



# SAFETY DATA SHEET

according to Regulation (EU) 2015/830

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## Q-Tiptinner-Leadfree

Revision 1  
Revision date 2022-06-09

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product name Q-Tiptinner-Leadfree

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

Description Soldering.

#### 1.3. Details of the supplier of the safety data sheet

Company Qualitek Europe Ltd  
Address Unit 9 Apex Court  
Bassendale Road  
Bromborough  
Wirral  
CH62 3RE  
Web www.qualitek.com  
Telephone + 44(0)151 334 0888  
Fax + 44(0)151 334 1408  
Email address of the competent person sales@qualitek-europe.com

#### 1.4. Emergency telephone number

Emergency telephone number + 44(0)151 334 0888  
9.00 am - 5.00 pm Mon -Fri

### SECTION 2: Hazards identification

#### 2.2. Label elements

Hazard Statement No Significant Hazard

### SECTION 3: Composition/information on ingredients

#### 3.2. Mixtures

#### EC 1272/2008

Chemical Name	Index No.	CAS No.	EC No.	REACH Registration Number	Conc. (%w/w)	Classification
Tin		7440-31-5	231-141-8	01-2119486474-28	70-75%	
Monoammonium Phosphate		7722-76-1	231-764-5	01-2119488166-29	15-25%	
Silver			231-131-3	01-2119555669-21	2-4%	
Copper (Copper dusts and mists (as Cu))						0-1% Acute Tox. 4: H302; Skin Irrit. 2: H315; STOT SE 3: H335;

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

Inhalation May cause irritation to mucous membranes. Move the exposed person to fresh air.

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## 4.1. Description of first aid measures

Eye contact	May cause irritation to eyes. Rinse immediately with plenty of water for 15 minutes holding the eyelids open. Seek medical attention if irritation or symptoms persist.
Skin contact	May cause irritation to skin. Wash off immediately with plenty of soap and water. Remove contaminated clothing. Seek medical attention if irritation or symptoms persist.
Ingestion	May cause irritation to mucous membranes. DO NOT INDUCE VOMITING. Seek medical attention if irritation or symptoms persist.

## SECTION 5: Firefighting measures

## 5.1. Extinguishing media

	Use extinguishing media appropriate to the surrounding fire conditions.
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## 5.2. Special hazards arising from the substance or mixture

	Burning produces irritating, toxic and obnoxious fumes.
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## 5.3. Advice for firefighters

	Wear suitable respiratory equipment when necessary.
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## SECTION 6: Accidental release measures

## 6.1. Personal precautions, protective equipment and emergency procedures

	Ensure adequate ventilation of the working area.
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## 6.2. Environmental precautions

	Do not allow product to enter drains. Prevent further spillage if safe.
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## 6.3. Methods and material for containment and cleaning up

	Sweep up. Transfer to suitable, labelled containers for disposal. Clean spillage area thoroughly with plenty of water.
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## SECTION 7: Handling and storage

## 7.1. Precautions for safe handling

	Avoid contact with eyes and skin. Ensure adequate ventilation of the working area. Adopt best Manual Handling considerations when handling, carrying and dispensing.
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## 7.2. Conditions for safe storage, including any incompatibilities

	Keep in a cool, dry, well ventilated area. Keep containers tightly closed. Store in correctly labelled containers.
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## SECTION 8: Exposure controls/personal protection

## 8.1. Control parameters

## 8.1.1. Exposure Limit Values

Copper (Copper dusts and mists (as Cu))	WEL 8-hr limit ppm: -	WEL 8-hr limit mg/m3: 1
	WEL 15 min limit ppm: -	WEL 15 min limit mg/m3: 2
	WEL 8-hr limit mg/m3 total - inhalable dust:	WEL 15 min limit mg/m3 total - inhalable dust:
	WEL 8-hr limit mg/m3 total - respirable dust:	WEL 15 min limit mg/m3 total - respirable dust:

## 8.2. Exposure controls

8.2.1. Appropriate engineering controls	Ensure adequate ventilation of the working area.
8.2.2. Individual protection measures	Wear protective clothing.

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## 8.2. Exposure controls

Eye / face protection	In case of splashing, wear: Approved safety goggles.
Skin protection - Handprotection	Chemical resistant gloves (PVC).

## SECTION 9: Physical and chemical properties

## 9.1. Information on basic physical and chemical properties

Appearance	Solid
Colour	Light grey
Odour	Characteristic
Initial boiling point	730 °C
Autoignition temperature	Not determined
Solubility	Slightly soluble in water

## SECTION 10: Stability and reactivity

## 10.2. Chemical stability

	Stable under normal conditions.
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## SECTION 11: Toxicological information

## 11.1. Information on toxicological effects

	No data available.
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## SECTION 12: Ecological information

## 12.2. Persistence and degradability

	No data is available on this product.
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## SECTION 13: Disposal considerations

## General information

	Dispose of in compliance with all local and national regulations.
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## SECTION 14: Transport information

## Further information

	The product is not classified as dangerous for carriage.
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## SECTION 15: Regulatory information

## 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

	REGULATION (EC) No 1907/2006 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 18 December 2006 concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH), establishing a European Chemicals Agency, amending Directive 1999/45/EC and repealing Council Regulation (EEC) No 793/93 and Commission Regulation (EC) No 1488/94 as well as Council Directive 76/769/EEC and Commission Directives 91/155/EEC, 93/67/EEC, 93/105/EC and 2000/21/EC.
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## SECTION 16: Other information

## Other information

Revision	This document differs from the previous version in the following areas: 1 - Description.
Text of Hazard Statements in Section 3	Acute Tox. 4: H302 - Harmful if swallowed. Skin Irrit. 2: H315 - Causes skin irritation. STOT SE 3: H335 - May cause respiratory irritation.

## Further information

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**Further information**

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	The information supplied in this Safety Data Sheet is designed only as guidance for the safe use, storage and handling of the product. This information is correct to the best of our knowledge and belief at the date of publication however no guarantee is made to its accuracy. This information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any other process.
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