch	+/- 4%	1 standard deviation/mean
Low temp. storage	–20°C for 250hrs	7%	Avg. change in resistance of 5 sensors
High temp. storage	+85°C for 250hrs	3%	Avg. change in resistance of 5 sensors
High humidity storage	+85°C/85%RH for 250hrs	12%	Avg. change in resistance of 5 sensors
Lifecycle durability (10M)	1kg force at 3Hz	3%	Avg. change in resistance of 4 sensors
Hysteresis	100 actuations of 1kg	5%	Avg. change in resistance of 100 samples
Operational temp. range	100 cycles at 0.5kg	-20 to +85°C	

Note: All values typical, and quoted at 10N applied force unless otherwise stated. Force dependent on actuation interface, mechanics, and measurement electronics.



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