

1 . CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

CHEMICAL PRODUCT NAME: Lead Free Cored Solder Wire

PRODUCT IDENTIFIER: PF601-R \ PF603-R \ PF604-R \ PF606-R \ PF607-R \ PF608-R \ PF609-R \ PF610-R \

PF614-R \ PF619-R \ PF620-R \ PF627-R \ PF629-R \ PF632-R \ PF634-R \ PF636-R \ PF637-R \ PF638-R \ PF639-R \ PF640-R \ PF643-R \ PF606-F3 \ F606-F3 \ F606-F4 \ PF606-F4 \ PF606-F5 \ PF606-F5 \ PF606-F5 \ PF667-F5 \ PF606-F5 \ PF606-F5 \ PF606-F5 \ PF667-F5 \ PF606-F5 \ PF667-F5 \ PF606-F5 \ PF60

PF668-F5 \ PF604-F7 \ PF606-F7 \ PF627-F8 \ PF628-F8 \ PF604-F11 \ PF610-F11

PF629-F11

MANUFACTURER: HEADADQUARTER:

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2 - HAZARDS IDENTIFICATION

hazard classification: Acute toxic substance (inhalation) Level 4 · Water environment toxic substances (acute toxicity) Level 3 · Specific organ toxic matter — The repetition exposes level 2

Indication content:



Symbolic: Health . Exclamation mark

Warnings: Warning

1. Toxic by inhalation

2. Toxic to aquatic organisms

3.Long-term exposition possibly to organ injury

measure: 1. The body thinks not comfortably, Inquires of the medical service

2.Not inspiration dust

3. Avoids with the skin contact

Other hazard:

3 . COMPOSITION, INFORMATION OR INGREDIENT

Components-Chemical Name	wt.%	CAS No.
Rosin	1.0~5.0	8050-09-7
Tin (Sn)	90.0~97.0	7440-31-5
Copper (Cu)	0.0~4.0	7440-50-8
Silver(Ag)	0.0~5.0	7440-22-4

4 . FIRST AID MEASURES

First aid method in the different exposed way:

INHALATION:

Remove to fresh air. If not breathing, give artificial respiration or oxygen by trained personnel.

SKIN CONTACT:

Remove contaminated clothing. Wash affected area with soap and water. Wash clothing before reuse. If irritation persists, obtain medical attention.

EYE CONTACT:

Gently rinse the affected eyes with clean water for at least 15 minutes.

Arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

INGESTION:

Arrange for transport to the nearest medical facility for examination and treatment by a physician as soon as possible.

The most important symptoms and hazardous effect: Irritation feeling

The protection to first-aid: Should wear the level C protection equipment in the safe area implementation first aid.

Notes to physicians: -

5 - FIRE FIGHTING MEASURES

EXTINGUISH MEDIA:

Use alcohol resistant foam, carbon dioxide or dry chemical extinguishing agents.

FIRE-FIGHTING INSTRUCTIONS: Not applicable

Specific fire-fighting methods: Not applicable

Special equipment for the protection of firefighters: Not applicable

6 - ACCIDENTAL RELEASE MEASURES

Personal precautions:

The man who without wear protect equipping or clothes forbidden enter in the let out area before clean.

Environmental precautions: Ventilate to the let out area.

Methods for cleaning up:

- 1. Recycle the material or bury with the qualified method in most convenient and safe way.
- 2. The liquid can be absorbed with the vermiculite, sand, soil or similar material.

7 - HANDLING AND STORAGE

Handling: During work avoids producing the dust.

Storage:

- 1. Storage to suitably container which has the label.
- 2. Storage it in a coolly, dryly and ventilate well place.

8 × EXPOSURE CONTROLS AND PERSONAL PROTECTION

ENGINEERING MEASURES:

- 1. Partial air exhaust device.
- Whole air exhaust device.

EXPOSURE GUIDELINES:

TWA: 2mg/m³ (Tin)

PROTECTIVE EQUIPMENT:

Respiratory protection: 0~10 mg/m³: Dustproof breathing mask.

20 mg/m³: 1. Dustproof breathing mask. 2. Air supply type breathing mask.

50 mg/m³: 1. Dustproof and air filter breathing mask.

2. Continuous air supply type breathing mask.

100 mg/m³: 1.Contain high performance filter and air filter breathing mask.

2. Continuous air supply type breathing mask.

Unknown consistency: Continuous air supply type breathing mask.

Escape: 1.Contain high performance filter and air filter breathing mask.

2. Continuous air supply type breathing mask.

Hand protection: Rubber or plastic glove.

Eye protection: 1. The safe goggles which can defend splash. 2. Face guard in an all-round way. 3. Don't wear the

contact lenses.

Skin and body protection: Apron, long sleeves clothes.

Hygiene measures: Forbid smoking or diet in the workplace.

9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance(physical state, color): solid wire	Odor: Tasteless
Odor threshold: —	Melting point: 210~232℃
рН: —	Boiling point/Boiling point range:
Flammability (solid, gas): —	Flash Point: —
Decompose temperature: —	Test Method: —
Auto-ignition temperature: —	Explosion Limit: —
Vapor Pressure: —	Vapor Density: —
Density: 7.2g/cm³~7.5g/cm³ (20°ℂ)	Solubility: Difficult to mix with water
Partition coefficient(n-octanol/water,log Kow): —	Evaporation rate: —

10 - STABILITY AND REACTIVITY

Stability: Stable	
Possible hazardous reactions under specific conditions:	
not applicable	
Materials to be avoided:	
Strong acids, strong oxidizers.	
Dangerous products of decomposition:	
not applicable	

11 . TOXICOLOGICAL INFORMATION

Routes of exposure: nose, skin.	
Symptoms: May cause the irritation of nose, skin.	
Acute toxicity: May cause the irritation of nose, skin.	
Chronic toxicity or long term toxicity: —	

12 - ECOLOGICAL INFORMATION

Ecotoxicity: —
Persistent and biodegradable: —
Bio-accumulative potential: —
Mobility in soil: —
Other adverse effects: —

13 - DISPOSAL CONSIDERATIONS

Methods of waste disposal: Bury with qualified hygiene.

14 - TRANSPORT INFORMATION

UN No.: —	
UN Proper shipping name: —	
Transportation hazard classifcation: —	
Packing group: —	
Marine pollutant (Yes/No): —	
Specific transport measures and precautionary conditions: —	

15 · REGULATORY INFORMATION

Applicable regulations:

- 1. Occupation safe hygiene facilities rule.
- 2. Laborer operating environment permits the thickness standard
- 3. Industrial waste storage cleaning dispose method and facility standard
- 4. Hazardous chemicals labeled general rule

16 - OTHER INFORMATION

Reference	Occupational Safety and Health Administration , Ministry Of Labor, GHS inquiry system		
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Note	Indication "—" represents present not correlation data, Indication"/" represents this column		
	not applicable		

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