

## SAFETY DATA SHEET

HX804C/NC

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Compilation date: 13/04/2012

Revision No: 1

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product name: HX804C/NC

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

Company name: Robnor Resins Ltd  
Hunts Rise  
South Marston Park  
Swindon  
Wiltshire  
SN3 4TE  
United Kingdom

Tel: +44(0)1793 823741

Fax: +44(0)1793 827033

Email: [support@robnor.co.uk](mailto:support@robnor.co.uk)

#### 1.4. Emergency telephone number

Emergency tel: +44(0)1793 823741  
(office hours only)

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification under CHIP: Xn: R20/21/22; C: R35; Sens.: R43; -: R52/53; Xn: R62

**Most important adverse effects:** Harmful by inhalation, in contact with skin and if swallowed. Causes severe burns. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment. Possible risk of impaired fertility.

#### 2.2. Label elements

Label elements under CHIP:

Hazard symbols: Corrosive.



**Risk phrases:** R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.

R35: Causes severe burns.

R43: May cause sensitisation by skin contact.

R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R62: Possible risk of impaired fertility.

**Safety phrases:** S26: In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.

S36/37/39: Wear suitable protective clothing, gloves and eye / face protection.

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S45: In case of accident or if you feel unwell, seek medical advice immediately (show the label where possible).

## 2.3. Other hazards

PBT: This substance is not identified as a PBT substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

##### BENZYL ALCOHOL

EINECS	CAS	CHIP Classification	CLP Classification	Percent
202-859-9	100-51-6	Xn: R20/22	Acute Tox. 4: H332; Acute Tox. 4: H302	30-50%

##### 3-AMINOMETHYL-3,5,5-TRIMETHYLCYCLOHEXYLAMINE

220-666-8	2855-13-2	Xn: R21/22; C: R34; Sens.: R43; -: R52/53	Acute Tox. 4: H312; Acute Tox. 4: H302; Skin Corr. 1B: H314; Skin Sens. 1: H317; Aquatic Chronic 3: H412	10-30%
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##### 1,3-BENZENEDINETHANAMINE

-	1477-55-0	Xn: R20/22; C: R35; Sens.: R43; -: R52/53	-	1-10%
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##### 4,4'-ISOPROPYLIDENEDIPHENOL

201-245-8	80-05-7	Xn: R62; Xi: R37; Xi: R41; Sens.: R43; -: R52	Repr. 2: H361f; STOT SE 3: H335; Eye Dam. 1: H318; Skin Sens. 1: H317	1-10%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin.

Drench the affected skin with running water for 10 minutes or longer if substance is still on skin. Consult a doctor.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water. Do not induce vomiting. If conscious, give half a litre of water to drink immediately. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur. There may be vomiting.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

### 4.3. Indication of any immediate medical attention and special treatment needed

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

[cont...]

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## 5.2. Special hazards arising from the substance or mixture

Exposure hazards: Corrosive. In combustion emits toxic fumes.

## 5.3. Advice for fire-fighters

Advice for fire-fighters: Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

Personal precautions: Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

### 6.2. Environmental precautions

Environmental precautions: Do not discharge into drains or rivers. Contain the spillage using bunding.

### 6.3. Methods and material for containment and cleaning up

Clean-up procedures: Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

Handling requirements: Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions: Store in cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

Suitable packaging: Must only be kept in original packaging.

### 7.3. Specific end use(s)

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

Hazardous ingredients:

4,4'-ISOPROPYLIDENEDIPHENOL

Workplace exposure limits:

Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	5 mg/m <sup>3</sup>	5 mg/m <sup>3</sup>	-	-

### 8.2. Exposure controls

Engineering measures: Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

Respiratory protection: Self-contained breathing apparatus must be available in case of emergency.

Hand protection: Impermeable gloves.

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**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Impermeable protective clothing.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-orange

**Odour:** Characteristic odour

**Relative density:** 1.06

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Relevant effects for mixture:**

Effect	Route	Basis
Acute toxicity (harmful)	INH DRM ING	Hazardous: calculated
Corrosivity	OPT INH DRM	Hazardous: calculated
Sensitisation	DRM	Hazardous: calculated
Toxicity for reproduction	--	Hazardous: calculated

### Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat. Nausea and stomach pain may occur. There may be vomiting.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest.

## Section 12: Ecological information

[cont...]

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## 12.1. Toxicity

Ecotoxicity values: Not applicable.

## 12.2. Persistence and degradability

Persistence and degradability: Not biodegradable.

## 12.3. Bioaccumulative potential

Bioaccumulative potential: Bioaccumulation potential.

## 12.4. Mobility in soil

Mobility: Readily absorbed into soil.

## 12.5. Results of PBT and vPvB assessment

PBT identification: This substance is not identified as a PBT substance.

## 12.6. Other adverse effects

Other adverse effects: Harmful to aquatic organisms. Harmful to soil organisms.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

Disposal operations: Transfer to a suitable container and arrange for collection by specialised disposal company.

NB: The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

### 14.1. UN number

UN number: UN2735

### 14.2. UN proper shipping name

Shipping name: AMINES, LIQUID, CORROSIVE, N.O.S.  
(3-AMINOMETHYL-3,5,5-TRIMETHYLCYCLOHEXYLAMINE;  
1,3-BENZENEDINETHANAMINE)

### 14.3. Transport hazard class(es)

Transport class: 8

### 14.4. Packing group

Packing group: III

### 14.5. Environmental hazards

Environmentally hazardous: No

Marine pollutant: No

### 14.6. Special precautions for user

Tunnel code: E

Transport category: 3

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

[cont...]

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## 15.2. Chemical Safety Assessment

**Chemical safety assessment:** A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and 3:** H302: Harmful if swallowed.  
H312: Harmful in contact with skin.  
H314: Causes severe skin burns and eye damage.  
H317: May cause an allergic skin reaction.  
H318: Causes serious eye damage.  
H332: Harmful if inhaled.  
H335: May cause respiratory irritation.  
H361f: Suspected of damaging fertility.  
H412: Harmful to aquatic life with long lasting effects.  
R20/21/22: Harmful by inhalation, in contact with skin and if swallowed.  
R20/22: Harmful by inhalation and if swallowed.  
R21/22: Harmful in contact with skin and if swallowed.  
R34: Causes burns.  
R35: Causes severe burns.  
R37: Irritating to respiratory system.  
R41: Risk of serious damage to eyes.  
R43: May cause sensitisation by skin contact.  
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.  
R52: Harmful to aquatic organisms.  
R62: Possible risk of impaired fertility.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.



## SAFETY DATA SHEET RX804C (ALL COLOURS)

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Compilation date: 13/04/2012  
Revision No: 1

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product name: RX804C (ALL COLOURS)

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

#### 1.3. Details of the supplier of the safety data sheet

Company name: Robnor Resins Ltd  
Hunts Rise  
South Marston Park  
Swindon  
Wiltshire  
SN3 4TE  
United Kingdom

Tel: +44(0)1793 823741

Fax: +44(0)1793 827033

Email: [support@robnor.co.uk](mailto:support@robnor.co.uk)

#### 1.4. Emergency telephone number

Emergency tel: +44(0)1793 823741  
(office hours only)

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification under CHIP: Xi: R36/38; Sens.: R43; -: R52/53

Most important adverse effects: Irritating to eyes and skin. May cause sensitisation by skin contact. Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

#### 2.2. Label elements

Label elements under CHIP:

Hazard symbols: Irritant.



Risk phrases: R36/38: Irritating to eyes and skin.  
R43: May cause sensitisation by skin contact.  
R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety phrases: S24: Avoid contact with skin.  
S37: Wear suitable gloves.

Precautionary phrases: Contains bisphenol f - epoxy resin, aliphatic glycidyl ether. May produce an allergic reaction.

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## 2.3. Other hazards

PBT: This substance is not identified as a PBT substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

##### CHALK

EINECS	CAS	CHIP Classification	CLP Classification	Percent
-	471-34-1	Substance with a Community workplace exposure limit.	-	10-30%

##### BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}

500-033-5	25068-38-6	Xi: R36/38; Sens.: R43; N: R51/53	Eye Irrit. 2: H319; Skin Irrit. 2: H315; Skin Sens. 1: H317; Aquatic Chronic 2: H411	10-30%
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##### 2,3-EPOXYPROPYL NEODECANOATE

247-979-2	26761-45-5	Sens.: R43; N: R51/53	-	1-10%
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##### KAOLIN

310-127-6	1332-58-7	Substance with a Community workplace exposure limit.	-	1-10%
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##### BISPHENOL F - EPOXY RESIN

-	28064-14-4	Xi: R36/38; Sens.: R43; N: R51/53	-	<1%
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##### ALIPHATIC GLYCIDYL ETHER

-	68081-84-5	Xi: R36/38; Sens.: R43; N: R51/53	-	<1%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Remove all contaminated clothes and footwear immediately unless stuck to skin. Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water. Consult a doctor.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so. Consult a doctor.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Delayed effects can be expected after long-term exposure.

### 4.3. Indication of any immediate medical attention and special treatment needed

**Immediate / special treatment:** Eye bathing equipment should be available on the premises.

## Section 5: Fire-fighting measures

[cont...]



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## 5.1. Extinguishing media

**Extinguishing media:** Suitable extinguishing media for the surrounding fire should be used. Use water spray to cool containers.

## 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes.

## 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details. If outside do not approach from downwind. If outside keep bystanders upwind and away from danger point. Mark out the contaminated area with signs and prevent access to unauthorised personnel. Turn leaking containers leak-side up to prevent the escape of liquid.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers. Contain the spillage using bunding.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Absorb into dry earth or sand. Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

**Reference to other sections:** Refer to section 8 of SDS.

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance. Ensure there is sufficient ventilation of the area. Do not handle in a confined space. Avoid the formation or spread of mists in the air.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in cool, well ventilated area. Keep container tightly closed. The floor of the storage room must be impermeable to prevent the escape of liquids.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

**Specific end use(s):** No data available.

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

**Hazardous ingredients:**

CHALK

[cont...]

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## Workplace exposure limits:

## Respirable dust

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
EU	-	-	4	-

## KAOLIN

UK	2mg/m3	-	-	-
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## 8.2. Exposure controls

**Engineering measures:** Ensure there is sufficient ventilation of the area. The floor of the storage room must be impermeable to prevent the escape of liquids.

**Respiratory protection:** Self-contained breathing apparatus must be available in case of emergency.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses. Ensure eye bath is to hand.

**Skin protection:** Protective clothing.

**Environmental:** Prevent from entering in public sewers or the immediate environment.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Various

**Odour:** Barely perceptible odour

**Relative density:** 1.83

### 9.2. Other information

**Other information:** Not applicable.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions. Decomposition may occur on exposure to conditions or materials listed below.

### 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

### 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong acids.

### 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

[cont...]

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## Relevant effects for mixture:

Effect	Route	Basis
Irritation	OPT DRM	Hazardous: calculated
Sensitisation	DRM	Hazardous: calculated

## Symptoms / routes of exposure

**Skin contact:** There may be irritation and redness at the site of contact.

**Eye contact:** There may be irritation and redness. The eyes may water profusely.

**Ingestion:** There may be soreness and redness of the mouth and throat.

**Inhalation:** There may be irritation of the throat with a feeling of tightness in the chest. Exposure may cause coughing or wheezing.

**Delayed / immediate effects:** Delayed effects can be expected after long-term exposure.

## Section 12: Ecological information

### 12.1. Toxicity

**Ecotoxicity values:** Not applicable.

### 12.2. Persistence and degradability

**Persistence and degradability:** Not biodegradable.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** Bioaccumulation potential.

### 12.4. Mobility in soil

**Mobility:** Readily absorbed into soil.

### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This substance is not identified as a PBT substance.

### 12.6. Other adverse effects

**Other adverse effects:** Harmful to aquatic organisms. Harmful to soil organisms.

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal operations:** Transfer to a suitable container and arrange for collection by specialised disposal company.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

### 14.1. UN number

**UN number:** UN3082

### 14.2. UN proper shipping name

**Shipping name:** ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.  
(BISPHENOL A-(EPICHLORHYDRIN) {REACTION PRODUCT}); 2,3-EPOXYPROPYL  
NEODECANOATE)

### 14.3. Transport hazard class(es)

**Transport class:** 9

[cont...]

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## 14.4. Packing group

Packing group: III

## 14.5. Environmental hazards

Environmentally hazardous: Yes

Marine pollutant: No

## 14.6. Special precautions for user

Special precautions: No special precautions.

Tunnel code: E

Transport category: 3

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.2. Chemical Safety Assessment

Chemical safety assessment: A chemical safety assessment has not been carried out for the substance or the mixture by the supplier.

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

\* indicates text in the SDS which has changed since the last revision.

**Phrases used in s.2 and 3:** H315: Causes skin irritation.

H317: May cause an allergic skin reaction.

H319: Causes serious eye irritation.

H411: Toxic to aquatic life with long lasting effects.

R36/38: Irritating to eyes and skin.

R43: May cause sensitisation by skin contact.

R51/53: Toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

R52/53: Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.