

# Fast Tak Permanent

## A SOLVENT BOURNE CONTACT ADHESIVE SPRAY

Date: 11 December 2015

Fact Sheet No.: TDS00401

### YOUR SMART ADVANTAGES

- Multipurpose adhesive
- Excellent initial grab
- Suitable for bonding a wide range of materials

### USES

Bostik Fast Tak Permanent Contact Adhesive Spray is a pressure sensitive, solvent-borne spray adhesive based on synthetic rubber/resin. It possesses excellent initial grab and has rapid bond formation properties. It is “ozone friendly” and does not contain any chlorinated or fluorinated compounds. The variable direction nozzle can be adjusted by rotation for convenience of application.

Bostik Fast Tak Permanent Contact Adhesive Spray has been specially formulated for bonding metals, rigid plastics, wood, concrete, stone, canvas, fabrics, cardboard, paper, rubber and flexible foam, cork and leather. Will bond polythene sheets reasonably well. Particularly suitable for flooring and furniture applications, e.g. carpet tiles and chair seating and has many craft and household repair uses.

### PRODUCT CHARACTERISTICS

Colour	Yellow
Form	Aerosol adhesive
Specific Gravity	0.66 approx.
Composition	Synthetic rubber
Product Code	30602630 500ml aerosol can x 6
Storage/Shelf Life	Store for up to 12 months from date of manufacture when stored in original, unopened packaging under dry conditions within the temperature range of +5°C to +25°C.

Odour | Hydrocarbon. Solvent

### TYPICAL PERFORMANCE DATA (Approx.)

Application Temperature	+15°C to +30°C Do not use below +5°C or above +40°C
Service Temperature	-15°C to +50°C
Coverage	Depends on the materials to be bonded and the manner of application. 500ml will generally provide 5m <sup>2</sup> coverage applied to one surface.
Drying Times	2 to 5 minutes 3 to 5 minutes if using two coats

### DIRECTIONS FOR USE

**IMPORTANT:** Before using Bostik Fast Tak Permanent refer to the relevant Health & Safety Data Sheet, available at [www.bostik.co.uk](http://www.bostik.co.uk).

### PREPARATION

1. Only use Bostik Fast Tak Permanent Contact Adhesive Spray outdoors or in a well-ventilated area over a protected work surface.
2. Test suitability before use when working with fabrics and take care to avoid strike-through caused by heavy application.
3. All surfaces to be bonded must be clean and dry, and dust free.
4. Shake the can thoroughly before use.

### APPLICATION

5. Spray the adhesive evenly over both surfaces from a distance of 15 - 20cm (6 - 8 inches) and leave until just tacky - approximately 4 minutes. Ensure to avoid overspray.



FM 01696  
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 [www.bostik.co.uk](http://www.bostik.co.uk)

Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.

6. Carefully line the surfaces up and firmly press them together.
7. Surfaces can be brought together prior to this to allow for re-positioning.
8. On very porous surfaces use 2 coats, allowing the first coat to dry for 3 to 5 minutes before second coat application.
9. A faster initial bond can be achieved by spraying onto one surface (the least porous), allowing the adhesive to dry for 30 seconds then bonding to the second material.
10. After use, always clear the nozzle by turning the can upside down and spraying away from you for a few seconds to prevent clogging.

#### CLEANING

11. For removal, clean with a cloth dampened with white spirit immediately after application.

#### PRECAUTIONS IN USE

Not intended for use as a structural adhesive and should not be used in safety critical applications, e.g. bearing overhead loads. Should not be used on surfaces or materials where the temperature can exceed 50°C. Not suitable for use with PVC or expanded polystyrene. Test before using on new or unfamiliar applications to confirm suitability before use. Use over a protected work surface. Avoid using near polished and some painted surfaces as the adhesive may spoil the finish. Take care to avoid heavy application which can cause strike-through on thin, absorbent materials. Accidental overspray can sometimes be removed using lighter fuel or white spirit. Care must be taken to avoid damaging delicate materials, e.g. by abrasion.

For any application not covered please contact Technical Services on +44 (0)1785 272625 or visit [www.bostik.co.uk](http://www.bostik.co.uk) for advice.

Recommendations and suggestions are for guidance only, since conditions of use are completely out of our control.

For health and safety instruction, first aid measures and spillage and disposal instructions, see separate Health and Safety Data Sheet for Bostik Fast Tak Permanent Contact Spray, available at [www.bostik.co.uk](http://www.bostik.co.uk).

BOSTIK HOTLINE

Smart help +44 (0) 1785 272625



FM 01696  
BS EN ISO 9001:2008

This disclaimer is issued by Bostik Limited ("the Company") and applies to the use of any products supplied by the Company ("the Products") displayed on this Technical Data Sheet ("TDS"). Please read this disclaimer carefully before using any of the Products. Using this TDS and/or the Product constitutes your acceptance of this disclaimer. Its contents shall prevail over any directions of use and any disclaimer and/or exclusion or limitation of liability of the Company which may appear on the packaging of the Products.

This disclaimer sets out the entire financial liability of the Company (including any liability for the acts or omissions of its employees, agents and sub-contractors) to any user of the Products ("Product User") in respect of any use made or resale by the Product User, of any of the Products in this TDS.

This disclaimer does not affect the Company's liability for death or personal injury arising from the Company's negligence in respect of the Products, nor its liability for fraud, or fraudulent misrepresentation, nor any other liability which cannot be excluded or limited under applicable law.

The Company's total liability however arising and whether caused by tort (including negligence and breach of statutory duty), breach of contract or otherwise, arising in connection with the use made or resale by the Product User of any of the Products in this TDS shall be limited to the price paid for the Product by the Product User.

The Company shall not be liable to the Product User for any pure economic loss, loss of profit, loss of business, depletion of goodwill or otherwise, in each case whether direct, indirect or consequential, or any claims (including in respect of personal injury insofar as not caused by the Company's negligence) for consequential compensation whatsoever (howsoever caused) which arise out of or in connection with the use made or resale by the Product User of any of the Products in this TDS.

The Company shall not be liable to the Product User in relation to any loss for any use which is inappropriate or use which is otherwise than in accordance with the relevant instructions for use of the Products in this TDS or on the Product. Product Users are advised to confirm the suitability of the Products by their own tests.

This TDS covers just one of a large range of products supplied by the Company.

Full information on these products and advice on application is freely available from our fully trained staff throughout the country. In addition, specialist technical advice is available from our Technical Services Department. This TDS supersedes all previous TDSs relating to the Products, and users of it must ensure that it is the current issue. Destroy all previous TDS, and if in any doubt, contact the Company, quoting the code number in the top right hand corner on the front of this document.

Sales	Tel: 0844 371 1192	Fax: 01785 241818	<a href="mailto:customer.service@bostik.com">customer.service@bostik.com</a>
Technical Advice	Tel: 0844 371 1197	Fax: 01785 272867	<a href="mailto:technical.service@bostik.com">technical.service@bostik.com</a>
Technical Data & COSHH (MSDS) Data Sheets	Tel: 01785 272625	Fax: 01785 212962	<a href="mailto:stafford.gatehouse@bostik.com">stafford.gatehouse@bostik.com</a>



FM 01696  
BS EN ISO 9001:2008

Bostik Limited, Common Road, Stafford, ST16 3EH, UK. Tel: +44 (0) 1785 272625 [www.bostik.co.uk](http://www.bostik.co.uk)  
Bostik, Evo-Stik & Sealocrete are registered trademarks of Bostik Ltd.