



## SPRAY ADHESIVE NC 500 NON-CHLORINATED SPRAY ADHESIVE



**SPRAY ADHESIVE NC 500** is perfect for fixing and bonding a wide range of materials. The product has been formulated without Methylene Chloride or other chlorinated solvents.

### APPLICATIONS

Ideal for numerous applications in areas such as the foam converting, upholstery, carpet fitting and automotive industries. Quickly provides high-strength, permanent bonds on many different substrates, including:

- Upholstery
- Carpets
- Flooring
- Paper
- Rubber
- Plastics
- Fabrics
- Foam
- Card
- Wood
- Metals
- Hessian
- Cork
- Felt

Adjust the variable position nozzle to the desired setting and apply an even coating to both surfaces to be bonded from 9" - 12" (25 - 30 cm). Do not bond until the adhesive is tack-dry and bond the surfaces together using firm pressure.

**N.B. May affect certain plastics. Always test a small, inconspicuous area before general use. To prevent blockages, invert the can after use and spray to clear the nozzle.**

### TECHNICAL DATA

Appearance	: Clear, amber liquid
Odour	: Acetone
SG @ 25°C	: 0.81
Pressure @ 25°C	: 3 Bar
Discharge rate	: Low setting - 0.9g/sec Medium setting - 1.1g/sec High setting - 1.3 g/sec
Polymer type	: Styrene butadiene rubber
Open joint time	: 1 to 10 minutes
Bonding time	: Approximately 60 minutes. Maximum adhesion in 12/24 hours
Solubility	: Soluble in some solvents, insoluble in water

Recommended solvents : Amberklene FE10, ME20 or LO30

Flammability : Classified as extremely flammable under CHIP Regulations

Flashpoint : Not applicable in sealed aerosol

Packaging : 500 ml aerosol (12 per carton)

### **STORAGE**

The product may be stored at normal ambient temperatures and has a shelf life of not less than 36 months with correct storage. Aerosols should always be stored below 50°C, away from direct heat and naked flame.

### **HEALTH AND SAFETY**

Health and Safety sheet available separately.

### **TECHNICAL SERVICE**

Ambersil provides a technical support service and maintains a constant programme of research and development. We are able to assist customers by specific product development to meet particular requirements.

### **MISREPRESENTATION ACT 1967 TRADE DESCRIPTIONS ACT 1968**

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