Safety Data Sheet

According to 1907/2006/EC, Article 31 REACH

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WARTON METALS LIMITED Previous Issue: 08/2017 Revision: 8 Revision Date: 11/2018

SECTION 1: Identification of the substance/mixture and of the company/undertaking 1.1. Product Identifier High Purity Solid Solder Wire (Leaded) Product Name 1.2. Relevant Identified uses of the substance or mixture and uses advised against Description Solid Solder Wire 1.3. Details of the supplier of the safety data sheet Company Warton Metals Limited Address Grove Mill **Commerce Street** Haslingden Lancashire BB4 5JT England Web www.warton-metals.co.uk 01706 218888 Telephone Fax 01706 221188 Email sales@warton-metals.co.uk Email of competent person sds@warton-metals.co.uk 1.4. Emergency telephone number

Emergency Telephone Number	+44(0)1706 218888 (8am-5pm Monday-Friday)

SECTION 2: Hazards Identification	
2.1. Classification of the substance of	or mixture
Classification- EU Directive	Warning!-Contains Lead.
Main Hazards	Inhalation: May be harmful if inhaled
	Ingestion: May be harmful if swallowed
	Skin Contact: Non irritant to skin
	A solder wire containing lead. Solder alloys containing lead give off negligible fume at soldering temperatures and at temperatures up to 500°C. Over exposure to lead may result in headache, nausea, vomiting, abdominal spasms, fatigue, sleep disturbances, weight loss, leg arm and joint pain. Prolonged exposure may also cause central nervous system damage, gastrointestinal disturbances and kidney dysfunction. May cause harm to the unborn child. Pregnant workers should be protected against excessive exposure to lead.

2. Classification - EC 1272/2008 GHS Symbols

	GHS07 GHS08				
	Signal Word: Danger				
	H351: Suspected of causing cancer				
Hazard Statements	H341: Suspected of causing genetic defects				
	H360: May cause damage to the unborn child. Suspected of damaging fertility.				
	H372: Cause damage to the organs through prolonged or repeated exposure.				
Precautionary Statements	H302: Harmful if swallowed				
	H312 Harmful if in contact with skin				
	H332: Harmful if inhaled				
	P260: Do not breathe dust/fume/gas/mist/vapours/spray.				
	P270: Do not eat drink or smoke when using this product.				
	P280: Wear protective gloves				
	P285: In case of inadequate ventilation wear respiratory protection.				
	P302+P352:IF ON SKIN, Wash with plenty of soap and water.				
	P304+P341: IF INHALED, If breathing is difficult, remove victim to fresh air and keep				
	at rest in a position comfortable for breathing.				
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2. Labelling according to regulation EC 1272/2008

2. Easening according to regulation EC 1212/2000				
GHS Symbols	GHS07 GHS08			
	Signal Word: Danger Contains LEAD (Pb) Harmful if swallowed, in contact with skin or inhaled. Suspected of causing cancer. May cause damage to the unborn child. Suspected of damaging fertility. May cause damage to organs through prolonged or repeated exposure.			

SECTION 3: Composition/Information on ingredients 3.1. This material is defined as a mixture

		inturo			
67/548/EEC/1999/45/E	EC				
Chemical Name	CAS No	EC No.	REACH Registration Number	Conc. (%w/w)	DSD Classification
Tin	7440-31-5	231-141-8	01-2119486474-28-xxxx	1-100	Not classified
Lead	7439-92-1	231-100-4	01-2119513221-59-xxxx	1-100	Muta. 2 Carc 2 Repr. 1A STOT Rep. EXP. 1
Silver	7440-22-4	231-131-3	01-2119555669-21-xxxx	<5	Not classified
Copper	7440-50-8	231-159-6	01-2119480154-xxxx	<2	Not classified
The classifications listed ind	icate the potent	ial hazards of t	the ingredients, Full Risk and	Safety Phras	ses in Section 16.

SECTION 4: First Aid Measures					
4.1. Description of first aid measures					
Inhalation	If breathed in, move person into fresh air. If not breathing, give artificial respiration.				
	Consult a doctor. Keep affected person warm and at rest.				
Eye contact	Flush eyes with plenty of water. Make sure contaminated water washes away from				
	the face. Make sure the eyelids are properly washed.				
Skin contact	Wash off with soap and plenty of water. Always wash hands before eating, drinking,				
	biting nails or smoking, when using leaded products. Molten metal – cool burn site				
	immediately with clean cold water and seek medical attention.				
Ingestion	Rinse mouth with water. Will irritate gastric tract. Do not induce vomiting. Never give				
	anything by mouth to an unconscious person. Obtain medical attention.				
4.2. Most important symptoms and e	effects, both acute and delayed				
	Acute exposure to lead products can cause headaches, tiredness, irritability,				
	constipation, nausea, stomach pains, anaemia or loss of weight. Continued				
uncontrolled exposure could cause more serious symptoms such as kidney					
	damage, nerve and brain damage, infertility.				
	An unborn child is at particular risk from exposure to lead, especially in the early				
	weeks before a pregnancy becomes known. If you are a woman of child bearing				
	age, you should make sure you follow good work practices and a high standard of				
	personal hygiene. Severe lead toxicity has long been known to cause sterility,				
	abortion and neonatal mortality.				
4.3 Indication of any immediate medical attention and special treatment needed					
	Obtain medical attention for metal burns.				

SECTION 5: Firefighting Measures				
5.1. Extinguishing Media				
Use extinguishing media appropriate to the surrounding fire conditions				
(Dry chemical, carbon dioxide, water spray or foam)				
5.2. Special hazards arising from the	substance or mixture			
Lead oxides.				
5.3. Advice for Fire Fighters				
Wear self-contained breathing apparatus for fire fighting if necessary.				

SECTION 6: Accidental Release Measures				
6.1. Personal precautions, protective	equipment and emergency procedures			
	Use personal protective equipment. Avoid breathing fumes. Ensure adequate			
6.2. Environmental precautions	ventilation of the working area. Evaluate personnel to sale area.			
Prevent further leakage. Do not let product enter drains. Discharge into the environment must be avoided.				
6.3. Methods and material for containment and cleaning up				
Sweep up and shovel. Keep in suitable closed containers for disposal.				
6.4. reference to other sections				
For disposal see section 13.				

SECTION 7: Handling and Storage	
7.1. Precautions for safe handling	
	Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Fumes produced during reflow should be extracted away from the breathing zone of operators. Wash hands with soap and warm water after handling soldering products. Adopt best manual handling considerations when handling, carrying and dispensing.
7.2. Precautions for safe storage, inc	luding and incompatabilities
	Keep in a cool, dry, well ventilated area. Store in correctly labelled boxes.
7.3. Specific end use(s)	
	Solid Solder Wire.

SECTION 8: Exposure controls/personal protection				
8.1. Control parameters				
8.1.1. Exposure Limit Values				
Tin	2 mg/ m ³ 8 hour Time Weighted Average, OEL			
Lead	0.15mg/m ³ 8 hour Time Weighted Average, OEL (UK EH40 WEL –Workplace			
	exposure limit)			
	The occupational exposure limits for lead are set out in the Control of Lead at Work			
	Regulations 2002 (CLAW).			
Silver	Not applicable			
Copper	Not applicable			
8.2. Exposure Controls				
8.2.1 Appropriate engineering	Ensure adequate ventilation of the working area. Use process enclosures, local			
controls	exhaust ventilation or other engineering controls to keep the worker below			
	recommended of statutory limits. Handle in accordance with good industrial hygiene			
9.2.2 Individual protection	and salely plactice. Wash hands before bleaks and at the end of the work day.			
Five/face protection	Lico sofety goggles			
Skin / Hand protection	Use salely goggles Handle with gloves. Cloves must be inspected prior to use. When handling dress or			
Skill / Hand protection	malitice with gloves. Gloves must be inspected phot to use, when handling dross of malitan match best register t dowes should be used. Weah and dry bands			
	For blood load monitoring and modical survoillance requirements, refer to the USE			
	Approved Code of conduct. Employees should be under medical surveillance, if the			
Biological Standards	risk assessment, made under the Control of Lead at work act indicates they are			
Biological Standards	likely to be exposed to a significant level of lead. A woman employed on work which			
	exposes her to lead should notify her employer as soon as possible if she becomes			
	pregnant. Employers should assess the risks at work to the health of pregnant			
	workers who have recently given birth or are breast feeding			
	workers who have recently given birth of are breast recurry.			

SECTION 9: Information on basic physical and chemical properties

State	Solid
Colour	Grey
Odour	Metal
pH	No data available
Melting point	See table below for melting points for specific alloys
Freezing point	Not available
Boiling point	Not available
Flash point	Not available
Evaporation rate	Not available
Flammability limits	Not available
Vapour flammability	Not available
Vapour pressure	Not available
Vapour density	Not available
Relative density	Not available
Fat solubility	Not available
Partition coefficient	Not available
Autoignition temperature	Not available
Viscosity	Not available
Solubility	Insoluble in water

Alloy Table- please refer to your alloy supplied

Alloy Name	Alloy Breakdown	Melting Temperatu re ºC	Alloy Name	Alloy Breakdown	Melting Temperature ^o C
60/40	Sn60/Pb40	183-188	15/85	Sn15/Pb85	227-288
63/37	Sn63/Pb37	183	LMP 62S	Sn62/Pb36/Ag2	179
50/50	Sn50/Pb50	183-212	TLS/5	Sn5/Pb94/Ag1	296-301
45/55	Sn45/Pb55	183-224	HMP 5S	Sn5/Pb93.5/Ag1.5	296-301
40/60	Sn40/Pb60	183-234	Sn10Pb88Ag2	Sn10/Pb88/Ag2	268-290
35/65	Sn35/Pb65	183-244	Alloy No1	Sn50Pb48.6/Cu1.4	183-215
30/70	Sn30/Pb70	183-255	Alloy No2	Sn60Pb38.2Cu1.8	183-190
20/80	Sn20/Pb80	183-275	1/99	Sn1Pb99	300
Alloy 296 HMP	Sn5Pb92Ag3	296-301	60/40 Ant	Sn60Pb40Sb	183-188

Key: Sn-Tin, Pb-Lead, Ag-Silver, Cu-Copper, Sb-Antimony

9.2. Other Information

Conductivity	No data available
Surface Tension	No data available
Gas group	No data available

SECTION 10: Stability and Reactivity	
10.1. Reactivity	
	No data available on this product
10.2. Stability	
	When heated above 500°C, harmful fumes of lead and lead oxide are produced.
10.3. Possibility of Hazardous Reactions	
	No data available
10.4. Conditions to avoid	
	When heated above 500°C, harmful fumes of lead and lead oxide are produced.
10.5.Incompatible Materials	
	Strong oxidizing agents. Solder will react with concentrated acid to release
	poisonous fumes of nitric oxide. This in turn will oxidise to nitrogen dioxide, a red
	gas with pungent odour. If personnel are exposed to these gases, medical attention
	should be sought, as symptoms can be delayed.
	Do not place wet or damp metal into a molten bath of solder –this could cause
	explosion.
10.6 Hazardous Decomposition Products	
	No data available

SECTION 11: Toxicological Information

11.1. Information on toxicological effects	
Skin corrosion/irritation	May cause irritation.
Eye irritation	May cause irritation
Inhalation	Symptoms of lead poisoning occur quicker by inhalation than other body routes.
Ingestion	May cause headache, nausea, vomiting, dizziness and gastro-intestinal irritation.
Germ cell mutagenicity	Lead – Genotoxicity in vivo-rat- inhalation (cytogenetic analysis)
Carcinogenicity	IARC- 2B(Group 2B) Possible carcinogenic to humans (Lead group entry Annex 1)
Reproductive toxicity	Suspected human reproductive toxicant
Potential health effects	Lead is known to produce a continuum of diverse biological effects in humans,
	depending on the dose, which are usually associated with high and long term
	exposure.

SECTION 12: Ecological Information		
12.2. Persistence and degradability		
Toxicity to fish (Lead)	Mortality LOEC Oncorhynchus mykiss (Rainbow trout) – 1.19 mg/l- 96 hours	
	LC50 – Micropterus dolomieui- 2.2mg/l- 96 hours	
	Mortality NOEC- salvelinus fontinalis- 1.7mg/l-10.0d	
Toxicity to daphnia and other		
aquatic invertebrates (Lead)	Mortality LOEC- Daphnia-0.17mg/I-2h hours	
12.3. Bioaccumulative potential		
	No data available	
12.4. Mobility in soil		
	Dissolved lead is bio accumulated by plants and animal, both aquatic and terrestrial and is highly toxic.	
12.5.Results of PBT and vPvB assessment		
	No data available	
12.6 Other adverse effects		
	Lead is not degradable and will persist in the environment.	

SECTION 13: Disposal Considerations	
General Information	
	Dispose of in compliance with all local and national regulations.
Disposal methods	
	Waste solder should be placed in metal tins and returned to Warton for disposal. Disposal should be in line with local and national regulations. Contact a licensed waste disposal company.
Disposal and Packaging	
	No data available
Further Information	
	For disposal with the EC, the appropriate code according to the European Waste Catalogue (EWC) should be used. 10 04 02 Dross skimmings from primary or secondary production.

SECTION 14: Transport Information Hazard Pictograms Not hazardous for transport 14.1. UN Number -14.2. UN Proper Shipping Name -14.3. Transport Hazard Class ADR/RID -Subsidiary risk -IMDG -Subsidiary risk -IATA -Subsidiary risk _ 14.4. Packing Group Packing Group -_

14.5. Environmental Hazards

Environmental hazard	-	
Marine Pollutant	-	
ADR/RID		
Hazard ID	-	
Tunnel Category	-	
IMDG		
Ems Code	-	
IATA		
Packing Instruction (Cargo)	-	
Maximum quantity	-	
Packing Instruction (Passenger)	-	
Maximum quantity	-	

SECTION 15: Regulatory Information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.2 Chemical Safety Assessment - A chemical safety assessment has not been carried out for the mixture.

Xn: R20/22 Harmful by Inhalation and if swallowed

R33: Danger of cumulative effects

N: R50/53 Very toxic to aquatic organisms, may cause long term adverse effects in the aquatic environment. Regulations

Commission regulation (EU) No 453/2010 of the 20 May 2010 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Regulation, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency amending Directive 1999/45/EC and repealing Council Regulation (EC) No 793/93 and Commission Regulation (EC) No 1488/94. Council Directive 76/769/EEC and Commission Directive 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.

Regulation (EC) No 1907/2006 of the European Parliament and of the council of 18 December 2006 concerning the Regulation, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Directive (EEC) No 793/93 and Commission Regulation (EC) No 1488/94. Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC. (93/105/EC) and 2000/21/EC.

SECTION 16: Other Information

Other Information	
Lead (Risk and safety)	 R61 - Repr Cat 1 Reproductive Toxicity Category 1: may cause harm to the unborn child R62 - Rep Cat 3 Reproductive category: possible risk of impaired fertility. Xn: R20/22 - Harmful by inhalation and swallowed R33 - Danger of cumulative effects S24 - Avoid Contact with skin S37 - Wear suitable gloves S60 - This material and its container must be disposed of as hazardous waste S61 - Avoid release into the environment

 Further Information

 The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication; however no guarantee is made to its accuracy. This information related only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.