

ATTENTION OBSERVE PRECAUTIONS FOR HANDLING ELECTROSTATIC DISCHARGE SENSITIVE DEVICES

Features

- Chips can be controlled separately.
- Suitable for all SMT assembly and solder process.
- Available on tape and reel.
- White SMD package, silicone resin.
- Package: 500pcs / reel.
- Moisture sensitivity level : level 3.
- · RoHS compliant.

5.0mm x 5.0mm FULL-COLOR SURFACE MOUNT LED LAMP

Part Number: KAAF-5050BRGS-10

Blue Hyper Red Green

Description

The Blue source color devices are made with InGaN Light Emitting Diode.

The Hyper Red device is based on light emitting diode chip made from AlGaInP.

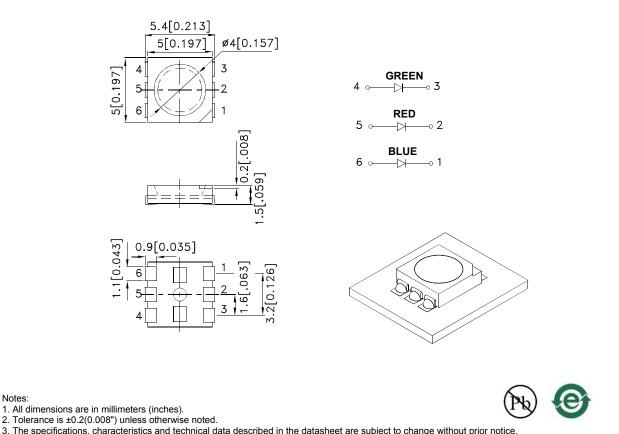
The Green source color devices are made with InGaN on Sapphire Light Emitting Diode.

Static electricity and surge damage the LEDS.

It is recommended to use a wrist band or anti-electrostatic glove when handling the LEDs.

All devices, equipment and machinery must be electrically grounded.

Package Dimensions



The specifications, characteristics and technical data described in the datasheet are subject to change without prior notice.
 The device has a single mounting surface. The device must be mounted according to the specifications.

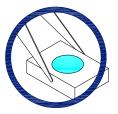
Notes:

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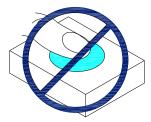
Handling Precautions

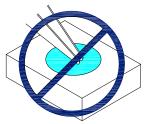
Compare to epoxy encapsulant that is hard and brittle, silicone is softer and flexible. Although its characteristic significantly reduces thermal stress, it is more susceptible to damage by external mechanical force. As a result, special handling precautions need to be observed during assembly using silicone encapsulated LED products. Failure to comply might lead to damage and premature failure of the LED.

1. Handle the component along the side surfaces by using forceps or appropriate tools.

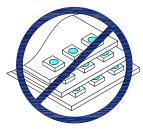


2. Do not directly touch or handle the silicone lens surface. It may damage the internal circuitry.

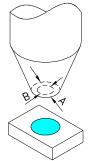




3. Do not stack together assembled PCBs containing exposed LEDs. Impact may scratch the silicone lens or damage the internal circuitry.



- 4.1. The inner diameter of the SMD pickup nozzle should not exceed the size of the LED to prevent air leaks.
- 4.2. A pliable material is suggested for the nozzle tip to avoid scratching or damaging the LED surface during pickup.
- 4.3. The dimensions of the component must be accurately programmed in the pick-and-place machine to insure precise pickup and avoid damage during production.



5. As silicone encapsulation is permeable to gases, some corrosive substances such as H_2S might corrode silver plating of leadframe. Special care should be taken if an LED with silicone encapsulation is to be used near such substances.

Selection Guide

Part No.	Dice	Lens Type	lv (mcd) [2] @ 30mA		lv (mcd) [2] @ 50mA		Viewing Angle [1]
			Min.	Тур.	Min.	Тур.	201/2
KAAF-5050BRGS-10	Blue (InGaN)	Water Clear	300	420	-	-	120°
	Hyper Red (AlGaInP)		-	-	1000	1400	
	Green (InGaN)		500	700	-	-	

Notes:
1. θ1/2 is the angle from optical centerline where the luminous intensity is 1/2 of the optical peak value.
2. Luminous intensity/ luminous Flux: +/-15%.
3. Luminous intensity value is traceable to the CIE127-2007 compliant national standards.

Symbol	Parameter	Device	Тур.	Max.	Units	Test Conditions
λpeak	Peak Wavelength	Blue Hyper Red Green	465 640 515		nm	IF=30mA IF=50mA IF=30mA
λD [1]	Dominant Wavelength	Blue Hyper Red Green	470 625 525		nm	IF=30mA IF=50mA IF=30mA
Δλ1/2	Spectral Line Half-width	Blue Hyper Red Green	22 25 30		nm	IF=30mA IF=50mA IF=30mA
С	Capacitance	Blue Hyper Red Green	100 27 45		pF	VF=0V;f=1MHz
Vf [2]	Forward Voltage	Blue Hyper Red Green	3.5 2.5 3.5	4.5 3.2 4.5	V	IF=30mA IF=50mA IF=30mA
lr	Reverse Current	Blue Hyper Red Green		50 10 50	uA	Vr=5V

Electrical / Optical Characteristics at TA=25°C

Notes:

1.Wavelength: +/-1nm.

2.Forward Voltage: +/-0.1V.

3. Wavelength value is traceable to the CIE127-2007 compliant national standards.

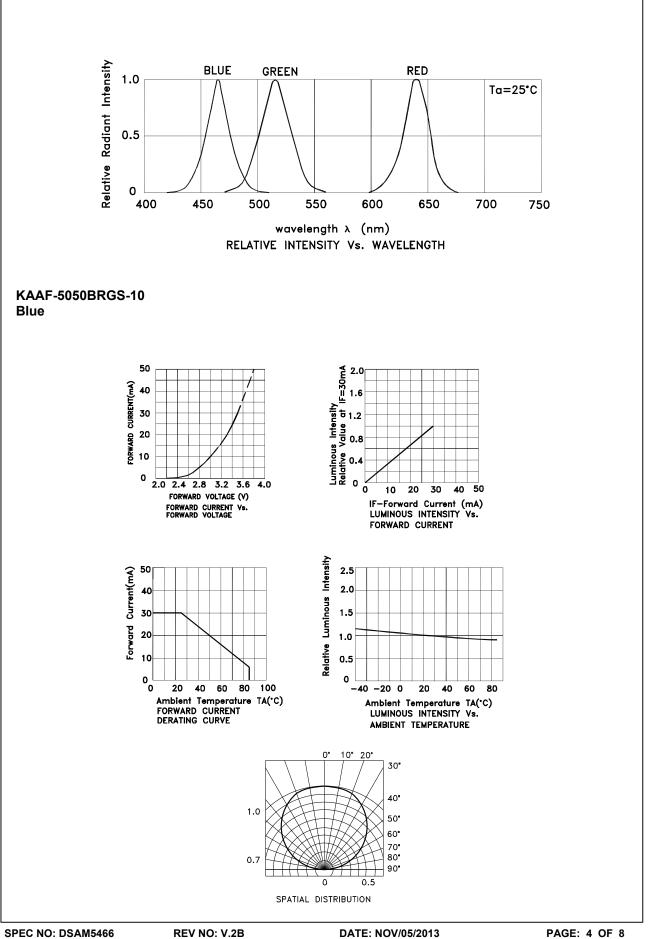
Absolute Maximum Ratings at TA=25°C

Parameter	Blue	Hyper Red	Green	Units		
Power dissipation [1]	350					
DC Forward Current	30	50	30	mA		
Peak Forward Current [2]	100	150	150	mA		
Reverse Voltage	5					
Operating Temperature	-40°C To +85°C					
Storage Temperature	-40°C To +85°C					
Notes:						

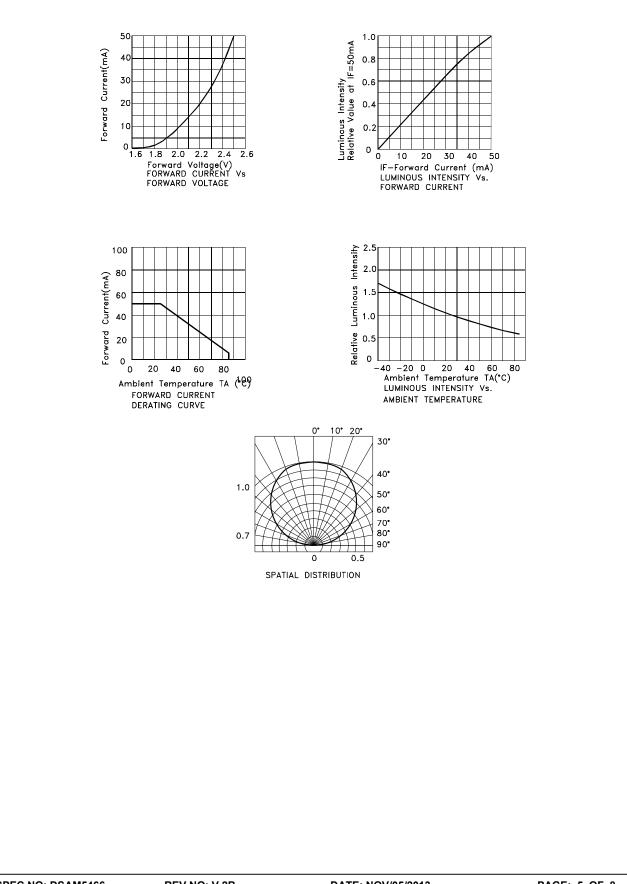
1. Within 350mW at all chips are lightened.

2. 1/10 Duty Cycle, 0.1ms Pulse Width.

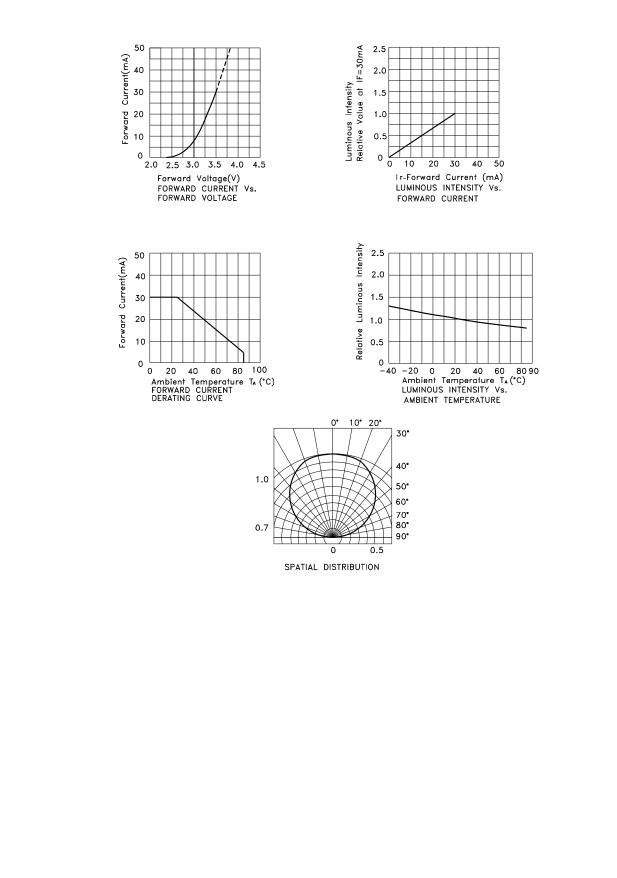
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Hyper Red



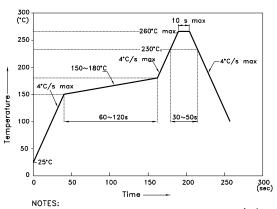
Green



KAAF-5050BRGS-10

Reflow soldering is recommended and the soldering profile is shown below. Other soldering methods are not recommended as they might cause damage to the product.

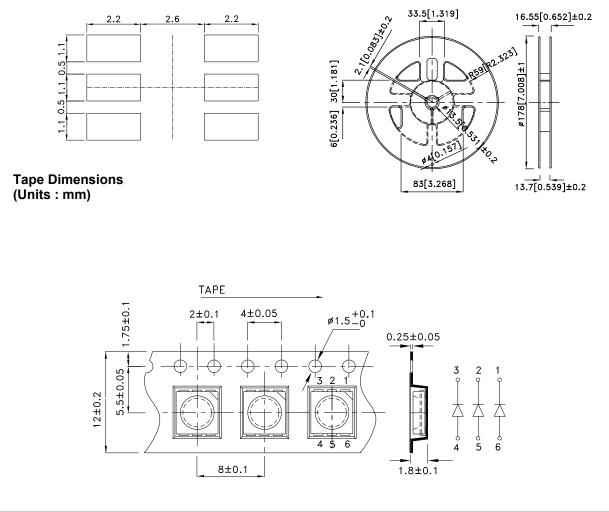
Reflow Soldering Profile For Lead-free SMT Process.



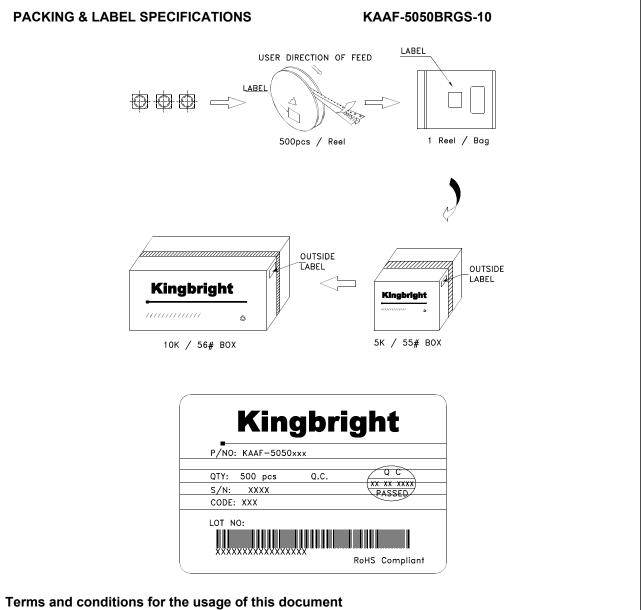
NOTES: 1.We recommend the reflow temperature 245°C(+/-5°C).The maximum soldering temperature should be limited to 260°C. 2.Don't cause stress to the epoxy resin while it is exposed to high temperature. 3.Number of reflow process shall be 2 times or less.



Reel Dimension



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- 1. The information included in this document reflects representative usage scenarios and is intended for technical reference only.
- 2. The part number, type, and specifications mentioned in this document are subject to future change and improvement without notice. Before production usage customer should refer to the latest datasheet for the updated specifications.
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