



Safety Data Sheet according to Regulation (EC) No 1907/2006

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UniBond Repair Metal

SDS No. : 263583
V004.0

Revision: 30.01.2017

printing date: 13.06.2020

Replaces version from: 02.09.2014

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

UniBond Repair Metal Part A

Contains:

Epoxy resin (number average molecular weight \leq 700)

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd
Adhesives
Wood Lane End
HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: technical.services@henkel.co.uk

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation	Category 2
H315 Causes skin irritation.	
Serious eye irritation	Category 2
H319 Causes serious eye irritation.	
Skin sensitizer	Category 1
H317 May cause an allergic skin reaction.	
Chronic hazards to the aquatic environment	Category 2
H411 Toxic to aquatic life with long lasting effects.	

2.2. Label elements

Label elements (CLP):

Hazard pictogram:**Signal word:**

Warning

Hazard statement:

H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Precautionary statement:

P101 If medical advice is needed, have product container or label at hand.
P102 Keep out of reach of children.

**Precautionary statement:
Prevention**

P280 Wear protective gloves/eye protection.

**Precautionary statement:
Disposal**

P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

Persons suffering from allergic reactions to epoxides should avoid contact with the product.
Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients**3.2. Mixtures****General chemical description:**

Reaction resin

Base substances of preparation:

Epoxy resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
Epoxy resin (number average molecular weight \leq 700) 25068-38-6	500-033-5 500-033-5 01-2119456619-26	60- 80 %	Skin Irrit. 2 H315 Skin Sens. 1 H317 Eye Irrit. 2 H319 Aquatic Chronic 2 H411
Aluminium powder (pyrophoric) 7429-90-5	231-072-3 01-2119529243-45	1- < 3 %	Water-react. 2 H261 Pyr. Sol. 1 H250

For full text of the H - statements and other abbreviations see section 16 "Other information".
Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing. If necessary, see a dermatologist.

Eye contact:

Immediately flush eyes with soft jet of water or eye rinse solution for at least 5 minutes. If pains remain (intensive smarting, sensitivity to light, visual disturbance) continue flushing and contact/seek doctor or hospital.

Ingestion:

Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

SKIN: Redness, inflammation.

May cause an allergic skin reaction.

Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear protective equipment.

Wear self-contained breathing apparatus.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Ensure adequate ventilation.

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Ensure that workrooms are adequately ventilated.
Avoid skin and eye contact.

Hygiene measures:

Do not eat, drink or smoke while working.
Wash hands before work breaks and after finishing work.

7.2. Conditions for safe storage, including any incompatibilities

Store at room temperature.
Store in a cool, dry place.
Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Occupational Exposure Limits

Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium 7429-90-5 [ALUMINIUM METAL, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Aluminium 7429-90-5 [ALUMINIUM METAL, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Mica 12001-26-2 [MICA, RESPIRABLE]		0,8	Time Weighted Average (TWA):		EH40 WEL
Mica 12001-26-2 [MICA, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure Limits

Valid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL
Aluminium 7429-90-5 [ALUMINIUM METAL, RESPIRABLE DUST]	1		Time Weighted Average (TWA):		IR_OEL
Mica 12001-26-2 [MICA, RESPIRABLE DUST]		0,8	Time Weighted Average (TWA):		IR_OEL
Mica 12001-26-2 [MICA, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (freshwater)		0,006 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (marine water)		0,001 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	aqua (intermittent releases)		0,018 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sewage treatment plant (STP)		10 mg/l				
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (freshwater)				0,996 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	sediment (marine water)				0,1 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	soil				0,196 mg/kg		
Reaction product: bisphenol-A- (epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	oral				11 mg/kg		

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Acute/short term exposure - systemic effects		8,33 mg/kg bw/day	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Acute/short term exposure - systemic effects		12,25 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	dermal	Long term exposure - systemic effects		8,33 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	Workers	Inhalation	Long term exposure - systemic effects		12,25 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Acute/short term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	dermal	Long term exposure - systemic effects		3,571 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	Inhalation	Acute/short term exposure - systemic effects		0,75 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	Inhalation	Long term exposure - systemic effects		0,75 mg/m ³	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Acute/short term exposure - systemic effects		0,75 mg/kg	
Reaction product: bisphenol-A-(epichlorhydrin); epoxy resin (number average molecular weight <= 700) 25068-38-6	General population	oral	Long term exposure - systemic effects		0,75 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:Respiratory protection:
Not needed.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.
material thickness > 0.1 mm
Perforation time > 480 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.
Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	liquid homogeneous
Odor	grey
Odour threshold	Epoxy No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	250 °C (482 °F); no method
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density (20 °C (68 °F))	1,16 - 1,20 g/cm ³
Bulk density	No data available / Not applicable
Viscosity (Brookfield; 23 °C (73.4 °F); speed of rotation: 2,5 min ⁻¹ ; Spindle No: 7)	250.000 - 450.000 mPa.s
Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity**10.1. Reactivity**

Reacts with amines, alcohols, acids and alkalis.

Reaction with oxidants.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information**11.1. Information on toxicological effects****General toxicological information:**

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Persons suffering from allergic reactions to epoxides should avoid contact with the product.

Cross-reactions with other epoxide compounds possible.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Sensitizing:

May cause an allergic skin reaction.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 420 (Acute Oral Toxicity)
Aluminium powder (pyrophoric) 7429-90-5	LD50	> 2.000 mg/kg	oral		rat	OECD Guideline 423 (Acute Oral toxicity)

Acute dermal toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LD50	> 2.000 mg/kg	dermal		rat	not specified

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	moderately irritating	24 h	rabbit	Draize Test

Serious eye damage/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not irritating		rabbit	OECD Guideline 405 (Acute Eye Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	sensitising	Mouse local lymphnode assay (LLNA)	mouse	OECD Guideline 429 (Skin Sensitisation: Local Lymph Node Assay)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 472 (Genetic Toxicology: Escherichia coli, Reverse Mutation Assay)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	negative	oral: gavage		mouse	not specified

Carcinogenicity:

Hazardous components CAS-No.	Result	Species	Sex	Exposure time/ Frequency of treatment	Route of application	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	mouse	male	2 y daily	dermal	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	not carcinogenic	rat	male/female	2 y daily	oral: gavage	OECD Guideline 453 (Combined Chronic Toxicity / Carcinogenicity Studies)

Reproductive toxicity:

Hazardous substances CAS-No.	Result / Classification	Species	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL P = >= 50 mg/kg NOAEL F1 = >= 750 mg/kg NOAEL F2 = >= 750 mg/kg	Two generation study oral: gavage	238 d	rat	OECD Guideline 416 (Two-Generation Reproduction Toxicity Study)

Repeated dose toxicity

Hazardous components CAS-No.	Result	Route of application	Exposure time / Frequency of treatment	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOAEL=50 mg/kg	oral: gavage	14 w daily	rat	OECD Guideline 408 (Repeated Dose 90-Day Oral Toxicity in Rodents)

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity**Ecotoxicity:**

Toxic to aquatic life with long lasting effects.

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	LC50	1,75 mg/l	Fish	96 h	Oncorhynchus mykiss	OECD Guideline 203 (Fish, Acute Toxicity Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	EC50	9,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	2,4 mg/l	Algae	72 h	Scenedesmus capricornutum	OECD Guideline 201 (Alga, Growth Inhibition Test)
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	NOEC	0,3 mg/l	chronic Daphnia	21 d	Daphnia magna	OECD 211 (Daphnia magna, Reproduction Test)
Aluminium powder (pyrophoric) 7429-90-5	NOEC	> 100 mg/l	Fish	96 h	Salmo trutta	OECD Guideline 203 (Fish, Acute Toxicity Test)

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6		aerobic	5 %	OECD Guideline 301 F (Ready Biodegradability: Manometric Respirometry Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

No data available.

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
Epoxy resin (number average molecular weight ≤ 700) 25068-38-6	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information**14.1. UN number**

ADR	3077
RID	3077
ADN	3077
IMDG	3077
IATA	3077

14.2. UN proper shipping name

ADR	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
RID	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
ADN	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IMDG	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S. (Epoxy resin)
IATA	Environmentally hazardous substance, solid, n.o.s. (Epoxy resin)

14.3. Transport hazard class(es)

ADR	9
RID	9
ADN	9
IMDG	9
IATA	9

14.4. Packing group

ADR	III
RID	III
ADN	III
IMDG	III
IATA	III

14.5. Environmental hazards

ADR	not applicable
RID	not applicable
ADN	not applicable
IMDG	Marine pollutant
IATA	not applicable

14.6. Special precautions for user

ADR	not applicable Tunnelcode: (E)
RID	not applicable
ADN	not applicable
IMDG	not applicable
IATA	not applicable

The transport classifications in this section apply generally to packed and bulk goods alike. For containers with a net volume of no more than 5 L for liquid substances or a net mass of no more than 5 kg for solid substances per individual or inner package, the exemptions SP 375 (ADR), 197 (IATA), 969 (IMDG) may be applied, which can result in a deviation from the transport classification for packed goods.

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H250 Catches fire spontaneously if exposed to air.
H261 In contact with water releases flammable gas.
H315 Causes skin irritation.
H317 May cause an allergic skin reaction.
H319 Causes serious eye irritation.
H411 Toxic to aquatic life with long lasting effects.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.



Safety Data Sheet according to Regulation (EC) No 1907/2006

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UniBond Repair Metal

SDS No. : 263585
V004.0

Revision: 30.01.2017

printing date: 13.06.2020

Replaces version from: 05.05.2008

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

UniBond Repair Metal Part B

Contains:

2,4,6-Tris(dimethylaminomethyl)phenol

1.2. Relevant identified uses of the substance or mixture and uses advised against

Intended use:

2-Component epoxy adhesive

1.3. Details of the supplier of the safety data sheet

Henkel Ltd

Adhesives

Wood Lane End

HP2 4RQ Hemel Hempstead

Great Britain

Phone: +44 (1442) 278000

Fax-no.: +44 (1442) 278071

ua-productsafety.uk@uk.henkel.com

1.4. Emergency telephone number

24 Hours Emergency Tel: +44 0 8701 906777 - For further general health & safety, technical and practical advice on this product, please call +44 (0) 1606 593933 or write to: Technical Services; Henkel Limited; Road 5; Winsford Industrial Estate; Winsford; Cheshire; CW7 3QY- Email: technical.services@henkel.co.uk

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification (CLP):

Skin irritation

Category 2

H315 Causes skin irritation.

Serious eye damage

Category 1

H318 Causes serious eye damage.

2.2. Label elements

Label elements (CLP):

Hazard pictogram:



Signal word:	Danger
Hazard statement:	H315 Causes skin irritation. H318 Causes serious eye damage.
Precautionary statement:	P102 Keep out of reach of children. P101 If medical advice is needed, have product container or label at hand.
Precautionary statement: Prevention	P280 Wear eye protection.
Precautionary statement: Response	P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
Precautionary statement: Disposal	P501 Dispose of contents/container in accordance with national regulation.

2.3. Other hazards

None if used properly.

Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

SECTION 3: Composition/information on ingredients

3.2. Mixtures

General chemical description:

Epoxy Adhesive

Base substances of preparation:

Phenolic resin

Declaration of the ingredients according to CLP (EC) No 1272/2008:

Hazardous components CAS-No.	EC Number REACH-Reg No.	content	Classification
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	202-013-9 01-2119560597-27	1 - < 5 %	Skin Corr. 1C H314 Acute Tox. 4; Oral H302

For full text of the H - statements and other abbreviations see section 16 "Other information".

Substances without classification may have community workplace exposure limits available.

SECTION 4: First aid measures

4.1. Description of first aid measures

General information:

In case of adverse health effects seek medical advice.

Inhalation:

Move to fresh air, consult doctor if complaint persists.

Skin contact:

Rinse with running water and soap. Apply replenishing cream. Change all contaminated clothing.

Eye contact:

Rinse immediately with plenty of running water, seek medical advice if necessary.

Ingestion:
Rinse mouth and throat. Drink 1-2 glasses of water. Seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

EYE: Irritation, conjunctivitis.

SKIN: Redness, inflammation.

4.3. Indication of any immediate medical attention and special treatment needed

See section: Description of first aid measures

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media:

carbon dioxide, foam, powder, water spray jet, fine water spray

Extinguishing media which must not be used for safety reasons:

High pressure waterjet

5.2. Special hazards arising from the substance or mixture

In the event of a fire, carbon monoxide (CO) and carbon dioxide (CO₂) can be released.

5.3. Advice for firefighters

Wear self-contained breathing apparatus.

Wear protective equipment.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

Wear protective equipment.

Danger of slipping on spilled product.

Avoid contact with skin and eyes.

6.2. Environmental precautions

Do not empty into drains / surface water / ground water.

6.3. Methods and material for containment and cleaning up

Remove with liquid-absorbing material (sand, peat, sawdust).

Dispose of contaminated material as waste according to Section 13.

6.4. Reference to other sections

See advice in section 8

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Avoid skin and eye contact.

Hygiene measures:

Wash hands before work breaks and after finishing work.

Do not eat, drink or smoke while working.

7.2. Conditions for safe storage, including any incompatibilities

Keep only in original container.

Keep container tightly sealed.

Temperatures between + 5 °C and + 30 °C

Store in a cool, dry place.

Do not store together with food or other consumables (coffee, tea, tobacco, etc.).

7.3. Specific end use(s)

2-Component epoxy adhesive

SECTION 8: Exposure controls/personal protection**8.1. Control parameters****Occupational Exposure Limits**Valid for
Great Britain

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, INHALABLE DUST]		10	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, RESPIRABLE MARBLE, RESPIRABLE]		4	Time Weighted Average (TWA):		EH40 WEL
Calcium carbonate 471-34-1 [LIMESTONE, TOTAL INHALABLE MARBLE, TOTAL INHALABLE]		10	Time Weighted Average (TWA):		EH40 WEL

Occupational Exposure LimitsValid for
Ireland

Ingredient [Regulated substance]	ppm	mg/m ³	Value type	Short term exposure limit category / Remarks	Regulatory list
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, RESPIRABLE DUST]		4	Time Weighted Average (TWA):		IR_OEL
Calcium carbonate 471-34-1 [CALCIUM CARBONATE, TOTAL INHALABLE DUST]		10	Time Weighted Average (TWA):		IR_OEL

Predicted No-Effect Concentration (PNEC):

Name on list	Environmental Compartment	Exposure period	Value				Remarks
			mg/l	ppm	mg/kg	others	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (freshwater)		0,084 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (marine water)		0,0084 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	aqua (intermittent releases)		0,84 mg/l				
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	sewage treatment plant (STP)		0,2 mg/l				

Derived No-Effect Level (DNEL):

Name on list	Application Area	Route of Exposure	Health Effect	Exposure Time	Value	Remarks
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	Inhalation	Long term exposure - systemic effects		0,31 mg/m ³	
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Workers	dermal	Long term exposure - systemic effects		0,2 mg/kg	

Biological Exposure Indices:

None

8.2. Exposure controls:

Respiratory protection:
Not needed.

Hand protection:

In the case of longer contact protective gloves made from nitrile rubber are recommended according to EN 374.

material thickness > 0.1 mm

Perforation time > 480 minutes

In the case of longer and repeated contact please note that in practice the penetration times may be considerably shorter than those determined according to EN 374. The protective gloves must always be checked for their suitability for use at the specific workplace (e.g. mechanical and thermal stress, product compatibility, antistatic effects, etc.). The gloves must be replaced immediately at the first signs of wear and tear. The information provided by the manufacturers and given in the relevant trade association regulations for industrial safety must always be observed. We recommend that a hand care plan is drawn up in cooperation with a glove manufacturer and the trade association in accordance with the local operating conditions.

Eye protection:

Goggles which can be tightly sealed.

Protective eye equipment should conform to EN166.

Skin protection:

Suitable protective clothing

Protective clothing should conform to EN 14605 for liquid splashes or to EN 13982 for dusts.

Advices to personal protection equipment:

The information provided on personal protective equipment is for guidance purposes only. A full risk assessment should be conducted prior to using this product to determine the appropriate personal protective equipment to suit local conditions.

Personal protective equipment should conform to the relevant EN standard.

SECTION 9: Physical and chemical properties**9.1. Information on basic physical and chemical properties**

Appearance	Resin liquid Light amber
Odor	Mercaptan
Odour threshold	No data available / Not applicable
pH	No data available / Not applicable
Initial boiling point	No data available / Not applicable
Flash point	> 150 °C (> 302 °F); no method
Decomposition temperature	No data available / Not applicable
Vapour pressure	No data available / Not applicable
Density	1,02 - 1,06 g/cm ³
(20 °C (68 °F))	
Bulk density	No data available / Not applicable
Viscosity	350.000 - 500.000 mPa.s
(Brookfield; 23 °C (73.4 °F); speed of rotation: 2,5 min-1; Spindle No: 7)	

Viscosity (kinematic)	No data available / Not applicable
Explosive properties	No data available / Not applicable
Solubility (qualitative)	No data available / Not applicable
Solidification temperature	No data available / Not applicable
Melting point	No data available / Not applicable
Flammability	No data available / Not applicable
Auto-ignition temperature	No data available / Not applicable
Explosive limits	No data available / Not applicable
Partition coefficient: n-octanol/water	No data available / Not applicable
Evaporation rate	No data available / Not applicable
Vapor density	No data available / Not applicable
Oxidising properties	No data available / Not applicable

9.2. Other information

No data available / Not applicable

SECTION 10: Stability and reactivity

10.1. Reactivity

Reaction with acids: production of heat and carbon dioxide.

10.2. Chemical stability

Stable under recommended storage conditions.

10.3. Possibility of hazardous reactions

See section reactivity

10.4. Conditions to avoid

None if used for intended purpose.

10.5. Incompatible materials

See section reactivity.

10.6. Hazardous decomposition products

None known.

SECTION 11: Toxicological information

11.1. Information on toxicological effects

General toxicological information:

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

Skin irritation:

Causes skin irritation.

Eye irritation:

Causes serious eye irritation.

Acute oral toxicity:

Hazardous components CAS-No.	Value type	Value	Route of application	Exposure time	Species	Method
2,4,6- Tris(dimethylaminomethy l)phenol 90-72-2	LD50	1.200 mg/kg	oral		rat	not specified

Skin corrosion/irritation:

Hazardous components CAS-No.	Result	Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	corrosive	4 h	rabbit	OECD Guideline 404 (Acute Dermal Irritation / Corrosion)

Respiratory or skin sensitization:

Hazardous components CAS-No.	Result	Test type	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	not sensitising	Buehler test	guinea pig	OECD Guideline 406 (Skin Sensitisation)

Germ cell mutagenicity:

Hazardous components CAS-No.	Result	Type of study / Route of administration	Metabolic activation / Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	negative	bacterial reverse mutation assay (e.g Ames test)	with and without		OECD Guideline 471 (Bacterial Reverse Mutation Assay)
	negative	in vitro mammalian chromosome aberration test	with and without		OECD Guideline 473 (In vitro Mammalian Chromosome Aberration Test)
	negative	mammalian cell gene mutation assay	with and without		OECD Guideline 476 (In vitro Mammalian Cell Gene Mutation Test)

SECTION 12: Ecological information**General ecological information:**

Do not empty into drains, soil or bodies of water.

The mixture is classified based on the available hazard information for the ingredients as defined in the classification criteria for mixtures for each hazard class or differentiation in Annex I to Regulation (EC) No 1272/2008. Relevant available health/ecological information for the substances listed under Section 3 is provided in the following.

12.1. Toxicity

Hazardous components CAS-No.	Value type	Value	Acute Toxicity Study	Exposure time	Species	Method
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	LC50	153 mg/l	Fish	96 h	Brachydanio rerio (new name: Danio rerio)	ISO 7346-1 (Determination of the Acute Lethal Toxicity of Substances to a Freshwater Fish [Brachydanio rerio Hamilton-Buchanan (Teleostei, Cyprinidae)])
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	EC50	84 mg/l	Algae	72 h	Scenedesmus subspicatus (new name: Desmodesmus subspicatus)	OECD Guideline 201 (Alga, Growth Inhibition Test)
	NOEC	6,25 mg/l	Algae	72 h	Desmodesmus subspicatus	OECD Guideline 201 (Alga, Growth Inhibition Test)
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	EC0	27 mg/l	Bacteria	16 h	Pseudomonas putida	DIN 38412, part 8 (Pseudomonas Zellvermehrungshe mm-Test)

12.2. Persistence and degradability

Hazardous components CAS-No.	Result	Route of application	Degradability	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	Not readily biodegradable.	aerobic	4 %	OECD Guideline 301 D (Ready Biodegradability: Closed Bottle Test)

12.3. Bioaccumulative potential / 12.4. Mobility in soil

Hazardous components CAS-No.	LogPow	Bioconcentration factor (BCF)	Exposure time	Species	Temperature	Method
2,4,6- Tris(dimethylaminomethyl)ph enol 90-72-2	-0,66				21,5 °C	EPA OPPTS 830.7550 (Partition Coefficient, n- octanol / H ₂ O, Shake Flask Method)

12.5. Results of PBT and vPvB assessment

Hazardous components CAS-No.	PBT/vPvB
2,4,6-Tris(dimethylaminomethyl)phenol 90-72-2	Not fulfilling Persistent, Bioaccumulative and Toxic (PBT), very Persistent and very Bioaccumulative (vPvB) criteria.

12.6. Other adverse effects

No data available.

SECTION 13: Disposal considerations**13.1. Waste treatment methods**

Product disposal:

Dispose of waste and residues in accordance with local authority requirements.

Disposal of uncleaned packages:

Use packages for recycling only when totally empty.

Waste code

08 04 09 waste adhesives and sealants containing organic solvents and other dangerous substances

SECTION 14: Transport information

- 14.1. UN number**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.2. UN proper shipping name**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.3. Transport hazard class(es)**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.4. Packing group**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.5. Environmental hazards**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.6. Special precautions for user**
Not hazardous according to RID, ADR, ADN, IMDG, IATA-DGR.
- 14.7. Transport in bulk according to Annex II of Marpol and the IBC Code**
not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

VOC content 0 %
(VOCV 814.018 VOC regulation
CH)

15.2. Chemical safety assessment

A chemical safety assessment has not been carried out.

SECTION 16: Other information

The labelling of the product is indicated in Section 2. The full text of all abbreviations indicated by codes in this safety data sheet are as follows:

H302 Harmful if swallowed.
H314 Causes severe skin burns and eye damage.

Further information:

This information is based on our current level of knowledge and relates to the product in the state in which it is delivered. It is intended to describe our products from the point of view of safety requirements and is not intended to guarantee any particular properties.

Relevant changes in this safety data sheet are indicated by vertical lines at the left margin in the body of this document. Corresponding text is displayed in a different color on shadowed fields.