

## Kundendienst und Anwendungsberatung

Der Kundendienst beantwortet Ihre Fragen zu Reparatur und Wartung Ihres Produkts sowie zu Ersatzteilen. Explosionszeichnungen und Informationen zu Ersatzteilen finden Sie auch unter:

**www.bosch-pt.com**

Das Bosch-Anwendungsberatungs-Team hilft Ihnen gerne bei Fragen zu unseren Produkten und deren Zubehör.

**www.bosch-do-it.de**, das Internetportal für Heimwerker und Gartenfreunde.

**www.1-2-do.com**

In der Heimwerker-Community 1-2-do.com können Sie Produkttester werden, Ideen sammeln oder sich mit anderen Heimwerkern austauschen.

**www.dha.de**, das komplette Service-Angebot der Deutschen Heimwerker Akademie.

Geben Sie bei allen Rückfragen und Ersatzteilbestellungen bitte unbedingt die 10-stellige Sachnummer laut Typenschild des Elektrowerkzeuges an.

### Deutschland

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### Entsorgung

Elektrowerkzeuge, Zubehör und Verpackungen sollen einer umweltgerechten Wiederverwertung zugeführt werden.  
Werfen Sie Elektrowerkzeuge nicht in den Hausmüll!

### Nur für EU-Länder:



Gemäß der Europäischen Richtlinie 2012/19/EU über Elektro- und Elektronik-Altgeräte und ihrer Umsetzung in nationales Recht müssen nicht mehr gebrauchsfähige Elektrowerkzeuge getrennt gesammelt und einer umweltgerechten Wiederverwertung zugeführt werden.

Änderungen vorbehalten.

## English

### Safety Notes

#### General Power Tool Safety Warnings

**WARNING** **Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

**Save all warnings and instructions for future reference.**

The term "power tool" in the warnings refers to your mains-operated (corded) power tool or battery-operated (cordless) power tool.

#### Work area safety

- **Keep work area clean and well lit.** Cluttered or dark areas invite accidents.
- **Do not operate power tools in explosive atmospheres, such as in the presence of flammable liquids, gases or dust.** Power tools create sparks which may ignite the dust or fumes.
- **Keep children and bystanders away while operating a power tool.** Distractions can cause you to lose control.

#### Electrical safety

- **Power tool plugs must match the outlet. Never modify the plug in any way. Do not use any adapter plugs with earthed (grounded) power tools.** Unmodified plugs and matching outlets will reduce risk of electric shock.
- **Avoid body contact with earthed or grounded surfaces, such as pipes, radiators, ranges and refrigerators.** There is an increased risk of electric shock if your body is earthed or grounded.
- **Do not expose power tools to rain or wet conditions.** Water entering a power tool will increase the risk of electric shock.
- **Do not abuse the cord.** Never use the cord for carrying, pulling or unplugging the power tool. Keep cord away from heat, oil, sharp edges and moving parts. Damaged or entangled cords increase the risk of electric shock.
- **When operating a power tool outdoors, use an extension cord suitable for outdoor use.** Use of a cord suitable for outdoor use reduces the risk of electric shock.

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- If operating a power tool in a damp location is unavoidable, use a residual current device (RCD) protected supply. Use of an RCD reduces the risk of electric shock.

**Personal safety**

- Stay alert, watch what you are doing and use common sense when operating a power tool. Do not use a power tool while you are tired or under the influence of drugs, alcohol or medication. A moment of inattention while operating power tools may result in serious personal injury.
- Use personal protective equipment. Always wear eye protection. Protective equipment such as dust mask, non-skid safety shoes, hard hat, or hearing protection used for appropriate conditions will reduce personal injuries.
- Prevent unintentional starting. Ensure the switch is in the off-position before connecting to power source and/or battery pack, picking up or carrying the tool. Carrying power tools with your finger on the switch or energising power tools that have the switch on invites accidents.
- Remove any adjusting key or wrench before turning the power tool on. A wrench or a key left attached to a rotating part of the power tool may result in personal injury.
- Do not overreach. Keep proper footing and balance at all times. This enables better control of the power tool in unexpected situations.
- Dress properly. Do not wear loose clothing or jewelry. Keep your hair, clothing and gloves away from moving parts. Loose clothes, jewellery or long hair can be caught in moving parts.
- If devices are provided for the connection of dust extraction and collection facilities, ensure these are connected and properly used. Use of dust collection can reduce dust-related hazards.

**Power tool use and care**

- Do not force the power tool. Use the correct power tool for your application. The correct power tool will do the job better and safer at the rate for which it was designed.
- Do not use the power tool if the switch does not turn it on and off. Any power tool that cannot be controlled with the switch is dangerous and must be repaired.
- Disconnect the plug from the power source and/or the battery pack from the power tool before making any adjustments, changing accessories, or storing power tools. Such preventive safety measures reduce the risk of starting the power tool accidentally.
- Store idle power tools out of the reach of children and do not allow persons unfamiliar with the power tool or these instructions to operate the power tool. Power tools are dangerous in the hands of untrained users.
- Maintain power tools. Check for misalignment or binding of moving parts, breakage of parts and any other condition that may affect the power tool's operation. If damaged, have the power tool repaired before use. Many accidents are caused by poorly maintained power tools.

- Keep cutting tools sharp and clean. Properly maintained cutting tools with sharp cutting edges are less likely to bind and are easier to control.

- Use the power tool, accessories and tool bits etc. in accordance with these instructions, taking into account the working conditions and the work to be performed. Use of the power tool for operations different from those intended could result in a hazardous situation.

**Service**

- Have your power tool serviced by a qualified repair person using only identical replacement parts. This will ensure that the safety of the power tool is maintained.

**Planer Safety Rules**

- Wait for the cutter to stop before setting the tool down. An exposed rotating cutter may engage the surface leading to possible loss of control and serious injury.
- Hold the power tool by insulated gripping surfaces only, because the cutter may contact its own cord. Cutting a "live" wire may make exposed metal parts of the power tool "live" and could give the operator an electric shock.
- Use clamps or another practical way to secure and support the workpiece to a stable platform. Holding the work by your hand or against the body leaves it unstable and may lead to loss of control.
- Use suitable detectors to determine if utility lines are hidden in the work area or call the local utility company for assistance. Contact with electric lines can lead to fire and electric shock. Damaging a gas line can lead to explosion. Penetrating a water line causes property damage or may cause an electric shock.
- Do not reach into the chip ejector with your hands. They could be injured by rotating parts.
- Apply the machine to the workpiece only when switched on. Otherwise there is danger of kickback when the cutting tool jams in the workpiece.
- When working, always hold the planer in such a manner that the planer base plate faces flat on the workpiece. Otherwise the planer can become wedged and lead to injuries.
- Never plane over metal objects, nails or screws. The planer blade and the blade shaft can become damaged and lead to increased vibrations.

**Products sold in GB only:** Your product is fitted with a BS 1363/A approved electric plug with internal fuse (ASTA approved to BS 1362). If the plug is not suitable for your socket outlets, it should be cut off and an appropriate plug fitted in its place by an authorised customer service agent. The replacement plug should have the same fuse rating as the original plug.

The severed plug must be disposed of to avoid a possible shock hazard and should never be inserted into a mains socket elsewhere.

**Products sold in AUS and NZ only:** Use a residual current device (RCD) with a rated residual current of 30 mA or less.

## Product Description and Specifications



**Read all safety warnings and all instructions.** Failure to follow the warnings and instructions may result in electric shock, fire and/or serious injury.

### Intended Use

The machine is intended for planing of firmly supported wooden materials, such as beams and boards. It is also suitable for beveling edges and rebating.

### Product Features

The numbering of the product features refers to the illustration of the machine on the graphics page.

- 1 Chip ejector (PHO 2000: alternatively right/left)
- 2 Depth adjustment knob (insulated gripping surface)
- 3 Planing depth scale
- 4 Chip ejection selector lever (PHO 2000)
- 5 Lock-off button for On/Off switch
- 6 On/Off switch
- 7 Storage compartment

- 8 V-grooves
  - 9 Planer base plate
  - 10 Handle (insulated gripping surface)
  - 11 Blade drum
  - 12 Clamping element for blade
  - 13 Fastening screw for planer blade
  - 14 Carbide blade (TC)
  - 15 Hex key
  - 16 Extraction hose ( $\varnothing$  35 mm)\*
  - 17 Chip/dust bag\*
  - 18 Parallel guide\*
  - 19 Scale for rebating width\*
  - 20 Locking nut for adjustment of rebating width\*
  - 21 Fastening bolt for parallel and beveling guide\*
  - 22 Angle stop\*
  - 23 Locking nut for angle adjustment\*
  - 25 Fastening bolt for rebating depth stop\*
  - 24 Rebating depth stop\*
  - 26 Park rest
- \*Accessories shown or described are not part of the standard delivery scope of the product. A complete overview of accessories can be found in our accessories program.

### Technical Data

Planer		PHO 1500	PHO 2000
Article number		3 603 BA4 0..	3 603 BA4 1..
Rated power input	W	550	680
Output power	W	280	400
No-load speed	min <sup>-1</sup>	19 500	19 500
Planing depth	mm	0 – 1.5	0 – 2.0
Rebating depth	mm	0 – 8	0 – 8
Planing width, max.	mm	82	82
Weight according to EPTA-Procedure 01/2003	kg	2.4	2.4
Protection class		<input type="checkbox"/> /II	<input type="checkbox"/> /II

The values given are valid for a nominal voltage [U] of 230 V. For different voltages and models for specific countries, these values can vary.

### Noise/Vibration Information

Sound emission values determined according to EN 60745-2-14.

Typically the A-weighted noise levels of the product are:  
Sound pressure level 86 dB(A); Sound power level 97 dB(A).  
Uncertainty K = 3 dB.

#### Wear hearing protection!

Vibration total values  $a_h$  (triax vector sum) and uncertainty K determined according to EN 60745:  
 $a_h = 4.5 \text{ m/s}^2$ ,  $K = 1.5 \text{ m/s}^2$ .

The vibration level given in this information sheet has been measured in accordance with a standardised test given in EN 60745 and may be used to compare one tool with another. It may be used for a preliminary assessment of exposure.

The declared vibration emission level represents the main applications of the tool. However if the tool is used for different applications, with different accessories or insertion tools or is poorly maintained, the vibration emission may differ. This may significantly increase the exposure level over the total working period.

An estimation of the level of exposure to vibration should also take into account the times when the tool is switched off or when it is running but not actually doing the job. This may significantly reduce the exposure level over the total working period.

Identify additional safety measures to protect the operator from the effects of vibration such as: maintain the tool and the accessories, keep the hands warm, organisation of work patterns.



### Park Rest (see figure G)

The park rest **26** allows the machine to be set down directly after operation, without danger of damaging the working surface or the planer blade. While planing, the park rest **26** is tilted upwards thus enabling full contact of the rear part of the planer base plate **9**.

**Note:** The park rest **26** may not be removed.

### Starting Operation

- **Observe correct mains voltage! The voltage of the power source must agree with the voltage specified on the nameplate of the machine. Power tools marked with 230 V can also be operated with 220 V.**

### Switching On and Off

To start the machine, first push the lock-off button for the On/Off switch **5** and then press the On/Off switch **6** and keep it pressed.

To switch off the machine, release the On/Off switch **6**.

To save energy, only switch the power tool on when using it.

**Note:** For safety reasons, the On/Off switch **6** cannot be locked; it must remain pressed during the entire operation.

To save energy, only switch the power tool on when using it.

### Working Advice

#### Planing (see figure G)

Set the required planing depth and place the front part of the planer base plate **9** against the workpiece.

- Before any work on the machine itself, pull the mains plug.
- Apply the machine to the workpiece only when switched on. Otherwise there is danger of kickback when the cutting tool jams in the workpiece.

Switch the machine on and guide the machine with even feed over the surface to be planed.

To achieve high-grade surfaces, work only with low feed and apply pressure on the centre of the planer base plate.

When machining hard materials (e.g. hardwood) as well as when utilising the maximum planer width, set only low planing depths and reduce planer feed, as required.

Excessive feed reduces the surface quality and can lead to rapid clogging of the chip ejector.

Only sharp blades achieve good cutting capacity and give the machine longer life.

The integrated park rest **26** also allows for continued planing at any given location on the workpiece after an interruption:

- With the park rest folded down, place the machine on the location of the workpiece where the planing is to be continued.
- Switch on the machine.
- Apply the supporting pressure onto the front part of the planer base plate and slowly push the machine forward (❶). This tilts the park rest upward (❷) so that the rear part of the planer base plate faces on the workpiece again.
- Guide the machine over the surface to be planed (❸) with even feed.

### Beveling Edges (see figure H)

The V-grooves in the front planer base plate allow quick and easy beveling of workpiece edges. Depending on required bevel width, use the corresponding V-groove. For this, place the planer with the V-groove onto the edge of the workpiece and guide it along the edge.

Groove to be used	Dimension a (mm)
none	0 – 2.5
small	1.0 – 4.5
medium	2.0 – 5.0
large	2.5 – 6.0

### Planing with Parallel/Beveling Guide (see figures D – F)

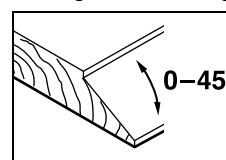
Mount the parallel guide **18** or beveling guide **22** to the machine using the corresponding fastening bolt **21**. Depending on the application, mount the rebating depth stop **24** with fastening bolt **25** to the machine.

Loosen the locking nut **20** and adjust the requested rebating width on the scale **19**. Tighten the locking nut **20** again.

Adjust the requested rebating depth accordingly with the rebating depth stop **24**.

Carry out the planing procedure several times until the requested rebating depth is reached. Guide the planer applying sideward supporting pressure.

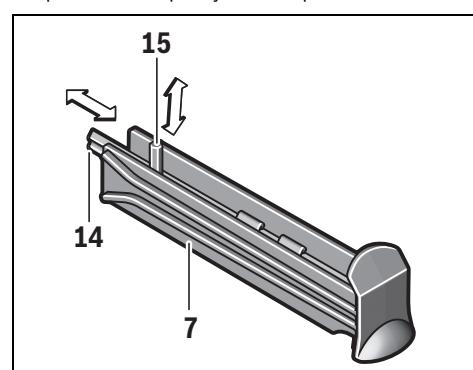
### Beveling with the Beveling Guide



When beveling rebates and surfaces, adjust the required slope angle with the angle adjustment **23**.

### Storage Location

In the storage compartment **7** you can store a planer blade **14** (only on PHO 2000) and a hex key **15** as shown in the illustration. To remove the compartment contents, pull the storage compartment **7** completely out of the planer.



## Maintenance and Service

### Maintenance and Cleaning

- Before any work on the machine itself, pull the mains plug.
- For safe and proper working, always keep the machine and ventilation slots clean.

Ensure easy operation of the park rest **26** and clean it regularly.

If the replacement of the supply cord is necessary, this has to be done by Bosch or an authorized Bosch service agent in order to avoid a safety hazard.

### After-sales Service and Application Service

Our after-sales service responds to your questions concerning maintenance and repair of your product as well as spare parts. Exploded views and information on spare parts can also be found under:

#### [www.bosch-pt.com](http://www.bosch-pt.com)

Bosch's application service team will gladly answer questions concerning our products and their accessories.

In all correspondence and spare parts order, please always include the 10-digit article number given on the type plate of the machine.

#### Great Britain

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Uxbridge

UB 9 5HJ

At [www.bosch-pt.co.uk](http://www.bosch-pt.co.uk) you can order spare parts or arrange the collection of a product in need of servicing or repair.

Tel. Service: (0844) 7360109

E-Mail: [boschservicecentre@bosch.com](mailto:boschservicecentre@bosch.com)

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### Disposal

The machine, accessories and packaging should be sorted for environmental-friendly recycling.

Do not dispose of power tools into household waste!

#### Only for EC countries:



According to the European Directive 2012/19/EU for Waste Electrical and Electronic Equipment and its implementation into national right, power tools that are no longer usable must be collected separately and disposed of in an environmentally correct manner.

Subject to change without notice.

## Français

### Avertissements de sécurité

#### Avertissements de sécurité généraux pour l'outil

##### **AVERTISSEMENT**

##### Lire tous les avertissements de sécurité et toutes les instructions

**Instructions.** Ne pas suivre les avertissements et instructions peut donner lieu à un choc électrique, un incendie et/ou une blessure sérieuse.

**Conserver tous les avertissements et toutes les instructions pour pouvoir s'y reporter ultérieurement.**

Le terme « outil » dans les avertissements fait référence à votre outil électrique alimenté par le secteur (avec cordon d'alimentation) ou votre outil fonctionnant sur batterie (sans cordon d'alimentation).

#### Sécurité de la zone de travail

- **Conserver la zone de travail propre et bien éclairée.** Les zones en désordre ou sombres sont propices aux accidents.
- **Ne pas faire fonctionner les outils électriques en atmosphère explosive, par exemple en présence de liquides inflammables, de gaz ou de poussières.** Les outils électriques produisent des étincelles qui peuvent enflammer les poussières ou les fumées.
- **Maintenir les enfants et les personnes présentes à l'écart pendant l'utilisation de l'outil.** Les distractions peuvent vous faire perdre le contrôle de l'outil.

#### Sécurité électrique

- **Il faut que les fiches de l'outil électrique soient adaptées au socle. Ne jamais modifier la fiche de quelque façon que ce soit. Ne pas utiliser d'adaptateurs avec des outils à branchement de terre.** Des fiches non modifiées et des socles adaptés réduiront le risque de choc électrique.
- **Eviter tout contact du corps avec des surfaces reliées à la terre telles que les tuyaux, les radiateurs, les cuisinières et les réfrigérateurs.** Il existe un risque accru de choc électrique si votre corps est relié à la terre.
- **Ne pas exposer les outils à la pluie ou à des conditions humides.** La pénétration d'eau à l'intérieur d'un outil augmentera le risque de choc électrique.
- **Ne pas maltraiter le cordon.** Ne jamais utiliser le cordon pour porter, tirer ou débrancher l'outil. Maintenir le cordon à l'écart de la chaleur, du lubrifiant, des arêtes ou des parties en mouvement. Les cordons endommagés ou emmêlés augmentent le risque de choc électrique.
- **Lorsqu'on utilise un outil à l'extérieur, utiliser un prolongateur adapté à l'utilisation extérieure.** L'utilisation d'un cordon adapté à l'utilisation extérieure réduit le risque de choc électrique.
- **Si l'usage d'un outil dans un emplacement humide est inévitable, utiliser une alimentation protégée par un dispositif à courant différentiel résiduel (RCD).** L'usage d'un RCD réduit le risque de choc électrique.

#### Sécurité des personnes

- **Rester vigilant, regarder ce que vous êtes en train de faire et faire preuve de bon sens dans l'utilisation de l'outil. Ne pas utiliser un outil lorsque vous êtes fatigué ou sous l'emprise de drogues, d'alcool ou de médicaments.** Un moment d'inattention en cours d'utilisation d'un outil peut entraîner des blessures graves des personnes.
- **Utiliser un équipement de sécurité. Toujours porter une protection pour les yeux.** Les équipements de sécurité tels que les masques contre les poussières, les chaussures de sécurité antidérapantes, les casques ou les protections acoustiques utilisés pour les conditions appropriées réduiront les blessures des personnes.
- **éviter tout démarrage intempestif. S'assurer que l'interrupteur est en position arrêt avant de brancher l'outil au secteur et/ou au bloc de batteries, de le ramasser ou de le porter.** Porter les outils en ayant le doigt sur l'interrupteur ou brancher des outils dont l'interrupteur est en position marche est source d'accidents.
- **Retirer toute clé de réglage avant de mettre l'outil en marche.** Une clé laissée fixée sur une partie tournante de l'outil peut donner lieu à des blessures de personnes.
- **Ne pas se précipiter. Garder une position et un équilibre adaptés à tout moment.** Cela permet un meilleur contrôle de l'outil dans des situations inattendues.
- **S'habiller de manière adaptée. Ne pas porter de vêtements amples ou de bijoux. Garder les cheveux, les vêtements et les gants à distance des parties en mouvement.** Des vêtements amples, des bijoux ou les cheveux longs peuvent être pris dans des parties en mouvement.
- **Si des dispositifs sont fournis pour le raccordement d'équipements pour l'extraction et la récupération des poussières, s'assurer qu'ils sont connectés et correctement utilisés.** Utiliser des collecteurs de poussière peut réduire les risques dus aux poussières.

#### Utilisation et entretien de l'outil

- **Ne pas forcer l'outil. Utiliser l'outil adapté à votre application.** L'outil adapté réalisera mieux le travail et de manière plus sûre au régime pour lequel il a été construit.
- **Ne pas utiliser l'outil si l'interrupteur ne permet pas de passer de l'état de marche à arrêt et vice versa.** Tout outil qui ne peut pas être commandé par l'interrupteur est dangereux et il faut le faire réparer.
- **Débrancher la fiche de la source d'alimentation en courant et/ou le bloc de batteries de l'outil avant tout réglage, changement d'accessoires ou avant de ranger l'outil.** De telles mesures de sécurité préventives réduisent le risque de démarrage accidentel de l'outil.
- **Conserver les outils à l'arrêt hors de la portée des enfants et ne pas permettre à des personnes ne connaissant pas l'outil ou les présentes instructions de le faire fonctionner.** Les outils sont dangereux entre les mains d'utilisateurs novices.