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REFERENCE SPECIFICATIONS

- DIN 41652
- MIL-DTL-24308

PHYSICAL CHARACTERISTICS

- INSULATOR MATERIAL:
- PBT COLOR BLACK-RAL 7001/STANDARD MATERIAL
- CONTACT MATERIAL: - PHOSPHOR BRONZE FOR STRAIGHT CONTACT AND RA SOCKET
- BRASS FOR RA PIN
- GROUNDING DEVICE MATERIAL : - BRASS FOR RIGHT ANGLE CONTACT

ELECTRICAL CHARACTERISTICS

- MAXIMUM RATING CURRENT: 5A AT 70°C
- NOMINAL CURRENT: 5A (STANDARD CONDITIONS)
- CONTACT RESISTANCE : straight terminations: <10mW
Right angled termination: <25mW
: <35mW for 50 way
- VOLTAGE PROOF : >1000 V.r.m.s.
- RATED VOLTAGE : 300 V.r.m.s.
- insulation resistance: >5000mW
- creepage and clearance distance: >1mm
- average wiping length: 2mm

MECHANICAL CHARACTERISTICS

- RETENTION AGAINST TORQUE: - Threaded insert: 0.7 N.m minimum
- Female screw lock: 0.5 N.m minimum
- INSERTION AND WITH DRAWAL FORCE: <n x 3.40 N (n number of cts)
- GAUGE RETENTION FORCE : >0.20 N (gauge PM)
- THICKNESS GAUGE = $\varnothing 0.99 \pm 0.005$ / SURFACE ROUGHNESS:
• Ra=0.10µ mini- 0.25µ maxi
- CONTACT RETENTION IN INSULATOR : mini 16N for straight contact
mini 20N for right angled contact
- VIBRATIONS: 10-2000Hz / 1.5 mm - 20g / 3 x 2 HRS
- INTERRUPTION <1µs (NOT APPLICABLE FOR PL3)
- SHOCK: ACC. HALF SINE 50g- 11m.s-6x3 SHOCKS
- INTERRUPTION <1µs
- HARPOON INSERTION FORCE: <60N

PERFORMANCE LEVELS

MECHANICAL ENDURANCE ONLY		
P/N: DXXXXXX		PERFORMANCE LEVELS
4	200 OPERATIONS	PL3
6	400 OPERATIONS	PL1

MECHANICAL ENDURANCE AND INDUSTRIAL ATMOSPHERE TEST(1)		
P/N: DXXXXXX		PERFORMANCE LEVELS
4	salt spray: 24 hours	PL3
6	250 op + test (1 or 2)-10 days + 250 op	PL1

1) INDUSTRIAL ATMOSPHERE TEST: 3 GASES available for contacts and grounding device

IN ACCORDANCE WITH IEC-68-2-60-TTD - TEST ke - MTH C OR IEC 512-6 TEST 11g

MIXED GASES: H2S=10 PPB±5.10-9vol/vol +N2O=200±50.10-9 vol/vol + CL2=10±5.10-9vol/vol

TEMPERATURE = 30±1°C / RELATIVE HUMIDITY= 70±3°C

(2) INDUSTRIAL ATMOSPHERE TEST: 4 GASES available for contacts active area only

BELCORE TEST : MIXED GASES: H2S=10 PPB±5 vol/vol +N2O=200ppb±50 vol/vol + CL2

=10ppb±3vol/vol + S2O=100ppb±30vol/vol

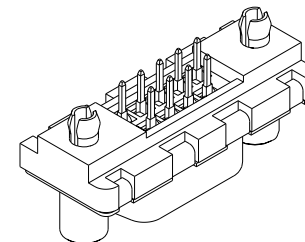
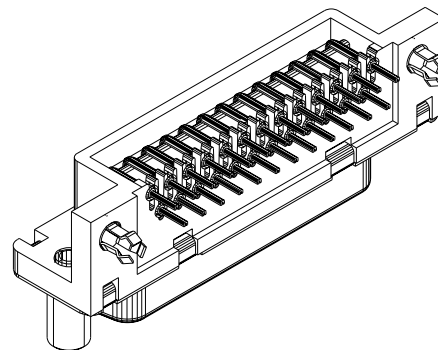
TEMPERATURE = 30±1°C / RELATIVE HUMIDITY= 70±2°C

ENVIRONMENTAL CHARACTERISTICS

- CLIMATIC CATEGORY: 55/125/56
TEMPERATURE RANGE -55°C TO +125°C
DAMP HEAT STEADY STATE 56 DAYS

RIGHT ANGLED

STRAIGHT



PLATING TIN LEAD VERSION

- CONTACT:
 - GOLD OVER NICKEL ON MATING SURFACES
 - TIN LEAD OVER NICKEL ON TERMINATION PARTS
- SHELL AND ACCESSORIES TIN LEAD OVER COPPER

PLATING TIN VERSION

NOTE RoHS INFORMATIONS

- The "LF" products meet European union Directives and other country regulations as described in GS-22-008
- The housing will withstand exposure to 260°C peak temperature for 3.5 seconds in a wave solder application with a 1.6 mm minimum thickcircuit board. See application notes/procedures if they are available.
- Termination plating spec: 1.27µm Nickel mini, 2.5 to 7.5 µm Sn (pure matte)
- Shell plating: 2 to 4 µm Cu + 3 to 10 µ Sn (pure bright)
- Accessories: Sn pure bright
- Packaging spec: see GS-14-920

FCI www.fciconnect.com		surface ☒	tolerance	projection	
Dr JOUBERT	30/11/00	Product family		size A3	Scale 1:1
Eng		Spec ref			
Chr		Material		SEE NOTES	ECN LS05-0039
Appr LEGARE	30/11/00				
title DELTA D SOLDER CTS CONNECTORS		dwg no C01-8646-0000		Rev. C	
GENERAL CHARACTERISTICS					
catalog no		CUSTOMER COPY		sheet 1 of 1	

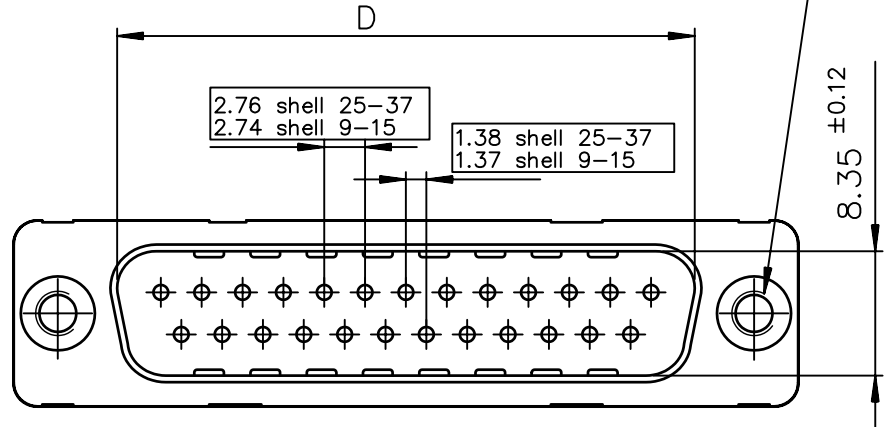
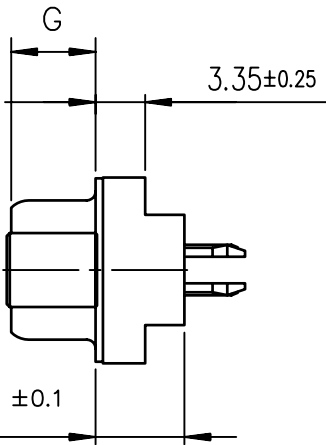
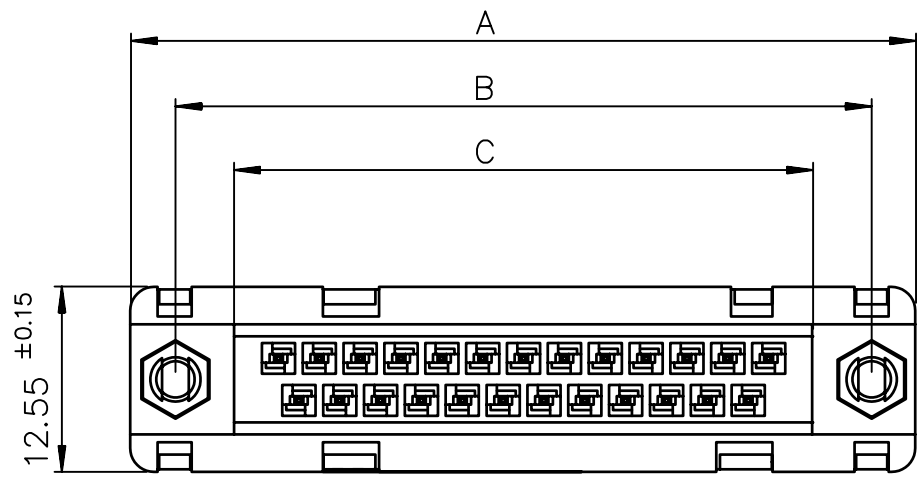
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3

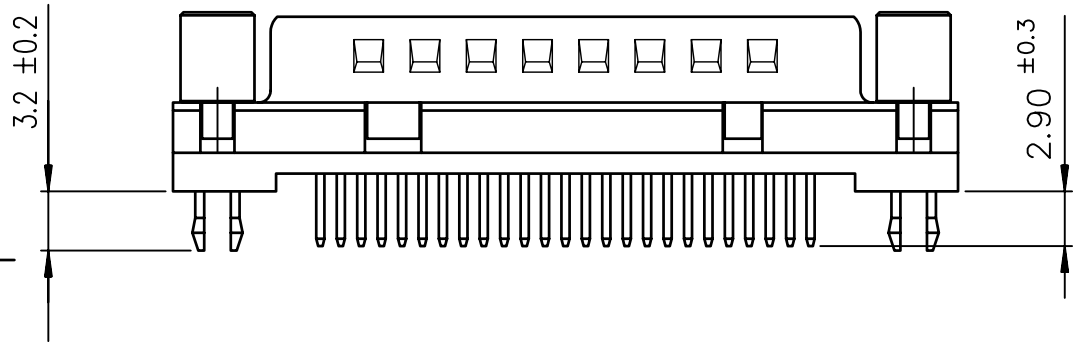
4

A



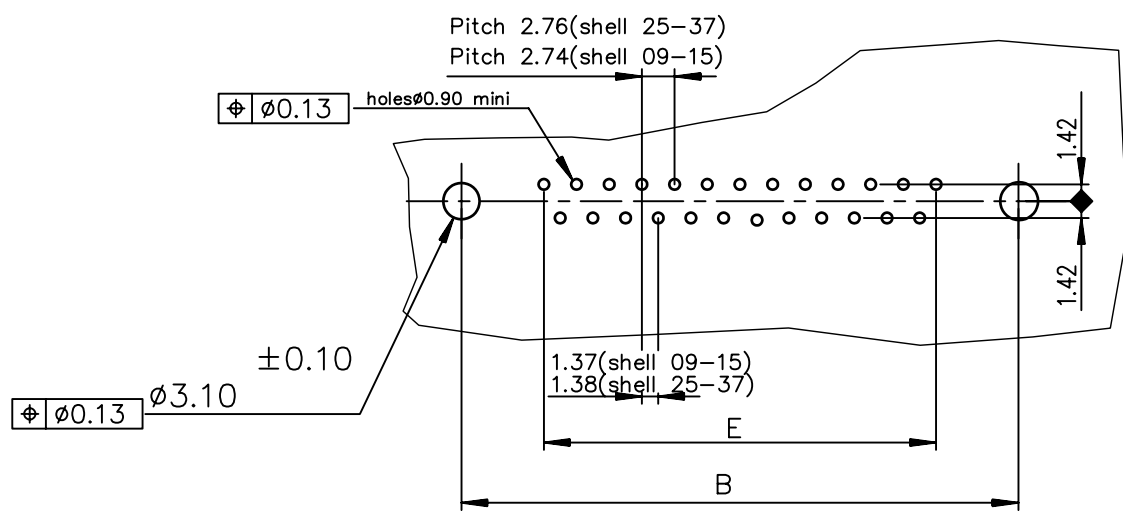
SHELL	A±0.38	B±0.12	C±0.10	D±0.25	E±0.07	G±0.25
09	30.81	24.99	16.96	16.79	10.96	5.90
15	39.14	33.32	25.18	25.12	19.18	5.90
25	53.03	47.04	39.12	38.84	33.12	5.70
37	69.32	63.50	55.68	55.30	49.68	5.70

B



C

PC card drilling dimensions(after plating)
(thickness 1.60±0.20mm)



SHELL	LEAD FREE PART NUMBER	TIN LEAD PART NUMBER	DESIGNATIONS
09	D09P24A6GV00LF	D09P24A6GV00	HEADER 9 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
15	D15P24A6GV00LF	D15P24A6GV00	HEADER 15 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
25	D25P24A6GV00LF	D25P24A6GV00	HEADER 25 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
37	D37P24A*GV00LF	D37P24A*GV00	HEADER 37 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.

V =SCREWLOCK Threaded UNC 4.40 sellers

- 4 = Performance level PL3 ≥ 200 OPERATIONS
- 6 = Performance level PL1 ≥ 500 OPERATIONS

SHELL	LEAD FREE PART NUMBER	TIN LEAD PART NUMBER	DESIGNATIONS
09	D09P24A*GI00LF	D09P24A*GI00	HEADER 9 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
15	D15P24A*GI00LF	D15P24A*GI00	HEADER 15 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
25	D25P24A*GI00LF	D25P24A*GI00	HEADER 25 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.
37	D37P24A*GI00LF	D37P24A*GI00	HEADER 37 CTS STRAIGHT-SOLDER TO BOARD-PCB HARPOON-SCREWLOCK -ELEC.CONTIN.

I =SCREWLOCK Threaded M3

- 4 = Performance level PL3 ≥ 200 OPERATIONS
- 6 = Performance level PL1 ≥ 500 OPERATIONS

GENERAL CHARACTERISTICS AND ROHS INFORMATIONS:
SEE DRAWING C01-8646-0000

European Views

www.fciconnect.com

surface
ISO 1302 ✓

tolerance std
ISO 406 ISO 1101

projection
mm

TOLERANCES UNLESS OTHERWISE SPECIFIED

size
A3

Scale
2

ECN
I10-0059

Spec ref
-

Dr JARRY 1995/08/11

Eng PESSON 1995/08/11

Chr NIRMAL GEORGE 2010-02-23

Appr SUDHIR VARMA 2010-02-23

Product family D-SUB

title
HEADER DELTA D STD EUROPE

catalog no
-

dwg no
C01-8646-0816

Rev.
F

rev	ecn no	dr	date
A	-	BAR	2003/04/16
B	LS05-001	MPE	2005/03/14
C	LS05-0056	LGO	2005/07/07
D	LS06-0097	LGO	2006/07/28
E	I09-0268	NG	2009-11-24
F	I10-0059	NG	2010-02-23
-	-	-	-

CUSTOMER

sheet 1 of 1

1

2

3

4

A

B

C

D

