承認書 APPROVED DATA

客 戶

CUSTOMERS

RAPID ELECTRONICS LTD

品名

DESCRIPTION: AC SOCKET

力瑋料號

<u>INALWAYS P/N: 0707-1-CQ (of 0707-1 Series)</u>

客戶料號

CUSTOMER P/N: 23-0100

日期

DATE **2013** 年 **6** 月 **7** 日

承 認 印 APPROVED BY



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PRODUCT SPECIFICATION 產品規格書

TITLE: AC INLET 3P SOCKET

Part No. : 0707-1 Series

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DOCUMENT NO.	REV	DESCRIPION	APPROVED BY	CHECKED BY	WRITTEN BY	DATE (yyyy/mm/dd)	SHEET NO			
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为瑋實業股份有限公司 INALWAYS CORPORATION

PRODUCT SPECIFICATION 產品規格書

1. Scope 應用範圍

This specification applies to AC Inlet 3P Socket for case mount of the following rated for Cold condition, for class I equipment only, in accordance of IEC 60320-1, EN 60320-1, UL 498. The pins temperature should not exceed to 70°C.

本規範適用於冷環境一級設備之3P插座,依照 IEC 60320-1、EN 60320-1、UL 498等規範,插座內插梢之溫度不可超過 70 $^{\circ}$ C $^{\circ}$

2. Electrical Ratings 額定電流/電壓

EUROPE 歐洲: 10 A 250 VAC

NORTH AMERICA 北美: 15 A 250 VAC

3. Materials and Construction 材質與結構

3.1 Materials 材質

Frame: Thermoplastic, PBT, UL 94V-0 架構:熱塑性塑膠、聚對苯二甲酸丁二酯

Pin & Terminals: Copper alloy, Tin plated 插梢 & 端子: 黃銅, 鍍錫

3.2 Construction 結構

See the figure. 見附圖

3.3 Operating Temperature 工作溫度

-25 °C to +70 °C

3.4 Performance and Procedures 性能及程序

Socket shall be designed to meet the electrical, mechanical and environmental performance requirements specified in 4.

插座必須設計滿足電氣、機械及環境測試性能需求,詳細規格說明於 4.節。

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4. Test Requirement and Procedures 測試條件及程序

Electrical Requirements 電氣特性要求								
Requirement	Test Methods							
100 MΩ min. 100 MΩ以上。	500 VDC applied for one minute between adjacent terminals and between adjacent terminals and housing. 測試電壓500 VDC、測試時間1分鐘,在端子與端子間及端子與本體間。							
	IEC 60320-1, Section 15							
No Breakdown.	 A) 2,000 VAC being applied between all terminals for one minute. (Max. Leakage current: 0.5 mA) 在所有端子與端子之間施加 2,000 VAC 測試 1分鐘 (最大漏電流0.5 mA)。 B) 4,000 VAC being applied between all terminals and frame for one minute. (Max. Leakage current: 0.5 mA) 在所有端子與塑膠本體之間施加 4,000 VAC 測試 1分鐘 (最大漏電流 0.5 mA)。 							
30 mΩ max. 30 mΩ以内。	IEC 60320-1, Section 15 Mate connectors, apply maximum voltage of 5 V and a current of 100 mA. 將連接器匹配後,以測試電壓最大5 V,電流最大100 mA。 IEC 60127-6							
	Requirement 100 MΩ min. 100 MΩ以上。 No Breakdown. 無任何損壞。							

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4. Test Requirement and Procedures 測試條件及程序

Mechanical Requirements 機械特性要求								
Item	Requirement	Test Methods						
Pull Force of Terminal 端子推出力	No movement exceeding 2.5 mm. 移動 2.5 mm以下。	The specimen shall be heated to temperature of 70 °C for 1 hour. Then a static load of 60 N (6.12 kgf) is applied to the pins for one minute.						
		加熱樣品至70 ℃維持 1小時,然後施加 60 N (6.12 kgf)於插梢持續 1分鐘。						
		IEC 60320-1, Section 13						
Ball-Pressure Test 球壓測試	Measure the diameter of the impression shall not exceed 2 mm. 壓痕直徑最大 2 mm。	The specimen shall be stored at a temperature of 125 ± 2 °C, a steel ball of 5 mm diameter is pressed against the surface of the specimen with a force of 20 N(2.04 kgf) for 1 hour.						
		產品放在 125 ± 2 ℃的加熱室內,用一 直徑 5 mm的鐵球、作用力20 N (2.04 kgf),對產品表面施壓1小時。 IEC 60320-1, Section 24						
Push-out Test	Specimen cannot be push out from the	The specimen shall be mounted on a panel,						
面板推出測試	panel.	then apply a static load of 90N from the						
(For Panel Only)	· 樣品不會被推出面 板。	back of the specimen for one minute. 樣品固定在面板上,然後施加 90N於樣品背部持續1分鐘。						

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4. Test Requirement and Procedures 測試條件及程序

Environment Requirements 環境特性要求								
Item	Requirement	Test Methods						
Moisture Resistance	No damage. 無任何損傷。	Expose the specimens to 20 ~ 30 °C, 91 ~ 95 % R.H. for 168 hours.						
防潮	然任门 税	樣品放在溫度20~30°C、相對溼度 91~95%之測試槽內168小時。 IEC 60320-1, Section14						
Resistance to Heat 耐熱性	No damage. 無任何損傷。	The specimen shall be stored at a temperature of 100 ± 2 ℃ for 1 hour. 樣品放入100 ± 2 ℃的測試槽內1小時。 IEC 60320-1, Section 24						
Solderability 焊錫性	Solder coverage more than 90 %. 端子需披覆錫 90 % 以上。	A) Wave Soldering 波焊: Soldering temperature 250 ± 5 ℃, duration 3~5 sec. 錫溫 250 ± 5 ℃, 沾錫3~5秒。 B) Manual Soldering 烙鐵焊接: Soldering temperature 380 ± 5 ℃, duration 2~3 sec. 錫溫 380 ± 5 ℃, 焊接2~3秒。						
Resistance to Solder Heat 抗焊錫熱	No damage(exemption of fixing pillar) 無任何損傷(固定腳柱除外)	IEC 60068-2 A) Wave Soldering 波焊: Soldering temperature 260 ± 5 ℃, duration 5 ± 1 sec. 錫溫 260 ± 5 ℃, 沾錫 5 ± 1秒。 B) Manual Soldering 烙鐵焊接: Soldering temperature 400 ± 5 ℃, duration 5 ± 1 sec. 烙鐵溫度 400 ± 5 ℃, 焊接 5 ± 1 秒。 IEC 60068-2						

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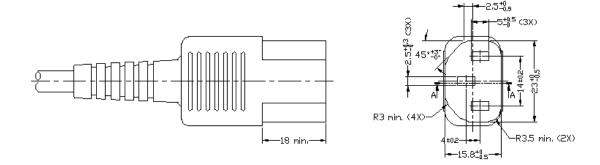
5. Test Sequences 測試順序

The test sequences are defined as following. 測試順序如下:

Toot Description Seguence	1	est Gro	Supplemental	
Test Description Sequence	1	2	3	Test
Insulation Resistance 絕緣阻抗		2		
Electric Strength 耐電壓強度		3		
Contact Resistance 接觸阻抗		4		
Pull Force of Terminal 端子推出力	1			
Push-Out test 面板推出測試	2			
Ball-Pressure Test 球壓測試			2	
Moisture Resistance 防潮		1		
Resistance to Heat 耐熱性			1	
Solderability 焊錫性				1
Resistance to Solder Heat 抗焊錫熱	3			
Sample Size for Each Group	3	3	3	3

6. Mate Connector / Plug 匹配插頭

6.1 IEC/EN 60320-1, Standard Sheet C13:



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6.2 Insertion Angle of Mate Connector / Plug 插頭插入角度:

The insertion angle of the mate connector into AC inlet shell be aligned with 0 degree with max. +/- 10 degree.

插入角度以水平線為基準,上、下、左、右最大不超過10度。

7. Certified Safety 認證安規

UL / CUL / ENEC(16) / CCC

8. Manufacturing Location / Factory 生產地 / 工廠

Inalways Electronic (DONGGUAN) Co. Ltd.

SiHuan Rd., XianXi, ChangAn, DongGuan, GuangDong Province, China

Tel: 86-769-8530-7001 Fax: 86-769-8530-7010

華瑋電子(東莞)有限公司

中國廣東省東莞市長安鎮咸西村四環路

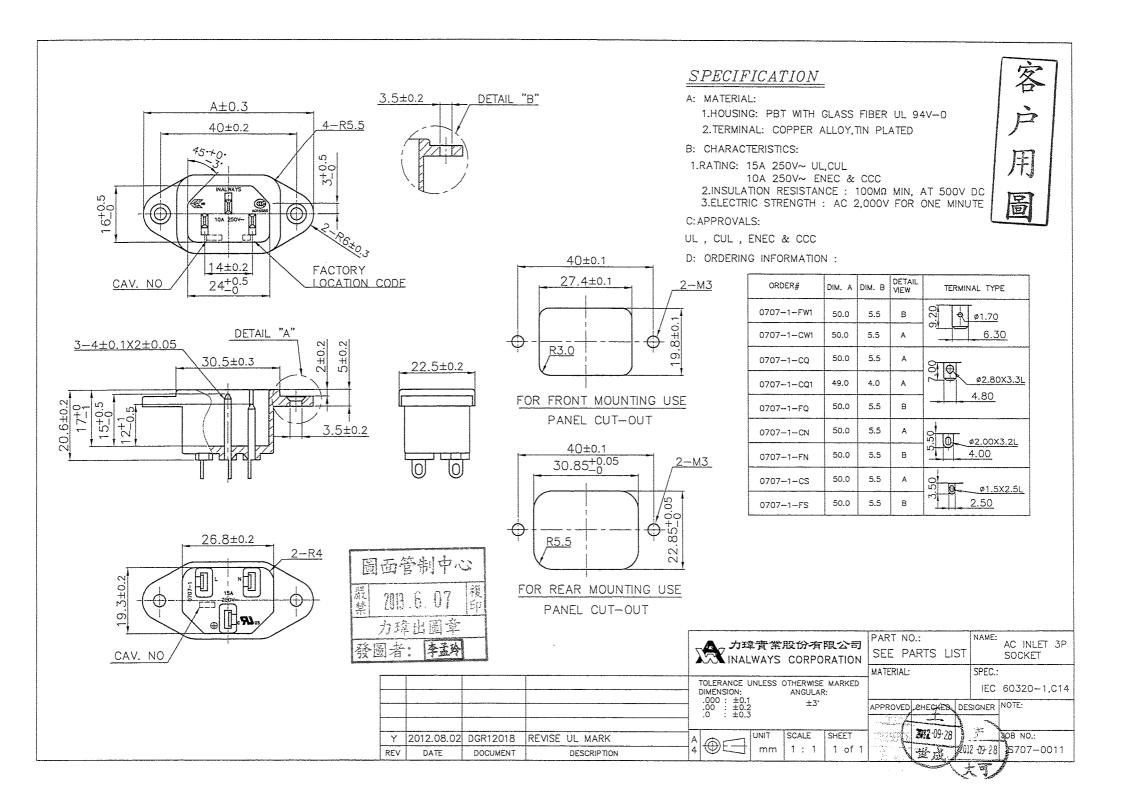
Tel: 86-769-8530-7001 Fax: 86-769-8530-7010

Note:

If the Spec., Material, Manufacturing process & QA system of the product is changed at anytime, the acknowledgement of the quality & reliability data of the product will be provided to the Quality Dept. of customer ahead of time.

本產品之規格、材料、製程及品保系統有變更時,須事先將品質及信賴性確認數據, 以書面方式向客戶之品保單位提出報備。

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Attachment Plugs, Fuseless - Component

See General Information for Attachment Plugs, Fuseless - Component

INALWAYS CORP E94191

7TH FL 105 WUGONG RD WUGU DISTRICT NEW TAIPEI, 248 TAIWAN

Appliance inlets, Cat. Nos. 0729-PP, 0729-SP.

Model 0707-2-CQ1; 0732 Series, 0732 followed by C, F or P, followed by N, W or P, followed by one alphanumeric digit.

Cat. No. 0711-5 followed by P1.2, P1.5, P2.0 or P3.0; Cat. No. 0711-6 followed by PN, PQ, PS or PW.

Cat. Nos. 0707-1-C7, 0711-2-PW, 0707-1, 0707-1G.

Model 0721-4 Series followed by PH, PS, PN, PP, PP1, PS1, PS1 (A.C.1), SP, SP (A.C.1).

Power inlets, Cat. Nos. 0711, 0711-1, 0711-3, 0714-P.

Cat. Nos. 0720 Series, 0721 Series, 0714-1Series, 0714-1 followed by C or F, followed by 7 or 9, followed by one alphanumeric digit.

Models 0722, 0722-S Series, 0722-SCQ, 0722-SCQ, 0722-SCW, 0722-SPS, 0722-SPQ, 0722-SPW, 0722-1 Series, 0722-1 followed by P, followed by Q or W, followed by one alphanumeric digit; 0722-2 Series, 0722-2 followed by P, followed by Q or W, followed by P, followed by D, followed

Cat. No. 0711-2.

Cat. No. 0714.

Cat. No. 0711-4.

Models 0724, 0724-S Series, 0724-SCQS, 0724-SPQS, 0724-SCS, 0724-SCQ, 0724-SPS, 0724-SPQ, 0724-F Series, 0724-P Series, 0724-PH.

Models 0724-P Series followed by two or three numerical alphabet digits and followed by (AC1).

Appliance inlet, Cat. No. 0711-5, followed by P1.0, P1.2, P1.5, P2.0 or P3.0; Cat. No. 0711-6, followed by PQ, PW, PS or PN.

Appliance inlet, Models 0721-PPA, 0721-PP1, 0721-PS1, 0721-PP2, 0721-PS2, 0721-SS, 0721-SP, 0721-PP3, 0721-PS3, 0721-PP4, 0721-1-PP, 0721-1-PS, 0721-2-PP, 0721-3-PP1, 0721-3-PS1, 0721-3-PS, 0721-3-PP, 0721-5-PP1, 0721-6-PP, 0721-6-SP, 0721-7-PP, 0721-7-SP, 0720-1-PS, 0720-1-PP1 and 0720-1-PS1, 0721-Series, 0721-SCQ, 0721-SPQ, 0721-5-SP2, 0721-5-SP3, 0721-5-PP(AC1), 0721-5-PP1(AC1), 0721-2-PP1, 0721-2-SP1, 0721-6-PS, 0721-6-PS, 0721-7-PP (A.C.1) and 0721-7-SP (A.C.1).

Cat. No. 0720-2.

Appliance inlets, Cat. Nos. 0721-6-SP1, 0721-6-SP1 (A.C.1), 0721-6-PP1, 0721-6-PP1 (A.C.1).

Appliance inlets, Models 0711-1RS Series, 0711-1RS, followed by P, followed by W, Q, S or LS, followed by G or Blank, followed by two alphanumeric digits; Models 0711-1RS Series, 0711-1RS, followed by P, followed by Q or S, followed by D or S, followed by two alphanumeric digits; Models 0711-S Series, 0711-S, followed by C or P, followed by Q or S, followed by two alphanumeric digits.

Appliance inlets, Models 0721-4-PSB, 0721-4-SSB, Modes 0724-PS Series, followed by 9, followed by two alphanumerical digits or blank.

Note: A.C.1 - Alternate Construction No. 1

Marking: Company name and catalog designation on device or carton. Last Updated on 2012-07-03

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AXUT8.E94191 Attachment Plugs, Fuseless Certified for Canada - Component

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Attachment Plugs, Fuseless Certified for Canada - Component

See General Information for Attachment Plugs, Fuseless Certified for Canada - Component

INALWAYS CORP E94191

7TH FL 105 WUGONG RD WUGU DISTRICT NEW TAIPEI, 248 TAIWAN

Appliance inlets, Cat. Nos. 0729-PP, 0729-SP, 0720-2.

Cat. Nos. 0707-1-C7, 0711-2-PW, 0707-1, 0707-1G.

Appliance inlets, 0732 Series, 0732 followed by C, F or P, followed by N, W or P, followed by one alphanumeric digit.

Appliance inlets, Cat. Nos. 0721-6-SP1, 0721-6-SP1 (A.C.1), 0721-6-PP1, 0721-6-PP1 (A.C.1).

Appliance inlets, Models 0711-1RS Series, 0711-1RS, followed by P, followed by W, Q, S or LS, followed by G or Blank, followed by two alphanumeric digits; Models 0711-1RS Series, 0711-1RS, followed by P, followed by Q or S, followed by D or S, followed by two alphanumeric digits; Models 0711-S Series, 0711-S, followed by C or P, followed by Q or S, followed by two alphanumeric digits.

Appliance inlets, Model 0721-4 Series followed by PH, PS, PN, PP, PP1, PS1, PS1 (A.C.1), SP, SP (A.C.1).

Appliance inlets, Models 0722-S Series, 0722-SCS, 0722-SCQ, 0722-SCW, 0722-SPS, 0722-SPQ, 0722-SPW, 0722-1 Series, 0722-1 followed by P, followed by Q or W, followed by one alphanumeric digit, 0722-2 Series, 0722-2 followed by P, followed by Q or W, followed by One alphanumeric digit.

Appliance inlets, Models 0724-S Series, 0724-SCQS, 0724-SPQS, 0724-SCQ, 0724-SPQ, 0724-SPQ, 0724-PH.

Models 0724-P Series followed by two or three numerical alphabet digits and followed by (AC1).

Appliance inlets, Models 0721-S Series, 0721-SCQ, 0721-SPQ.

Models 0721-5-SP2, 0721-5-SP3, 0721-5-PP(AC1), 0721-5-PP1(AC1), 0721-2-PP1, 0721-2-SP1, 0721-6-PS, 0721-6-SS, 0721-7-PP (A.C.1) and 0721-7-SP (A.C.1).

Power Inlet, Cat. No. 0711-4.

Appliance inlets, Cat. No. 0711-2.

Appliance inlets, Models 0721-4-PSB, 0721-4-SSB, Modes 0724-PS Series, followed by 9, followed by two alphanumerical digits or blank.

Note: A.C.1 - Alternate Construction No. 1

Marking: Company name, catalog designation and Recognized Component Mark for Canada, with molded on device Last Updated on 2012-07-03

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CERTIFICATE **ENEC/FI 2010083**



Our Ref.

260311-1a

Product

Rating and principal characteristics

Trade mark (if any)

Type

Name and address of the licensee

Address of the manufacturer

Is in conformity with

As shown in the Test Report(s) No(s)

It is authorized to use of the marks

Validity

Directive information

With the following limitations

Date of issue

Signature

Appliance inlet

10 A, 250 V~, IP20

INALWAYS

0707-.-... Series

Inalways Corporation

P.O. Box 17-196 Sinjhuang

24899 TAIPEI COUNTY, TAIWAN

Inalways Electronic (Dongguang) Co. Ltd.

Si Huan Rd., Xianxi

Changan Dongguan City **GUANGDONG PROVINCE 523846, CHINA**

EN 60320-1:2001 + A1:2007

260311-1a

ENEC 16 and FI

This certificate is valid until 30 September 2015 unless the standard in question has been amended or superseded with significant changes in requirements, in which case, SGS Fimko has the right to shorten the validity of the certificate based on the legislation of the European Union. This certificate includes the right to use the ENEC 16 and FI mark under the condition that changes (if any) will be checked at SGS Fimko before the product is brought onto market and that the conditions for ENEC

and FI certification are met.

The product(s) fulfils the essential safety requirements for CE conformity marking according to the Low Voltage Directive (2006/95/EC) at the date of issue of this certificate.

30 September 2010

SGS Fimko Ltd

Sixten Lökfors Project Manager



This certificate has 2 pages

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Additional information

0707-.-.. Series

- Standard sheet C14

- see details in test report page 19-21

Manufacturing site(s)

Inalways Electronic (Dongguang) Co. Ltd. Si Huan Rd., Xianxi Changan Dongguan City GUANGDONG PROVINCE 523846, CHINA



CERTIFICATE FOR CHINA COMPULSORY PRODUCT CERTIFICATION

No.: 2003010204074306

NAME AND ADDRESS OF THE APPLICANT

INALWAYS ELECTRONIC (DONGGUAN) CO., LTD. Sihuan Road, Xianxi Village, Chang'an Town, Dongguan

NAME AND ADDRESS OF THE MANUFACTURER

INALWAYS ELECTRONIC (DONGGUAN) CO., LTD. Sihuan Road, Xianxi Village, Chang'an Town, Dongguan

NAME AND ADDRESS OF THE FACTORY

INALWAYS ELECTRONIC (DONGGUAN) CO., LTD. Sihuan Road, Xianxi Village, Chang'an Town, Dongguan

NAME, MODEL AND SPECIFICATION

10A 250V Appliance Inlet for Class I Equipment for Cold Conditions; 10A 250V Appliance Inlet for Class I Equipment for Cold Conditions with FUSE-HOLDERS
0707-1, 0707-2, 0711, 0711-1, 0711-1RS, 0711-1RS-PQ, 0711-1RS-PS, 07111RS-PSG, 0711-2, 0711-SCQ, 0711-SCS, 0711-SPQ, 0711-SPS, 0714, 0714-1, 0714-P 10A 250V~: 0717, 0717-1, 0717-1S, 0717-2, 0717-2S 10A 250V~

THE STANDARDS AND TECHNICAL REQUIREMENTS FOR THE PRODUCTS

GB17465, 1-2009

This is to certify that the above mentioned products have met the requirements of implementation rules for compulsory certification (REF NO. CNCA-01C-006:2011).

Date of issue: Apr. 19, 2012 Date of expiry: Oct. 13, 2014

Validity of this certificate is subject to positive result of the regular follow up inspection by issuing certification body until the expiry date.

Date of original certification: Aug. 04, 2003

This certificate can be verified through CNCA's website: www.cnca.gov.cn



President:

Wang Kejiao

CERTIFICATION CENTIFICATION CE

CHINA QUALITY CERTIFICATION CENTRE

Section 9,No.188,Nansihuan Xilu, Beijing 100070 P.R.China http://www.cqc.com.cn

華瑋電子(東莞)有限公司 INALIWAYS ELECTRONIC (DONGCUAN) CO, LTD 出貨檢驗規範								核准	審核	制作				
客戶名稱		RAPID	ı	產品名稱		AC SOCKET		文件編號						
客戶料號	號 /			華瑋料號		0707-1-CQ		文件版本				郝哲菊	吳宗亮	宇路
抽樣標準	MIL-STD-10	D-105E單次正常II級抽樣					客制編號							
檢驗項	質 目				檢驗內容					缺點類別		 檢驗方式	/ 允收標準	判定
		- Art lete -t		A Labratur Laboratur V					CR (嚴重)	MA (主要)	MI (次要)			
1. 紙箱外觀、料	號、數量與		不可有壓垮、變刑 其與出貨單數量须相							V			視 / 図 / 世代	
箱麥確認			☑兴出貝里數重须↑ ☑之客戶料號、料號							V			/ <u></u> 點數 視	
			(二各户件號、件號(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(計)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)(1)			、制作、培作				V			·祝 ·祝	
			· 朝村不足、室間 觀:射料不足、篁							v	V		視	
							□上鉛拉歪□□	卡鉤斷裂	V		v		視	
2. 產品外觀檢測			端需完全包覆不可			SAS COMPANY OF THE SASSESSEE		1.2361-00	V				視	
			*皮層不可破損,話		1776				V				視	
			需熱縮到位							V			視	
		檢驗編號	尺寸規格	Cav#	Cav#	Cav#	Cav#	Cav#	Cav#	Cav#	Cav#	檢驗方式	/ 允收標準	判定
		1	40±0.2									工程	圖面	
		2	14±0.2									工程圖面		
		3	12+1/-0.5									工程圖面		
		4	3.5±0.2									工程圖面		
		5	24+0.5/-0									工程	圖面	
		6	12+1/-0.5									工程	圖面	
		7	15+0.5/-0									工程	工程圖面	
3. 尺寸檢驗(mm))	8	16+0.5/-0									工程	圖面	
												工程	圖面	
												工程	圖面	
												工程	圖面	
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												工程	圖面	
4. 耐電壓&絕緣	阻抗測試(依為	承認書測試修	(件)									高壓	則試儀	
5. 扭力測試										□ 扭力規格: 8kgf-cm □ 特殊規格:kg	f-cm			
6. 拔出力測試											□ SHEET F(10A): 全PIN最 □ SHEET J(16A): 全PIN最 □ N/A			
7. 膜厚測試		□ 測試 □ N/A						□電鍍規格: 打鎳底2.5um □電鍍規格: 打銅底2.5um □電鍍規格: 打鎳底2.5um						
8. 刻字檢驗(Ratin Logo、認證安規			· INALWAYS									E	視	
9. 其它:														