



SAFETY DATA SHEET EXTRUFIX

According to Regulation (EC) No 1907/2006

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product name EXTRUFIX
Product No. 135505

1.2. Relevant identified uses of the substance or mixture and uses advised against

Identified uses Adhesive.

1.3. Details of the supplier of the safety data sheet

Supplier BOSTIK LIMITED
COMMON ROAD
STAFFORD
STAFFORDSHIRE
ST16 3EH
+44 1785 272625
sds.uk@bostik.com

1.4. Emergency telephone number

SECTION 2: HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Classification (EC 1272/2008)

Physical and Chemical Hazards Not classified.
Human health Acute Tox. 4 - H302; Acute Tox. 4 - H332; Carc. 2 - H351
Environment Not classified.

Classification (1999/45/EEC) Xn; R20/22. Carc. Cat. 3; R40.

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

2.2. Label elements

Contains DICHLOROMETHANE
NITROETHANE

Label In Accordance With (EC) No. 1272/2008



Signal Word Warning

Hazard Statements

H302 Harmful if swallowed.
H332 Harmful if inhaled.
H351 Suspected of causing cancer.

Precautionary Statements

P102 Keep out of reach of children.
P271 Use only outdoors or in a well-ventilated area.
P281 Use personal protective equipment as required.
P301+330+331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

EXTRUFIX

P305+351+338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P402+404	Store in a dry place. Store in a closed container.
Supplementary Precautionary Statements	
P270	Do not eat, drink or smoke when using this product.
P261	Avoid breathing vapour/spray.
P264	Wash contaminated skin thoroughly after handling.
P304+340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.
P502	Dispose of contents/container to hazardous or special waste collection point

2.3. Other hazards**SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS****3.2. Mixtures**

1-METHOXY-2-PROPANOL	1-5%
CAS-No.: 107-98-2	EC No.: 203-539-1
Registration Number: 01-2119457435-35	
Classification (EC 1272/2008) Flam. Liq. 3 - H226 STOT SE 3 - H336	Classification (67/548/EEC) R10 R67
DICHLOROMETHANE	60-100%
CAS-No.: 75-09-2	EC No.: 200-838-9
Classification (EC 1272/2008) Carc. 2 - H351	Classification (67/548/EEC) Carc. Cat. 3;R40
NITROETHANE	30-60%
CAS-No.: 79-24-3	EC No.: 201-188-9
Classification (EC 1272/2008) Flam. Liq. 3 - H226 Acute Tox. 4 - H302 Acute Tox. 4 - H332	Classification (67/548/EEC) R10 Xn;R20/22

The Full Text for all R-Phrases and Hazard Statements are Displayed in Section 16.

SECTION 4: FIRST AID MEASURES**4.1. Description of first aid measures****Inhalation**

Move the exposed person to fresh air at once. Get medical attention if any discomfort continues.

Ingestion

DO NOT induce vomiting. Get medical attention immediately.

Skin contact

Promptly flush contaminated skin with water. Promptly remove clothing if soaked through and flush the skin with water. Get medical attention if irritation persists after washing.

Eye contact

Rinse the eye with water immediately. Continue to rinse for at least 15 minutes and get medical attention.

4.2. Most important symptoms and effects, both acute and delayed

EXTRUFIX

4.3. Indication of any immediate medical attention and special treatment needed

SECTION 5: FIREFIGHTING MEASURES

5.1. Extinguishing media

Extinguishing media

Use fire-extinguishing media appropriate for surrounding materials.

5.2. Special hazards arising from the substance or mixture

Unusual Fire & Explosion Hazards

If heated, volume and pressure increases strongly, resulting in explosion of container.

Specific hazards

Fire creates: Toxic gases/vapours/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride (HCl). Phosgene (COCl₂).

5.3. Advice for firefighters

Special Fire Fighting Procedures

Use pressurised air mask if product is involved in a fire. Fight advanced or massive fires from safe distance or protected location. If a leak or spill has not ignited, use water spray to disperse vapours and protect men stopping the leak. Keep run-off water out of sewers and water sources. Dike for water control.

Protective equipment for fire-fighters

Wear self contained breathing apparatus

SECTION 6: ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Avoid skin and eye contact. Avoid breathing vapour Ensure adequate ventilation. Wear personal protective equipment. Wear self contained breathing apparatus.

6.2. Environmental precautions

Prevent entry into drains and water courses.

6.3. Methods and material for containment and cleaning up

Provide ventilation and confine spill. Do not allow runoff to sewer. Wear necessary protective equipment. Clean-up personnel should use respiratory and/or liquid contact protection. Stop leak if possible without risk. DO NOT touch spilled material! Do not contaminate water sources or sewer. Absorb in vermiculite, dry sand or earth and place into containers. Collect spillage in containers, seal securely and deliver for disposal according to local regulations. Containers with collected spillage must be properly labelled with correct contents and hazard symbol.

6.4. Reference to other sections

SECTION 7: HANDLING AND STORAGE

7.1. Precautions for safe handling

Avoid spilling, skin and eye contact. Persons susceptible to allergic reactions should not handle this product. Mechanical ventilation or local exhaust ventilation may be required. Keep away from heat, sparks and open flame. Risk of vapour concentration on the floor and in low-lying areas. Open containers carefully: Risk of pressure build up.

7.2. Conditions for safe storage, including any incompatibilities

Store in tightly closed original container in a dry, cool and well-ventilated place. Keep in original container.

Storage Class

Chemical storage.

7.3. Specific end use(s)

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

EXTRUFIX

Name	STD	TWA - 8 Hrs		STEL - 15 Min		Notes
		ppm(Sk)	mg/m3(Sk)	ppm(Sk)	mg/m3(Sk)	
1-METHOXY-2-PROPANOL	WEL	100	375	150	560	
DICHLOROMETHANE	WEL	100	350	300	1060	

WEL = Workplace Exposure Limit.

8.2. Exposure controls

Protective equipment



Process conditions

Use engineering controls to reduce air contamination to permissible exposure level.

Engineering measures

Explosion-proof general and local exhaust ventilation.

Respiratory equipment

If ventilation is insufficient, suitable respiratory protection must be provided. Wear mask supplied with: Gas cartridge suitable for organic substances.

Hand protection

Protective gloves must be used if there is a risk of direct contact or splash. Use protective gloves made of: Nitrile. Use thin cotton gloves inside the rubber gloves if allergy risk.

Eye protection

Wear splash-proof eye goggles to prevent any possibility of eye contact.

Other Protection

Wear appropriate clothing to prevent repeated or prolonged skin contact.

Hygiene measures

DO NOT SMOKE IN WORK AREA! Wash hands at the end of each work shift and before eating, smoking and using the toilet. Promptly remove any clothing that becomes contaminated. Wash promptly with soap & water if skin becomes contaminated. When using do not eat, drink or smoke. Use appropriate skin cream to prevent drying of skin.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Appearance	Liquid
Colour	Clear
Odour	Organic solvents.
Initial boiling point and boiling range (°C)	40
Relative density	1.2

9.2. Other information

SECTION 10: STABILITY AND REACTIVITY

10.1. Reactivity

10.2. Chemical stability

Stable under normal temperature conditions.

10.3. Possibility of hazardous reactions

10.4. Conditions to avoid

Avoid contact with strong oxidisers.

10.5. Incompatible materials

EXTRUFIX

Materials To Avoid

Polymerisation catalysts such as peroxy and azo compounds.

10.6. Hazardous decomposition products

Fire creates: Toxic gases/vapours/fumes of: Carbon monoxide (CO). Carbon dioxide (CO₂). Hydrogen chloride (HCl). Phosgene (COCl₂).

SECTION 11: TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Other Health Effects

Carcinogen Category 3.

Inhalation

Harmful by inhalation. Vapour may affect central nervous system and cause headache, discomfort, vomiting or intoxication. Vapour may irritate respiratory system or lungs. Harmful: possible risk of irreversible effects through inhalation.

Ingestion

Harmful if swallowed. Harmful: may cause lung damage if swallowed.

Skin contact

Liquid may irritate skin.

Eye contact

Spray and vapour in the eyes may cause irritation and smarting.

Medical Considerations

Skin disorders and allergies.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicity

Not regarded as dangerous for the environment. However, contamination of the aquatic or terrestrial environments should be avoided

12.1. Toxicity

12.2. Persistence and degradability

12.3. Bioaccumulative potential

12.4. Mobility in soil

12.5. Results of PBT and vPvB assessment

12.6. Other adverse effects

SECTION 13: DISPOSAL CONSIDERATIONS

General information

This material is classified as special waste as defined by Special Waste Regulations 1996 and must be disposed of by an authorised contractor

13.1. Waste treatment methods

Dispose of waste and residues in accordance with local authority requirements. Collect in marked containers and deliver to approved depot.

SECTION 14: TRANSPORT INFORMATION

14.1. UN number

UN No. (ADR/RID/ADN) 1593

UN No. (IMDG) 1593

EXTRUFIX

UN No. (ICAO) 1593

14.2. UN proper shipping name

Proper Shipping Name DICHLOROMETHANE

14.3. Transport hazard class(es)

ADR/RID/ADN Class 6.1
ADR/RID/ADN Class Class 6.1:Toxic substances.
ADR Label No. 6.1
IMDG Class 6.1
ICAO Class/Division 6.1
Transport Labels



14.4. Packing group

ADR/RID/ADN Packing group III
IMDG Packing group III
ICAO Packing group III

14.5. Environmental hazards

Environmentally Hazardous Substance/Marine Pollutant
No.

14.6. Special precautions for user

EMS F-A, S-A
Emergency Action Code 2Z
Hazard No. (ADR) 60
Tunnel Restriction Code (E)

14.7. Transport in bulk according to Annex II of MARPOL73/78 and the IBC Code

SECTION 15: REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Statutory Instruments

The Chemicals (Hazard Information and Packaging for Supply) Regulations 2009 (S.I 2009 No. 716). Control of Substances Hazardous to Health.

Approved Code Of Practice

Safety Data Sheets for Substances and Preparations. Classification and Labelling of Substances and Preparations Dangerous for Supply.

Guidance Notes

CHIP for everyone HSG(108). Workplace Exposure Limits EH40.

EU Legislation

Dangerous Substance Directive 67/548/EEC. Dangerous Preparations Directive 1999/45/EC. Regulation (EC) No 1272/2008 of the European Parliament and of the Council of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006 with amendments.

15.2. Chemical Safety Assessment

EXTRUFIX

SECTION 16: OTHER INFORMATION

General information

This product should be used as directed by Bostik Ltd. For further information consult the product data sheet or contact Technical Services.

Information Sources

This safety data sheet was compiled using current safety information supplied by distributor of raw materials.

Revision Comments

NOTE: Lines within the margin indicate significant changes from the previous revision. This safety data sheet supersedes all previous issues and users are cautioned to ensure that it is current. Destroy all previous data sheets and if in doubt contact Bostik Limited.

Issued By	Approved LJ
Revision Date	February 2014
Revision	10
Date	February 2003

Risk Phrases In Full

R10	Flammable.
R20/22	Harmful by inhalation and if swallowed.
R40	Limited evidence of a carcinogenic effect.
R67	Vapours may cause drowsiness and dizziness.

Hazard Statements In Full

H226	Flammable liquid and vapour.
H302	Harmful if swallowed.
H332	Harmful if inhaled.
H336	May cause drowsiness or dizziness.
H351	Suspected of causing cancer.