

# Double sided adhesive tape 9088-200 and 9088F200

## **Product Data Sheet**

May 2017

Supersedes: Aug 2016

### **Product Description**

Double sided adhesive tape with polyester carrier and modified acrylic adhesive

#### **Key Features**

- High adhesion to nearly every high and low surface energy substrate
- High initial tack
- All purpose tape
- Good UV resistance
- High shear and temperature resistance
- Easy handling and converting due to polyester carrier
- Film liner for clean handling and automatic unwinding activities

#### **Application ideas**

- Self- adhesive mounting of furniture trim, sealing profiles and cable ducts
- Bonding and mounting of sales displays and billboards
- Fixing of decorative trims and emblems

#### Construction

Adhesive Type	Modified Acrylic			
Adhesive side open face 1	0,09 mm			
Adhesive Carrier	PET 0,012 mm, transparent			
Adhesive back side 2	0,09 mm			
Tape Colour	colourless			
Total thickness without liner	0,20 mm			
	9088F200	9088-200		
Release Liner	Polypropylene Film, red	Glassine paper, white		
	74 g/m <sup>2</sup>	94 g/m <sup>2</sup>		
	0,082 mm	0,08 mm		

<sup>1</sup> open face side is visible when unwinding the roll.

Calipers are average values

<sup>2</sup> the back side is visible after removing the liner

## **Performance Characteristics**

Adhesion to Stainless Steel - [N/25 mm]	
Finat FTM1	29
(72h RT, 180 ° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
Adhesion to Polypropylene - [N/25 mm]	
Finat FTM1,	26
(72h RT, 180 ° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
Adhesion to Polycarbonate - [N/25 mm]	
Finat FTM1	20
(72h RT, 180 ° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
Adhesion to ABS - [N/25 mm]	
Finat FTM1	24
(72h RT, 180 ° peel angle, 300mm/min, Haul-off speed, 0,05 mm PET)	
Static Shear Resistance to Stainless Steel - [min]	
Finat FTM8)	> 10.000
(RT, 1 kg/1"x1")	
Static shear resistance to stainless steel - [min]	
Finat FTM8	> 10.000
(at 90 °C, 0,5 kg/1"x1".)	
Temperature resistance	
SAFT	Pass
(40-180 °C; 2°C/min) 500g /1"x1")	

## Solvent Resistance (KBA, Issue March 2014)

Media	Substrate	Immersion time [h]	Immersion temperature [°C]	Visual assessment after 48h reconditioning at RT	
Deionized Water	Glass	1	50 ± 2	no change	
5% Hydrochloric Acid	Glass	1	20 ± 2	no change	good adhesion
1% Sodium hydroxid	Glass	0,50	20 ± 2	slight delamination of edges	good adhesion
Ethyl Alcohol	Glass	0,25	20 ± 2	sample slightly moved	good adhesion
Premium gasoline, lead - free	Aluminium	0,3	20 ± 2	slight leakage of adhesive adhesive edge swelled (5%)	good adhesion (95%)
Diesel	Aluminium	0,5	20 ± 2	slight leakage of adhesive adhesive edge swelled (5%)	good adhesion (95%)
Methyl-Ehyl-Ketone	Aluminium	0,5	20 ± 2	slight leakage of adhesive adhesive edge swelled (5%)	good adhesion (95%)
Motor oil (HD Oil)	Aluminium	1,00	20 ± 2	no change	good adhesion
5%Tenside (amphoteric,an-ionic nonionic) in H2O	Glass	0,5	20 ± 2	no change	good adhesion

#### Temperature resistance

Short term (minutes, max.1 hour): -40 °C - 150 °C

Long term (days, weeks): 90 °C

#### Storage & Shelf Life

Store at 16  $^{\circ}$ C – 25  $^{\circ}$ C and 40-65  $^{\circ}$ C relative humidity in its original box. The product can be stored up to 24 months after

production.

**Note:** The shelf life may be shortened if the original packaging is not properly sealed or stored in an environment with high

temperatures or humidity

## **Precautionary Information**

Refer to product label and Material Safety Data Sheet for health and safety information before using the product.

For information please contact your local 3M Office.

www.3M.com

#### For Additional Information

To request additional product information or to arrange for sales

assistance, call.....

Address correspondence to: 3M

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