



NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.



Parts Information:
**Radial Pillar Drill Bench 5-Speed 820mm
Height 550W/230V
Model No: GDM790BR**

Item	Part No.	Description
--	GDM790BR/01	BASE ASSEMBLY (NOT SHOWN)
1	GDM92B/01	BASE
--	GDM790BR/03	TIPPING WARNING LABEL (NOT SHOWN)
4	GDM790BR/04	COLUMN AND FLANGE ASSEMBLY
5	SS820.S	HEX HEAD SET SCREW M8x20mm SINGLE
6	GDM790BR/06	TABLE BRACKET
7	GDM790BR/07	GEAR TABLE LIFT
8	GDM790BR/08	GEAR SHAFT
9	GDM790BR/09	WORM PINION
10	GDM790BR/10	LIFT HANDLE
11	GDM790BR/11	SET SCREW
--	GDM790BR/12	HEX NUT (NOT SHOWN)
--	MSP512.S	MACHINE SCREW PAN HEAD PHILLIPS M5x12mm (NOT SHOWN)
14	GDM790BR/14	LOCK HANDLE
15	GDM790BR/15	VERTICAL RACK
16	GDM790BR/16	TABLE
--	GDM790BR/16A	SQUARE TABLE (NOT SHOWN)
17	SCB1220.SB	SOCKET HEAD CAP SCREW M12x20 BLACK
18	GDM790BR/18	PULLEY SET NUT
19	GDM790BR/19	SPINDLE PULLEY
20	GDM790BR/20	DIVE SLEEVE ASS'Y
21	GDM790BR/21	DRIVE SLEEVE
22	B/6203ZZ	BEARING 6203ZZ
23	GDM790BR/23	COLLAR
24	GDM790BR/24	RETAINING RING
25	GDM790BR/25	HOUSING
26	GSM825.S	GRUB SCREW M8x25 (SINGLE)

Item	Part No.	Description
27	GSM810.S	GRUB SCREW M8x10 (SINGLE)
28	GDM790BR/28	CAP AND RETAIN SPRING
29	SN12.S	STEEL NUT M12 ZINC DIN934(SINGLE)
30	GDM790BR/30	HEX NUT
31	GDM790BR/31	HEX NUT
32	GSM824.S	GRUB SCREW M8x24 (SINGLE)
33	GDM790BR/33	STOP PIN
34	GDM790BR/34	FEED SHAFT ASSEMBLY
35	GDM790BR/35	DEPTH GAUGE ASSEMBLY
--	GDM790BR.35A	SCALE RING (NOT SHOWN)
36	GDM790BR/36	BUTTERFLY SET SCREWS
37	GDM790BR/37	HANDLE BAR
38	GDM790BR/38	HANDLE BAR KNOB
39	GDM790BR/39	QUILL ASSEMBLY
40	GDM790BR/40	QUILL
41	GDM790BR/41	RUBBER WASHER M40
42	GDM790BR/42	SPINDLE SHAFT
--	GDM92B/21	ARBOR (NOT SHOWN)
43	B/6201-2RS	BEARING 6201-2RS
44	B/6204-2RS	BEARING 6204-2RS
45	GDM790BR/45	EXTERNAL RETAINING RING
46	GDM92B/20	CHUCK B16 3-16mm
46A	GDM92B/44	CHUCK KEY
47	GDM790BR/47	PULLEY COVER ASSY
48	GDM790BR/48	PULLEY COVER
49	GDM790BR/49	RUBBER BUMPERS
50	GDM790BR/50	LABEL

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk



Parts Information:
**Radial Pillar Drill Bench 5-Speed 820mm
Height 550W/230V
Model No: GDM790BR**

Item	Part No.	Description
51	GDM790BR/51	BELT SPEED LABEL
--	GDM790BR/52	PULLEY COVER KNOB (NOT SHOWN)
53	MSP510.S	MACHINE SCREW PAN HEAD PHILLIPS M5x10mm
54	GDM790BR/54	STARWASHER
55	GDM790BR/55	FLATWASHER
56	GDM790BR/56	RUBBER WASHER
57	GDM790BR/57	PAN HEAD SCREWS
58	GDM160FX/045	SWITCH BOX
59	GDM92B/50	SWITCH (FRONT MOUNT WITH EMERGENCY STOP)
--	GDM790BR/60	HEAD SCREWS (NOT SHOWN)
--	GDM790BR/61	POWER CORD (NOT SHOWN)
62	GDM790BR/62	SCREW
63	GDM790BR/63	CLAMP
64	GDM790BR/64	BUSH
65	GDM790BR/65	WIRE NUT
66	GDM790BR/66	SWITCH CORD
--	GDM790BR/67	TABLE (NOT SHOWN)
--	GDM790BR/68	BRACKET (NOT SHOWN)
69	GDM790BR/69	MOTOR
70	GDM790BR/70	KEY, SQUARE DRIVE
71	GDM790BR/71	MOTOR PULLEY
72	GSM610.S	GRUB SCREW M6x10 (SINGLE)
73	V/M57	V-BELT (ID-1450) M57
74	GDM790BR/74	MOTOR BRACKET
75	GDM790BR/75	COVER MOUNT
76	GDM790BR/76	PUSH TEE
77	GDM790BR/77	MICRO SWITCH
78	GDM790BR/78	HEX HEAD BOLTS
79	GDM790BR/79	HEX HEAD SCREW
80	GDM790BR/80	FLAT WASHER
81	GDM790BR/81	HORIZONTAL TUBE
82	GDM790BR/82	HORIZONTAL RACK

Item	Part No.	Description
83	GDM790BR/83	HEAD
84	GDM790BR/84	COLUMN HEAD
85	GDM790BR/85	ANGEL GAUGE
86	GDM790BR/86	NUT
87	GDM790BR/87	VERTICAL LOCK
88	GDM790BR/88	LOCK SHOE WITH RECESS
89	GDM790BR/89	HORIZONTAL KNOB ASSEMBLY
90	GDM790BR/90	HORIZONTAL FEED GEAR
91	GDM790BR/91	SOCKET SET SCREW
92	GDM790BR/92	EXTERNAL RETAINING RING
93	GDM790BR/93	RACK RING
94	GDM790BR/94	HEADLESS SET SCREW
96	GDM790BR/96	BOLT M8X126
97	GDM790BR/97	THUMB NUTS
98	GDM790BR/98	HEX HANDLE
99	GDM790BR/99	HEX HANDLE
100	GDM790BR/100	LOCK SHOE
110	GDM790BR/110	LOCK HANDLE
111	GDM790BR/111	TABLE ARM
113	GDM790BR/113	WEDGE
114	GDM790BR.114	DEPTH RING
115	GDM790BR.115	ROLL PIN
116	GDM790BR.116	ARBOR
117	MSP510.S	MACHINE SCREW PAN HEAD PHILLIPS M5x10mm
118	GDM790BR.118	LOCKING HANDLE
119	GDM790BR.119	SCREW
120	GDM790BR.120	NUT
121	GDM790BR.121	NUT
122	DPG99	DRILL PRESS GUARD 60mm
123	GDM790BR.123	POWER CORD
124	GDM790BR.124	RING
125	GDM790BR.125	ROLL PIN
126	GDM790BR.126	NUT

NOTE: It is our policy to continually improve products and as such we reserve the right to alter data, specifications and component parts without prior notice.

IMPORTANT: No liability is accepted for incorrect use of product.

WARRANTY: Guarantee is 12 months from purchase date, proof of which will be required for any claim.

Sealey Group, Kempson Way, Suffolk Business Park, Bury St Edmunds, Suffolk. IP32 7AR



01284 757500



01284 703534



sales@sealey.co.uk



www.sealey.co.uk