SAFETY DATA SHEET Mega Electronics Limited - Digi-Coat Clear Sublimation Coating 400ml Aerosol

1 IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

PRODUCT NAME Digi-Coat Clear Sublimation Coating 400ml Aerosol

PRODUCT NO. 71-0067

SUPPLIER Mega Electronics Ltd.

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2 HAZARDS IDENTIFICATION

Extremely flammable. Repeated exposure may cause skin dryness or cracking. Vapours may cause drowsiness and dizziness. Irritating to eyes.

CLASSIFICATION (1999/45) Xi:R36, F+:R12, R66, R67.

PHYSICAL AND CHEMICAL HAZARDS

Pressurised container: Must not be exposed for temperatures above 50°C. The product is extremely flammable, and explosive vapour/air mixtures may be formed even at normal room temperatures.

HUMAN HEALTH

In high concentrations, vapours and spray mists are narcotic and may cause headache, fatigue, dizziness and nausea.

3 COMPOSITION/INFORMATION ON INGREDIENTS

| Name | EC No. | CAS-No. | Content | Classification (67/548) |
|---------------------|-----------|-----------|---------|-------------------------|
| ACETONE | 200-662-2 | 67-64-1 | 10-30% | F;R11 Xi;R36 R66 R67 |
| BUTYL ACETATE -norm | 204-658-1 | 123-86-4 | 10-30% | R10 R66 R67 |
| DIMETHYL ETHER | 204-065-8 | 115-10-6 | 30-60% | F+;R12 |
| XYLENE | 215-535-7 | 1330-20-7 | 5-10% | R10 Xn;R20/21 Xi;R38 |

The Full Text for all R-Phrases are Displayed in Section 16

4 FIRST-AID MEASURES

GENERAL INFORMATION

Move the exposed person to fresh air at once.

INHALATION

Move the exposed person to fresh air at once. Perform artificial respiration if breathing has stopped. Keep the affected person warm and at rest. Get prompt medical attention.

INGESTION

Immediately rinse mouth and provide fresh air. Do not induce vomiting. Get medical attention.

SKIN CONTACT

Wash skin with soap and water. Get medical attention if any discomfort continues.

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EYE CONTACT

Immediately rinse with water. Continue to rinse for at least 15 minutes. Make sure to remove any contact lenses from the eyes before rinsing. Get medical attention promptly if symptoms occur after washing.

5 FIRE-FIGHTING MEASURES

EXTINGUISHING MEDIA

Water spray, foam, dry powder or carbon dioxide.

SPECIAL FIRE FIGHTING PROCEDURES

Use water spray to reduce vapours. Aerosol cans may explode in a fire. Cool aerosol containers exposed to heat with water spray and remove container, if no risk is involved.

UNUSUAL FIRE & EXPLOSION HAZARDS

Extremely flammable. Forms explosive mixtures with air. May explode in a fire. Vapours are heavier than air and may spread near ground to sources of ignition.

SPECIFIC HAZARDS

Pressurised container: Must not be exposed for temperatures above 50°C.

6 ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS

Ensure suitable personal protection (including respiratory protection) during removal of spillages in a confined area.

ENVIRONMENTAL PRECAUTIONS

Avoid discharge into drains.

SPILL CLEAN UP METHODS

Extinguish all ignition sources. Avoid sparks, flames, heat and smoking. Ventilate. Absorb in vermiculite, dry sand or earth and place into containers. Provide ventilation and confine spill. Do not allow runoff to sewer.

7 HANDLING AND STORAGE

USAGE PRECAUTIONS

Keep away from heat, sparks and open flame. Read and follow manufacturer's recommendations. Avoid inhalation of vapours and spray mists. Do not spray on a naked flame or any incandescent material. When sprayed on a naked flame or any incandescent material the aerosol vapours can be ignited.

STORAGE PRECAUTIONS

Extremely flammable. Store at moderate temperatures in dry, well ventilated area. Keep away from heat, sparks and open flame. Pressurised container: protect from sunlight and do not expose to temperatures exceeding 50°C. Do not pierce or burn, even after use.

| 8 EXPOSURE CONTROLS/PERSONAL PROTECTION | | | | | | | |
|---|-----|-----------------------------|------------------------------|-------|--|--|--|
| Name | Std | TWA - 8 hrs | STEL - 15 min | Notes | | | |
| ACETONE | WEL | 500 ppm 1210 mg/m3 | 1500 ppm 3620 mg/m3 | | | | |
| BUTYL ACETATE -norm | WEL | 150 ppm 724mg/m3 | 200 ppm 966 mg/m3 | | | | |
| DIMETHYL ETHER | WEL | 400 ppm 766 mg/m3 | 500 ppm 958 mg/m3 | | | | |
| XYLENE | WEL | 50 ppm(Sk) 220 mg/m3(Sk) | 100 441 ppm(Sk) mg/m3(Sk) | | | | |
| WFL = Workplace Exposure Limit | | 3 . , | | | | | |

WEL = Workplace Exposure Limit.

RESPIRATORY EQUIPMENT

No specific recommendation made, but respiratory protection must be used if the general level exceeds the Recommended Workplace Exposure Limit. In case of inadequate ventilation use suitable respirator.

HAND PROTECTION

For prolonged or repeated skin contact use suitable protective gloves.

EYE PROTECTION

Wear approved chemical safety goggles where eye exposure is reasonably probable.

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HYGIENE MEASURES

When using do not eat, drink or smoke. Wash promptly if skin becomes wet or contaminated.

9 PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE Aerosol
COLOUR Clear
ODOUR of solvents
SOLUBILITY Insoluble in water

FLASH POINT (°C) -41 AUTO IGNITION 235

TEMPERATURE (°C)

FLAMMABILITY LIMIT - LOWER(%) 1.1 FLAMMABILITY LIMIT - UPPER(%) 18

10 STABILITY AND REACTIVITY

STABILITY

Highly volatile.

CONDITIONS TO AVOID

Avoid heat, flames and other sources of ignition. Avoid exposure to high temperatures or direct sunlight.

11 TOXICOLOGICAL INFORMATION

SKIN CONTACT

Repeated exposure may cause skin dryness or cracking.

EYE CONTACT

Spray and vapour in the eyes may cause irritation and smarting.

HEALTH WARNINGS

In high concentrations, vapours are narcotic and may cause headache, fatigue, dizziness and nausea. Arrhythmia, (deviation from

normal heart beat).

ROUTE OF ENTRY

Inhalation. Skin absorption.

TARGET ORGANS

Central nervous system. Respiratory system, lungs.

MEDICAL SYMPTOMS

Narcotic effect. Vapours may cause drowsiness and dizziness.

12 ECOLOGICAL INFORMATION

ECOTOXICITY

The product is not expected to be toxic to aquatic organisms.

13 DISPOSAL CONSIDERATIONS

DISPOSAL METHODS

Make sure containers are empty before discarding (explosion risk). Do not puncture or incinerate even when empty. Dispose of waste and residues in accordance with local authority requirements.

14 TRANSPORT INFORMATION



UK ROAD CLASS

ADR CLASS NO.

PROPER SHIPPING NAME

AEROSOLS

1950

2

UN NO. ROAD

UK ROAD PACK GR.

ADR CLASS

N/A

Class 2: Gases

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| ADR PACK GROUP | N/A | ADR LABEL NO. | 2.1 |
|------------------|-----------|------------------|----------|
| CEFIC TEC(R) NO. | 20G5F | RID CLASS NO. | 2 |
| RID PACK GROUP | N/A | UN NO. SEA | 1950 |
| IMDG CLASS | 2 | EMS | F-D, S-U |
| MFAG | See Guide | MARINE POLLUTANT | No. |
| UN NO. AIR | 1950 | AIR CLASS | 2 |
| AIR SUB CLASS | 2.1 | AIR PACK GR. | N/A |

15 REGULATORY INFORMATION

LABELLING



U3



lrritant

Extremely Flammable

RISK PHRASES

R12 Extremely flammable.
R36 Irritating to eyes.

R66 Repeated exposure may cause skin dryness or cracking.

R67 Vapours may cause drowsiness and dizziness.

SAFETY PHRASES

S2 Keep out of the reach of children

S16 Keep away from sources of ignition - No smoking.

S23 Do not breathe vapour/spray.
S24/25 Avoid contact with skin and eyes.

S26 In case of contact with eyes, rinse immediately with plenty of water and

seek medical advice.

Use only in well-ventilated areas.

U2 Pressurized container: protect from sunlight and do not expose to

temperatures exceeding 50 °C. Do not pierce or burn, even after use.

Do not spray on a naked flame or any incandescent material.

UK REGULATORY REFERENCES

Health and Safety at Work Act 1974. Chemicals (Hazard Information & Packaging) Regulations. The Control of Substances Hazardous to Health Regulations 1988.

EU DIRECTIVES

Dangerous Preparations Directive 1999/45/EC.

STATUTORY INSTRUMENTS

Control of Substances Hazardous to Health.

APPROVED CODE OF PRACTICE

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

16 OTHER INFORMATION

REVISION DATE 28/06/2010

REV. NO./REPL. SDS GENERATED

RISK PHRASES IN FULL

R10 Flammable.
R11 Highly flammable.
R12 Extremely flammable.
R20 Harmful by inhalation.

R20/21 Harmful by inhalation and in contact with skin.

R36 Irritating to eyes. R38 Irritating to skin.

R66 Repeated exposure may cause skin dryness or cracking.

R67 Vapours may cause drowsiness and dizziness.

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DISCLAIMER

This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process. Such information is, to the best of the company's knowledge and belief, accurate and reliable as of the date indicated. However, no warranty guarantee or representation is made to its accuracy, reliability or completeness. It is the user's responsibility to satisfy himself as to the suitability of such information for his own particular use.