



## SAFETY DATA SHEET

ULTRACUT EVO 250

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Compilation date: 10/10/2014

Revision No: 3

### Section 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

**Product name:** ULTRACUT EVO 250

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

**Use of substance / mixture:** Water miscible metalworking fluid

#### 1.3. Details of the supplier of the safety data sheet

**Company name:** ROCOL

ROCOL House

Swillington

Leeds

West Yorkshire

LS26 8BS

ENGLAND

**Tel:** +44 (0) 113 232 2700

**Fax:** +44 (0) 113 232 2740

**Email:** [customer-service@rocol.com](mailto:customer-service@rocol.com)

#### 1.4. Emergency telephone number

**Emergency tel:** +44 (0) 113 232 2600

### Section 2: Hazards identification

#### 2.1. Classification of the substance or mixture

**Classification under CLP:** Eye Irrit. 2: H319; Skin Irrit. 2: H315

**Most important adverse effects:** Causes skin irritation. Causes serious eye irritation.

#### 2.2. Label elements

**Label elements:**

**Hazard statements:** H315: Causes skin irritation.

H319: Causes serious eye irritation.

**Signal words:** Warning

**Hazard pictograms:** GHS07: Exclamation mark



**Precautionary statements:** P264: Wash thoroughly after handling.

P280: Wear protective gloves/protective clothing/eye protection/face protection.

P305+351+338: IF IN EYES: Rinse cautiously with water for several minutes. Remove

[cont...]

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contact lenses, if present and easy to do. Continue rinsing.

P332+313: If skin irritation occurs: Get medical advice/attention.

P337+313: If eye irritation persists: Get medical advice/attention.

P362: Take off contaminated clothing.

## 2.3. Other hazards

**PBT:** This product is not identified as a PBT/vPvB substance.

## Section 3: Composition/information on ingredients

### 3.2. Mixtures

#### Hazardous ingredients:

MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS)

EINECS	CAS	CHIP Classification	CLP Classification	Percent
265-155-0	64742-52-5	Substance with a Community workplace exposure limit.	-	50-70%

FATTY ACID ALKANOLAMIDE

202-281-7	93-83-4	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319	2-10%
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BORIC ACID COMPOUND WITH 2,2'-IMINODIETHANOL

267-886-0	67952-33-4	-	Skin Irrit. 2: H315; Eye Irrit. 2: H319	2-10%
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ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

500-236-9	68920-66-1	-	Skin Irrit. 2: H315; Aquatic Chronic 3: H412	2-10%
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SODIUM PYRITHIONE

223-296-5	3811-73-2	-	Acute Tox. 4: H302+312+332; Skin Irrit. 2: H315; Eye Irrit. 2: H319; Aquatic Acute 1: H400	<2%
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## Section 4: First aid measures

### 4.1. Description of first aid measures

**Skin contact:** Wash immediately with plenty of soap and water.

**Eye contact:** Bathe the eye with running water for 15 minutes. Consult a doctor.

**Ingestion:** Wash out mouth with water.

**Inhalation:** Remove casualty from exposure ensuring one's own safety whilst doing so.

### 4.2. Most important symptoms and effects, both acute and delayed

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

[cont...]

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## 4.3. Indication of any immediate medical attention and special treatment needed

## Section 5: Fire-fighting measures

### 5.1. Extinguishing media

**Extinguishing media:** Use water spray to cool containers. Suitable extinguishing media for the surrounding fire should be used.

### 5.2. Special hazards arising from the substance or mixture

**Exposure hazards:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

### 5.3. Advice for fire-fighters

**Advice for fire-fighters:** Wear self-contained breathing apparatus. Wear protective clothing to prevent contact with skin and eyes.

## Section 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

**Personal precautions:** Refer to section 8 of SDS for personal protection details.

### 6.2. Environmental precautions

**Environmental precautions:** Do not discharge into drains or rivers.

### 6.3. Methods and material for containment and cleaning up

**Clean-up procedures:** Transfer to a closable, labelled salvage container for disposal by an appropriate method.

### 6.4. Reference to other sections

## Section 7: Handling and storage

### 7.1. Precautions for safe handling

**Handling requirements:** Avoid direct contact with the substance.

### 7.2. Conditions for safe storage, including any incompatibilities

**Storage conditions:** Store in a cool, well ventilated area.

**Suitable packaging:** Must only be kept in original packaging.

### 7.3. Specific end use(s)

## Section 8: Exposure controls/personal protection

### 8.1. Control parameters

[cont...]

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**Hazardous ingredients:**

**MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS)**

**Workplace exposure limits:**

**Respirable dust**

State	8 hour TWA	15 min. STEL	8 hour TWA	15 min. STEL
UK	5mg/m <sup>3</sup>	10mg/m <sup>3</sup>	-	-

## DNEL/PNEC Values

**DNEL / PNEC** No data available.

## 8.2. Exposure controls

**Respiratory protection:** Respiratory protection not normally required.

**Hand protection:** Protective gloves.

**Eye protection:** Safety glasses with side-shields.

**Skin protection:** Protective clothing.

## Section 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

**State:** Liquid

**Colour:** Yellow-brown

**Odour:** Characteristic odour

**Evaporation rate:** Negligible

**Oxidising:** Non-oxidising (by EC criteria)

**Solubility in water:** Miscible

**Viscosity:** Viscous

**Boiling point/range°C:** 100

**Flash point°C:** > 100

**Autoflammability°C:** > 200

**Relative density:** 0.95

### 9.2. Other information

**Other information:** No data available.

## Section 10: Stability and reactivity

### 10.1. Reactivity

**Reactivity:** Stable under recommended transport or storage conditions.

### 10.2. Chemical stability

**Chemical stability:** Stable under normal conditions.

### 10.3. Possibility of hazardous reactions

**Hazardous reactions:** Hazardous reactions will not occur under normal transport or storage conditions.

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## 10.4. Conditions to avoid

**Conditions to avoid:** Heat.

## 10.5. Incompatible materials

**Materials to avoid:** Strong oxidising agents. Strong reducing agents.

## 10.6. Hazardous decomposition products

**Haz. decomp. products:** In combustion emits toxic fumes of carbon dioxide / carbon monoxide.

## Section 11: Toxicological information

### 11.1. Information on toxicological effects

**Hazardous ingredients:**

#### MINERAL OIL (NOTE L <3% DMSO EXTRACTABLE COMPONENTS)

DERMAL	RBT	LD50	>5000	mg/kg
ORAL	RAT	LD50	>5000	mg/kg

#### FATTY ACID ALKANOLAMIDE

DERMAL	RBT	LD50	> 2000	mg/kg
ORAL	RAT	LD50	> 2000	mg/kg

#### ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

ORAL	RAT	LD50	> 2000	mg/kg
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**Toxicity values:** No data available.

### Symptoms / routes of exposure

**Skin contact:** There may be mild irritation at the site of contact.

**Eye contact:** There may be irritation and redness.

**Ingestion:** There may be irritation of the throat.

**Inhalation:** There may be coughing and a sore throat.

## Section 12: Ecological information

### 12.1. Toxicity

**Hazardous ingredients:**

#### ALCOHOLS C16-C18, C18-UNSATURATED, ETHOXYLATED (<2,5 EO)

FISH	96H LC50	10 - 100	mg/l
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## SODIUM PYRITHIONE

DAPHNIA	48H EC50	0.022	mg/l
RAINBOW TROUT ( <i>Oncorhynchus mykiss</i> )	96H LC50	0.0066	mg/l

### 12.2. Persistence and degradability

**Persistence and degradability:** Only slightly biodegradable.

### 12.3. Bioaccumulative potential

**Bioaccumulative potential:** No bioaccumulation potential.

### 12.4. Mobility in soil

**Mobility:** Non-volatile. Absorbed only slowly into soil.

### 12.5. Results of PBT and vPvB assessment

**PBT identification:** This product is not identified as a PBT/vPvB substance.

### 12.6. Other adverse effects

## Section 13: Disposal considerations

### 13.1. Waste treatment methods

**Disposal of packaging:** Dispose of in a regulated landfill site or other method for hazardous or toxic wastes.

**NB:** The user's attention is drawn to the possible existence of regional or national regulations regarding disposal.

## Section 14: Transport information

**Transport class:** This product does not require a classification for transport.

## Section 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

### 15.2. Chemical Safety Assessment

## Section 16: Other information

### Other information

**Other information:** This safety data sheet is prepared in accordance with Commission Regulation (EU) No 453/2010.

**Phrases used in s.2 and s.3:** H302+312+332: Harmful if swallowed, in contact with skin or if inhaled.

H315: Causes skin irritation.

H319: Causes serious eye irritation.

H400: Very toxic to aquatic life.

H412: Harmful to aquatic life with long lasting effects.

**Legend to abbreviations:** PNEC = predicted no effect level

DNEL = derived no effect level

[cont...]

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LD50 = median lethal dose

LC50 = median lethal concentration

EC50 = median effective concentration

IC50 = median inhibitory concentration

dw = dry weight

bw = body weight

cc = closed cup

oc = open cup

MUS = mouse

GPG = guinea pig

RBT = rabbit

HAM = hamster

HMN = human

MAM = mammal

PGN = pigeon

IVN = intravenous

SCU = subcutaneous

SKN = skin

DRM = dermal

OCC = ocular/corneal

PCP = physico-chemical properties

**Legal disclaimer:** The above information is believed to be correct but does not purport to be all inclusive and shall be used only as a guide. This company shall not be held liable for any damage resulting from handling or from contact with the above product.