

Adhesives

Order code	Manufacturer code	Description
87-1124	100015500	500ML PERMANENT ADHESIVE SPRAY (RE)

Adhesives	Page 1 of 3
The enclosed information is believed to be correct, Information may change without notice due to product improvement. Users should ensure that the product is suitable for their use. E. & O. E.	Revision A 20/02/2007

Technical Data

ADHESIVE 120 MULTI-PURPOSE ADHESIVE

ADHESIVE 120 is a permanent, high-strength adhesive, specially formulated without chlorinated solvents.

APPLICATIONS

Ideal for a wide range of materials and substrates, including wood, metal, plastic, rubber, glass, paper, card and felt.

Suitable for applications such as fixing television cabinet veneers and speaker coverings.

Adjust the variable position nozzle to the desired setting and apply an even coating to both surfaces to be bonded from 9" – 12" (25 – 30 cm). Do not bond until the adhesive is tack-dry and bond the surfaces together using firm pressure.

N.B. May affect certain plastics. Always test a small, inconspicuous area before general use. To prevent blockages, invert the can after use and spray to clear the nozzle.

TECHNICAL DATA

Appearance	Clear, amber liquid
Odour	Acetone
SG @ 25 °C	0.81
Pressure @ 25°C	3 Bar
Discharge rate	Low setting – 1.1 g/sec Medium setting – 1.3 g/sec High setting – 1.5 g/sec
Polymer type	Styrene butadiene rubber
Open joint time	1 to 10 minutes
Bonding time	Approximately 60 minutes. Maximum adhesion in 12/24 hours
Solubility	Soluble in some solvents, insoluble in water
Recommended solvents	Coldklene 110
Flammability	Classified as extremely flammable under CHIP Regulations
Flashpoint	Not applicable in sealed aerosol
Packaging	500 ml aerosol

STORAGE

The product may be stored at normal ambient temperatures and has a shelf life of not less than 12 months with correct storage. Aerosols should always be stored below 50°C, away from direct heat and naked flame.

HEALTH AND SAFETY

Health and Safety sheet available separately.

MISREPRESENTATION ACT 1967**TRADE DESCRIPTIONS ACT 1968**

The information given in this publication is based on our experience and reports from customers. There are many factors outside our control and knowledge which affect the use and performance of our products and for which reason no warranty is given, express or implied. Users should make their own tests to determine the applicability of such information or the suitability of any products for their own particular purposes. Statements concerning the use of the products described herein are not to be construed as recommending the infringement of any patent and no liability for infringement arising out of any such use is to be assumed.