

## SPECIFICATION FOR APPROVEAL

客户名称 (Customer Name) :

客户料号 ( Customer P/N ) :

产品型号 ( Model Name ) : **43AAA800EH mAh**

发行日期 ( Issue Date ) : **2010.05.11**

**APPROVED:**

客户		倍特力	
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签章 (Signature&chop)		签章 (Signature&chop)	

## SPECIFICATIONS OF NICKEL METAL HYDRIDE BATTERY

### 1. APPLICATION

The applicable range: This specification is available only for the testing within one month since receipt of batteries. It's not a standard for stored goods.

Model: BPI-43AAA800EH mAh

### 2. RATINGS

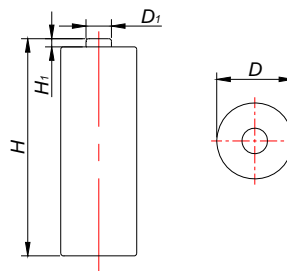
Nominal Voltage	<u>1.2</u> V
Nominal	<u>800</u> mAh
Minimum	<u>770</u> mAh/0.2C
Standard charge rate	<u>80</u> mA × 16h
Rapid charge rate	<u>400</u> mA × 140min (stop when voltage reduce to 5mV)
Value of dT/dt (for reference only)	1 to 2 °C/min
Operating temperature range	Humidity: +65% ± 20%
Standard charge	0 to +45°C
Rapid charge	0 to +40°C
Discharge	0 to +55°C
Storage temperature range	Humidity : +65% ± 20%
Within 1 year	0 to +35°C
Within 6 months	0 to +45°C
Within 1 month	0 to +55°C
Within 1 week	0 to +55°C

- Note : (1) Specified capacity figures are based on single cell performance.  
 (2) All rapid charge systems should be discussed with our engineer.  
 (3) We stipulate to charge only 30% fully power for delivery, while only 50% for blister with 2pcs or below, and only 30% with over 2pcs. If customer requires charged power to exceed what we stipulate, BetterPower won't be responsible for this during delivery and storage.  
 (4) shelf life: 24 months.

### 3. Measurement & Dimensions

to see the drawing:

D	9.8~10.5mm
H	43.0~44.0mm



#### 4. Performance Testing

##### 4.1. TEST CONDITIONS

4.1.1 The battery to be tested is the product within one month after being received by customer.

4.1.2 Ambient conditions:

Temperature

+20°C±5°C

Humidity

+65%±20%

##### 4.2 Testing Tools

4.2.1 Voltage meter:

0.5 level or higher as required in IEC51/IEC485. Internal impedance exceeds 10KΩ/V.

4.2.2 Current meter:

0.5 level or higher as required in IEC51/IEC485. Internal impedance should be less than 0.01Ω/V(including wires).

4-2.3. Micrometer caliper:

With precision of 0.02mm.

4-2.4. Internal impedance meter:

Alternating current of 1000HZ, connector measuring equipment with sin wave of 4.

4-2.5: Impedance loaded meter:

Value of impedance is with ±5% error allowed (including external wires).

4.2.6 Incubators Accuracy ±2°C

##### 4.3 Test methods and benchmarks

Item	Test Method	Benchmark
1. Appearance:	✧ eyeballing	✧ batteries shall be free from any stains; scratches or deformations, which may reduce the commercial value when visually inspected
2. Size:	✧ caliper measurement.	✧ The size shall comply with the specified size as the attached drawing
3. Insulate impedance	✧ measured with a Megger overpack and battery electrode between the degree of insulation.	✧ outer sleeve shall exceed <u>10</u> MΩ.
4. Weight	✧ using disk-scale measurement.	✧ approximate <u>12.0</u> g.
5. Charge Voltage	✧ Following a period of discharge at 0.2CmA down to a terminal voltage of 1.0V, standard charge, the cell or battery shall be checked at 5 minutes before finish charging.	✧ The voltage shall be less than <u>1.6</u> V.
6. Open circuit voltage: (O.C.V.)	✧ Following a standard charge period, the open circuit voltage of the cell or battery shall be checked within 1 hour.	✧ The O.C.V. shall exceed <u>1.25</u> V per cell.
7. Closed circuit voltage:	✧ Following a standard charge period, the closed circuit voltage of the cell	✧ The C.C.V. shall exceed <u>1.2</u> V per cell .

(C.C.V.)	or battery shall be checked with a $0.86 \Omega$ per cell load within 1 hour.	
8. Internal impedance	✧ Following a standard charge period, the internal impedance of the cell or battery shall be checked at 1000Hz within 1 hour.	✧ The internal impedance shall not be more than <u>38 mΩ</u> per cell.
9. capacity	✧ Following a standard charge period, the cell shall be stored for a period of 1 hour. The capacity shall be equal or more than minimum capacity when discharged at <u>0.2C</u> mA down to a terminal voltage of 1.0V; ✧ The capacity returned might not initially attain the specified value following the first charge –discharge cycle. In this event, the test may be repeated a further two or three times to attain the minimum capacity.	✧ The capacity is greater than or equal to the minimum capacity.
10. High Drain Discharge	✧ To discharge by 0.5C to 1.0V within 1 hour after standard charge.	✧ The Capacity is higher than or equal to 112 min.
11. Over-charge	✧ Following a period of discharge at <u>0.2C</u> mA down to a terminal voltage of 1.0V, standard charge and then charge for 48hrs at <u>0.1C</u> mA. The capacity of the cell or battery shall not be less than the rated capacity when discharged at <u>0.2C</u> mA.	✧ It shall not be externally deformed and no leakage of electrolyte in liquid form shall be observed.
12. Over-discharge ★★★★★	✧ Following a period of discharge at <u>0.2C</u> mA down to a terminal voltage of 1.0V, combine the cells with a <u>0.86</u> $\Omega$ per cell load. After stored for a period of 24 hours, standard charged and then discharge at <u>0.2C</u> mA.	✧ the cell or battery shall not be externally deformed and no leakage of electrolyte in liquid form shall be observed, and the subsequent capacity shall not be less than <u>98%</u> of rated capacity. ★
13. Self discharge ★★★★★	✧ Following a period of discharge at <u>0.2C</u> mA down to a terminal voltage of 1.0V, standard charge and then the cell or battery shall be <b>stored for 180 days</b> below 20°C.	✧ The subsequent capacity shall not be less than <u>85%</u> of rated capacity when discharged at <u>0.2C</u> mA. . ★

	<p>✧ Following a period of discharge at <u>0.2C</u> mA down to a terminal voltage of 1.0V, standard charge and then the cell or battery shall be <b>stored for 360 days</b> below 20℃。</p>	<p>✧ The subsequent capacity shall not be less than <b><u>80%</u></b> of rated capacity when discharged at <u>0.2C</u> mA。 . ★</p>
	<p>Note: The data may be different from the above value, if the environmental temperature is changed.</p>	
14. Cycle Life	<p>✧ Based on clause 7.4.1.1, IEC61951-2 2003。</p>	<p>✧ The charge-discharge cycles shall exceed <u>500</u> times。</p>
15. Humidity	<p>✧ Standard charge and store for 14 days under the following storage conditions: 33℃ ± 3℃ (91.4°F ± 5.4°F) , Relative humidity of 80% ± 5%. (Salting is permitted)。</p>	<p>✧ No leakage of electrolyte in liquid form shall be observed。</p>
16. Vibration	<p>✧ Store the cell or battery more than 24 hours after standard charge, following vibration tests over an amplitude of 4 mm (0.1575 inches) at a frequency of 16.7 Hz(1000 cycles per minute) and repeated through any axes during 60mins。</p>	<p>✧ The subsequent fluctuation of open circuit voltage and internal impedance shall be less than <u>0.02</u> V and <u>5</u> mΩ respectively, and the cell or battery shall not be externally deformed and no leakage of electrolyte in liquid form shall be observed. 。</p>
17. Free falling: (Drop)	<p>✧ Store the cell or battery more than 24 hours after standard charge, following a drop test from 450mm (17.717 inches ) on to a hard-wood board in a vertical axis 2 times on each of 2 mutually perpendicular axes,</p>	<p>✧ The subsequent fluctuation of open circuit voltage and internal impedance shall be less than <u>0.02</u> V and <u>5</u> mΩ respectively, and the cell or battery shall not be externally deformed and no leakage of electrolyte in liquid form shall be observed.。</p>
18. Short-circuit testing	<p>✧ to store it for 1 hour after standard charged, and to make positive and negative electrode short-circuit with a wire with the section 0.75mm<sup>2</sup>min and shortest length, the short-circuit time is 1 hour</p>	<p>✧ It shall not explode during or at the end of a 1 hour short-circuit test. However, leakage of electrolyte, external deformation or outer sleeve cracking is permitted.。</p>
19. Safty Valve Performance (Over dis-charging)	<p>✧ to be charged with <u>1C</u> mA for 5 hours</p>	<p>✧ safety valve can work normally, no breakage, leakage, distortion and out package breakage are allowed</p>
20. Safty Valve	<p>✧ to be charged with <u>1C</u> mA for 5</p>	

Performance (over charging)	hours	✧ No explosion, but leakage, distortion and out package breakage are allowed
21.To discharge at low temperature	✧ to be stored for 24 hours at $0^{\circ}\text{C} \pm 2^{\circ}\text{C}$ , and discharged at <u>0.2C</u> mA at $0^{\circ}\text{C} \pm 2^{\circ}\text{C}$ 。	✧ discharge duration shall exceed <u>4</u> hour。

## 5. The transportation and storage

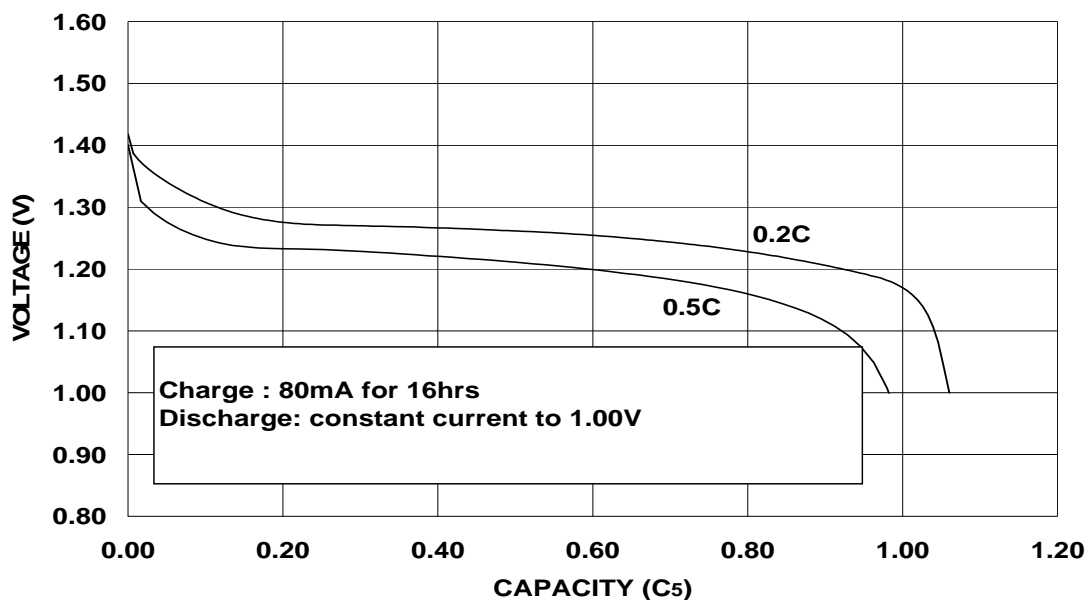
5-1 During transportation, it should be prevented from fierce vibration, impact ,extrusion, insolating or drenching under clean, dry and ventilated place. Applicable in transportation by automobile, train, steamboat and airplane.

5-2. It must be stored at  $0^{\circ}\text{C} \sim +35^{\circ}\text{C}$ , and put in the clean, dry and ventilated place with relative humidity 75% max.. It must be kept away from corrodent sustance, fire hazard and heat resource.

## 6. Discharging and charging curves

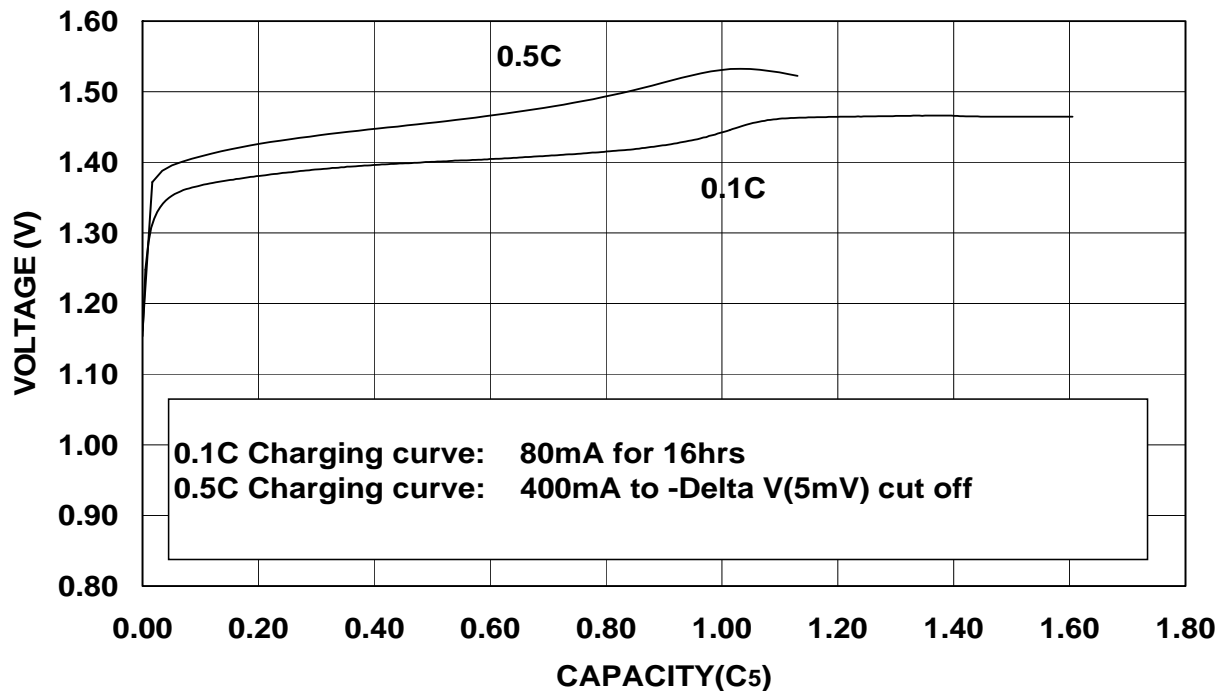
### 6-1. Discharging Curves

**DISCHARGE CHARACTERISTICS OF BPI-43AAA800EHmAh CELL**



### 6-2. Charging Cureves

## CHARGING CURVE OF BPI-43AAA800EHmAh CELL



### 7. Others:

- 7-1. BetterPower reserve right to revise the specification without notification;
- 7-2. Anything not mentioned in this specifications, customer and BetterPower should discuss to get a solution;
- 7-3. BetterPower does not undertake any responsibility for the accidents caused by actions not matching with specifications.

\*\*\*\*\* **END** \*\*\*\*\*