



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1 Product identifier

- Trade name: **Flux 3000+**
- UFI: 7EN2-20D4-Y00Y-VQ9G

1.2 Relevant identified uses of the substance or mixture and uses advised against

- Technical function soldering
- Application of the substance / the mixture Soldering flux

1.3 Details of the supplier of the safety data sheet

- Manufacturer/Supplier:
Stannol GmbH & Co. KG
Haberstrasse 24
D-42551 Velbert

+49 (0) 2051 3120 332
sdb@stannol.de

- Further information obtainable from: Product Safety Department

- 1.4 Emergency telephone number: 8:00 am - 5:00 pm (CET) +49 (0) 2051 3120 332

SECTION 2: Hazards identification

2.1 Classification of the substance or mixture

- Classification according to Regulation (EC) No 1272/2008

Flam. Liq. 2 H225 Highly flammable liquid and vapour.

Eye Dam. 1 H318 Causes serious eye damage.

STOT SE 3 H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

2.2 Label elements

- Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

- Hazard pictograms



GHS02



GHS05



GHS07

- Signal word Danger

- Hazard-determining components of labelling:

2-phenoxyethanol

propan-2-ol

- Hazard statements

H225 Highly flammable liquid and vapour.

H318 Causes serious eye damage.

H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

- Precautionary statements

P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

P261 Avoid breathing mist/vapours/spray.

P271 Use only outdoors or in a well-ventilated area.

P280 Wear protective gloves / eye protection.

P280 Wear protective clothing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P310 Immediately call a doctor.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

(Contd. on page 2)

EU



Safety data sheet

according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 1)

2.3 Other hazards

Flux / flux gels:

Inhalation of vapors released during the soldering process should be avoided. Flux vapors irritate the nose, throat, and respiratory tract, and can lead to allergic reactions (asthma) after prolonged or repeated contact. Therefore, an active suction is recommended.

After working with the product and before eating, drinking or smoking, wash your hands with soap and water.

Keep out of the reach of children.

Results of PBT and vPvB assessment**PBT:** Not applicable.**vPvB:** Not applicable.**Determination of endocrine-disrupting properties**

CAS: 95-14-7 benzotriazole

List II

SECTION 3: Composition/information on ingredients**3.2 Mixtures****Description:** Mixture of substances listed below with nonhazardous additions.**Dangerous components:**

CAS: 67-63-0	propan-2-ol	25 - 55%
EINECS: 200-661-7	Flam. Liq. 2, H225	
Index number: 603-117-00-0	Eye Irrit. 2, H319; STOT SE 3, H336	
CAS: 122-99-6	2-phenoxyethanol	10 - 35%
EINECS: 204-589-7	Eye Dam. 1, H318	
Index number: 603-098-00-9	Acute Tox. 4, H302; STOT SE 3, H335	
	ATE: LD50 oral: 1,394 mg/kg	
CAS: 3234-02-4	2,3-dibromo-2-butene-1,4-diol	≤ 1%
EINECS: 221-779-5	Acute Tox. 3, H301	
CAS: 95-14-7	benzotriazole	≤ 1%
EINECS: 202-394-1	Acute Tox. 4, H302; Acute Tox. 4, H332; Eye Irrit. 2, H319	
	Aquatic Chronic 3, H412	

Additional information: For the wording of the listed hazard phrases refer to section 16.**SECTION 4: First aid measures****4.1 Description of first aid measures****After inhalation:** Supply fresh air; consult doctor in case of complaints.**After skin contact:** Generally the product does not irritate the skin.**After eye contact:** Rinse opened eye for several minutes under running water. Then consult a doctor.**After swallowing:** If symptoms persist consult doctor.**4.2 Most important symptoms and effects, both acute and delayed** No further relevant information available.**4.3 Indication of any immediate medical attention and special treatment needed**

No further relevant information available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing agents:**CO₂, powder or water spray. Fight larger fires with water spray or alcohol resistant foam.**For safety reasons unsuitable extinguishing agents:** Water with full jet**5.2 Special hazards arising from the substance or mixture** No further relevant information available.**5.3 Advice for firefighters****Protective equipment:** No special measures required.**Additional information** ERI-Card 3-09



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 2)

SECTION 6: Accidental release measures

· 6.1 Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation

Wear protective clothing.

· 6.2 Environmental precautions: Do not allow to enter sewers/ surface or ground water.

· 6.3 Methods and material for containment and cleaning up:

Absorb with liquid-binding material (sand, diatomite, acid binders, universal binders, sawdust).

Use neutralising agent.

Dispose contaminated material as waste according to section 13.

Ensure adequate ventilation.

· 6.4 Reference to other sections

See Section 7 for information on safe handling.

See Section 8 for information on personal protection equipment.

See Section 13 for disposal information.

SECTION 7: Handling and storage

· 7.1 Precautions for safe handling

Ensure good ventilation/exhaustion at the workplace.

Prevent formation of aerosols.

· Information about fire - and explosion protection:

Keep ignition sources away - Do not smoke.

Protect against electrostatic charges.

· 7.2 Conditions for safe storage, including any incompatibilities

· Storage:

· Requirements to be met by storerooms and receptacles: Store in a cool location.

· Information about storage in one common storage facility: Not required.

· Further information about storage conditions:

Keep container tightly sealed.

Store in cool, dry conditions in well sealed receptacles.

· Storage class: 3

· 7.3 Specific end use(s) No further relevant information available.

SECTION 8: Exposure controls/personal protection

· 8.1 Control parameters

· Ingredients with limit values that require monitoring at the workplace:

The product does not contain any relevant quantities of materials with critical values that have to be monitored at the workplace.

· Additional information: The lists valid during the making were used as basis.

· 8.2 Exposure controls

· Appropriate engineering controls No further data; see section 7.

· Individual protection measures, such as personal protective equipment

· General protective and hygienic measures:

Keep away from foodstuffs, beverages and feed.

Immediately remove all soiled and contaminated clothing

Wash hands before breaks and at the end of work.

Avoid contact with the eyes.

Avoid contact with the eyes and skin.

· Respiratory protection:

Not necessary if room is well-ventilated.

Use suitable respiratory protective device in case of insufficient ventilation.

Filter A

(Contd. on page 4)

EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 3)

· Hand protection



Protective gloves

Solvent resistant gloves

Rubber gloves

Synthetic rubber gloves

To avoid skin problems reduce the wearing of gloves to the required minimum.

The glove material has to be impermeable and resistant to the product/ the substance/ the preparation.

Due to missing tests no recommendation to the glove material can be given for the product/ the preparation/ the chemical mixture.

Selection of the glove material on consideration of the penetration times, rates of diffusion and the degradation

· Material of gloves

Nitrile rubber, NBR

The selection of the suitable gloves does not only depend on the material, but also on further marks of quality and varies from manufacturer to manufacturer. As the product is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application.

· Penetration time of glove material

The determined penetration times according to EN 16523-1:2015 are not performed under practical conditions. Therefore a maximum wearing time, which corresponds to 50% of the penetration time, is recommended.

The exact break through time has to be found out by the manufacturer of the protective gloves and has to be observed.

· Eye/face protection Safety glasses

SECTION 9: Physical and chemical properties

· 9.1 Information on basic physical and chemical properties

· General Information

· Physical state

Liquid

· Colour:

Yellowish

· Odour:

Characteristic

· Odour threshold:

Not determined.

· Melting point/freezing point:

Undetermined.

· Boiling point or initial boiling point and boiling range

82 °C

· Flammability

Highly flammable.

· Lower and upper explosion limit

· Lower:

Not determined.

· Upper:

Not determined.

· Flash point:

13 °C

· Auto-ignition temperature:

396 °C

· Decomposition temperature:

Not determined.

· pH

Not determined.

· Viscosity:

· Kinematic viscosity

Not determined.

· Dynamic:

Not determined.

· Solubility

· water:

Not miscible or difficult to mix.

· Partition coefficient n-octanol/water (log value)

Not determined.

· Vapour pressure:

Not determined.

· Density and/or relative density

· Density:

Not determined.

· Relative density

Not determined.

· Vapour density

Not determined.

(Contd. on page 5)

EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 4)

· 9.2 Other information

· Appearance:

· Form: Fluid

· Important information on protection of health and environment, and on safety.

· Ignition temperature:

Product is not selfigniting.

· Explosive properties:

Product is not explosive. However, formation of explosive air/vapour mixtures are possible.

· Solvent content:

· Organic solvents:

70.3 %

· VOC (EC)

70.30 %

· Change in condition

· Evaporation rate

Not determined.

· Information with regard to physical hazard classes

· Explosives

Void

· Flammable gases

Void

· Aerosols

Void

· Oxidising gases

Void

· Gases under pressure

Void

· Flammable liquids

Highly flammable liquid and vapour.

· Flammable solids

Void

· Self-reactive substances and mixtures

Void

· Pyrophoric liquids

Void

· Pyrophoric solids

Void

· Self-heating substances and mixtures

Void

· Substances and mixtures, which emit flammable gases in contact with water

Void

· Oxidising liquids

Void

· Oxidising solids

Void

· Organic peroxides

Void

· Corrosive to metals

Void

· Desensitised explosives

Void

SECTION 10: Stability and reactivity

· 10.1 Reactivity No further relevant information available.

· 10.2 Chemical stability

· Thermal decomposition / conditions to be avoided: No decomposition if used according to specifications.

· 10.3 Possibility of hazardous reactions No dangerous reactions known.

· 10.4 Conditions to avoid No further relevant information available.

· 10.5 Incompatible materials: No further relevant information available.

· 10.6 Hazardous decomposition products: No dangerous decomposition products known.

SECTION 11: Toxicological information

· 11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008

· Acute toxicity Based on available data, the classification criteria are not met.

· LD/LC50 values relevant for classification:

CAS: 122-99-6 2-phenoxyethanol

Oral LD50 1,394 mg/kg (ATE)

1,260 mg/kg (rat)

Dermal LD50 5,000 mg/kg (rabbit)

(Contd. on page 6)
EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 5)

- **Primary irritant effect:**
- **Skin corrosion/irritation** Based on available data, the classification criteria are not met.
- **Serious eye damage/irritation** Causes serious eye damage.
- **Respiratory or skin sensitisation** Based on available data, the classification criteria are not met.
- **Germ cell mutagenicity** Based on available data, the classification criteria are not met.
- **Carcinogenicity** Based on available data, the classification criteria are not met.
- **Reproductive toxicity** Based on available data, the classification criteria are not met.
- **STOT-single exposure** May cause respiratory irritation. May cause drowsiness or dizziness.
- **STOT-repeated exposure** Based on available data, the classification criteria are not met.
- **Aspiration hazard** Based on available data, the classification criteria are not met.
- **11.2 Information on other hazards**
- **Endocrine disrupting properties**
CAS: 95-14-7 benzotriazole

List II

SECTION 12: Ecological information

- **12.1 Toxicity**
- **Aquatic toxicity:** No further relevant information available.
- **12.2 Persistence and degradability** No further relevant information available.
- **12.3 Bioaccumulative potential** No further relevant information available.
- **12.4 Mobility in soil** No further relevant information available.
- **12.5 Results of PBT and vPvB assessment**
- **PBT:** Not applicable.
- **vPvB:** Not applicable.
- **12.6 Endocrine disrupting properties** For information on endocrine disrupting properties see section 11.
- **12.7 Other adverse effects**
- **Additional ecological information:**
- **General notes:**
Water hazard class 1 (German Regulation) (Self-assessment): slightly hazardous for water
Do not allow undiluted product or large quantities of it to reach ground water, water course or sewage system.
Must not reach sewage water or drainage ditch undiluted or unneutralised.

SECTION 13: Disposal considerations

- **13.1 Waste treatment methods**
- **Recommendation**
Must not be disposed together with household garbage. Do not allow product to reach sewage system.
- **European waste catalogue**
HP3 Flammable
HP4 Irritant - skin irritation and eye damage
HP5 Specific Target Organ Toxicity (STOT)/Aspiration Toxicity
- **Uncleaned packaging:**
- **Recommendation:** Packagings that may not be cleansed are to be disposed of in the same manner as the product.

SECTION 14: Transport information

- **14.1 UN number or ID number**
- **ADR, IMDG, IATA** UN1219
- **14.2 UN proper shipping name**
- **ADR** 1219 ISOPROPANOL (ISOPROPYL ALCOHOL) mixture
- **IMDG, IATA** ISOPROPANOL (ISOPROPYL ALCOHOL) mixture

(Contd. on page 7)
EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 6)

· 14.3 Transport hazard class(es)

· ADR, IMDG, IATA



· Class

3 Flammable liquids.

· Label

3

· 14.4 Packing group

· ADR, IMDG, IATA

II

· 14.5 Environmental hazards:

Not applicable.

· 14.6 Special precautions for user

Warning: Flammable liquids.

· Hazard identification number (Kemler code):

33

· EMS Number:

F-E,S-D

· Stowage Category

B

· 14.7 Maritime transport in bulk according to IMO instruments

Not applicable.

· Transport/Additional information:

· ADR

· Limited quantities (LQ)

1L

· Excepted quantities (EQ)

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· Transport category

2

· Tunnel restriction code

D/E

· IMDG

· Limited quantities (LQ)

1L

· Excepted quantities (EQ)

Code: E2

Maximum net quantity per inner packaging: 30 ml

Maximum net quantity per outer packaging: 500 ml

· UN "Model Regulation":

UN 1219 ISOPROPANOL (ISOPROPYL ALCOHOL) MIXTURE,
3, II

SECTION 15: Regulatory information

· 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

· Labelling according to Regulation (EC) No 1272/2008

The product is classified and labelled according to the CLP regulation.

· Hazard pictograms



GHS02



GHS05



GHS07

· Signal word Danger

· Hazard-determining components of labelling:

2-phenoxyethanol

propan-2-ol

(Contd. on page 8)
EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 7)

· Hazard statements

- H225 Highly flammable liquid and vapour.
- H318 Causes serious eye damage.
- H335-H336 May cause respiratory irritation. May cause drowsiness or dizziness.

· Precautionary statements

- P210 Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
- P261 Avoid breathing mist/vapours/spray.
- P271 Use only outdoors or in a well-ventilated area.
- P280 Wear protective gloves / eye protection.
- P280 Wear protective clothing.
- P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
- P310 Immediately call a doctor.
- P403+P233 Store in a well-ventilated place. Keep container tightly closed.
- P403+P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.
- P501 Dispose of contents/container in accordance with local/regional/national/international regulations.

· Directive 2012/18/EU**· Named dangerous substances - ANNEX I** None of the ingredients is listed.**· Seveso category** P5c FLAMMABLE LIQUIDS**· Qualifying quantity (tonnes) for the application of lower-tier requirements** 5,000 t**· Qualifying quantity (tonnes) for the application of upper-tier requirements** 50,000 t**· REGULATION (EC) No 1907/2006 ANNEX XVII** Conditions of restriction: 3**· DIRECTIVE 2011/65/EU on the restriction of the use of certain hazardous substances in electrical and electronic equipment – Annex II**

None of the ingredients is listed.

· REGULATION (EU) 2019/1148**· Annex I - RESTRICTED EXPLOSIVES PRECURSORS (Upper limit value for the purpose of licensing under Article 5(3))**

None of the ingredients is listed.

· Annex II - REPORTABLE EXPLOSIVES PRECURSORS

None of the ingredients is listed.

· Regulation (EC) No 273/2004 on drug precursors

None of the ingredients is listed.

· Regulation (EC) No 111/2005 laying down rules for the monitoring of trade between the Community and third countries in drug precursors

None of the ingredients is listed.

· 15.2 Chemical safety assessment: A Chemical Safety Assessment has not been carried out.**SECTION 16: Other information**

This information is based on our present knowledge. However, this shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

· Relevant phrases

- H225 Highly flammable liquid and vapour.
- H301 Toxic if swallowed.
- H302 Harmful if swallowed.
- H318 Causes serious eye damage.
- H319 Causes serious eye irritation.
- H332 Harmful if inhaled.
- H335 May cause respiratory irritation.
- H336 May cause drowsiness or dizziness.
- H412 Harmful to aquatic life with long lasting effects.

· Department issuing SDS: Product Safety Department**· Contact:** Hr. Dörr

(Contd. on page 9)

EU



Safety data sheet according to Regulation (EC) No 1907/2006, Article 31

Printing date 05.02.2025

Version number 4.1 (replaces version 4.0)

Revision: 05.02.2025

Trade name: Flux 3000+

(Contd. of page 8)

- **Date of previous version:** 05.02.2025
- **Version number of previous version:** 4.0
- **Abbreviations and acronyms:**

ADR: Accord relatif au transport international des marchandises dangereuses par route (European Agreement Concerning the International Carriage of Dangerous Goods by Road)

IMDG: International Maritime Code for Dangerous Goods

IATA: International Air Transport Association

GHS: Globally Harmonised System of Classification and Labelling of Chemicals

EINECS: European Inventory of Existing Commercial Chemical Substances

ELINCS: European List of Notified Chemical Substances

CAS: Chemical Abstracts Service (division of the American Chemical Society)

VOC: Volatile Organic Compounds (USA, EU)

LC50: Lethal concentration, 50 percent

LD50: Lethal dose, 50 percent

PBT: Persistent, Bioaccumulative and Toxic

vPvB: very Persistent and very Bioaccumulative

ATE: Acute toxicity estimate values

Flam. Liq. 2: Flammable liquids – Category 2

Acute Tox. 3: Acute toxicity – Category 3

Acute Tox. 4: Acute toxicity – Category 4

Eye Dam. 1: Serious eye damage/eye irritation – Category 1

Eye Irrit. 2: Serious eye damage/eye irritation – Category 2

STOT SE 3: Specific target organ toxicity (single exposure) – Category 3

Aquatic Chronic 3: Hazardous to the aquatic environment - long-term aquatic hazard – Category 3

EU