



Safety Data Sheet

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This Safety Data Sheet has been prepared in accordance with the REACH Regulation (EC) 1907/2006 and its modifications.

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Product Identification Numbers

UU-0014-9056-2	UU-0014-9299-8	UU-0014-9314-5	UU-0014-9315-2	UU-0014-9317-8
UU-0014-9325-1	UU-0014-9327-7	UU-0014-9330-1	UU-0015-1069-0	

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses

Adhesive

1.3. Details of the supplier of the safety data sheet

Address: 3M United Kingdom PLC, 3M Centre, Cain Road, Bracknell, Berkshire, RG12 8HT.
Telephone: +44 (0)1344 858 000
E Mail: tox.uk@mmm.com
Website: www.3M.com/uk

1.4. Emergency telephone number

+44 (0)1344 858 000

SECTION 2: Hazard identification

2.1. Classification of the substance or mixture

CLP REGULATION (EC) No 1272/2008

CLASSIFICATION:

Serious Eye Damage/Eye Irritation, Category 2 - Eye Irrit. 2; H319
Skin Corrosion/Irritation, Category 2 - Skin Irrit. 2; H315
Specific Target Organ Toxicity -Single Exposure, Category 3 - STOT SE 3; H335

For full text of H phrases, see Section 16.

2.2. Label elements

CLP REGULATION (EC) No 1272/2008

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

SIGNAL WORD

WARNING.

Symbols:

GHS07 (Exclamation mark) |

Pictograms



Ingredients:

Ingredient	CAS Nbr	% by Wt
Ethyl 2-cyanoacrylate	7085-85-0	85 - 99

HAZARD STATEMENTS:

H319	Causes serious eye irritation.
H315	Causes skin irritation.
H335	May cause respiratory irritation.

PRECAUTIONARY STATEMENTS

Prevention:

P261A	Avoid breathing vapours.
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Response:

P305 + P351 + P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
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For containers not exceeding 125 ml the following Hazard and Precautionary statements may be used:

No hazard statements are required for containers <=125 mL.

No precautionary statements are required for containers <=125 mL.

SUPPLEMENTAL INFORMATION

Supplemental Hazard Statements:

EUH202	Cyanoacrylate. Danger. Bonds skin and eyes in seconds. Keep out of the reach of children.
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Supplemental Precautionary Statements:

Avoid eye and skin contact. If eyelids are bonded, do not force open. In case of skin bonding, quickly soak in warm water and avoid excessive force to free bonded area.

2.3. Other hazards

May bond tissue rapidly. Contact through clothing may cause thermal burns.

SECTION 3: Composition/information on ingredients

Ingredient	CAS Nbr	EU Inventory	% by Wt	Classification
Ethyl 2-cyanoacrylate	7085-85-0	230-391-5	85 - 99	Skin Irrit. 2, H315; Eye Irrit. 2,

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

				H319; STOT SE 3, H335 (CLP)
Non-Hazardous Resin	Trade Secret		1 - 15	
Hydroquinone	123-31-9	204-617-8	<= 0.06	Acute Tox. 4, H302; Eye Dam. 1, H318; Skin Sens. 1B, H317; Muta. 2, H341; Carc. 2, H351; Aquatic Acute 1, H400,M=10 (CLP) Aquatic Chronic 1, H410,M=1 (Self Classified)

Please see section 16 for the full text of any H statements referred to in this section

For information on ingredient occupational exposure limits or PBT or vPvB status, see sections 8 and 12 of this SDS

SECTION 4: First aid measures**4.1. Description of first aid measures****Inhalation**

Remove person to fresh air. If you feel unwell, get medical attention.

Skin contact

For skin bonds: Quickly soak in warm water and avoid use of excessive force to free bonded area. If unable to free bonded area, or if lips or mouth are bonded, get medical attention. If irritation persists, get medical attention.

Eye contact

Immediately flush eyes with large amounts of water for at least 15 minutes. Get immediate medical attention. DO NOT force eyelids open.

If swallowed

Rinse mouth. If you feel unwell, get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

See Section 11.1 Information on toxicological effects

4.3. Indication of any immediate medical attention and special treatment required

Not applicable

SECTION 5: Fire-fighting measures**5.1. Extinguishing media**

In case of fire: Use a fire fighting agent suitable for flammable liquids such as dry chemical or carbon dioxide to extinguish.

5.2. Special hazards arising from the substance or mixture

Closed containers exposed to heat from fire may build pressure and explode.

Hazardous Decomposition or By-Products**Substance**

Carbon monoxide.

Carbon dioxide.

Hydrogen cyanide.

Oxides of nitrogen.

Condition

During combustion.

During combustion.

During combustion.

During combustion.

5.3. Advice for fire-fighters

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Water may not effectively extinguish fire; however, it should be used to keep fire -exposed containers and surfaces cool and prevent explosive rupture.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Evacuate area. Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Use only non-sparking tools. Ventilate the area with fresh air. For large spill, or spills in confined spaces, provide mechanical ventilation to disperse or exhaust vapours, in accordance with good industrial hygiene practice. Warning! A motor could be an ignition source and could cause flammable gases or vapours in the spill area to burn or explode. Refer to other sections of this SDS for information regarding physical and health hazards, respiratory protection, ventilation, and personal protective equipment.

6.2. Environmental precautions

Avoid release to the environment. For larger spills, cover drains and build dykes to prevent entry into sewer systems or bodies of water.

6.3. Methods and material for containment and cleaning up

Contain spill. Working from around the edges of the spill inward, cover with bentonite, vermiculite, or commercially available inorganic absorbent material. Mix in sufficient absorbent until it appears dry. Remember, adding an absorbent material does not remove a physical, health, or environmental hazard. Collect as much of the spilled material as possible using non-sparking tools. Place in a closed container approved for transportation by appropriate authorities. Clean up residue with an appropriate solvent selected by a qualified and authorised person. Ventilate the area with fresh air. Read and follow safety precautions on the solvent label and Safety Data Sheet. Seal the container. Dispose of collected material as soon as possible.

6.4. Reference to other sections

Refer to Section 8 and Section 13 for more information

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Avoid breathing dust/fume/gas/mist/vapours/spray. Do not get in eyes, on skin, or on clothing. Do not eat, drink or smoke when using this product. Wash thoroughly after handling. Avoid release to the environment. Avoid contact with oxidising agents (eg. chlorine, chromic acid etc.)

7.2. Conditions for safe storage including any incompatibilities

Store in a well-ventilated place. Keep cool. Keep container tightly closed to prevent contamination with water or air. If contamination is suspected, do not reseal container. Store away from heat. Store away from acids. Store away from strong bases. Store away from oxidising agents. Store away from amines.

7.3. Specific end use(s)

See information in Section 7.1 and 7.2 for handling and storage recommendations. See Section 8 for exposure controls and personal protection recommendations.

SECTION 8: Exposure controls/personal protection

8.1 Control parameters

Occupational exposure limits

If a component is disclosed in section 3 but does not appear in the table below, an occupational exposure limit is not available for the component.

Ingredient	CAS Nbr	Agency	Limit type	Additional comments
Hydroquinone	123-31-9	UK HSC	TWA: 0.5 mg/m ³	
Ethyl 2-cyanoacrylate	7085-85-0	UK HSC	STEL: 1.5 mg/m ³ (0.3 ppm)	

UK HSC : UK Health and Safety Commission

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

TWA: Time -Weighted-Average
STEL: Short Term Exposure Limit
CEIL: Ceiling

Biological limit values

No biological limit values exist for any of the components listed in Section 3 of this safety data sheet.

8.2. Exposure controls

8.2.1. Engineering controls

Use general dilution ventilation and/or local exhaust ventilation to control airborne exposures to below relevant Exposure Limits and/or control dust/fume/gas/mist/vapours/spray. If ventilation is not adequate, use respiratory protection equipment.

8.2.2. Personal protective equipment (PPE)

Eye/face protection

Select and use eye/face protection to prevent contact based on the results of an exposure assessment. The following eye/face protection(s) are recommended:

Indirect vented goggles.

Skin/hand protection

Select and use gloves and/or protective clothing approved to relevant local standards to prevent skin contact based on the results of an exposure assessment. Selection should be based on use factors such as exposure levels, concentration of the substance or mixture, frequency and duration, physical challenges such as temperature extremes, and other use conditions. Consult with your glove and/or protective clothing manufacturer for selection of appropriate compatible gloves/protective clothing. Do not wear cotton gloves. Note: Nitrile gloves may be worn over polymer laminate gloves to improve dexterity. Gloves made from the following material(s) are recommended:

Material	Thickness (mm)	Breakthrough Time
Nitrile rubber.	No data available	No data available
Polymer laminate	No data available	No data available

Respiratory protection

An exposure assessment may be needed to decide if a respirator is required. If a respirator is needed, use respirators as part of a full respiratory protection program. Based on the results of the exposure assessment, select from the following respirator type(s) to reduce inhalation exposure:

Half facepiece or full facepiece air-purifying respirator suitable for organic vapours

For questions about suitability for a specific application, consult with your respirator manufacturer.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Liquid.
Appearance/Odour	Clear liquid, with a sharp, pungent odour.
Odour threshold	No data available.
pH	Not applicable.
Boiling point/boiling range	150 °C
Melting point	Not applicable.
Flammability (solid, gas)	Not applicable.
Explosive properties	Not classified
Oxidising properties	Not classified
Flash point	85 °C [Test Method: Closed Cup]
Autoignition temperature	No data available.

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Flammable Limits(LEL)	No data available.
Flammable Limits(UEL)	No data available.
Vapour pressure	39.1 Pa [@ 23.9 °C]
Relative density	1.06 [Ref Std: WATER=1]
Water solubility	Nil
Solubility- non-water	No data available.
Partition coefficient: n-octanol/water	No data available.
Evaporation rate	No data available.
Vapour density	No data available.
Decomposition temperature	No data available.
Viscosity	1,200 - 1,800 mPa-s [@ 23 °C]
Density	1.06 g/ml

9.2. Other information

Percent volatile	85 - 99 % weight [Test Method: Estimated]
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SECTION 10: Stability and reactivity

10.1 Reactivity

This material may be reactive with certain agents under certain conditions - see the remaining headings in this section

10.2 Chemical stability

Stable.

10.3 Possibility of hazardous reactions

Hazardous polymerisation may occur. Material polymerizes rapidly by contact with water, alcohol, amines and alkalis.

10.4 Conditions to avoid

Heat.

10.5 Incompatible materials

Strong oxidising agents.

Water

Strong bases.

Amines.

Alcohols.

10.6 Hazardous decomposition products

<u>Substance</u>	<u>Condition</u>
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None known.	
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Refer to section 5.2 for hazardous decomposition products during combustion.

SECTION 11: Toxicological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 11 are based on UN GHS calculation rules and classifications derived from 3M assessments.

11.1 Information on Toxicological effects

Signs and Symptoms of Exposure

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Based on test data and/or information on the components, this material may produce the following health effects:

Inhalation

Respiratory tract irritation: Signs/symptoms may include cough, sneezing, nasal discharge, headache, hoarseness, and nose and throat pain.

Skin contact

Bonds skin rapidly. Mild Skin Irritation: Signs/symptoms may include localised redness, swelling, itching, and dryness. Contact through clothing may cause thermal burns.

Eye contact

Bonds eyelids rapidly. Severe eye irritation: Signs/symptoms may include significant redness, swelling, pain, tearing, cloudy appearance of the cornea, and impaired vision.

Ingestion

Gastrointestinal irritation: Signs/symptoms may include abdominal pain, stomach upset, nausea, vomiting and diarrhoea.

Toxicological Data

If a component is disclosed in section 3 but does not appear in a table below, either no data are available for that endpoint or the data are not sufficient for classification.

Acute Toxicity

Name	Route	Species	Value
Overall product	Ingestion		No data available; calculated ATE >5,000 mg/kg
Ethyl 2-cyanoacrylate	Dermal	Rabbit	LD50 > 2,000 mg/kg
Ethyl 2-cyanoacrylate	Ingestion	Rat	LD50 > 5,000 mg/kg
Non-Hazardous Resin	Dermal		LD50 estimated to be > 5,000 mg/kg
Non-Hazardous Resin	Ingestion	Rat	LD50 > 5,000 mg/kg
Hydroquinone	Dermal	Rat	LD50 > 4,800 mg/kg
Hydroquinone	Ingestion	Rat	LD50 302 mg/kg

ATE = acute toxicity estimate

Skin Corrosion/Irritation

Name	Species	Value
Ethyl 2-cyanoacrylate	Rabbit	Mild irritant
Non-Hazardous Resin	Rabbit	No significant irritation
Hydroquinone	Human and animal	Minimal irritation

Serious Eye Damage/Irritation

Name	Species	Value
Ethyl 2-cyanoacrylate	Rabbit	Severe irritant
Non-Hazardous Resin	Rabbit	Mild irritant
Hydroquinone	Human	Corrosive

Skin Sensitisation

Name	Species	Value
Ethyl 2-cyanoacrylate	Human	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	Guinea pig	Sensitising

Respiratory Sensitisation

Name	Species	Value
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3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Ethyl 2-cyanoacrylate	Human	Some positive data exist, but the data are not sufficient for classification
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Germ Cell Mutagenicity

Name	Route	Value
Ethyl 2-cyanoacrylate	In Vitro	Not mutagenic
Hydroquinone	In Vitro	Some positive data exist, but the data are not sufficient for classification
Hydroquinone	In vivo	Some positive data exist, but the data are not sufficient for classification

Carcinogenicity

Name	Route	Species	Value
Hydroquinone	Dermal	Mouse	Not carcinogenic
Hydroquinone	Ingestion	Multiple animal species	Some positive data exist, but the data are not sufficient for classification

Reproductive Toxicity**Reproductive and/or Developmental Effects**

Name	Route	Value	Species	Test result	Exposure Duration
Hydroquinone	Ingestion	Not toxic to female reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Not toxic to male reproduction	Rat	NOAEL 150 mg/kg/day	2 generation
Hydroquinone	Ingestion	Some positive developmental data exist, but the data are not sufficient for classification	Rat	NOAEL 100 mg/kg/day	during organogenesis

Target Organ(s)**Specific Target Organ Toxicity - single exposure**

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Ethyl 2-cyanoacrylate	Inhalation	respiratory irritation	May cause respiratory irritation	Human	NOAEL Not available	occupational exposure
Hydroquinone	Ingestion	nervous system	May cause damage to organs	Rat	NOAEL Not available	not applicable
Hydroquinone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL 400 mg/kg	not applicable

Specific Target Organ Toxicity - repeated exposure

Name	Route	Target Organ(s)	Value	Species	Test result	Exposure Duration
Hydroquinone	Ingestion	blood	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	40 days
Hydroquinone	Ingestion	bone marrow liver	Some positive data exist, but the data are not sufficient for classification	Rat	NOAEL Not available	9 weeks
Hydroquinone	Ingestion	kidney and/or bladder	Some positive data exist, but the data are not sufficient for classification	Rat	LOAEL 50 mg/kg/day	15 months
Hydroquinone	Ocular	eyes	Some positive data exist, but the data are not sufficient for classification	Human	NOAEL Not available	occupational exposure

Aspiration Hazard

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

For the component/components, either no data is currently available or the data is not sufficient for classification.

Please contact the address or phone number listed on the first page of the SDS for additional toxicological information on this material and/or its components.

SECTION 12: Ecological information

The information below may not agree with the EU material classification in Section 2 and/or the ingredient classifications in Section 3 if specific ingredient classifications are mandated by a competent authority. In addition, statements and data presented in Section 12 are based on UN GHS calculation rules and classifications derived from 3M assessments.

12.1. Toxicity

No product test data available.

Material	CAS Nbr	Organism	Type	Exposure	Test endpoint	Test result
Ethyl 2-cyanoacrylate	7085-85-0		Data not available or insufficient for classification			
Non-Hazardous Resin	Trade Secret		Data not available or insufficient for classification			
Hydroquinone	123-31-9	Water flea	Experimental	48 hours	EC50	0.061 mg/l
Hydroquinone	123-31-9	Rainbow trout	Experimental	96 hours	LC50	0.044 mg/l
Hydroquinone	123-31-9	Green Algae	Experimental	72 hours	EC50	0.053 mg/l
Hydroquinone	123-31-9	Green Algae	Experimental	72 hours	NOEC	0.0015 mg/l
Hydroquinone	123-31-9	Water flea	Experimental	21 days	NOEC	0.0029 mg/l

12.2. Persistence and degradability

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ethyl 2-cyanoacrylate	7085-85-0	Estimated Photolysis		Photolytic half-life (in air)	7.1 days (t 1/2)	Other methods
Non-Hazardous Resin	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Hydroquinone	123-31-9	Experimental Biodegradation	14 days	BOD	70 % weight	OECD 301C - MITI test (I)

12.3 : Bioaccumulative potential

Material	CAS Nbr	Test type	Duration	Study Type	Test result	Protocol
Ethyl 2-cyanoacrylate	7085-85-0	Data not available or insufficient for classification	N/A	N/A	N/A	N/A
Non-Hazardous Resin	Trade Secret	Data not available or insufficient for classification	N/A	N/A	N/A	N/A

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Hydroquinone	123-31-9	Experimental Bioconcentration		Log Kow	0.59	Other methods
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12.4. Mobility in soil

Please contact manufacturer for more details

12.5. Results of the PBT and vPvB assessment

No information available at this time, contact manufacturer for more details

12.6. Other adverse effects

No information available.

SECTION 13: Disposal considerations**13.1 Waste treatment methods**

See Section 11.1 Information on toxicological effects

Incinerate in a permitted waste incineration facility. Proper destruction may require the use of additional fuel during incineration processes. As a disposal alternative, utilize an acceptable permitted waste disposal facility. Empty drums/barrels/containers used for transporting and handling hazardous chemicals (chemical substances/mixtures/preparations classified as Hazardous as per applicable regulations) shall be considered, stored, treated & disposed of as hazardous wastes unless otherwise defined by applicable waste regulations. Consult with the respective regulating authorities to determine the available treatment and disposal facilities.

The coding of a waste stream is based on the application of the product by the consumer. Since this is out of the control of 3M, no waste code(s) for products after use will be provided. Please refer to the European Waste Code (EWC - 2000/532/EC and amendments) to assign the correct waste code to your waste stream. Ensure national and/or regional regulations are complied with and always use a licensed waste contractor.

EU waste code (product as sold)

- 08 04 09* Waste adhesives and sealants containing organic solvents or other dangerous substances
- 20 01 27* Paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transportation information

UU-0014-9056-2, UU-0014-9299-8, UU-0014-9314-5, UU-0014-9315-2,
UU-0014-9317-8, UU-0014-9325-1, UU-0014-9327-7, UU-0014-9330-1,
UU-0015-1069-0

ADR/RID: NOT RESTRICTED FOR ROAD (ADR/RID), (--).

IMDG-CODE: NOT RESTRICTED FOR TRANSPORTATION FOR IMDG/GGVSEE, IMDG -Code segregation code: NONE.

ICAO/IATA: UN3334, AVIATION REGULATED LIQUID, N.O.S., (CYANOCRYLATE ESTER), 9., III.

SECTION 15: Regulatory information**15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture****Carcinogenicity**

Ingredient
Hydroquinone

CAS Nbr
123-31-9

Classification
Carc. 2

Regulation
Regulation (EC) No.
1272/2008, Table 3.1

3M(TM) Scotch-Weld(TM) General Purpose Instant Adhesive EC1500

Hydroquinone	123-31-9	Gr. 3: Not classifiable	International Agency for Research on Cancer
Non-Hazardous Resin	Trade Secret	Gr. 3: Not classifiable	International Agency for Research on Cancer

Global inventory status

Contact 3M for more information. The components of this material are in compliance with the China "Measures on Environmental Management of New Chemical Substance". Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of the Korea Chemical Control Act. Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Australia National Industrial Chemical Notification and Assessment Scheme (NICNAS). Certain restrictions may apply. Contact the selling division for additional information. The components of this material are in compliance with the provisions of Japan Chemical Substance Control Law. Certain restrictions may apply. Contact the selling division for additional information. The components of this product are in compliance with the new substance notification requirements of CEPA. The components of this product are in compliance with the chemical notification requirements of TSCA.

15.2. Chemical Safety Assessment

Not applicable

SECTION 16: Other information**List of relevant H statements**

H302	Harmful if swallowed.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H341	Suspected of causing genetic defects.
H351	Suspected of causing cancer.
H400	Very toxic to aquatic life.
H410	Very toxic to aquatic life with long lasting effects.

Revision information:

Section 1: Product identification numbers information was modified.
Section 2: Additional label requirements phrase information was deleted.
Section 2: Indication of danger information information was deleted.
Label: CLP <125ml Hazard - none information was added.
Label: CLP <125ml Precautionary - none information was added.
Label: Graphic Text information was deleted.
Label: Graphic information was deleted.
Section 2: Label ingredient information information was deleted.
Section 2: Label remarks information was deleted.
Section 2: Other hazards phrase information was modified.
Section 2: R phrase reference information was deleted.
Risk phrase information was deleted.
Safety phrase information was deleted.
Section 3: Composition/ Information of ingredients table information was modified.
Section 3: Reference to H statement explanation in Section 016 information was added.
Section 3: Reference to R and H statement explanation in Section 16 information was deleted.
Section 3: Reference to section 15 for Nota info information was deleted.
Section 6: Accidental release personal information information was modified.

Section 7: Conditions safe storage information was modified.

Section 8: Personal Protection - Skin/hand information information was modified.

Section 9: Property description for optional properties information was added.

Section 9: Property description for optional properties information was deleted.

Section 9: Viscosity information information was modified.

Section 11: Health Effects - Skin information information was modified.

Section 11: Serious Eye Damage/Irritation Table information was modified.

Section 12: Component ecotoxicity information information was modified.

Section 12: Persistence and Degradability information information was modified.

Section 12: Biocumulative potential information information was modified.

Section 15: Carcinogenicity information information was modified.

Section 15: Label remarks and EU Detergent information was deleted.

Section 15: Regulations - Inventories information was modified.

Section 16: List of relevant R phrase information information was deleted.

Section 16: List of relevant R-phrases information was deleted.

DISCLAIMER: The information on this Safety Data Sheet is based on our experience and is correct to the best of our knowledge at the date of publication, but we do not accept any liability for any loss, damage or injury resulting from its use (except as required by law). The information may not be valid for any use not referred to in this Data Sheet or use of the product in combination with other materials. For these reasons, it is important that customers carry out their own test to satisfy themselves as to the suitability of the product for their own intended applications.

3M United Kingdom MSDSs are available at www.3M.com/uk