

LOCTITE EA 3478

Safety Data Sheet according to (EC) No 1907/2006 as amended

Page 1 of 15

SDS No.: 248016

V004.0 Revision: 17.06.2021

printing date: 29.09.2022

Replaces version from: 05.06.2020

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3478

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation Category 2

H315 Causes skin irritation.

Serious eye irritation Category 2

H319 Causes serious eye irritation.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 2

H411 Toxic to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular

weight≤700)

Bisphenol-F epichlorhydrin resin; MW<700

Signal word: Warning

Hazard statement: H315 Causes skin irritation.

H317 May cause an allergic skin reaction. H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Precautionary statement: P273 Avoid release to the environment.

Prevention P280 Wear protective gloves.

Precautionary statement: P302+P352 IF ON SKIN: Wash with plenty of soap and water.

Response P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	REACH-REG NO.	10- 20 %	Skin Sens. 1 H317 Eye Irrit. 2 H319 Skin Irrit. 2 H315 Aquatic Chronic 2
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	01-2119454392-40	10- 20 %	H411 Skin Irrit. 2; Dermal H315 Skin Sens. 1 H317 Aquatic Chronic 2 H411

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

SKIN: Rash, Urticaria.

EYE: Irritation, conjunctivitis.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

water, carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Avoid contact with skin and eyes.

Wear protective equipment.

Ensure adequate ventilation.

6.2. Environmental precautions

Waste disposal with the approval of the responsible local authority.

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal.

For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact. See advice in section 8

Hygiene measures:

Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed. Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store only in the original container. Store in a cool, dry place. Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy resin

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

None

Occupational Exposure Limits

Valid for

Ireland

None

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value				Remarks
		F	mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (freshwater)		0,003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (marine water)		0,0003 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (freshwater)				0,294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	sediment (marine water)				0,0294 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Soil				0,237 mg/kg		
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	aqua (intermittent releases)		0,0254 mg/l				
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Air						no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Predator						no potential for bioaccumulation

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	Inhalation	Long term exposure - systemic effects		29,39 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Long term exposure - systemic effects		104,15 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	Workers	dermal	Acute/short term exposure - local effects		8,3 μg/cm2	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	Inhalation	Long term exposure - systemic effects		8,7 mg/m3	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	dermal	Long term exposure - systemic effects		62,5 mg/kg	no hazard identified
Reaction product: bisphenol-F- (epichlorhydrin); epoxy resin (number average molecular weight ≤ 700) (old) 9003-36-5	General population	oral	Long term exposure - systemic effects		6,25 mg/kg	no hazard identified

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance solid solid

solid grey

Odor characteristic

Odour threshold No data available / Not applicable

pH Not applicable

Melting point No data available / Not applicable Solidification temperature No data available / Not applicable

Initial boiling point > 200 °C (> 392 °F) Flash point > 100 °C (> 212 °F)

Evaporation rate No data available / Not applicable Flammability No data available / Not applicable Explosive limits No data available / Not applicable Vapour pressure No data available / Not applicable Relative vapour density: No data available / Not applicable

Density 2,64 - 2,66 g/cm3

(25°C (77°F))

Bulk density No data available / Not applicable Solubility

Solubility (qualitative)

(20 °C (68 °F); Solvent: Water) Partition coefficient: n-octanol/water Auto-ignition temperature

Decomposition temperature Viscosity

() Viscosity (kinematic) Explosive properties Oxidising properties

No data available / Not applicable

Not miscible

No data available / Not applicable No data available / Not applicable No data available / Not applicable

>= 1.500.000 mPa.s

No data available / Not applicable No data available / Not applicable No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reacts with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

carbon oxides.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 420 (Acute Oral Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 5.000 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LD50	> 2.000 mg/kg	rat	equivalent or similar to OECD Guideline 402 (Acute Dermal Toxicity)

Acute inhalative toxicity:

No data available.

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating	4 h	rabbit	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Test type	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	negative	oral: gavage		mouse	not specified
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		mouse	OECD Guideline 474 (Mammalian Erythrocyte Micronucleus Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	negative	oral: gavage		rat	OECD Guideline 486 (Unscheduled DNA Synthesis (UDS) Test with Mammalian Liver Cells in vivo)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	dermal	2 y daily	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not carcinogenic	oral: gavage	2 y daily	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Test type	Route of application	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL P >= 50 mg/kg NOAEL F1 >= 750 mg/kg NOAEL F2 >= 750 mg/kg	Two generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL P > 750 mg/kg NOAEL F1 750 mg/kg NOAEL F2 750 mg/kg	two- generation study	oral: gavage	rat	OECD Guideline 416 (Two- Generation Reproduction Toxicity Study)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result / Value	Route of application	Exposure time / Frequency of treatment	Species	Method
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOAEL 50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOAEL 250 mg/kg	oral: gavage	13 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	LC50	1,75 mg/l	96 h	3	OECD Guideline 203 (Fish, Acute Toxicity Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	LC50	5,7 mg/l	96 h		OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	1,7 mg/l	48 h		OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	2,55 mg/l	48 h		OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	NOEC	0,3 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	EC50	> 11 mg/l	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	NOEC	4,2 mg/l	72 h		OECD Guideline 201 (Alga, Growth Inhibition Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	EC50	1,8 mg/l	72 h	1	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	IC50	> 100 mg/l	3 h	activated sludge, industrial	other guideline:

12.2. Persistence and degradability

The product is not biodegradable.

Hazardous substances	Result	Test type	Degradability	Exposure	Method
CAS-No.				time	
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	not readily biodegradable.	aerobic	5 %	28 d	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	not readily biodegradable.	aerobic	0 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential

No data available.

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.			
reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight≤700) 25068-38-6	3,242	25 °C	EU Method A.8 (Partition Coefficient)
Bisphenol-F epichlorhydrin resin; MW<700 9003-36-5	2,7 - 3,6		OECD Guideline 117 (Partition Coefficient (n-octanol / water), HPLC Method)

12.5. Results of PBT and vPvB assessment

Hazardous substances CAS-No.	PBT / vPvB
Bisphenol-F epichlorhydrin resin; MW<700	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
9003-36-5	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Collection and delivery to recycling enterprise or other registered elimination institution.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances
The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes
for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We
will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy

resin)

RID ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy

resin)

ADN ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy

resin)

IMDG ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy

resin)

IATA Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable
	Tunnelcode:
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 2.10.2.7 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009): Not applicable Prior Informed Consent (PIC) (Regulation (EU) No 649/2012): Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021): Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content < 3 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H319 Causes serious eye irritation.

H411 Toxic to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

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Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



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SDS No.: 509018 V004.0

Revision: 17.06.2021

printing date: 29.09.2022

Replaces version from: 05.06.2020

LOCTITE EA 3478

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

LOCTITE EA 3478

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

Epoxy resin

1.3. Details of the supplier of the safety data sheet

Henkel Ltd Adhesives Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

ua-productsafety.uk@henkel.com

For Safety Data Sheet updates please visit our website https://mysds.henkel.com/index.html#/appSelection or www.henkel-adhesives.com.

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 (0)1442 278497

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Acute toxicity Category 3

H331 Toxic if inhaled. Route of Exposure: Inhalation

Skin corrosion Category 1B

H314 Causes severe skin burns and eye damage.

Serious eye damage Category 1

H318 Causes serious eye damage.

Skin sensitizer Category 1

H317 May cause an allergic skin reaction.

Chronic hazards to the aquatic environment Category 3

H412 Harmful to aquatic life with long lasting effects.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Contains C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer

Amines, polyethylenepoly-, triethylenetetramine fraction

Diethylenetriamine Phenol, styrenated

3,6-diazaoctanethylenediamine

1H-Imidazole, 2-ethyl-4-methyl-

Signal word: Danger

Hazard statement: H314 Causes severe skin burns and eye damage.

H317 May cause an allergic skin reaction.

H331 Toxic if inhaled.

H412 Harmful to aquatic life with long lasting effects.

Supplemental information EUH211 Warning! Hazardous respirable droplets may be formed when sprayed. Do not

breathe spray or mist.

Precautionary statement: P261 Avoid breathing vapors.

Prevention P273 Avoid release to the environment.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

Precautionary statement:

Response

P303+P361+P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water [or shower].

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for

breathing.

P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing. P310 Immediately call a POISON CENTER or doctor.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Part B of a two part adhesive

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
1,2-Ethanediamine, N-(2-aminoethyl)-, reaction products with bisphenol A diglycidyl ether homopolymer 68411-71-2	270-141-2	10- 20 %	Acute Tox. 4; Oral H302
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	500-191-5 01-2119972320-44	10- 20 %	Skin Irrit. 2 H315 Eye Dam. 1 H318 Skin Sens. 1A H317 Aquatic Chronic 2 H411
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	292-588-2 01-2119487919-13	5- < 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1B H314 Skin Sens. 1 H317 Eye Dam. 1 H318 Aquatic Chronic 3 H412
Diethylenetriamine 111-40-0	203-865-4 01-2119473793-27	5-< 10 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Corr. 1B H314 Skin Sens. 1 H317 Acute Tox. 2; Inhalation H330 STOT SE 3 H335 Eye Dam. 1 H318
Phenol, styrenated 61788-44-1	262-975-0 01-2119980970-27	1-< 5%	Aquatic Chronic 2 H411 Skin Irrit. 2 H315 Skin Sens. 1 H317
Titanium dioxide 13463-67-7	236-675-5 01-2119489379-17	1-< 5 %	Carc. 2; Inhalation H351
3,6-diazaoctanethylenediamine 112-24-3	203-950-6 01-2119487919-13	1-< 3 %	Acute Tox. 4; Oral H302 Acute Tox. 4; Dermal H312 Skin Sens. 1 H317 Skin Corr. 1B H314 Aquatic Chronic 3 H412
1H-Imidazole, 2-ethyl-4-methyl- 931-36-2	213-234-5 01-2119980935-21	0,1-< 1 %	Acute Tox. 4; Oral H302 Eye Dam. 1 H318 Skin Irrit. 2 H315 Skin Sens. 1B H317
4-Methylimidazole 822-36-6	212-497-3	0,1-< 1 %	Skin Corr. 1B H314 Acute Tox. 4; Oral H302 Acute Tox. 3; Dermal H311

	Eye Dam. 1
	H318
	H318 Carc. 2
	H351

For full text of the H - statements and other abbreviations see section 16 "Other information". Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

Inhalation:

Move to fresh air. If symptoms persist, seek medical advice.

Skin contact:

Rinse with running water and soap.

Obtain medical attention if irritation persists.

Eye contact:

Rinse immediately with plenty of running water (for 10 minutes), seek medical attention from a specialist.

Ingestion:

Rinse mouth, drink 1-2 glasses of water, do not induce vomiting, consult a doctor.

4.2. Most important symptoms and effects, both acute and delayed

Causes burns.

RESPIRATORY: Irritation, coughing, shortness of breath, chest tightness.

SKIN: Rash, Urticaria.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

Carbon dioxide, foam, powder

Extinguishing media which must not be used for safety reasons:

None known

5.2. Special hazards arising from the substance or mixture

Formation of toxic gases is possible during heating or in fires.

In the event of a fire, carbon monoxide (CO), carbon dioxide (CO2) and nitrogen oxides (NOx) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

Additional information:

In case of fire, keep containers cool with water spray.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Avoid skin and eye contact.

Wear protective equipment.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

For small spills wipe up with paper towel and place in container for disposal. For large spills absorb onto inert absorbent material and place in sealed container for disposal.

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.
Use only in well-ventilated areas.
Gloves and safety glasses should be worn
See advice in section 8

Hygiene measures:

Wash hands before work breaks and after finishing work. Do not eat, drink or smoke while working. Good industrial hygiene practices should be observed.

7.2. Conditions for safe storage, including any incompatibilities

Store in sealed original container. Store in a cool, well-ventilated place. Refer to Technical Data Sheet

7.3. Specific end use(s)

Epoxy resin

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for

Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [Dust, inhalable dust]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [Dust, respirable dust]		4	Time Weighted Average (TWA):		EH40 WEL
2,2'-Iminodi(ethylamine) 111-40-0 [2,2'-IMINODI(ETHYLAMINE)]			Skin designation:	Can be absorbed through the skin.	EH40 WEL
2,2'-Iminodi(ethylamine) 111-40-0 [2,2'-IMINODI(ETHYLAMINE)]	1	4,3	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for

Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE]		4	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE]		10	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [DUSTS NON-SPECIFIC]		4	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [DUSTS NON-SPECIFIC]		10	Time Weighted Average (TWA):		IR_OEL
2,2'-Iminodi(ethylamine) 111-40-0 [DIETHYLENE TRIAMINE]	1	4	Time Weighted Average (TWA):		IR_OEL
2,2'-Iminodi(ethylamine)			Skin designation:	Can be absorbed through the	IR_OEL

111-40-0 [DIETHYLENE TRIAMINE]			skin.	
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]	10	Time Weighted Average (TWA):		IR_OEL
Titanium dioxide 13463-67-7 [TITANIUM DIOXIDE]	4	Time Weighted Average (TWA):		IR_OEL

$\label{eq:predicted} \textbf{Predicted No-Effect Concentration (PNEC):}$

Name on list	Environmental Compartment	Exposure period	Value				Remarks
	- Company	Period	mg/l	ppm	mg/kg	others	
C18 Fatty acid dimer, tall oil fatty acid,	aqua		0,00434				
triethylenetetramine polymer	(freshwater)		mg/l				
68082-29-1							
C18 Fatty acid dimer, tall oil fatty acid,	aqua (marine		0,00043				
triethylenetetramine polymer	water)		mg/l				
68082-29-1							
C18 Fatty acid dimer, tall oil fatty acid,	aqua		0,0434				
triethylenetetramine polymer	(intermittent		mg/l				
68082-29-1	releases)		204 #				
C18 Fatty acid dimer, tall oil fatty acid,	sewage		3,84 mg/l				
triethylenetetramine polymer	treatment plant						
68082-29-1	(STP)				121.02		
C18 Fatty acid dimer, tall oil fatty acid,					434,02		
triethylenetetramine polymer 68082-29-1	(freshwater)				mg/kg		
C18 Fatty acid dimer, tall oil fatty acid,	sediment				43,4 mg/kg		
triethylenetetramine polymer	(marine water)				45,4 mg/kg		
68082-29-1	(marme water)						
C18 Fatty acid dimer, tall oil fatty acid,	Soil				86,78		
triethylenetetramine polymer	Boli				mg/kg		
68082-29-1					mg/kg		
Amines, polyethylenepoly-,	aqua		0,2 mg/l				
triethylenetetramine fraction	(intermittent		5,2 mg/1				
90640-67-8	releases)				1		
Amines, polyethylenepoly-,	aqua		0,027 mg/l				
triethylenetetramine fraction	(freshwater)		1 ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,				
90640-67-8	` ′						
Amines, polyethylenepoly-,	aqua (marine		0,003 mg/l				
triethylenetetramine fraction	water)						
90640-67-8							
Amines, polyethylenepoly-,	sediment				8,572		
triethylenetetramine fraction	(freshwater)				mg/kg		
90640-67-8							
Amines, polyethylenepoly-,	sediment				0,857		
triethylenetetramine fraction	(marine water)				mg/kg		
90640-67-8	0.11				105 7		
Amines, polyethylenepoly-, triethylenetetramine fraction	Soil				1,25 mg/kg		
90640-67-8							
Amines, polyethylenepoly-,	a a viva ca		0,13 mg/l				
triethylenetetramine fraction	sewage treatment plant		0,15 mg/1				
90640-67-8	(STP)						
Amines, polyethylenepoly-,	oral						no potential for
triethylenetetramine fraction	orar						bioaccumulation
90640-67-8							
2,2'-iminodiethylamine	aqua		0,56 mg/l				
111-40-0	(freshwater)		1,7.1				
2,2'-iminodiethylamine	aqua (marine		0,056 mg/l				
111-40-0	water)						
2,2'-iminodiethylamine	aqua		0,32 mg/l				
111-40-0	(intermittent						
	releases)						
2,2'-iminodiethylamine	sediment		1		1072		
111-40-0	(freshwater)		1	<u> </u>	mg/kg		
2,2'-iminodiethylamine	sediment		1		107,2		
111-40-0	(marine water)			1	mg/kg		
2,2'-iminodiethylamine	sewage		6 mg/l				
111-40-0	treatment plant (STP)				1		
2.2' iminodiathylamina	Soil	-	+		7,97 mg/kg		+
2,2'-iminodiethylamine 111-40-0	2011				7,97 mg/Kg		
2,2'-iminodiethylamine	Air		1				no hazard identified
2,2 -1minodietnylamine 111-40-0	All				1		no nazaru iuchumeu
Phenol, styrenated	aqua	<u> </u>	0,0115		+		
61788-44-1	(freshwater)		mg/l				
Phenol, styrenated	aqua (marine		0,00115	1	1		
61788-44-1	water)		mg/l				

l	1 1	i i	1 1	1
Phenol, styrenated 61788-44-1	sediment		1,564	
	(freshwater)		mg/kg	
Phenol, styrenated 61788-44-1	sediment (marine water)		0,156 mg/kg	
Phenol, styrenated	Soil		0,305	
61788-44-1	5011		mg/kg	
Titanium dioxide 13463-67-7	aqua (freshwater)			no hazard identified
Titanium dioxide	aqua (marine			no hazard identified
13463-67-7	water)			
Titanium dioxide	sewage			no hazard identified
13463-67-7	treatment plant			
	(STP)			
Titanium dioxide	sediment			no hazard identified
13463-67-7	(freshwater)			
Titanium dioxide	sediment			no hazard identified
13463-67-7	(marine water)			
Titanium dioxide 13463-67-7	Soil			no hazard identified
Titanium dioxide	Aquatic			no hazard identified
13463-67-7	(intermit.			
	releases)			
Titanium dioxide 13463-67-7	Predator			no hazard identified
3,6-diazaoctanethylenediamine 112-24-3	aqua (freshwater)	0,027 mg/l		
3,6-diazaoctanethylenediamine	aqua (marine	0,003 mg/l		
112-24-3	water)	*,****		
3,6-diazaoctanethylenediamine	Sewage	0,13 mg/l		
112-24-3	treatment plant			
3,6-diazaoctanethylenediamine	sediment		8,572	
112-24-3	(freshwater)		mg/kg	
3,6-diazaoctanethylenediamine	sediment		0,857	
112-24-3	(marine water)		mg/kg	
3,6-diazaoctanethylenediamine 112-24-3	Soil		1,25 mg/kg	
3,6-diazaoctanethylenediamine	freshwater -	0,2 mg/l		
112-24-3	intermittent			
3,6-diazaoctanethylenediamine	marine water -	0,02 mg/l		
112-24-3	intermittent			
2-Ethyl-4-methylimidazole	aqua	0,0681		
931-36-2	(freshwater)	mg/l		
2-Ethyl-4-methylimidazole	aqua (marine	0,00681		
931-36-2	water)	mg/l		
2-Ethyl-4-methylimidazole 931-36-2	aqua	0,681 mg/l		
931-30-2	(intermittent releases)			
2-Ethyl-4-methylimidazole	sewage	65 mg/l		
931-36-2	treatment plant	05 Hig/1		
751 50 2	(STP)			
2-Ethyl-4-methylimidazole	sediment		34,9 mg/kg	
931-36-2	(freshwater)		2 1,5 2.18	
2-Ethyl-4-methylimidazole			3,49 mg/kg	
	sediment		J, 47 III 2/ K2	
931-36-2	(marine water)		3,47 mg/kg	
931-36-2 2-Ethyl-4-methylimidazole			6,91 mg/kg	

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	Workers	inhalation	Long term exposure -		3,9 mg/m3	
68082-29-1	*** 1	, ,	systemic effects		1.1. //	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer	Workers	dermal	Long term exposure -		1,1 mg/kg	
68082-29-1			systemic effects			
C18 Fatty acid dimer, tall oil fatty acid,	General	inhalation	Long term		0,97 mg/m3	
triethylenetetramine polymer	population		exposure -		3, 1	
68082-29-1			systemic effects			
C18 Fatty acid dimer, tall oil fatty acid,	General	dermal	Long term		0,56 mg/kg	
triethylenetetramine polymer 68082-29-1	population		exposure - systemic effects			
C18 Fatty acid dimer, tall oil fatty acid,	General	oral	Long term		0,56 mg/kg	
triethylenetetramine polymer 68082-29-1	population		exposure - systemic effects			
Amines, polyethylenepoly-,	Workers	Inhalation	Long term		0,54 mg/m3	no potential for
triethylenetetramine fraction 90640-67-8			exposure - systemic effects			bioaccumulation
Amines, polyethylenepoly-,	General	Inhalation	Long term		0,096 mg/m3	no potential for
triethylenetetramine fraction	population	Immanation	exposure -		5,070 mg/m3	bioaccumulation
90640-67-8			systemic effects			
Amines, polyethylenepoly-,	General	oral	Long term		0,14 mg/kg	no potential for
triethylenetetramine fraction	population		exposure -			bioaccumulation
90640-67-8 2,2'-iminodiethylamine	Works	dermal	systemic effects Long term		11 4 mg/l	no hogand idtif1
2,2-iminodietnylamine 111-40-0	Workers	dermai	exposure -		11,4 mg/kg	no hazard identified
111-40-0			systemic effects			
2,2'-iminodiethylamine	Workers	dermal	Long term		1,1 mg/kg	no hazard identified
111-40-0			exposure - local		, , ,	
2.2! imin adjethydamina	Workers	Inhalation	effects Acute/short term		02.1 m a/m2	no hazard identified
2,2'-iminodiethylamine 111-40-0	workers	Inhalation	exposure -		92,1 mg/m3	no nazard identified
111-40-0			systemic effects			
2,2'-iminodiethylamine	Workers	Inhalation	Acute/short term		2,6 mg/m3	no hazard identified
111-40-0			exposure - local effects			
2,2'-iminodiethylamine	Workers	Inhalation	Long term		15,4 mg/m3	no hazard identified
111-40-0			exposure - systemic effects			
2,2'-iminodiethylamine	Workers	Inhalation	Long term		0,87 mg/m3	no hazard identified
111-40-0			exposure - local effects			
2,2'-iminodiethylamine	General	dermal	Acute/short term		4,88 mg/kg	no hazard identified
111-40-0	population		exposure - systemic effects			
2,2'-iminodiethylamine	General	Inhalation	Acute/short term		27,5 mg/m3	no hazard identified
111-40-0	population		exposure -		-1,6 11.8 11.1	
			systemic effects			
2,2'-iminodiethylamine	General	dermal	Long term		4,88 mg/kg	no hazard identified
111-40-0	population		exposure - systemic effects			
2,2'-iminodiethylamine	General	Inhalation	Long term	1	4,6 mg/m3	no hazard identified
111-40-0	population		exposure -			
			systemic effects			
Phenol, styrenated	Workers	dermal	Long term		2,87 mg/kg	
61788-44-1			exposure - systemic effects			
Phenol, styrenated	Workers	inhalation	Long term		1,21 mg/m3	
61788-44-1			exposure -		, , ,	
2.6. diagram atomathyslay = 4!=!	Works	inh o1-4!-	systemic effects	1	0.54 mg/2	
3,6-diazaoctanethylenediamine 112-24-3	Workers	inhalation	Long term exposure -		0,54 mg/m3	
112-24-3			systemic effects			
3,6-diazaoctanethylenediamine	General	inhalation	Long term		0,096 mg/m3	
112-24-3	population		exposure - systemic effects			
3,6-diazaoctanethylenediamine	General	oral	Long term		0,14 mg/kg	

			systemic effects		
2-Ethyl-4-methylimidazole 931-36-2	Workers	inhalation	Long term exposure - systemic effects	2,8 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - local effects	0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	Workers	dermal	Long term exposure - systemic effects	1,6 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	inhalation	Long term exposure - systemic effects	0,7 mg/m3	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - systemic effects	0,8 mg/kg	
2-Ethyl-4-methylimidazole 931-36-2	General population	dermal	Long term exposure - local effects	0,289 mg/cm2	
2-Ethyl-4-methylimidazole 931-36-2	General population	oral	Long term exposure - systemic effects	0,4 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Engineering controls:

Ensure good ventilation/extraction.

Respiratory protection:

Ensure adequate ventilation.

An approved mask or respirator fitted with an organic vapour cartridge should be worn if the product is used in a poorly ventilated area

Filter type: A (EN 14387)

Hand protection:

Chemical-resistant protective gloves (EN 374).

Suitable materials for short-term contact or splashes (recommended: at least protection index 2, corresponding to > 30 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

Suitable materials for longer, direct contact (recommended: protection index 6, corresponding to > 480 minutes permeation time as per EN 374):

nitrile rubber (NBR; >= 0.4 mm thickness)

This information is based on literature references and on information provided by glove manufacturers, or is derived by analogy with similar substances. Please note that in practice the working life of chemical-resistant protective gloves may be considerably shorter than the permeation time determined in accordance with EN 374 as a result of the many influencing factors (e.g. temperature). If signs of wear and tear are noticed then the gloves should be replaced.

Eye protection:

Safety glasses with sideshields or chemical safety goggles should be worn if there is a risk of splashing. Protective eye equipment should conform to EN166.

Skin protection:

Wear suitable protective clothing.

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions. Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Appearance liquic

liquid white

Odor Amine

Odour threshold No data available / Not applicable

pH Not applicable

Melting point No data available / Not applicable Solidification temperature No data available / Not applicable Initial boiling point No data available / Not applicable

Flash point 100 °C (212 °F); None

Evaporation rate

Flammability

No data available / Not applicable
No data available / Not applicable
Explosive limits

No data available / Not applicable
Vapour pressure

No data available / Not applicable
Relative vapour density:

No data available / Not applicable

Density 1,42 - 1,44 g/cm3

(25 °C (77 °F))

Bulk density No data available / Not applicable Solubility No data available / Not applicable

Solubility (qualitative) Not miscible

(20 °C (68 °F); Solvent: Water)

Partition coefficient: n-octanol/water

Auto-ignition temperature

No data available / Not applicable

No data available / Not applicable

No data available / Not applicable

Viscosity \Rightarrow 2.000.000 mPa.s

(; speed of rotation: 1 s-1)
Viscosity (kinematic)
No data available / Not applicable
Explosive properties
No data available / Not applicable
Oxidising properties
No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with strong bases Reaction with strong acids. Reaction with strong oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

No decomposition if used according to specifications. Avoid contact with acids and oxidizing agents.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

Oxides of carbon.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

Acute oral toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LD50	1.716 mg/kg	rat	equivalent or similar to OECD Guideline 401 (Acute Oral Toxicity)
Diethylenetriamine 111-40-0	LD50	1.553 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
Phenol, styrenated 61788-44-1	LD50	> 2.000 mg/kg	rat	OECD Guideline 423 (Acute Oral toxicity)
Titanium dioxide 13463-67-7	LD50	> 5.000 mg/kg	rat	OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure)
3,6- diazaoctanethylenediamin e 112-24-3	LD50	1.591 mg/kg	rat	OECD Guideline 401 (Acute Oral Toxicity)
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	LD50	622 mg/kg	rat	not specified
4-Methylimidazole 822-36-6	LD50	350 - 751 mg/kg	rat	not specified
4-Methylimidazole 822-36-6	Acute toxicity estimate (ATE)	350 mg/kg		Expert judgement

Acute dermal toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Species	Method
CAS-No.	type			
C18 Fatty acid dimer, tall	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
oil fatty acid,				
triethylenetetramine				
polymer				
68082-29-1				
Amines,	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
polyethylenepoly-,				
triethylenetetramine				
fraction				
90640-67-8				
Diethylenetriamine	LD50	1.045 mg/kg	rabbit	not specified
111-40-0				
Phenol, styrenated	LD50	> 2.000 mg/kg	rat	OECD Guideline 402 (Acute Dermal Toxicity)
61788-44-1				
Titanium dioxide	LD50	>= 10.000	hamster	not specified
13463-67-7		mg/kg		
3,6-	LD50	1.465 mg/kg	rabbit	OECD Guideline 402 (Acute Dermal Toxicity)
diazaoctanethylenediamin				
e				
112-24-3				
4-Methylimidazole	LD50	440 mg/kg	rabbit	not specified
822-36-6				

Acute inhalative toxicity:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Test atmosphere	Exposure	Species	Method
CAS-No.	type			time		
Diethylenetriamine	NOEL	0,07 mg/l			rat	OECD Guideline 403 (Acute
111-40-0						Inhalation Toxicity)
Diethylenetriamine	Acute	0,07 mg/l	dust/mist			Expert judgement
111-40-0	toxicity					
	estimate					
	(ATE)					
Titanium dioxide	LC50	> 6,82 mg/l	dust	4 h	rat	not specified
13463-67-7						

Skin corrosion/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Result	Exposure	Species	Method
CAS-No.		time		
C18 Fatty acid dimer, tall	irritating		In vitro	OECD Guideline 439 (In Vitro Skin Irritation:
oil fatty acid,				Reconstructed Human Epidermis (RHE) Test Method)
triethylenetetramine				
polymer				
68082-29-1				
Diethylenetriamine	corrosive	15 min	rabbit	BASF Test
111-40-0				
Phenol, styrenated	irritating	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
61788-44-1				
Titanium dioxide	not irritating	4 h	rabbit	equivalent or similar to OECD Guideline 404 (Acute
13463-67-7	_			Dermal Irritation / Corrosion)
3,6-	corrosive		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
diazaoctanethylenediamin				
e				
112-24-3				
1H-Imidazole, 2-ethyl-4-	not irritating		rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)
methyl-				
931-36-2				

Serious eye damage/irritation:

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Exposure time	Species	Method
CAS-NO. C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	Category 1 (irreversible effects on the eye)	time	rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Diethylenetriamine 111-40-0	corrosive	30 s	rabbit	not specified
Phenol, styrenated 61788-44-1	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
Titanium dioxide 13463-67-7	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)
1H-Imidazole, 2-ethyl-4-methyl-931-36-2	highly irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

${\bf Respiratory\ or\ skin\ sensitization:}$

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result	Test type	Species	Method
CAS-No.				
C18 Fatty acid dimer, tall	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
oil fatty acid,		assay (LLNA)		Local Lymph Node Assay)
triethylenetetramine				
polymer				
68082-29-1				
Diethylenetriamine	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
111-40-0		assay (LLNA)		Local Lymph Node Assay)
Phenol, styrenated	sensitising	Mouse local lymphnode	mouse	OECD Guideline 429 (Skin Sensitisation:
61788-44-1		assay (LLNA)		Local Lymph Node Assay)
Titanium dioxide	not sensitising	Mouse local lymphnode	mouse	equivalent or similar to OECD Guideline
13463-67-7		assay (LLNA)		429 (Skin Sensitisation: Local Lymph
				Node Assay)
3,6-	sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)
diazaoctanethylenediamin				
e				
112-24-3				

Germ cell mutagenicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Diethylenetriamine 111-40-0	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Diethylenetriamine 111-40-0	negative	in vitro mammalian chromosome aberration test	with and without		Chromosome Aberration Test
Phenol, styrenated 61788-44-1	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Phenol, styrenated 61788-44-1	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
Titanium dioxide 13463-67-7	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
Titanium dioxide 13463-67-7	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
Titanium dioxide 13463-67-7	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)
3,6- diazaoctanethylenediamin e 112-24-3	positive	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
3,6- diazaoctanethylenediamin e 112-24-3	negative	DNA damage and repair assay, unscheduled DNA synthesis in mammalian cells in vitro	with and without		OECD Guideline 482 (Genetic Toxicology: DNA Damage and Repair, Unscheduled DNA Synthesis in Mammalian Cells In Vitro)

Carcinogenicity

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Sex	Method
Diethylenetriamine 111-40-0	not carcinogenic	dermal	lifetime (appr. 587 d) 3 d/w	mouse	male	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Titanium dioxide 13463-67-7	not carcinogenic	inhalation	24 m 6 h/d; 5 d/w	rat	male/female	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Test type	Route of	Species	Method
CAS-No.			application		
Diethylenetriamine 111-40-0	NOAEL P 100 mg/kg NOAEL F1 30 mg/kg	screening	oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)
Titanium dioxide 13463-67-7	NOAEL P > 1.000 mg/kg NOAEL F1 > 1.000 mg/kg		oral: gavage	rat	OECD Guideline 421 (Reproduction / Developmental Toxicity Screening Test)

STOT-single exposure:

No data available.

STOT-repeated exposure::

The mixture is classified based on threshold limits referring to the classified substances present in the mixture.

Hazardous substances	Result / Value	Route of	Exposure time /	Species	Method
CAS-No.		application	Frequency of		
			treatment		
Diethylenetriamine	NOAEL 70 - 80 mg/kg	oral: feed	90 d	rat	not specified
111-40-0			daily		
Diethylenetriamine	NOAEL 0,55 mg/l	inhalation:	15 d	rat	not specified
111-40-0		vapour	6 h/d		
Phenol, styrenated	NOAEL 97 mg/kg	oral: feed	28 d	rat	OECD Guideline 422
61788-44-1			daily		(Combined Repeated
					Dose Toxicity Study with
					the Reproduction /
					Developmental Toxicity
					Screening Test)
Titanium dioxide	NOAEL 1.000 mg/kg	oral: gavage	90 d	rat	OECD Guideline 408
13463-67-7			daily		(Repeated Dose 90-Day
					Oral Toxicity in Rodents)
3,6-	LOAEL 50 mg/kg	oral: gavage	26 w	rat	OECD Guideline 408
diazaoctanethylenediamin			daily		(Repeated Dose 90-Day
e					Oral Toxicity in Rodents)
112-24-3					
3,6-	NOAEL 50 mg/kg	oral: gavage	26 w	rat	OECD Guideline 408
diazaoctanethylenediamin			daily		(Repeated Dose 90-Day
e					Oral Toxicity in Rodents)
112-24-3					

Aspiration hazard:

No data available.

SECTION 12: Ecological information

General ecological information:

Do not empty into drains / surface water / ground water.

12.1. Toxicity

Toxicity (Fish):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	LC50	7,07 mg/l	96 h	Danio rerio	OECD Guideline 203 (Fish, Acute Toxicity Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	LC50	330 mg/l	96 h	Pimephales promelas	other guideline:
Diethylenetriamine 111-40-0	LC50	430 mg/l	96 h	Poecilia reticulata	EU Method C.1 (Acute Toxicity for Fish)
Diethylenetriamine 111-40-0	NOEC	> 10 mg/l	28 d	Gasterosteus aculeatus	OECD Guideline 210 (fish early lite stage toxicity test)
Phenol, styrenated 61788-44-1	LC50	3,2 mg/l	96 h	Brachydanio rerio (new name: Danio rerio)	OECD Guideline 203 (Fish, Acute Toxicity Test)
Titanium dioxide 13463-67-7	LC50	Toxicity > Water solubility	48 h	Leuciscus idus	OECD Guideline 203 (Fish, Acute Toxicity Test)
3,6- diazaoctanethylenediamine 112-24-3	LC50	570 mg/l	96 h	Poecilia reticulata	OECD Guideline 203 (Fish, Acute Toxicity Test)
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	LC50	68,1 mg/l	96 h	Leuciscus idus	DIN 38412-15
4-Methylimidazole 822-36-6	LC50	34 mg/l	96 h	not specified	OECD Guideline 203 (Fish, Acute Toxicity Test)

Toxicity (Daphnia):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	7,07 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Diethylenetriamine 111-40-0	EC50	64,6 mg/l	48 h	Daphnia magna	EU Method C.2 (Acute Toxicity for Daphnia)
Phenol, styrenated 61788-44-1	EC50	> 1 - 10 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
3,6- diazaoctanethylenediamine 112-24-3	EC50	31 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)
4-Methylimidazole 822-36-6	EC50	180 mg/l	48 h	Daphnia magna	OECD Guideline 202 (Daphnia sp. Acute Immobilisation Test)

Chronic toxicity to aquatic invertebrates

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				

Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC10	1,9 mg/l	21 day	Daphnia magna	OECD Guideline 202 (Daphnia sp. Chronic Immobilisation Test)
Diethylenetriamine 111-40-0	NOEC	5,6 mg/l	21 d	Daphnia magna	EU Method C.20 (Daphnia magna Reproduction Test)
Phenol, styrenated 61788-44-1	NOEC	0,115 mg/l	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)

Toxicity (Algae):

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	EC50	4,34 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	NOEC	0,5 mg/l	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	EC10	1,34 mg/l	72 h	Pseudokirchneriella subcapitata (reported as Raphidocelis subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diethylenetriamine 111-40-0	EC50	1.164 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Diethylenetriamine 111-40-0	NOEC	10 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
Phenol, styrenated 61788-44-1	EC50	3,14 mg/l	72 h	not specified	OECD Guideline 201 (Alga, Growth Inhibition Test)
Titanium dioxide 13463-67-7	EC50	Toxicity > Water solubility	72 h	Pseudokirchneriella subcapitata	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6- diazaoctanethylenediamine 112-24-3	EC10	< 2,5 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)
3,6- diazaoctanethylenediamine 112-24-3	EC50	20 mg/l	72 h	Selenastrum capricornutum (new name: Pseudokirchneriella subcapitata)	OECD Guideline 201 (Alga, Growth Inhibition Test)

Toxicity to microorganisms

The mixture is classified based on calculation method referring to the classified substances present in the mixture.

Hazardous substances	Value	Value	Exposure time	Species	Method
CAS-No.	type				
C18 Fatty acid dimer, tall oil	EC10	130 mg/l	3 h	activated sludge of a	OECD Guideline 209
fatty acid, triethylenetetramine				predominantly domestic sewage	
polymer					Respiration Inhibition Test)
68082-29-1					
Diethylenetriamine	NOEC	6 mg/l	3 h	anaerobic bacteria	not specified
111-40-0					
Phenol, styrenated	EC 50	362 mg/l	3 h	not specified	ISO 8192 (Test for
61788-44-1					Inhibition of Oxygen
					Consumption by Activated
					Sludge)
Titanium dioxide	EC0	Toxicity > Water	24 h	Pseudomonas fluorescens	DIN 38412, part 8
13463-67-7		solubility			(Pseudomonas
					Zellvermehrungshemm-
					Test)
3,6-	EC0	137 mg/l	30 min	Pseudomonas putida	DIN 38412, part 27
diazaoctanethylenediamine					(Bacterial oxygen
112-24-3					consumption test)

12.2. Persistence and degradability

Hazardous substances CAS-No.	Result	Test type	Degradability	Exposure time	Method
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	not readily biodegradable.	no data	0 - 60 %	28 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8		aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Diethylenetriamine 111-40-0	inherently biodegradable	aerobic	83 %	28 d	EU Method C.9 (Biodegradation: Zahn-Wellens Test)
Diethylenetriamine 111-40-0	readily biodegradable	aerobic	87 %	21 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
Phenol, styrenated 61788-44-1	not readily biodegradable.	aerobic	7 %	28 d	OECD Guideline 301 B (Ready Biodegradability: CO2 Evolution Test)
3,6- diazaoctanethylenediamine 112-24-3	not inherently biodegradable	aerobic	0 %	28 d	OECD Guideline 302 B (Inherent biodegradability: Zahn- Wellens/EMPA Test)
3,6- diazaoctanethylenediamine 112-24-3	not readily biodegradable.	aerobic	0 %	162 d	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)
1H-Imidazole, 2-ethyl-4- methyl- 931-36-2	readily biodegradable	aerobic	86 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)
4-Methylimidazole 822-36-6	readily biodegradable	aerobic	> 60 %	28 d	OECD Guideline 301 A (new version) (Ready Biodegradability: DOC Die Away Test)

12.3. Bioaccumulative potential

Hazardous substances CAS-No.	Bioconcentratio n factor (BCF)	Exposure time	Temperature	Species	Method
Diethylenetriamine 111-40-0	> 0,3 - < 6,3	42 d		Cyprinus carpio	OECD Guideline 305 C (Bioaccumulation: Test for the Degree of Bioconcentration in Fish)

12.4. Mobility in soil

Cured adhesives are immobile.

Hazardous substances	LogPow	Temperature	Method
CAS-No.	,	-	
C18 Fatty acid dimer, tall oil fatty acid, triethylenetetramine polymer 68082-29-1	10,34		QSAR (Quantitative Structure Activity Relationship)
Amines, polyethylenepoly-, triethylenetetramine fraction 90640-67-8	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
Diethylenetriamine 111-40-0	-1,58	20 °C	QSAR (Quantitative Structure Activity Relationship)
3,6- diazaoctanethylenediamine 112-24-3	-2,65		OECD Guideline 107 (Partition Coefficient (n-octanol / water), Shake Flask Method)
4-Methylimidazole 822-36-6	0,23 - 0,35		EU Method A.8 (Partition Coefficient)

12.5. Results of PBT and vPvB assessment

Hazardous substances	PBT / vPvB
CAS-No.	
C18 Fatty acid dimer, tall oil fatty acid,	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
triethylenetetramine polymer	Bioaccumulative (vPvB) criteria.
68082-29-1	
Amines, polyethylenepoly-, triethylenetetramine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
fraction	Bioaccumulative (vPvB) criteria.
90640-67-8	
Diethylenetriamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
111-40-0	Bioaccumulative (vPvB) criteria.
Phenol, styrenated	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
61788-44-1	Bioaccumulative (vPvB) criteria.
Titanium dioxide	According to Annex XIII of regulation (EC) 1907/2006 a PBT and vPvB assessment shall not
13463-67-7	be conducted for inorganic substances.
3,6-diazaoctanethylenediamine	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
112-24-3	Bioaccumulative (vPvB) criteria.
1H-Imidazole, 2-ethyl-4-methyl-	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
931-36-2	Bioaccumulative (vPvB) criteria.
4-Methylimidazole	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very
822-36-6	Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of in accordance with local and national regulations.

Do not empty into drains / surface water / ground water.

Disposal of uncleaned packages:

After use, tubes, cartons and bottles containing residual product should be disposed of as chemically contaminated waste in an authorised legal land fill site or incinerated.

Waste code

08 04 09* waste adhesives and sealants containing organic solvents and other dangerous substances

The valid EWC waste code numbers are source-related. The manufacturer is therefore unable to specify EWC waste codes for the articles or products used in the various sectors. The EWC codes listed are intended as a recommendation for users. We will be happy to advise you.

SECTION 14: Transport information

14.1. UN number

ADR	2735
RID	2735
ADN	2735
IMDG	2735
IATA	2735

14.2. UN proper shipping name

	ADR A	MINES, LIQUID,	CORROSIVE, N.O.S.	(Amines, po	lyethylenepoly-,
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triethylenetetramine fraction, Diethylenetriamine)

RID AMINES, LIQUID, CORROSIVE, N.O.S. (Amines, polyethylenepoly-,

triethylenetetramine fraction, Diethylenetriamine)

ADN AMINES, LIQUID, CORROSIVE, N.O.S. (Amines, polyethylenepoly-,

triethylenetetramine fraction, Diethylenetriamine)

IMDG AMINES, LIQUID, CORROSIVE, N.O.S. (Amines, polyethylenepoly-,

triethylenetetramine fraction, Diethylenetriamine)

IATA Amines, liquid, corrosive, n.o.s. (Amines, polyethylenepoly-, triethylenetetramine

fraction, Diethylenetriamine)

14.3. Transport hazard class(es)

ADR	8
RID	8
ADN	8
IMDG	8
IATA	8

14.4. Packing group

ADR	II
RID	II
ADN	II
IMDG	II
IATA	II

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

14.6. Special precautions for user

not applicable
Tunnelcode: (E)
not applicable
not applicable
not applicable
not applicable

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

Ozone Depleting Substance (ODS) (Regulation (EC) No 1005/2009):

Prior Informed Consent (PIC) (Regulation (EU) No 649/2012):

Not applicable Persistent organic pollutants (Regulation (EU) 2019/1021):

Not applicable

EU. REACH, Annex XVII, Marketing and Use Restrictions (Regulation 1907/2006/EC): Not applicable

VOC content < 3 % (2010/75/EC)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text

of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.

H311 Toxic in contact with skin.

H312 Harmful in contact with skin.

H314 Causes severe skin burns and eye damage.

H315 Causes skin irritation.

H317 May cause an allergic skin reaction.

H318 Causes serious eye damage.

H330 Fatal if inhaled.

H335 May cause respiratory irritation.

H351 Suspected of causing cancer.

H411 Toxic to aquatic life with long lasting effects.

H412 Harmful to aquatic life with long lasting effects.

Further information:

This Safety Data Sheet has been produced for sales from Henkel to parties purchasing from Henkel, is based on Regulation (EC) No 1907/2006 and provides information in accordance with applicable regulations of the European Union only. In that respect, no statement, warranty or representation of any kind is given as to compliance with any statutory laws or regulations of any other jurisdiction or territory other than the European Union. When exporting to territories other than the European Union, please consult with the respective Safety Data Sheet of the concerned territory to ensure compliance or liaise with Henkel's Product Safety and Regulatory Affairs Department (ua-productsafety.de@henkel.com) prior to export to other territories than the European Union.

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Dear Customer,

Henkel is committed to creating a sustainable future by promoting opportunities along the entire value chain. If you would like to contribute by switching from a paper to the electronic version of SDS, please contact the local Customer Service representative. We recommend to use a non-personal email address (e.g. SDS@your_company.com).

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.