

Getting the most out of your

3Doodler[®] Create

#WhatWillYouCreate?



Hello

Please do not throw these instructions away.
(We worked really hard to make sure they were as
useful and readable as possible!)

the3Doodler.com

Revised: April 20, 2016

SECTION 1: WARNINGS



WARNINGS



- The Nozzle of the 3Doodler can become hot. DO NOT touch the Nozzle, or you may be burned!
- DO NOT allow the Nozzle near or in contact with flammable materials.
- Inform others in the area that the Pen is hot and should not be touched.



Unplug and set the Control Switch to OFF when not in use or before storing.



Allow the Nozzle to cool completely before storing.



The Unblocking Tool can become hot. DO NOT touch the metal part of the Unblocking Tool after using it to clean your 3Doodler, or you may burn yourself!



DO NOT use the 3Doodler near bathtubs, showers, basins or other vessels containing water. This could result in death due to electric shock.

**ADULT USE ONLY.
KEEP OUT OF REACH OF CHILDREN.**

Disposal of this product

At the end of your 3Doodler's life, please do not dispose of it in your general household waste. In order to prevent possible harm to the environment or human health from uncontrolled waste disposal, please dispose of your 3Doodler separately in accordance with local laws and regulations. For more information on the separate collection systems for waste electrical and electronic equipment, please contact your local municipal authority. You can also contact the retailer from which you purchased your 3Doodler, who may have a recycling service, or be part of a specific recycling scheme that you can use.

SECTION 2: GETTING STARTED WITH 3DOODLER

We created this User Manual as a step-by-step guide to get you comfortable with your **3Doodler Pen** and its features. Once you are familiar with these steps, you will be able to Doodle with confidence. Skipping steps may result in a less enjoyable time with your **3Doodler**.

SPEED BUTTON LEGEND:

- Click once to start
- Click once to stop
- Double click to reverse

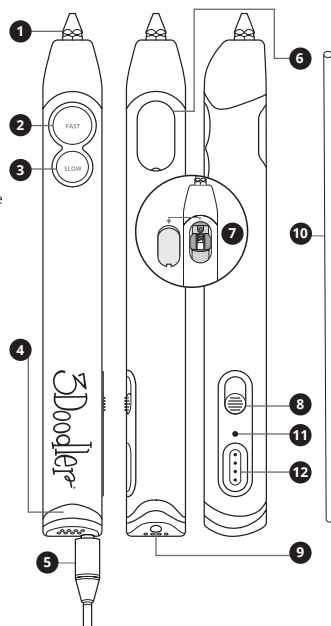
LIGHT LEGEND:

Solid RED:
Heating up
(Please wait)

BLUE: HI - ABS/FLEXY

GREEN: LO - PLA

Flashing Light:
Reversing **Plastic**

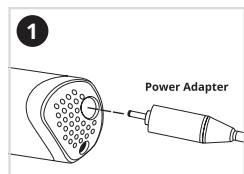


- | | |
|---|--|
| 1 Nozzle
Hot end where Plastic is extruded for Doodling | 7 Drive Gear
This pushes the Plastic through the Pen |
| 2 FAST Speed Button | 8 Control Switch
For turning the 3Doodler ON and OFF , and selecting HI or LO extrusion temperature |
| 3 SLOW Speed Button | 9 Plastic Loading Port
Hole for inserting Plastic in the back of the 3Doodler |
| 4 Light
Tells you when your 3Doodler is ready for Doodling | 10 Plastic |
| 5 Power Adapter | 11 Temperature Adjuster |
| 6 Maintenance Cover
Allows you to look inside your Pen to see what's going on | 12 Control Port |

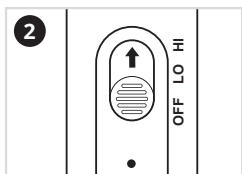
How it Works:

The 3Doodler melts **Plastic** and uses a motor and gears (**Drive Gear**) to push it through the **Pen's** hot end (**Nozzle**) in a thin line. This process is called **extruding** or **extrusion**, and we will refer to it throughout this User Manual. Once extruded, **Plastic** cools and hardens instantly, allowing you to draw on surfaces and in the air. This User Manual will show you how!

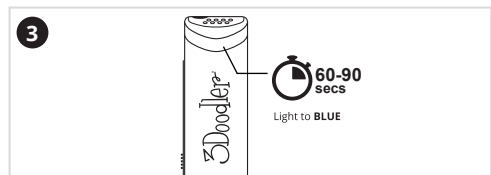
Step 1: Turn on your 3Doodler and wait for it to heat up



Plug in 3Doodler Pen.

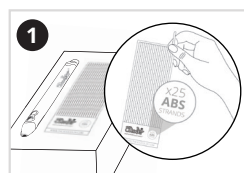


Slide Control Switch to HI.

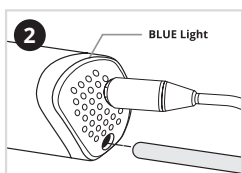


Light will glow RED while the Pen is reaching the temperature required to melt your Plastic. Once Light has turned BLUE, your Pen is ready to extrude Plastic.

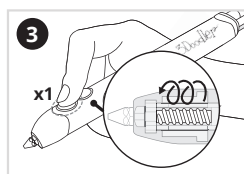
Step 2: Load and extrude Plastic



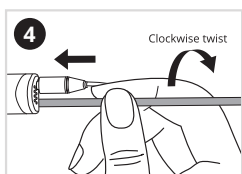
Select one strand of ABS (MATTE) Plastic (provided in your 3Doodler box).



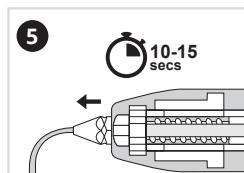
Making sure the Light is still BLUE, push the Plastic through the Plastic Loading Port.



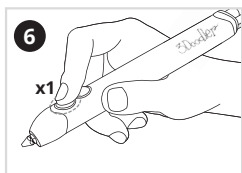
Click FAST button once and release. You will hear the Drive Gear start.



Using your thumb and forefinger, gently grip and turn Plastic clockwise while pushing into Plastic Loading Port until you feel the strand pulled through the Drive Gear on its own.



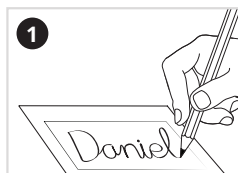
After 10-15 seconds, Plastic will begin extruding from the Nozzle. Extruded Plastic will harden after a few seconds.



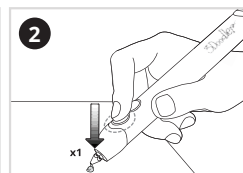
Press the FAST button once to stop extruding.

Step 3: Doodle your name

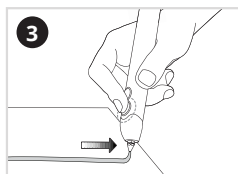
Use box below to create your first Doodle - your name!



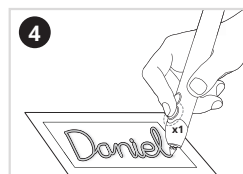
Write your name in the box provided using marker, pen, pencil, or any other writing utensil of your choice. We suggest cursive, or block with the letters connected.



Click FAST button once. When Plastic starts extruding, push Nozzle down into paper to get Plastic to stick to surface.



Doodle your name in a continuous unbroken Doodle by dragging the Plastic along the paper as if you were writing with a pencil, with all letters connected. Keep your movement slow and steady.



When you reach the end of your name, stop extruding by clicking the FAST button once again.



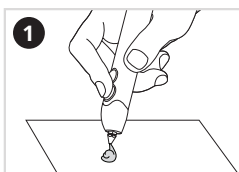
Bend the paper outwards to pop your Doodled name off.

Your Name:

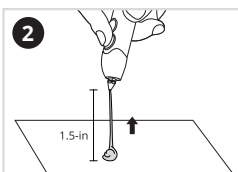
#MyFirstDoodle

Step 4: Doodle in the air!

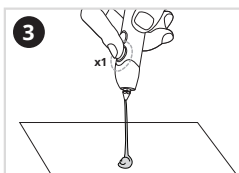
Please read all steps below before you begin this section, which will teach you how to Doodle vertically in the air.



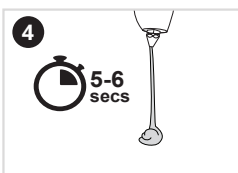
Extrude **Plastic** onto a piece of paper until you have a blob about the size of a ladybug. Make sure it is anchored into the paper.



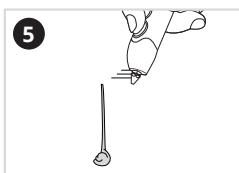
Lift **Pen** and **Plastic** up off the paper in a straight line for 1.5 in.



Click the **FAST** button to stop extruding, **BUT DO NOT MOVE PEN YET.**



Wait a few seconds with the **Pen** still connected to the top of your **Plastic** line.



Pull the **Pen** away. The line will remain vertical.


Well done! You just Doodled in the air! This is a crucial stepping stone to making all kinds of wonderful three dimensional objects with your 3Doodler.


Step 5: Doodle Even More!

For further guides, projects and inspiration, please refer to:

 **YouTube videos: Cube** 
<https://www.youtube.com/3Doodler>

 **YouTube videos: Squiggly** 
<https://www.youtube.com/3Doodler>

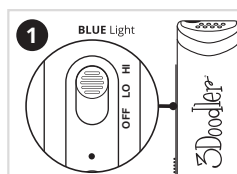
 **Stencils provided at the back of this manual:**
Eiffel tower - P.13-15

 **Stencils provided at the back of this manual:**
Glasses - P.16-17

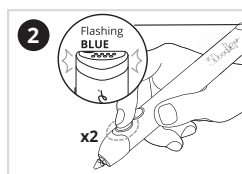
MORE **Community projects for further inspiration and guidance:**
<http://the3Doodler.com/community>

Now that you've Doodled with ABS Plastic, we want to show you everything you need to know about changing Plastic and introduce you to the different types of Plastic.

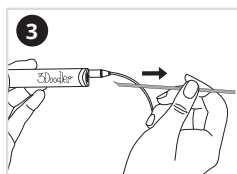
Step 6: Reverse and Remove Plastic



With **Pen** set to **HI**, wait for **BLUE Light** to come on.



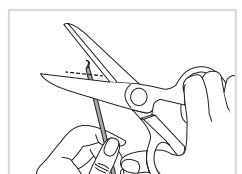
Double click either **Speed Button**. **Light** will start flashing to signal **Plastic** reversing.



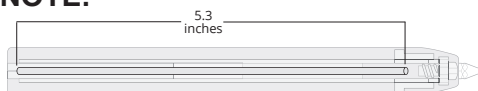
Once **Plastic** stops reversing, it is safe to remove it from the **Pen** by gently pulling on the back of the strand.

TIP SNIP THOSE ENDS!

After removing a **Plastic** strand from the **3Doodler**, cut and remove any partially melted material at the end of your strand before re-feeding it into the **3Doodler**. This will reduce blockages and clogging issues.



NOTE:

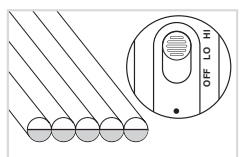


Plastic that is shorter than **5.3 inches** cannot be reversed. You should feed it all the way through your **3Doodler** and use it up. (Alternatively, you can push **Plastic** out the back - see Section 3, Step 3B.)

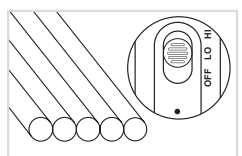
TIP PLASTIC TYPES AND SETTINGS.

Before we continue, it's time you learned about the different types of **Plastic** you can use with the **3Doodler** (and which settings to use for each type).

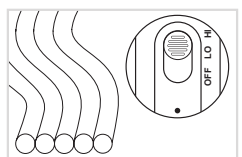
ABS (MATTE):
Temp: HI Temp
Light: BLUE
Feature: Great for drawing in the air.
How to tell: Plastic has white semi-circle ends.



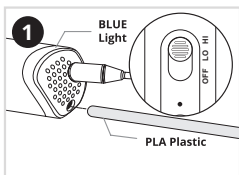
PLA (GLOSSY / CLEAR / METALLIC / SPARKLE):
Temp: LO Temp
Light: GREEN
Feature: Eco-friendly and glossy, making it perfect for artistic creations.
How to tell: Very rigid, no white semi-circle ends.



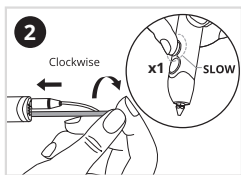
FLEXY:
Temp: HI Temp
Light: BLUE
Feature: Make flexible, bendable Doodles.
How to tell: Plastic is very flexible.



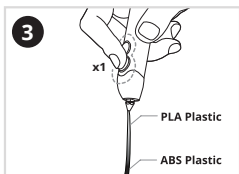
Step 7: Let's Switch to PLA Plastic!



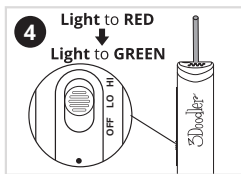
With **Pen** on **HI**, load a new strand of **PLA Plastic** into **Plastic Loading Port**. Use a different color to the **ABS** you were using before.



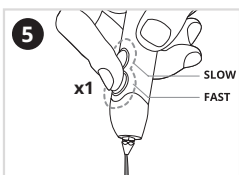
Push the **Plastic** through the back of **Pen** and click the **SLOW** button once. Push and turn the **Plastic** clockwise if needed, until **Plastic** starts to pull through on its own.



The color of the **Plastic** will change once the **PLA** starts extruding. It will appear mixed at first. **STOP** extrusion by pushing either button once.

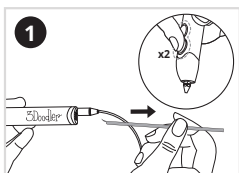


Switch **Pen** to **LO** setting. Wait for **Light** to turn **GREEN**.

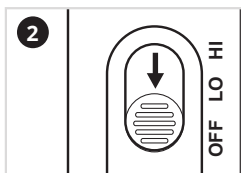


Click **FAST** or **SLOW** once to continue extruding the **PLA Plastic** and Doodle as you wish.

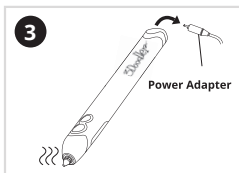
Step 8: Power Down



Remove all **Plastic** from the **Pen** using the **Reverse** feature (double click any **Speed Button**). Friendly reminder to snip those ends!



Move the **Control Switch** to **OFF**.



Allow your **3Doodler** to cool completely before storing.

NOTE:

After 5 minutes of inactivity, the **3Doodler's** heating system will automatically power down. You will need to press one of the **Speed Buttons** OR toggle the **Control Switch** **OFF** and then **ON** again to continue use.

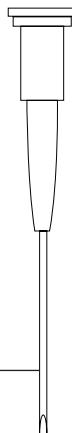
TAKE A BREAK:

We recommend powering down and giving your **3Doodler** a 30 minutes break after every 2 hours of continuous use.

SECTION 3: TROUBLESHOOTING

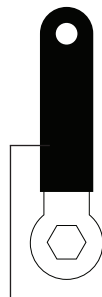
Tools (Provided in Box)

Before showing you how to troubleshoot issues with your **3Doodler**, we want to introduce you to three handy tools provided in your box:



Mini Screwdriver

Keep this handy for removing the **Maintenance Cover**.



Mini Spanner

Used for tightening and removing the **Nozzle**.

Do Not Remove Nozzle when **Pen** is cold.

Do not overtighten the **Nozzle**, as you may break it.



Unlocking Tool

Used for pushing short pieces of **Plastic** down into the **Drive Gear** to help with extrusion from **Pen**.

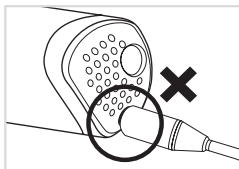
1. My Pen won't turn on! (Light doesn't turn on)

Let's double check the following:

A. Is the **Power Adapter** plugged into a working power outlet?

NOTE:

If you have a spare power adapter around the house please use it to test your **3Doodler**. This will help determine if the problem is with your **3Doodler** or with the **Power Adapter** provided in the box.



B. Is the end of the **Power Adapter** connected to the correct part of the **Pen**?



C. Make sure the **Control Switch** on your **3Doodler** is not set to **OFF**.

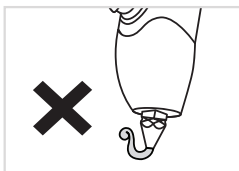
2. My Plastic is extruding but it won't stick to the paper, or is curling up around the Nozzle.

Stop extruding and start again using the following instructions:

When the **Plastic** resumes extruding, push the **Nozzle** firmly down into the paper, allowing **Plastic** to stick to the surface.

Drag the **Plastic** along the paper or surface in a continuous unbroken line as if you were writing with a pencil.

Keep your movement slow and steady. The **Plastic** should hold to the paper and not curl up around the **Nozzle**.



3. My Plastic is not extruding from my 3Doodler.

3A. Plastic not engaging properly with the Drive Gear:

Gently push and turn the **Plastic** clockwise until you feel the strand pulled through the **Drive Gear** on its own.

If the above does not work, reverse the **Plastic** fully from the **Pen**. (See Section 2, Step 6) Snip ends, then reinsert and try again.

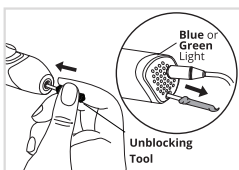
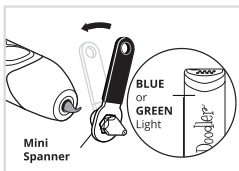
If **Plastic** is too short to be removed from the **Pen**, move to 3B.

3B. Plastic is too short to be removed from the Pen:

Try unscrewing the **Nozzle** and using the **Unblocking Tool**.

While **Pen** is hot (**BLUE** or **GREEN** Light on), use **Mini Spanner** to unscrew and remove **Nozzle** anti-clockwise.

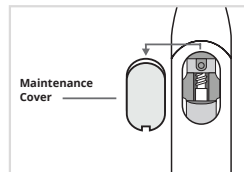
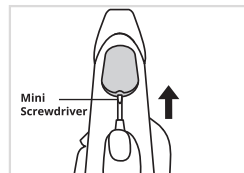
Insert **Unblocking Tool** through open front end of **Pen** and gently push any excess **Plastic** out through the back of the **Pen**.



3C. Plastic may be wrapped around the Drive Gear.

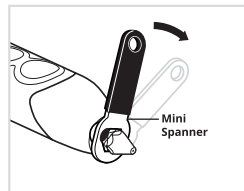
Remove **Maintenance Cover** using **Mini Screwdriver** provided in the box.

Use the **Mini Screwdriver** or **Unblocking Tool** to lift and release **Plastic** from the **Drive Gear** and out of the **Pen** through the open area beneath the **Maintenance Cover** or from the **Plastic Loading Port**.



4. My Plastic is leaking from around the Nozzle.

Nozzle may loosen with continued usage (or in transit). While **Pen** is hot (**BLUE** or **GREEN** Light on), gently turn **Nozzle** clockwise to tighten it using the **Mini Spanner** provided. Stop tightening once you first feel resistance so as to avoid over-tightening the **Nozzle** and breaking it.



5. My Plastic won't stop extruding.

A. Click either the **FAST** or **SLOW** button once.

B. If Step A does not solve this problem, please unplug your **3Doodler** and then plug it in and try again.

6. How do I reverse my unused Plastic?

While the **Pen** is on and hot (**BLUE** or **GREEN** Light), **double click** either the **FAST** or **SLOW** button. **Light** will start flashing to signal the **Plastic** is reversing. Once the **Plastic** stops reversing, it is safe to remove it from the **Pen** by gently pulling on the back of the strand.

If **Plastic** is too short to reverse, see Section 3, Step 3B.

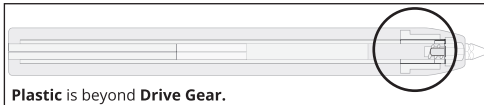
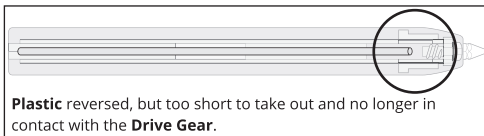
TIP

Snip the ends of your **Plastic** now for easier loading and Doodling later.

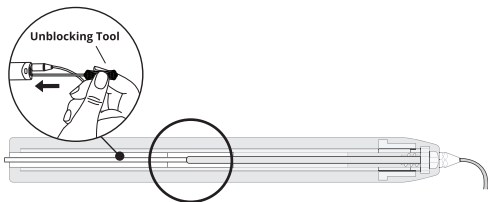
7. I have reversed my Plastic but cannot get it out.

It is possible that the **Plastic** is either too short to reverse all the way out of your **3Doodler**, or that the **Plastic** has moved past the **Pen's Drive Gear** system.

You will be able to check for these issues by looking through the **Maintenance Cover**.



For both of these issues, you can try the following options:
• Insert a new strand of **Plastic** or **Unblocking Tool** to push the remaining **Plastic** through while **Pen** is **ON** and extruding.



Or

- Remove **Nozzle** and use **Unblocking Tool** to push **Plastic** out the back of the **Pen**. (See Section 3, Step 3B).

8. My Pen won't heat up! (light stays red).

It takes around 60-90 seconds for your **Pen** to heat up. If, after that time, the **Pen** still does not heat up and the **Light** remains **RED**, turn the **Pen ON** and **OFF** and try again. If that still does not work, please contact us at help@the3Doodler.com and we will assist further.

SECTION 4: TIPS AND BEST PRACTICES

Pay attention to Plastic types and settings

- For optimal Doodling, we suggest using the correct temperature settings for your **Plastic**.

- DO double check which type of **Plastic** you are using before you turn on the **3Doodler** and insert a **Plastic** strand. If your **Plastic** strands get mixed up, here is a handy table for sorting and identifying what you're working with.

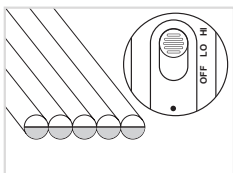
ABS (MATTE):

Temp: HI Temp

Light: BLUE

Feature: Great for drawing in the air.

How to tell: Plastic has white semi-circle ends.



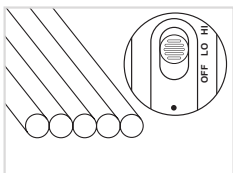
PLA (GLOSSY / CLEAR / METALLIC / SPARKLE):

Temp: LO Temp

Light: GREEN

Feature: Eco-friendly and glossy, making it perfect for artistic creations.

How to tell: Very rigid, no white semi-circle ends.



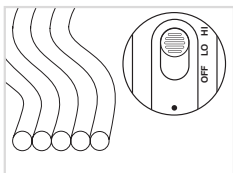
FLEXY:

Temp: HI Temp

Light: BLUE

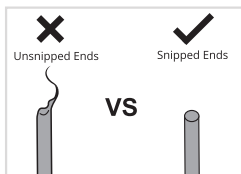
Feature: Make flexible, bendable Doodles.

How to tell: Plastic is very flexible.



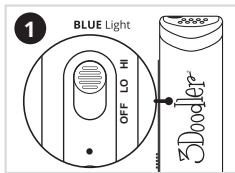
Do not forget to snip your Plastic ends

- After removing a **Plastic** strand from the **3Doodler**, cut and remove any partially melted material at the end of your strand before re-feeding it into the **3Doodler**. This will reduce blockages or clogging issues.

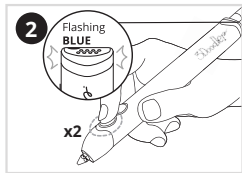


Reverse and remove Plastic correctly

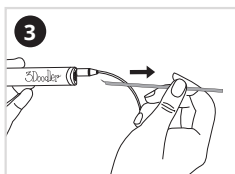
- DO NOT pull **Plastic** from the back of the **3Doodler** other than as directed.



With the **Pen** set to **HI**, wait for the **BLUE Light** to come on.



Double click either **Speed Button** and the **Light** will start flashing to signal the **Plastic** is reversing.



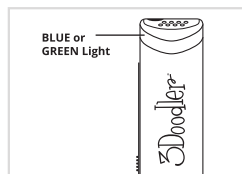
Once the **Plastic** stops reversing, it is safe to remove it from the **Pen** by gently pulling on the back of the strand.

Take a break

- DO give your **3Doodler** a rest after every 2 hours of continuous Doodling. 30 minutes of down time should be plenty.

Treat your Nozzle right

- If you ever remove your **Nozzle**, DO NOT remove it when your **3Doodler** is cold. **Light** should be **BLUE** or **GREEN**.



- If you ever need to tighten your **Nozzle**, DO NOT force the **Nozzle** or overtighten it, as you could break the **Nozzle** and permanently damage your **3Doodler**.

SPECIFICATIONS

Output Power: 6W

Output Voltage: 5V

Input Voltage: 5V

Specifications are subject to change and improvement without notice.

CARE & MAINTENANCE

For care and maintenance information, and more advice on how to use your **3Doodler**, please refer to our website: the3Doodler.com

To troubleshoot, please visit: the3Doodler.com/troubleshooting



LIMITED WARRANTY

For more details on your limited warranty, please visit:

the3Doodler.com/warranty

For 3Doodler's Terms and Conditions and other notices please refer to our website: the3Doodler.com/terms-and-conditions



This marking indicates that this product should not be disposed of with other household wastes. To prevent possible harm to the environment or human health from uncontrolled waste disposal, recycle it responsibly to promote the sustainable reuse of material resources.

SECTION 5: STENCILS

Eiffel Tower



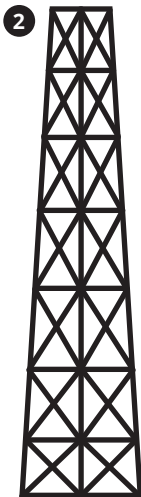
x4



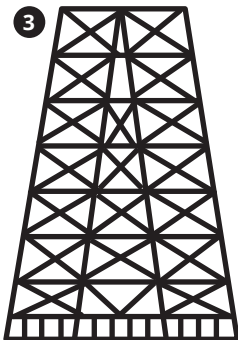
x4



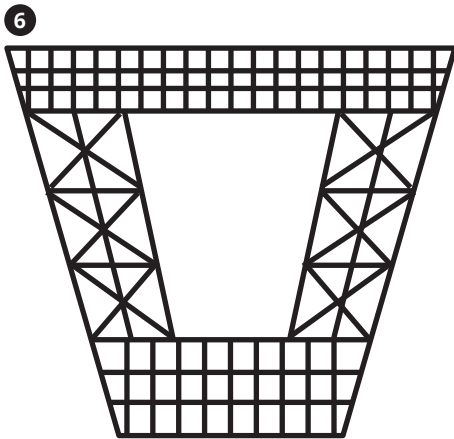
x4



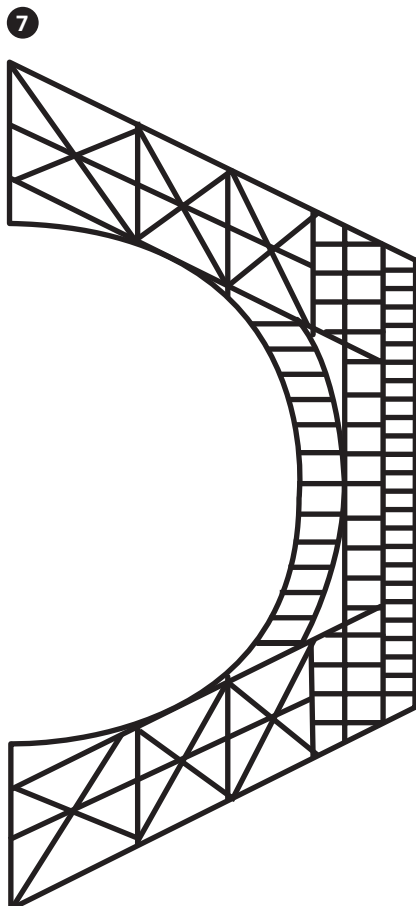
x4



x4



x4



x4

Glasses

