

Ref:041233

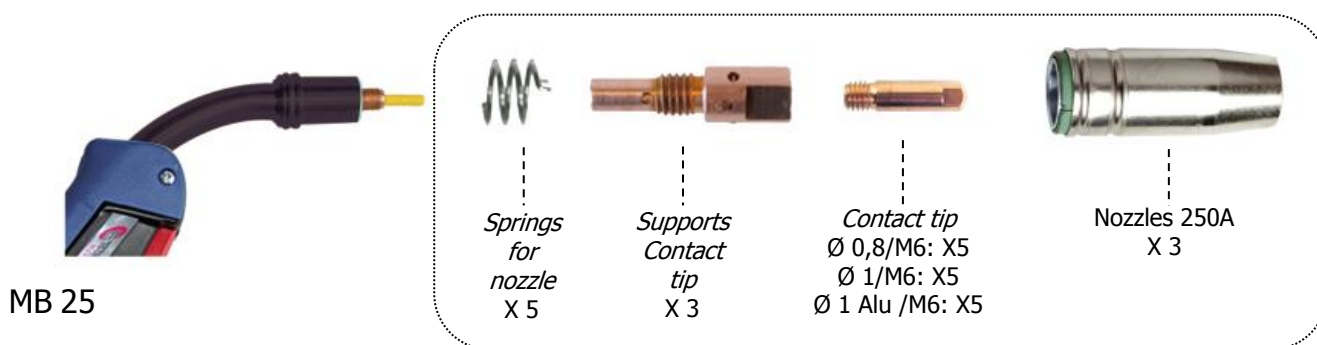
Torch box MB25

All the consumables essential for your MIG torch in a box:

- 5 contact tips Ø0,8 M6 steel / stainless steel
- 5 contact tips Ø1 M6 steel / stainless steel
- 5 contact tips Ø1 M6 Alu*
- 3 supports contact tip 250 A
- 5 nozzle springs
- 3 buses 250 A



COMPOSITION OF THE BOX SET



INFORMATION AND ADVICE

Contact tip: guides the wire to the outlet of the torch and transmits the electrical current to the wire.
When should it be replaced? - when changing wire (diameter or type of wire)
in case of wear (blocked or deformed orifice), source of instability in the arc

Contact tip support: Moves the gas.

When should it be replaced? in case of wear (blocked gas diffusion orifice...)=> bad gas protection

Nozzle: directs the gas and protects the weld seam.

When should it be replaced? in case of wear (deformed nozzle) => bad gas cover

Spring for nozzle: maintain nozzle

When should it be replaced? Failure to maintain the nozzle due to the loss of spring elasticity.

OPTION

* For aluminium welding, think of changing nozzleTeflon ref.041585

MIG GYS SUPPLIED WITH A 250A TORCH AS STANDARD (MB25 or equivalent torch)

- Monomig 250/4
- Trimig 255/4 S