PCB relays

Order code	Manufacturer code	Description
60-4260	TX2-5	COMPACT RELAY DPCO 2A-5V COIL
60-4265	TX2-12	COMPACT RELAY DPCO 2A-12V COIL
60-4270	TX2-24	COMPACT RELAY DPCO 2A-24V COIL

Sales: 01206 751166   Technical: 01206 835555   Fax: 01206 7551188
Sales@rapidelec.co.uk   Tech@rapidelec.co.uk   www.rapidelectronics.co.uk

NAiS

2 AMP. HIGH CAPACITY RELAY WITH HIGH SURGE VOLTAGE & HIGH BREAKDOWN VOLTAGE

TX-RELAYS

15   7.4
8.2

15   7.4
8.4

mm
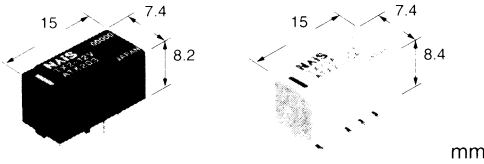
UL File No.: E43149   CSA File No.: LR26550

- Breakdown voltage between contacts and coil: 2,000 V
- Surge withstand between contacts and coil: 2,500 V
- High contact capacity: 2 A 30 V DC
- Surface-mount type available

SPECIFICATIONS

Contact

Arrangement			2 Form C
Initial contact resistance, max. (By voltage drop 6 V DC 1 A)			100 mΩ
Contact material			Gold-clad silver alloy
Rating	Nominal switching capacity (resistive load)		2 A 30 V DC
	Max. switching power (resistive load)		60 W
	Max. switching voltage		220 V DC
	Max. switching current		2 A
	Min. switching capacity		10 μA 10 mV DC
Nominal operating power	Single side stable		140 mW (1.5 to 24 V DC) 270 mW (48 V DC)
	1 coil latching		100 mW (1.5 to 24 V DC)
	2 coil latching		200 mW (1.5 to 24 V DC)
UL/CSA rating			2 A 30 V DC 0.3 A 110 V DC 0.5 A 125 V AC
Expected life (min. opera-tions)	Mechanical (at 180 cpm)		10^8
	Electrical (at 20 cpm)	2 A 30 V DC resistive	10^5
		1 A 30 V DC resistive	5×10^5

Remarks:
*1 Measurement at same location as "Initial breakdown voltage" section.
*2 By resistive method; nominal voltage applied to the coil; contact carrying current: 2 A.
*3 Nominal voltage applied to the coil, excluding contact bounce time.
*4 Nominal voltage applied to the coil, excluding contact bounce time without diode.
*5 Half-wave pulse of sine wave: 6 msec.; detection time: 10 μsec.
*6 Half-wave pulse of sine wave: 6 msec.
*7 Detection time: 10 μsec.

Characteristics

Initial insulation resistance *1		Min. 1,000 MΩ (at 500 V DC)
Initial breakdown voltage	Between open contacts	1,000 Vrms for 1min. (Detection current : 10 mA)
	Between contact sets	1,000 Vrms for 1min. (Detection current : 10 mA)
	Between contact and coil	2,000 Vrms for 1min. (Detection current : 10 mA)
Initial surge voltage	Between open contacts (10×160 μsec.)	1,500 V (FCC Part 68)
	Between contacts and coil (2×10 μsec.)	2,500 V (Bellcore)
Temperature rise *2 (at 20°C)		Max. 50°C
Operate time [Set time] *3 (at 20°C)		Max. 4 msec. (Approx. 2 msec.) [Max. 4 msec. (Approx. 2 msec.)]
Release time [Reset time] *4 (at 20°C)		Max. 4 msec. (Approx. 1 msec.) [Max. 4 msec. (Approx. 2 msec.)]
Shock resistance	Functional *5	Min. 750 m/s² {75 G}
	Destructive *6	Min. 1,000 m/s² {100 G}
Vibration resistance	Functional *7	196 m/s² {20 G}, 10 to 55 Hz at double amplitude of 3.3 mm
	Destructive	294 m/s² {30 G}, 10 to 55 Hz at double amplitude of 5 mm
Conditions for operation, transport and storage (Not freezing and condensing at low temperature)	Ambient temperature	−40°C to +85°C (up to 24 V coil) −40°C to +70°C (48 V coil)
	Humidity	5 to 85% R.H.
Unit weight		Approx. 2 g

ORDERING INFORMATION

Ex. TX 2 SA — L — H — 3V — Z

Contact arrangement	Surface-mount availability	Operating function	Terminal shape	Coil voltage (DC)	Packing style
2: 2 Form C	Nil: Standard PC board terminal type or self-clinching terminal type SA: Standard surface-mount terminal type SL: High connection reliability surface-mount terminal type SS: Space saving surface-mount terminal type	Nil: Single side stable L: 1 coil latching L2: 2 coil latching LT: 2 coil latching type with different terminal layout.	Nil: Standard PC board terminal or surface-mount terminal H: Self-clinching terminal	1.5, 3, 4.5, 5, 6, 9, 12, 24, 48* V	Nil: Tube packing Z: Tape and reel packing (piked from the 8/9/10/12-pin side)

Notes: 1. Tape and reel (picked from 1/3/4/5-pin side) is also available by request. Part number suffix "-X" is
needed when ordering.
(ex.) TX2SA-3 V-X
2. Tape and reel packing symbol "-Z" or "-X" are not marked on the relay.

*48V coil type: Single side stable only

Surface-mount terminal variation

Variation	Terminal style	Usable conditions based on terminal connection solder reliability	
		Normal environments(indoor)	Drastic temperature fluctuations(outdoor)
SA type (Standard surface-mount terminal type)	8.4 0.35 5.08 9.4⁺⁰·⁵	Recommended	—
SL type (Highly connection reliability surface-mount terminal type)	Max. 10.0 0.35 5.08 9.4⁺⁰·⁵	Recommended	Recommended
SS type (Space saving surface-mount terminal type)	Max. 10.0 0.35 5.08 9.4⁺⁰·⁵	Recommended	Recommended

TYPES AND COIL DATA (at 20°C 68°F)

1) Standard PC board terminal type and self-clinching terminal type

Operating function	Part No.		Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
	Standard PC board terminal	Self-clinching terminal							
Single side stable	TX2-1.5V	TX2-H-1.5V	1.5	1.13	0.15	93.8	16	140	2.2
	TX2-3V	TX2-H-3V	3	2.25	0.3	46.7	64.3	140	4.5
	TX2-4.5V	TX2-H-4.5V	4.5	3.38	0.45	31	145	140	6.7
	TX2-5V	TX2-H-5V	5	3.75	0.5	28.1	178	140	7.5
	TX2-6V	TX2-H-6V	6	4.5	0.6	23.3	257	140	9
	TX2-9V	TX2-H-9V	9	6.75	0.9	15.5	579	140	13.5
	TX2-12V	TX2-H-12V	12	9	1.2	11.7	1,028	140	18
	TX2-24V	TX2-H-24V	24	18	2.4	5.8	4,114	140	36
	TX2-48V	TX2-H-48V	48	36	4.8	5.6	8,533	270	57.6

Operating function	Part No.		Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (Max.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
	Standard PC board terminal	Self-clinching terminal							
1 coil latching	TX2-L-1.5V	TX2-L-H-1.5V	1.5	1.13	1.13	66.7	22.5	100	2.2
	TX2-L-3V	TX2-L-H-3V	3	2.25	2.25	33.3	90	100	4.5
	TX2-L-4.5V	TX2-L-H-4.5V	4.5	3.38	3.38	22.2	202.5	100	6.7
	TX2-L-5V	TX2-L-H-5V	5	3.75	3.75	20	250	100	7.5
	TX2-L-6V	TX2-L-H-6V	6	4.5	4.5	16.7	360	100	9
	TX2-L-9V	TX2-L-H-9V	9	6.75	6.75	11.1	810	100	13.5
	TX2-L-12V	TX2-L-H-12V	12	9	9	8.3	1,440	100	18
	TX2-L-24V	TX2-L-H-24V	24	18	18	4.2	5,760	100	36
2 coil latching	TX2-L2-1.5V	TX2-L2-H-1.5V	1.5	1.13	1.13	133.9	11.2	200	2.2
	TX2-L2-3V	TX2-L2-H-3V	3	2.25	2.25	66.7	45	200	4.5
	TX2-L2-4.5V	TX2-L2-H-4.5V	4.5	3.38	3.38	44.5	101.2	200	6.7
	TX2-L2-5V	TX2-L2-H-5V	5	3.75	3.75	40	125	200	7.5
	TX2-L2-6V	TX2-L2-H-6V	6	4.5	4.5	33.3	180	200	9
	TX2-L2-9V	TX2-L2-H-9V	9	6.75	6.75	22.2	405	200	13.5
	TX2-L2-12V	TX2-L2-H-12V	12	9	9	16.7	720	200	18
	TX2-L2-24V	TX2-L2-H-24V	24	18	18	8.3	2,880	200	36

Notes: 1. Specified value of pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.
2. Standard packing: Tube: 40 pcs.; Case: 1,000 pcs.
3. In case of 5 V transisfor drive circuit, it is recommended to use 4.5 V type relay.

TX

2) Surface-mount terminal type

Operating function	Part No.	Nominal voltage, V DC	Pick-up voltage, V DC (max.)	Drop-out voltage, V DC (min.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
Single side stable	TX2S◯-1.5 V	1.5	1.13	0.15	93.8	16	140	2.2
	TX2S◯-3 V	3	2.25	0.3	46.7	64.3	140	4.5
	TX2S◯-4.5 V	4.5	3.38	0.45	31	145	140	6.7
	TX2S◯-5 V	5	3.75	0.5	28.1	178	140	7.5
	TX2S◯-6 V	6	4.5	0.6	23.3	257	140	9
	TX2S◯-9 V	9	6.75	0.9	15.5	579	140	13.5
	TX2S◯-12 V	12	9	1.2	11.7	1,028	140	18
	TX2S◯-24 V	24	18	2.4	5.8	4,114	140	36
	TX2S◯-48V	48	36	4.8	5.6	8,533	270	57.6

Operating function	Part No.	Nominal voltage, V DC	Set voltage, V DC (max.)	Reset voltage, V DC (max.)	Nominal operating current, mA (±10%)	Coil resistance, Ω (±10%)	Nominal operating power, mW	Max. allowable voltage, V DC
1 coil latching	TX2S◯-L-1.5 V	1.5	1.13	1.13	66.7	22.5	100	2.2
	TX2S◯-L-3 V	3	2.25	2.25	33.3	90	100	4.5
	TX2S◯-L-4.5 V	4.5	3.38	3.38	22.2	202.5	100	6.7
	TX2S◯-L-5 V	5	3.75	3.75	20	250	100	7.5
	TX2S◯-L-6 V	6	4.5	4.5	16.7	360	100	9
	TX2S◯-L-9 V	9	6.75	6.75	11.1	810	100	13.5
	TX2S◯-L-12 V	12	9	9	8.3	1,440	100	18
	TX2S◯-L-24 V	24	18	18	4.2	5,760	100	36
2 coil latching	TX2S◯-L2-1.5 V	1.5	1.13	1.13	133.9	11.2	200	2.2
	TX2S◯-L2-3 V	3	2.25	2.25	66.7	45	200	4.5
	TX2S◯-L2-4.5 V	4.5	3.38	3.38	44.5	101.2	200	6.7
	TX2S◯-L2-5 V	5	3.75	3.75	40	125	200	7.5
	TX2S◯-L2-6 V	6	4.5	4.5	33.3	180	200	9
	TX2S◯-L2-9 V	9	6.75	6.75	22.2	405	200	13.5
	TX2S◯-L2-12 V	12	9	9	16.7	720	200	18
	TX2S◯-L2-24 V	24	18	18	8.3	2,880	200	36

◯: For each surface-mounted terminal variation, input the following letter.
    SA type: A, SL type: L, SS type: S
Notes: 1. Specified value of pick-up, drop-out, set and reset voltage is with the condition of square wave coil pulse.
       2. Standard packing: Tube: 40 pcs. ; Case: 1,000 pcs.
       3. Tape and reel packing is also available for surface-mount type by request. Part number suffix "-X" or "-Z" is needed when ordering.
          In this case, "X" or "Z" are not marked on the relay.
          Quantity in tape and reel: 500 pcs.
          (ex.) • TX2SA-3V-X   • TX2SA-L-3V-Z
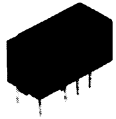   └─Picked from the 1/3/4/5-pin side   └─Picked from the 8/9/10/12-pin side
       4. In case of 5 V transisfor drive circuit, it is recommended to use 4.5 V type relay.

DIMENSIONS

mm inch
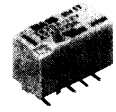
1. Single side stable and 1 coil latching type
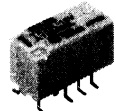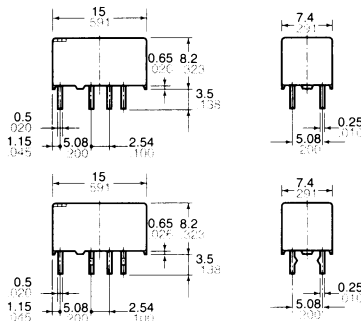
Standard PC board terminal

15 .591
0.65 8.2 .026 .323
3.5 .138
0.5 .020
1.15 .045
5.08 .200
2.54 .100
7.4 .291
0.25 .010
5.08 .200

Self clinching terminal

15 .591
0.65 8.2 .026 .323
3.5 .138
0.5 .020
1.15 .045
5.08 .200
2.54 .100
7.4 .291
0.25 .010
5.08 .200

General tolerance: ±0.3 ±.012

Surface-mount terminal
SA type

15 .591
8.2 .323
8.4
0.5 .020
0.65 .026
5.08 .200
2.54 .100
5.08 .200
7.4 .291
9.4±0.5 .370±.020
0.25 .010

SL type

15 .591
8.2 .323
Max. 10.0 .394
0.5 .020
0.65 .026
5.08 .200
2.54 .100
5.08 .200
7.4 .291
9.4±0.5 .370±.020
0.25 .010

SS type

15 .591
8.2 .323
Max. 10.0 .394
0.5 .020
0.65 .026
5.08 .200
2.54 .100
5.08 .200
7.4 .291
7.4±0.5 .291±.020
0.25 .010

General tolerance: ±0.3 ±.012

PC board pattern (Copper side view)

10.16 .400
2.54 .100
5.08 .200
8-1.0 dia .039 dia

Tolerance: ±0.1 ±.004

Suggested mounting pad (Top view)

1
5.08 .200
2.54 .100
3.16 .124
1.6 .063
7.24 .285
0.3 .012
15 .591
For glue-pad

Tolerance: ±0.1 ±.004

Schematic (Bottom view)
Single side stable (Deenergized condition)

1 3 4 5
+ 12 10 9 8 −

Direction indication*

1 coil latching (Reset condition)

1 3 4 5
+ 12 10 9 8 −
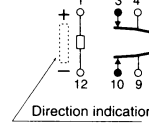
Dirrection indication*
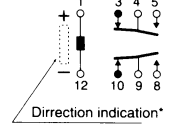
*Orientation stride located on top of relay.

Schematic (Top view)
Single side stable (Deenerigized condition)

12 10 9 8
− 1 3 4 5 +

Direction indication

1 coil latching (Reset condition)

12 10 9 8
+ 1 3 4 5 −

Direction indication

2. coil latching type

Standard PC board terminal

15 .591
0.65 8.2 .026 .323
3.5 .138
0.5 .020
1.15 .045
5.08 .200
2.54 .100
(1.15) .045
7.4 .291
0.25 .010
5.08 .200

Self clinching terminal

15 .591
0.65 8.2 .026 .323
3.5 .138
0.5 .020
1.15 .045
5.08 .200
2.54 .100
(1.15) .045
7.4 .291
0.25 .010
5.08 .200

General tolerance: ±0.3 ±.012

Surface-mount terminal
SA type

15 .591
8.2 .323
8.4
0.5 .020
0.65 .026
5.08 .200
2.54 .100
7.4 .291
1.6 .063
7.24 .285
5.08 .200
9.4±0.5 .370±.020
0.25 .010

SL type

15 .591
8.2 .323
Max. 10.0 .394
0.5 .020
0.65 .026
5.08 .200
2.54 .100
7.4 .291
5.08 .200
9.4±0.5 .370±.020
0.25 .010

SS type

15 .591
8.2 .323
Max. 10.0 .394
0.5 .020
0.65 .026
5.08 .200
2.54 .100
7.4 .291
5.08 .200
7.4±0.5 .291±.020
0.25 .010

General tolerance: ±0.3 ±.012

PC board pattern (Copper side view)

10.16 .400
2.54 .100
5.08 .200
8-1.0 dia .039 dia

Suggested mounting pad (Top view)

1
5.08 .200
2.54 .100
3.16 .124
1.6 .063
7.24 .285
0.3 .012
15 .591
For glue-pad
2 .079
6.24 .246

Tolerance: ±0.1 ±.004

Schematic (Bottom view)
2 coil latching (Reset condition)

1 3 4 5 6
+ − 12 10 9 8 7

Direction indication*
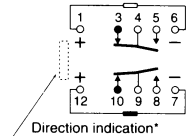
Tolerance: ±0.1 ±.004

Schematic (Top view)
1 coil latching (Reset condition)

12 10 9 8
1 3 4 5

Direction indication
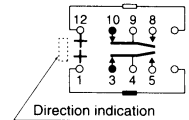
Tolerance: ±0.1 ±.004

TX

DATA

1. Maximum switching capacity

Switching current, A — (vertical axis): 3.0, 2.0, 1.0, 0.5, 0.4, 0.3, 0.2

DC resistive load

Contact voltage, V — 0, 20, 30, 50, 100, 200, 300

2. Life curve

No. of operations, ×10⁴ — (vertical axis): 100, 50, 30, 20, 10, 0

30V DC resistive load

Switching current, A — 1.0, 2.0
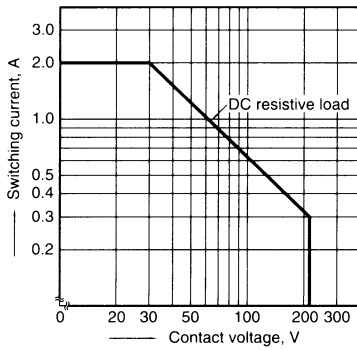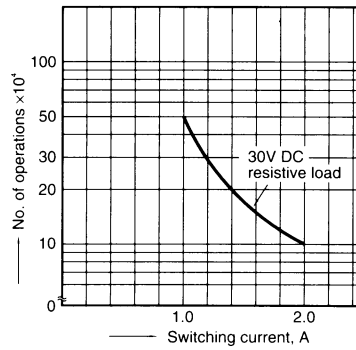
3. Mechanical life

Tested sample: TX2-5V, 10 pcs.
Operating frequency: 180 cpm

Ratio against the rated voltage, %V — 100, 90, 80, 70, 60, 50, 40, 30, 20, 10, 0

Pick-up voltage — Max. / Min.
Drop-out voltage — Max. / Min.

No. of operations, ×10⁴ — 10, 100, 1,000, 10,000
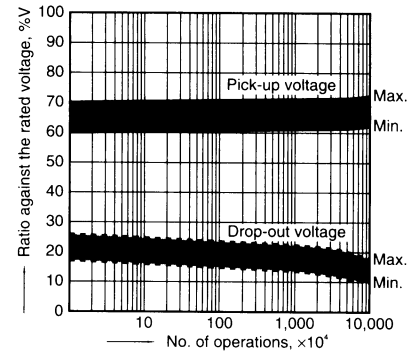
4. Electrical life

Tested sample: TX2-5V, 6 pcs.
Operating frequency: 20 cpm
Change of pick-up and drop-out voltage

Ratio against the rated voltage, %V — 100, 90, 80, 70, 60, 50, 40, 30, 20, 10, 0

Pick-up voltage — Max. / Min.
Drop-out voltage — Max. / Min.

No. of operations, ×10⁴ — 1, 2, 3, 4, 5, 6, 7, 8, 9, 10

Change of contact resistance

Contact resistance, mΩ — 100, 90, 80, 70, 60, 50, 40, 30, 20, 10, 0

Max. / Min.

No. of operations, ×10⁴ — 1, 2, 3, 4, 5, 6, 7, 8, 9, 10
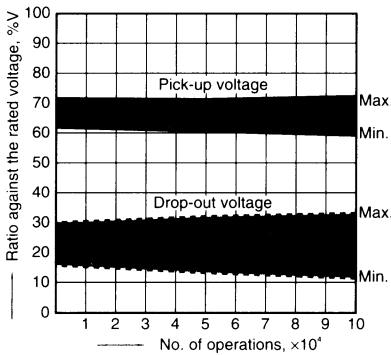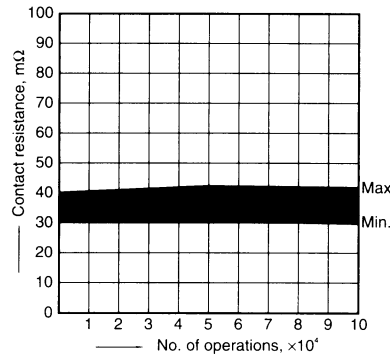
5-(1). Coil temperature rise

Tested sample: TX2-5V, 6 pcs.
Point measured: Inside the coil
Ambient temperature: 25°C 77 F, 85°C 185 F

Temperature rise, °C — 70, 60, 50, 40, 30, 20, 10, 0

+25°C 77 F
+85°C 185 F

2A, 2A, 0A, 0A

No. of operate, ×10⁴ — 100, 110, 120, 130, 140, 150
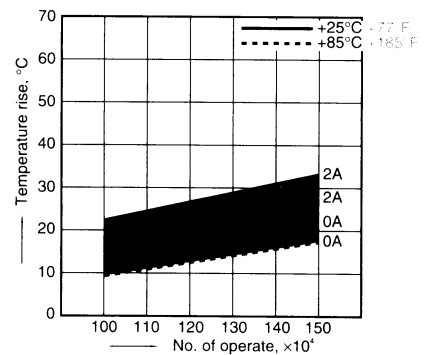
5-(2). Coil temperature rise

Tested sample: TX2-48V, 6 pcs.
Point measured: Inside the coil
Ambient temperature: 25°C 77 F, 70°C 158 F

Temperature rise, °C — 70, 60, 50, 40, 30, 20, 10, 0

+25°C 77 F
+70°C 158 F

2A, 2A, 0A, 0A

No. of operate, ×10⁴ — 100, 110, 120, 130, 140, 150
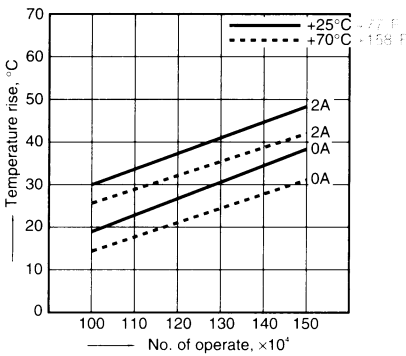
6-(1). Operate and release time (with diode)

Tested sample: TX2-5V, 10 pcs.

Operate and release time, msec. — 5, 4, 3, 2, 1, 0

Operate time
Release time

Max. / Min.
Max. / Min.

Coil applied voltage, %V — 70, 80, 90, 100, 110, 120
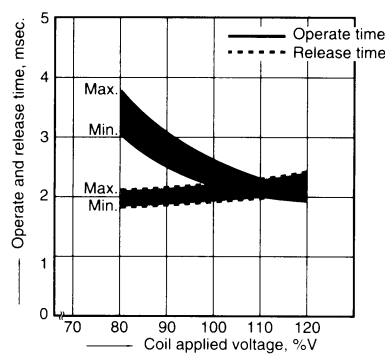
6-(2). Operate and release time (without diode)

Operate and release time, msec. — 5, 4, 3, 2, 1, 0

Operate time
Release time

Max. / Min.
Max. / Min.

Coil applied voltage, %V — 70, 80, 90, 100, 110, 120
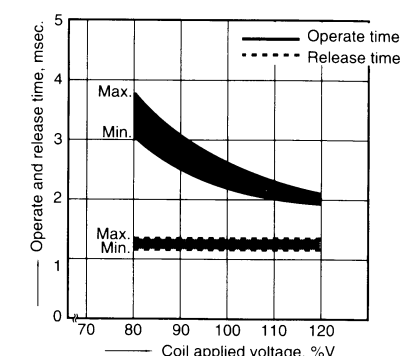
7. Distribution of pick-up and drop-out voltage

Tested sample: TX2-5V, 50 pcs.

Quantity — 30, 20, 10, 0

Pick-up voltage
Drop-out voltage

Ratio against the rated voltage, %V — 0, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100
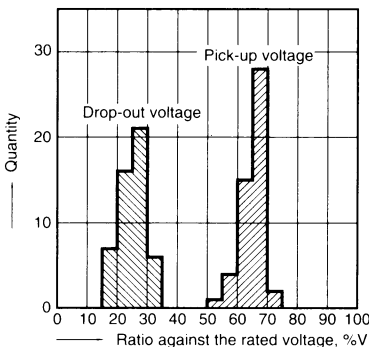
8. Distribution of set and reset voltage

Tested sample: TX2-L2-12V, 30 pcs.

Quantity — 15, 10, 5, 0

Set voltage
Reset voltage

Ratio against the rated voltage, %V — 0, 10, 20, 30, 40, 50, 60, 70, 80, 90, 100
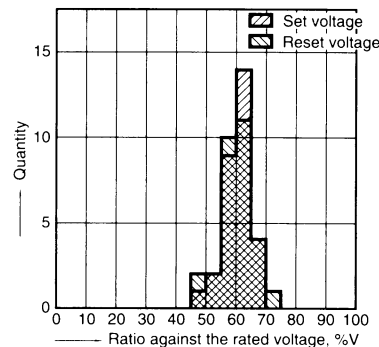
9. Ambient temperature characteristics

Tested sample: TX2-5V, 5 pcs.

Rate of change, % — +40, +20, -20, -40

Drop-out voltage
Pick-up voltage

Ambient temperature, °C — -40, -20, 0, 20, 40, 60, 80
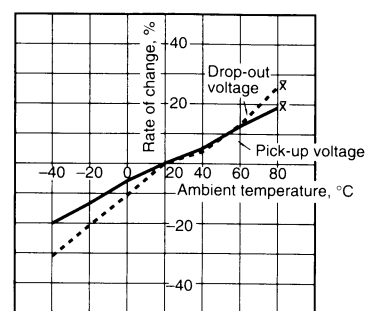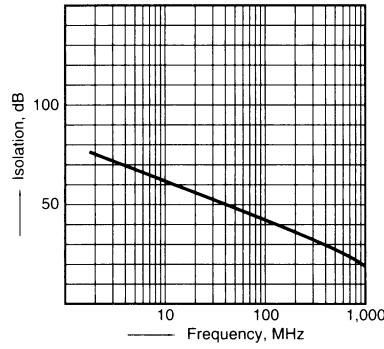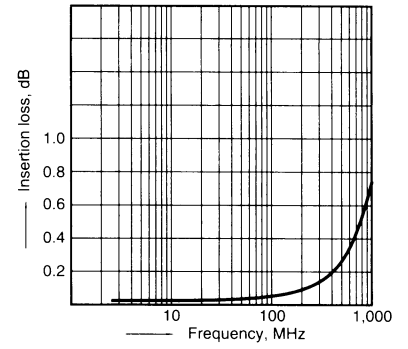
10. Distribution of contact resistance
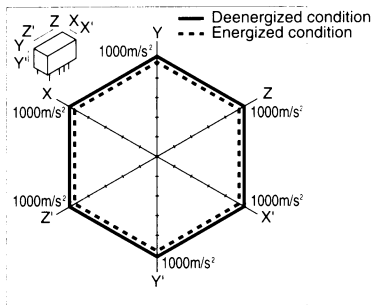Tested sample: TX2-5V, 30 pcs. (30×4 contacts)
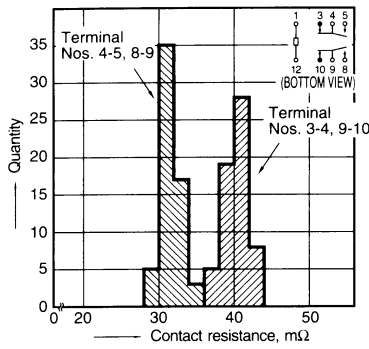
11-(1). High frequency characteristics
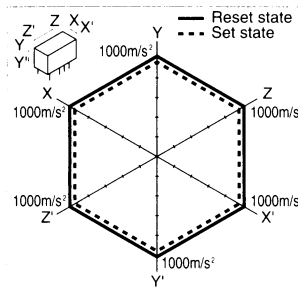Tested sample: TX2-12V, 2 pcs.
Isolation characteristics

11-(2). High frequency characteristics
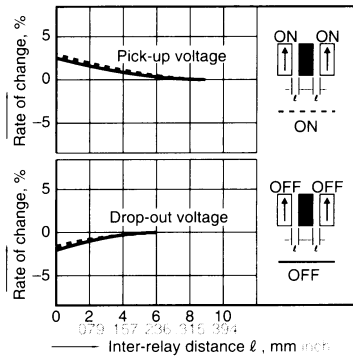Tested sample: TX2-12V, 2 pcs.
Insertion loss characteristics

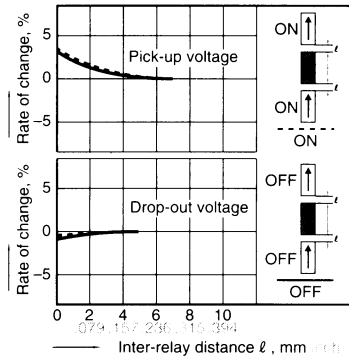## 12-(1). Malfunctional shock (single side stable)
Tested sample: TX2-5V, 6 pcs

— Deenergized condition
--- Energized condition

12-(2). Malfunctional shock (latching)
Tested sample: TX2-L2-12V, 6 pcs

— Reset state
--- Set state

13-(1). Influence of adjacent mounting

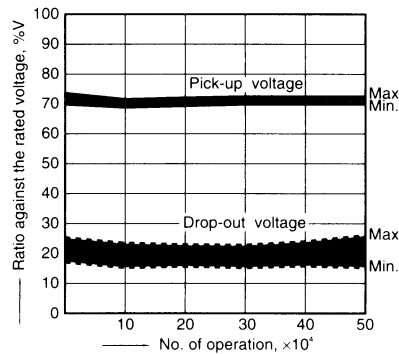## 13-(2). Influence of adjacent mounting

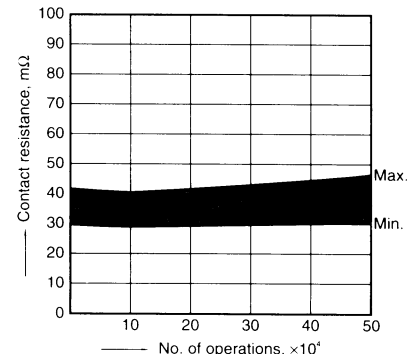## 13-(3). Influence of adjacent mounting
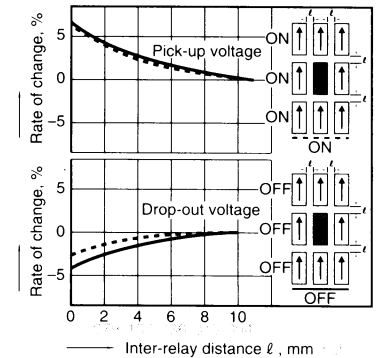
14. Pulse dialing test
Tested sample: TX2-5V, 6 pcs
(35 mA 48V DC wire spring relay load)
Circuit
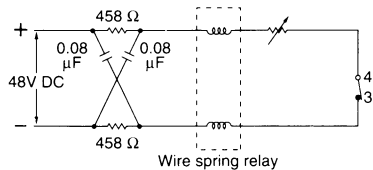
Change of pick-up and drop-out voltage

Change of contact resistance

Note: Data of surface- mount type are the same as those of PC board terminal type.

NOTES

1. Coil operating power

Pure DC current should be applied to the coil. The wave form should be rectangular. If it includes ripple, the ripple factor should be less than 5%. However, check it with the actual circuit since the characteristics may be slightly different. The nominal operating voltage should be applied to the coil for more than 10 ms to set/reset the latching type relay.

2. Coil connection

When connecting coils, refer to the wiring diagram to prevent mis-operation or malfunction.

3. External magnetic field

Since T-Series relays are highly sensitive polarized relays, their characteristics will be affected by a strong external magnetic field. Avoid using the relay under that conditions.

4. Usage, transport, and storage conditions

1) Ambient temperature, humidity, and atmospheric pressure during usage, transport, and storage of the relay:

TX(-SMD)

(1) Temperature:
−40 to +85°C −40 to +185°F.
The temperature range is
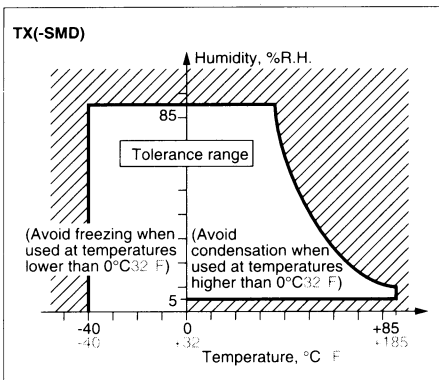−40 to +70°C −40 to +158°F for the packaged relay.
(2) Humidity: 5 to 85% R.H.
(Avoid freezing and condensation.)
The humidity range varies with the temperature. Use within the range indicated in the graph below.
(3) Atmospheric pressure: 86 to 106 kPa

Temperature and humidity range for usage, transport, and storage:

2) Condensation
Condensation forms when there is a sudden change in temperature under high temperature, high humidity conditions. Condensation will cause deterioration of the relay insulation.
3) Freezing
Condensation or other moisture may freeze on the relay when the temperature is lower than 0°C 32°F. This causes problems such as sticking of movable parts or operational time lags.
4) Low temperature, low humidity environments
The plastic becomes brittle if the relay is exposed to a low temperature, low humidity environment for long periods of time.

5. M.B.B. contact relays

A small OFF time may be generated by the contact bounce during contact switching. Check the actual circuit carefully.
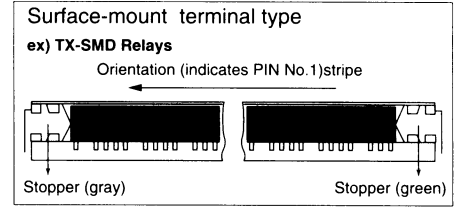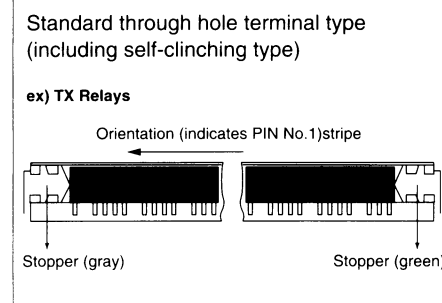If the relay is dropped accidentally, check the appearance and characteristics including M.B.B. time before use.

6. Packing style

1) Tube orientation for both standard through hole terminal type (including self-clinching type) and surface-mount terminal type.
The relay is packed in a tube with the relay orientation mark on the left side, as shown in the figure below.
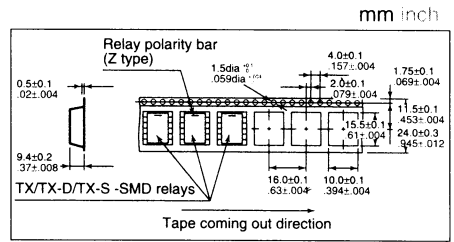Take note of the relay orientation when mounting relays on the printed circuit board.

Standard through hole terminal type (including self-clinching type)

ex) TX Relays

Orientation (indicates PIN No.1)stripe

Stopper (gray)　　　　Stopper (green)

Surface-mount terminal type

ex) TX-SMD Relays

Orientation (indicates PIN No.1)stripe

Stopper (gray)　　　　Stopper (green)

(2) Tape and reel packing (surface-mount terminal type)
(1) Tape dimensions
TX-SMD Relays
(i) SA type

mm inch

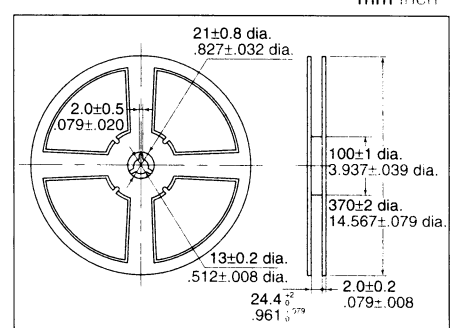Tape coming out direction

(ii) SL, SS type

mm inch

Tape coming out direction
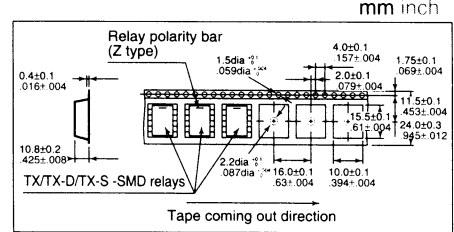
(2) Dimensions of plastic reel
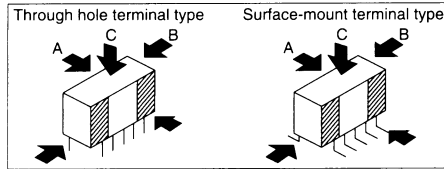TX-SMD Relays

mm inch

7. Automatic insertion

To maintain the internal function of the relay, the chucking pressure should not exceed the values below.

Chucking pressure in the direction A:
4.9 N {500 g} or less

Chucking pressure in the direction B:
9.8 N {1 kg} or less

Chucking pressure in the direction C:
9.8 N {1 kg} or less

Please chuck the ▨▨▨ portion.
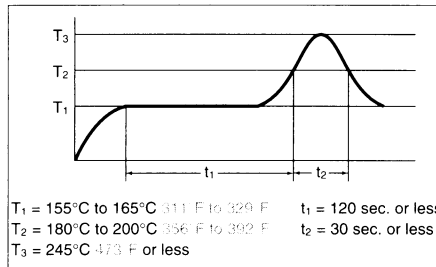Avoid chucking the center of the relay.

8. Soldering

1) Preheat according to the following conditions.

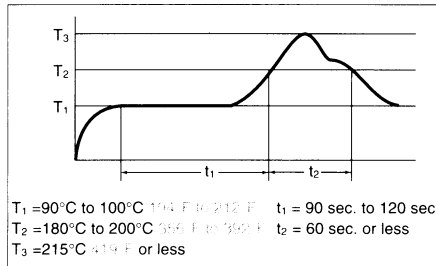| Temperature	100°C 212 F or less
Time	Within approx. 1 minute

When soldering standard PC board terminals or self-clinching terminals, soldering should be done at 250°C 482 F within 5 sec.

2) When soldering surface-mount terminals, the following conditions are recommended.

(1) IR (Infrared reflow) soldering method

T_1 = 155°C to 165°C 311 F to 329 F t_1 = 120 sec. or less
T_2 = 180°C to 200°C 356 F to 392 F t_2 = 30 sec. or less
T_3 = 245°C 473 F or less

(2) Vapor phase soldering method

T_1 =90°C to 100°C 194 F to 212 F t_1 = 90 sec. to 120 sec.
T_2 =180°C to 200°C 356 F to 392 F t_2 = 60 sec. or less
T_3 =215°C 419 F or less

(3) Soldering iron method
Tip temperature: 280°C to 300°C
536 F to 572 C
Wattage: 30 to 60 W
Soldering time: within 5 sec.

(4) Other soldering methods
Check mounting conditions before using other soldering methods (hot-air, hot plate, pulse heater, etc.).

Remarks

• The temperature profile indicates the temperature of the soldered terminal on the surface of the PC board. The ambient temperature may increase excessively. Check the temperature under mounting conditions.
• The conditions for the infrared reflow soldering apply when preheating using the VPS method.

9. Cleaning

In automatic cleaning, cleaning with the boiling method is recommended. Avoid ultrasonic cleaning which subject the relay to high frequency vibrations. It may cause the contacts to stick.

It is recommended that a fluorinated hydrocarbon or other alcoholic solvents be used.

10. Others

1) If in error the relay has been dropped, the appearance and characteristics should be checked before use without fail.

2) The cycle lifetime is defined under the standard test condition specified in the JIS* C 5442-1986 standard (temperature 15 to 35°C 59 to 95 F, humidity 25 to 85%). Check this with the real device as it is affected by coil driving circuit, load type, activation frequency, activation phase,ambient conditions and other factors.

3) For secure operations, the voltage applied to the coil should be nominal voltage. In addition, please note that pick-up and drop-out voltage will vary according to the ambient temperature and operation conditions.

4) Latching relays are shipped from the factory in the reset state. A shock to the relay during shipping or installation may cause it to change to the set state. Therefore, it is recommended that the relay be used in a circuit which initializes the relay to the required state (set or reset) whenever the power is turned on.

5) Check the ambient conditions when storing or transporting the relays and devices containing the relays. Freezing or condensation may occur in the relay, causing functional damage. Avoid subjecting the relays to heavy loads, or strong vibration and shocks.

*Japanese Industrial Standards