



WARTON METALS LIMITED

TECHNICAL DATASHEET

Activ8

Activ8 102 Liquid Flux is also suitable for cleaning selective soldering nozzles.

Product Name:

Activ8 102 Liquid Flux

Packaging

Activ8 102 Liquid Flux is supplied in 125ml, 500ml, 1litre, 5litre, 10litre and 25litre containers.

Manufactured By:

Warton Metals Ltd
Grove Mill Commerce Street
Haslingden Lancashire BB4 5JT
ENGLAND
Tel: + 44 (0)1706 218888
Fax: +44 (0) 1706 221188

Description

Activ8 102 Liquid Flux is a mild water based liquid flux for soft soldering stainless steel in applications that do not require an aggressive flux. Activ8 contains no Zinc Chloride and the residues are readily removed with warm water and a soft brush

Physical Properties (typical)

Solids content	25-30%
Appearance	Clear Yellow Liquid
pH	6-7

Typical Uses

Residues must be removed. This can be easily achieved by washing in water, preferably warm, with agitation..

Activ8 102 liquid flux is not suitable for electronics use.

Activ8 102 liquid flux is recommended for soldering stainless steel in applications which do not require an aggressive flux.

Activ8 102 liquid flux is also suitable for soldering brass, bronze, cadmium plating, copper, galvanised wire, iron, lead, mild steel, nickel and nickel plating, resistance wires silver, spring steel, most stainless steels (especially using 96S solder alloy), tinplate and zinc and zinc plating.